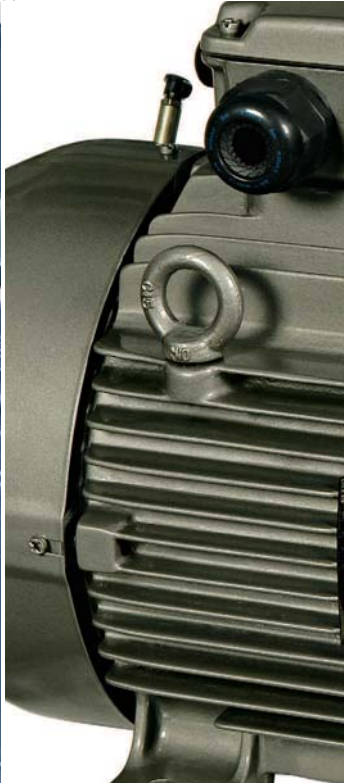
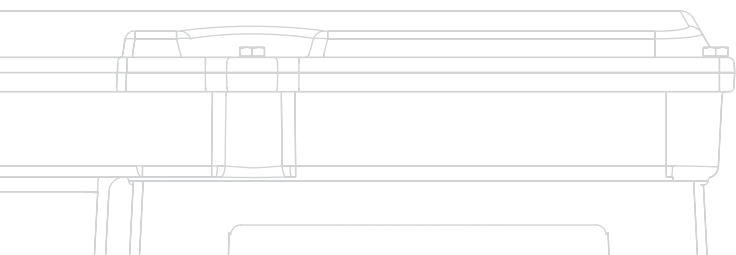
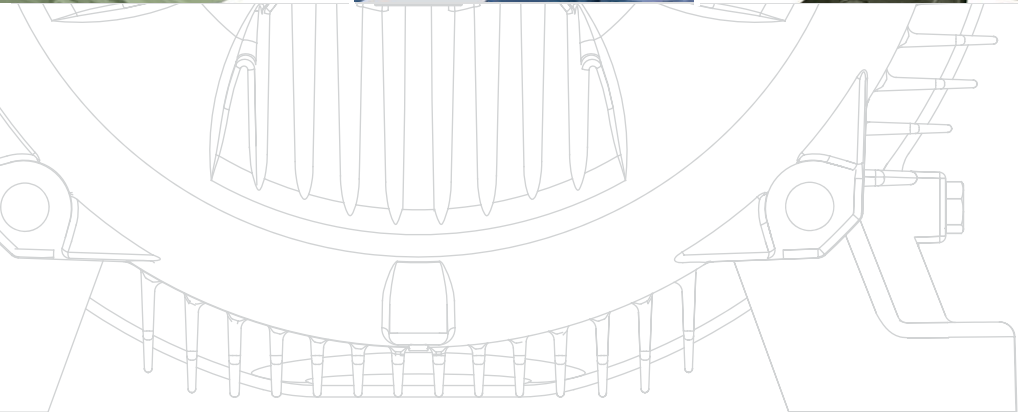
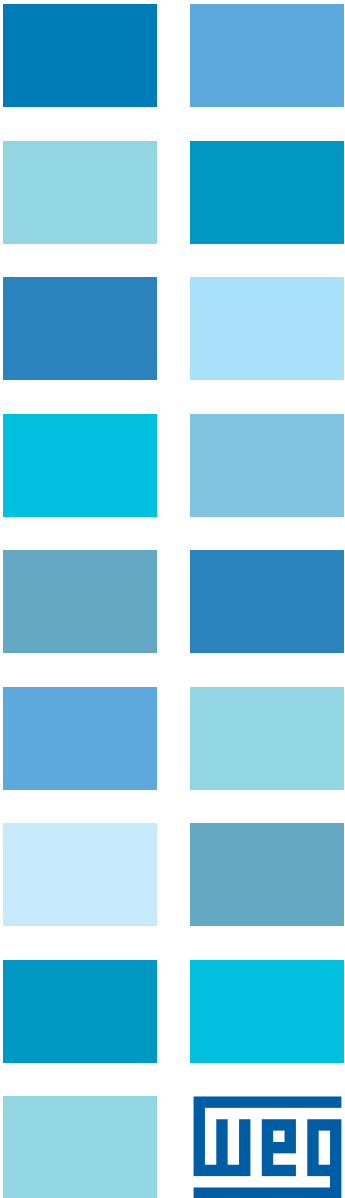


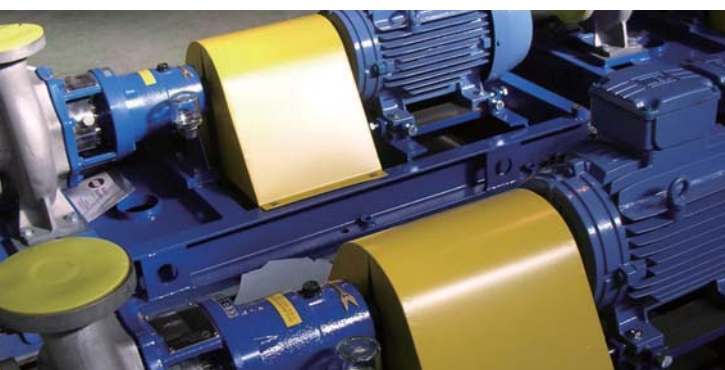
W21

Three Phase LV Motors



PT. Semesta Tunas Mandiri





## W21 - Cast Iron Frame

Three phase asynchronous motor, with lower acquisition cost and high technology. Easy to adapt to the most application types, allowing to your company agility during installation, easy operation and low maintenance cost. The project is according to IEC34 standards, which guarantees higher energy savings. The following types of W21 motors are available: IE1, IE2, IE3, IE4 and suitable for the use with Frequency Inverters.

### Motor Features:

- Output: 0.18 up to 330kW
- Poles: II, IV, VI and VIII
- Frame: 80 up to 355M/L
- Three-phase multivoltage, IP55, TEFC, 50Hz and 60Hz
- Totally Enclosed Blower Cooled (TEFC)

### Applications

Pumps, fans, crusher, conveyors, machine tools, milling machines, centrifugal machines, presses, elevators, looms, grinders, woodworking, cooling, packaging equipment, other severe duty application.

| Features                                  | Benefits                                                                                                                                                                          |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| WISE Insulation System                    | Increase the electrical strength of the stator, allowing the motor to operate with frequency inverters, without damaging by the voltage peaks*.                                   |
| Efficiency                                | IE3 and Top Premium IE4 motors, guarantee a fast return of investment.                                                                                                            |
| Painting Plan for Industrial Environments | Suitable for the use in slightly severe and sheltered environments, with low average humidity, regular temperature variations.                                                    |
| Cast Iron Frames                          | More strength for your application                                                                                                                                                |
| State-of-the-art Ventilation System       | Uniform refrigeration of the motor with significant temperature reduction in the external surface and bearings, guarantee high performance and energy saving to your application. |
| Customization                             | Product suitable to meet the most demanded applications in the industry.                                                                                                          |

\* Notes:

| Motor rated Voltage         | Insulation System     | Technical criteria for use of motors fed by inverters F(F) |                                 |                                    |                                       |
|-----------------------------|-----------------------|------------------------------------------------------------|---------------------------------|------------------------------------|---------------------------------------|
|                             |                       | Voltage peak in the motor (Maximum)                        | dV/dt Inverter outlet (Maximum) | Rise Time(*) Of Inverter (minimum) | MTBP(*) Time between pulses (minimum) |
| $V_{NOM} \leq 460V$         | Standard Insulation   | $\leq 1600V$                                               | $\leq 5200 V/\mu s$             | $\geq 0,1 \mu s$                   | $\geq 6 \mu s$                        |
| $460 V < V_{NOM} \leq 575V$ | Reinforced Insulation | $\leq 2000V$                                               | $\leq 6500 V/\mu s$             |                                    |                                       |



## W21 - Cast Iron Frame Inverter Duty

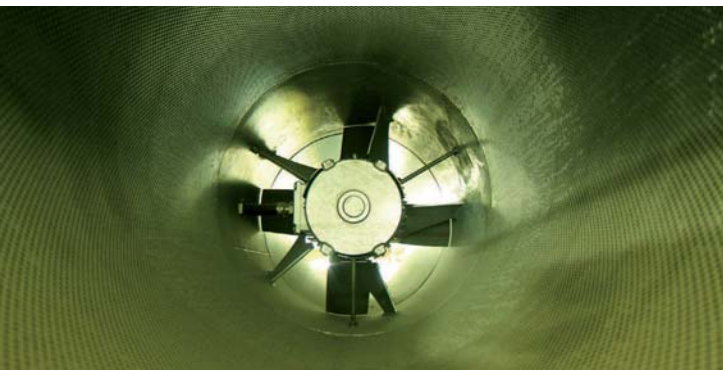
WEG TEBC Cast Iron motors were designed to meet several applications where wide speed range variation is required. The windings are enameled with class H varnish and exclusive patented WISE insulation, which allows 3 times longer motor. The independent fan system offers low voice level and maximum cooling at low speeds. As additional feature, the WEG TEBC motor can be supplied with encoder which allows perfect motor speed control for critical applications.

### Motor Features:

- Output – 0.18 up to 330kW
- Poles – II, IV, VI, and VIII
- Frame - 80 up to 355M/L
- Three-phase, IP55, TEFC, 50Hz and 60Hz
- Totally Enclosed Blower Cooled (TEBC)
- Reinforced insulation

### Applications

Grinders, conveyors, mixers, fans, pumps, extruders, winding, recoilers.



| Features                                  | Benefits                                                                                                                                            |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| WISE Insulation system                    | Increase the electrical strength of the stator, allowing the motor to operate with frequency inverters, without damaging by the voltage peaks*.     |
| Efficiency                                | IE2 and IE3 motors, guarantee a fast return of investment                                                                                           |
| Independent Ventilation System            | Low noise level by means of efficient cooling provided by a separate motor having maximum cooling flux over main motor, even at low speed operation |
| Efficiency                                | IE2 and IE3 motors, guarantee a fast return of investment.                                                                                          |
| Painting Plan for Industrial Environments | Suitable for the use in slightly severe and sheltered environments, with low average humidity, regular temperature variations                       |
| Cast Iron Frames                          | More strength for your application                                                                                                                  |
| Customization                             | Product suitable to meet the most demanded applications in the industry.                                                                            |

\* Notes:

| Motor rated Voltage        | Technical criteria for use of motors fed by inverters |                                 |                                    |                                       |
|----------------------------|-------------------------------------------------------|---------------------------------|------------------------------------|---------------------------------------|
|                            | Voltage peak in the motor (Maximum)                   | dV/dt Inverter outlet (Maximum) | Rise Time(*) Of Inverter (minimum) | MTBP(*) Time between pulses (minimum) |
| $V_{NOM} \leq 460V$        | $\leq 1600V$                                          | $\leq 5200 V/\mu s$             | $\geq 0,1 \mu s$                   | $\geq 6 \mu s$                        |
| $460V < V_{NOM} \leq 575V$ | $\leq 2000V$                                          | $\leq 6500 V/\mu s$             | $\geq 0,1 \mu s$                   |                                       |
| $575V < V_{NOM} \leq 690V$ | $\leq 2400V$                                          | $\leq 7800 V/\mu s$             | $\geq 0,1 \mu s$                   |                                       |



## Brake motor

In order to have a company working with high performance it is necessary to have equipments working according to its needs.

WEG brake motor is perfect to equipments where fast safety stops are required, positioning and time saving. WEG braking solutions allows synergy in the production process, helping with agility and safety. WEG brake motors are available in versions: IE1, IE2, IE3 and they are suitable for the use with frequency inverters\*.

### Motor Features:

- Output: 0,12 up to 37kW
- Poles: II, IV, VI and VIII
- Frame: 63 up to 200L
- Three-phase, IP55, TEFC, 50Hz and 60 Hz
- Cast Iron Frame or Aluminum Frame

### Applications

These motors can be used on any machine that requires quick stops and time savings during installation: machine tools, looms, packing machines, gates, wood machines, cranes, other severe duty applications.

| Features                                  | Benefits                                                                                                                                                                    |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| High performance braking system           | Guarantee precision braking, fast and safe with easy maintenance.                                                                                                           |
| Manual brake release                      | Possibility to keep the motor free during emergency situations or whenever necessary.                                                                                       |
| WISE Insulation System                    | Increase the electrical strength of the stator, allowing the motor to operate with frequency inverters, without damaging by the voltage peaks*.                             |
| Efficiency                                | IE2, IE3 motors, guarantee a fast return of investment.                                                                                                                     |
| Painting Plan for Industrial Environments | Suitable for the use in slightly severe and sheltered environments, with low average humidity, regular temperature variations.                                              |
| State-of-the-art Ventilation System       | Uniform refrigeration of the motor with significant temperature reduction in the external surface and bearings, guarantee high performance and economy to your application. |
| Customization                             | Product suitable to meet the most demanded applications in the industry.                                                                                                    |

\* Notes:

| Motor rated Voltage         | Insulation System     | Technical criteria for use of motors fed by inverters F(F) |                                 |                                    |                                       |
|-----------------------------|-----------------------|------------------------------------------------------------|---------------------------------|------------------------------------|---------------------------------------|
|                             |                       | Voltage peak in the motor (Maximum)                        | dV/dt Inverter outlet (Maximum) | Rise Time(*) Of Inverter (minimum) | MTBP(*) Time between pulses (minimum) |
| $V_{NOM} \leq 460V$         | Standard Insulation   | $\leq 1600V$                                               | $\leq 5200 V/\mu s$             | $\geq 0,1 \mu s$                   | $\geq 6 \mu s$                        |
| $460 V < V_{NOM} \leq 575V$ | Reinforced Insulation | $\leq 2000V$                                               | $\leq 6500 V/\mu s$             |                                    |                                       |



## Ex nA Non Sparking

The installation of electric motors where a flammable mixture is not frequently present but may represent risks, must comply to the most demanded safety standards for the protection of life, machines and environment.

Following to the highest safety standards WEG Ex nA motors are flexible to adapt to various applications allowing to your company agility during installation, easy operation, low maintenance cost and safety. WEG Ex nA motors are available in versions: IE1, IE2, IE3 and suitable for the use with Frequency Inverters.

### Motor Features:

- Output: 0.12 up to 315kW
- Poles: II, IV, VI and VIII
- Frames: 63 up to 355 M/L
- Three-phase, IP55, TEFC, 50Hz and 60 Hz.

### Applications

Pumps, fans, milling applications, centrifugal machines, presses, elevators, machine tools, woodworking, grinders, looms, cooling, packaging machines, conveyors, wash and bottling machines.



| Features                                           | Benefits                                                                                                                                       |
|----------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Reduced motor external surface temperature         | Do not allow conductive dust ignition in contact with the motor or during suspension in the air.                                               |
| Certification for the use with frequency inverters | Guarantee in speed variation applications and hazardous areas such Zone 2, according to certification.                                         |
| Efficiency                                         | IE2, IE3 motors, guarantee a fast return of investment.                                                                                        |
| WISE Insulation System                             | Increase the electrical strength of the stator, allowing the motor to operate with frequency inverters, without damaging by the voltage peaks. |
| Painting Plan for Severe Environments              | Special for industrial severe environments, sheltered or not, which may contain SO <sub>2</sub> , steam, solid contaminants and high humidity. |
| Flexibility                                        | Product suitable to meet the most demanded applications in the industry.                                                                       |

#### Notes:

Classification: WEG Ex nA motor line, which was up to now designed to operate at areas classified as Zone 2 (combustible gas), are now suitable to operate also at Zone 22 containing non-conductive combustible dusts. Based on a careful design carried out in conformance with pre-established requirements of applicable European Standards and Directives these motors offer you the reliability and safety that you need.

IEC Standard: CENELEC Standard:

IEC Standard:

CENELEC Standard:

Zone 2 (gas) and 22 (non-conductive dust); Group IIC

Group IIC; Category 3G (gas) and 3D (non-conductive dust)

The classification in Group IIC means that the motor is suitable to operate also in Groups IIA and IIB once Group IIC represents an operating condition worse than Groups IIA and IIB.

Certification: WEG non sparking motors meet ATEX Directive 94/4EC certified by PTB - Physikalisch-Technische Bundesanstalt as per EN50014 / EN50021 and are now BASEEFA Certified.



## Smoke Extraction

Assure safety where a large concentration of people in commercial and industrial facilities is present is one of the main concerns of designers and company owners during the project of shopping centers, factories, warehouses, covered parking lots, tunnels and other places which concentrate a large number of people. The Smoke motors are certified\* for high temperatures and guarantee a rapid smoke and heat extraction and delay in fire propagation, allowing free access to the emergency exits.

### Applications

Large buildings, shopping malls, factories, warehouses, enclosed parking lots, other ventilation systems.

|                              |                                                                                  |                                                                                      |                                                                                         |
|------------------------------|----------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Duty                         | F200                                                                             | F300                                                                                 | F400                                                                                    |
|                              | S1 - 40°C                                                                        | S1 – 40°C                                                                            | S1 – 40°C                                                                               |
|                              | S2* - 200°C - 2 hours                                                            | S2* - 300°C – 1 hours                                                                | S2* - 400°C – 2 hours                                                                   |
| Certification                | WEG Self Declaration                                                             | BSRIA - U.K.<br>Frames: 80 to 250<br>Also available certification for 300° C/2 hours | BSRIA – U.K.<br>Frames: 80 to 180<br>Outputs: 0.75kW – 27kW                             |
|                              |                                                                                  |                                                                                      | CTICM – France<br>Frames: 90 to 280<br>Pole:IV, VI, VIII, VI/IV, VIII/IV, VIII/VI poles |
| Insulation Class             | Ins. Class F; Temp. Rise 80K                                                     | Ins. Class H; Temp. Rise 80K or 105K                                                 |                                                                                         |
| Standard                     | EN 12101-3                                                                       |                                                                                      |                                                                                         |
| Pole / Frame sizes available | II, IV/II (frame sizes 80 up to 315S/M)                                          |                                                                                      |                                                                                         |
|                              | IV, VI, VIII, VIII/IV, VI/IV pole (frame sizes 80 up to 355M/L)                  |                                                                                      |                                                                                         |
| Construction                 | TEFC or TEAO (foot or flange mounted / pad mounted for frame sizes 80 up to 250) |                                                                                      |                                                                                         |

\*Continuously rated for normal ambient and emergency duty at rated temperature and time.

| Features                                  | Benefits                                                                                                                                                                          |
|-------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| WISE Insulation System                    | Increase the electrical strength of the stator, allowing the motor to operate with frequency inverters, without damaging by the voltage peaks.                                    |
| Painting Plan for Industrial Environments | Suitable for the use in slightly severe and sheltered environments, with low average humidity, regular temperature variations.                                                    |
| Cast Iron Frame                           | More strength for your application                                                                                                                                                |
| State-of-the-art Ventilation System       | Uniform refrigeration of the motor with significant temperature reduction in the external surface and bearings, guarantee high performance and energy saving to your application. |
| Customization                             | Product suitable to meet the most demanded applications in the industry.                                                                                                          |

## 1. General information

The WEG W21 series motors are designed to meet specific requirements of some markets. These motors are available in frame sizes IEC 63 to 355M/L. They are suitable for 3 Phase, 50 Hz Supply and are also suitable to operate at tolerances of  $\pm 10\%$  in voltage,  $\pm 5\%$  in frequency and  $\pm 10\%$  combined variation of both voltage and frequency. Additionally, they can operate continuously with a 2% unbalance on power supply voltage.

These motors are supplied with six terminals and are suitable for DOL starting and Star-Delta (except for output ratings below 1.5 kW, which are supplied with internally star-connected windings with three terminals in the terminal box). The minimum Pull Out torque is 210% of the rated torque and the starting current corresponds to 6 times the rated current value. All performance parameters are at rated supply conditions and are subject to tolerance as per IEC standard.

## 2. Standards

The W21 motors meet the requirement and regulations of updated version of the following standards:

IEC60034-1 Rotating electrical machines – Part 1: Rating and performance.

IEC60034-2 Rotating electrical machines – Part 2: Standard methods for determining losses and efficiency from tests (excluding machines for traction vehicles).

IEC60034-5 Rotating electrical machines – Part 5: Degrees of protection provided by the integral design of rotating electrical machines (IP code) – classification.

IEC60034-6 Rotating electrical machines – Part 6: Methods of cooling (IC code).

IEC60034-7 Rotating electrical machines – Part 7: Classification of types of enclosures and mounting arrangements (IM code).

IEC60034-8 Rotating electrical machines – Part 8: Terminal markings and direction of rotation.

IEC60034-9 Rotating electrical machines – Part 9: Noise limits.

IEC60034-11-1 Rotating electrical machines – Part 11-1: Thermal protection.

IEC60034-12 Rotating electrical machines – Part 12: Starting performance of single-speed three-phase cage induction motors.

IEC60034-14 Rotating electrical machines – Part 14: Mechanical vibration of certain machines – Limits of vibration.

IEC60072-1 Dimensions and output series for rotating electrical machines – Part 1: Frame numbers 56 to 400 and flange numbers 55 to 1080.

## 3. Construction details

### 3.1 Frame / Endshields

The frame and endshields are manufactured with FC-200 cast iron and they were designed in such a way to improve the heat exchange and to provide enough mechanical strength to meet the most critical applications. Frame size 112M and above are fitted lifting eyebolts for easier handling on installation.

All endshields were designed with drain holes to allow drainage of condensed water out of the frame. These drain holes are fitted with rubber plugs that allow draining such condensed water and comply with the degree of protection.

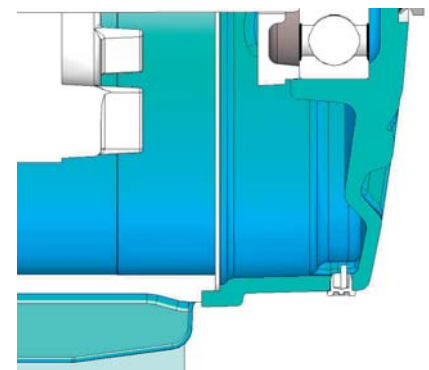


Figure 1 - Position of the drain hole and drain plug on the drive endshield



Figure 2 - Detail of the grounding lugs on the frame

### 3.2 Grounding

The W21 Cast Iron motor, frame 80-200 are designed with two grounding lugs: one is place inside the terminal box, another one is on the frame. Frame 225-355 are designed with three grounding lugs: one is inside the terminal box and the other two are on the frame.

### 3.3 Fan cover

The fan cover is made of steel plate for frame 63 up to 355.

### 3.4 Terminal box

Same as the frame and endshields, the terminal box is made of FC-200 cast iron material. It is designed withy plenty internal space for easier cable connection and it allows rotation at 90 degrees steps which results in flexibility on installation. Terminal box holes comply with information given on the table below. The remaining external dimensions of the terminal box are shown on the mechanical tables.

| Frame size | Holes dimensions for terminal box |
|------------|-----------------------------------|
| 63         | 2 x M20 x 1.5                     |
| 71         |                                   |
| 80         |                                   |
| 90         |                                   |
| 100        | 2 x M25 x 1.5                     |
| 112        |                                   |
| 132        | 2 x M32 x 1.5                     |
| 160        |                                   |
| 180        | 2 x M40 x 1.5                     |
| 200        |                                   |
| 225        | 2 x M50 x 1.5                     |
| 250        |                                   |
| 280        | 2 x M63 x 1.5                     |
| 315        |                                   |
| 355        |                                   |

Different number and dimensions of holes are available on request.

In order to guarantee the degree of protection, the cables entry must comply with the same degree of protection indicated on the motor nameplate. If the procedure is not followed accordingly, warranty will be void. If further information is required, contact WEG Service Department.

Table 1 - Type of thread and holes dimensions for terminal box

#### 3.4.1 Connection leads

The connection leads are marked in accordance with IEC 60034-8 and are supplied with specific connection terminals. W21 motors wound for 415 V are fitted with polyester made BMC (Bulk Moulding Compound) terminal blocks, which are reinforced with fiber glass, as shown on the figure below.

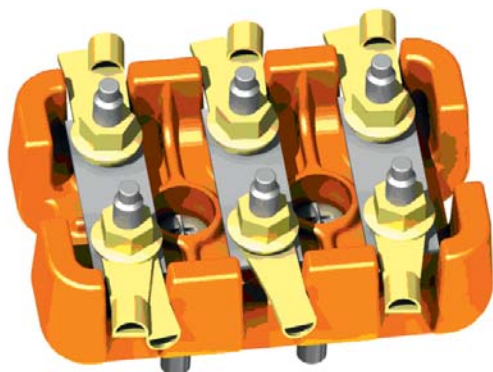


Figure 3 - Six-pin terminal block

### 3.4.2 Connection of accessories

Whenever they are supplied with accessories, the W21 motors are fitted with additional terminal box. This terminal box is supplied with connectors to allow assembly of the accessories terminals and it is designed with a 1xM20x1.5 threaded hole for field installation. The dimensions for the additional terminal boxes can be found the mechanical section of the catalog.



Figure 4 - Additional terminal box attached to terminal box

### 3.5 Nameplate

Main and additional nameplates are made of AISI 304 stainless steel and all information is laser engraved on them. Important and useful information is included in such nameplates like serial number, output power, voltage, frequency, rated current, degree of protection, power factor, thermal class, bearing type, type of grease and lubrication intervals.

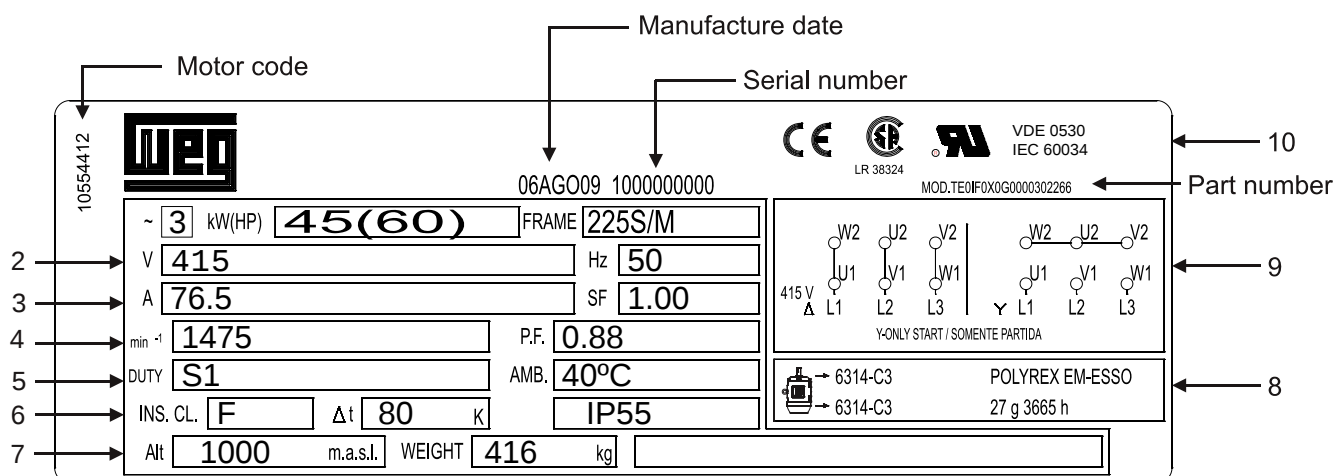


Figure 5 - Typical W21 motor nameplate

#### Line 1:

PH - Three phase: 3  
kW (HP) - Motor rated power: 45 (60)  
Frame - Frame size : 225S/M

#### Line 2:

V - Rated operating voltage: 415  
Hz - Frequency : 50

#### Line 3:

A - Rated operating current: 76.5  
SF - Service factor: 1.00

#### Line 4 :

min<sup>-1</sup> - Motor rated speed: 1475 RPM  
P.F - Power factor: 0.88

#### Line 5:

DUTY - Duty Cycle: S1  
AMB - Ambient temperature: 40°C

#### Line 6 :

INS CL - Insulation class : F  
ΔT - Temperature rise:80K  
IP55 - Degree of Protection

#### Line 7:

ALT - Altitude: 1000 m.a.s.l  
WEIGHT - Motor weight: 141

#### Line 8:

6314-C3 - Drive end bearing specification  
POLYREX EM-ESSO - Type of grease for bearings  
6314-C3 - Non-drive end bearing specification  
27 g 3665 h - Amount of grease and relubrication intervals in hours

#### Line 9 :

Δ - Connection diagram for rated voltage of 415  
Y - Connection diagram for motor starting

#### Line 10 :

Standards/ Certifications

## 4. Cooling system / Noise level / Vibration level

### 4.1 Cooling system / Noise level

The W21 standard motor line is totally enclosed fan cooled (IC411), as per IEC 60034-6. Non-ventilated versions (TENV), air over (TEAO) and forced ventilation TEFV (IC416) are available on request. More information about IC 416 can be found in the section about Variable Frequency Drive Operation.

Fans are made of polypropylene from frame IEC 63 to 315 and made of aluminium in frames 355M/L. Designed for low noise level, the W21 motors comply with IEC60034-9 Standard and the corresponding sound pressure levels. Tables below shown sound pressure levels in dB(A) which are obtained upon tests for 50 Hz.

| Frame size | 2 poles | 4 poles | 6 poles | 8 poles |
|------------|---------|---------|---------|---------|
| 63         | 52      | 44      | 43      | -       |
| 71         | 56      | 43      | 43      | 41      |
| 80         | 59      | 44      | 43      | 42      |
| 90         | 64      | 49      | 45      | 43      |
| 100        | 67      | 53      | 44      | 50      |
| 112        | 64      | 56      | 48      | 46      |
| 132        | 68      | 60      | 52      | 48      |
| 160        | 70      | 67      | 56      | 51      |
| 180        | 70      | 64      | 56      | 51      |
| 200        | 74      | 69      | 58      | 53      |
| 225        | 82      | 70      | 61      | 56      |
| 250        | 82      | 70      | 61      | 56      |
| 280        | 83      | 76      | 66      | 59      |
| 315        | 84      | 77      | 69      | 62      |
| 355        | 81      | 79      | 73      | 70      |

Table 2 - Sound pressure levels for 50 Hz motors

The noise level figures shown on the table above are taken at no load. Under load the IEC 60034-9 Standard foresees an increase of the sound pressure levels as shown on table 3.

| Shaft height H (mm)   | 2 poles | 4 poles | 6 poles | 8 poles |
|-----------------------|---------|---------|---------|---------|
| $90 \leq H \leq 160$  | 2       | 5       | 7       | 8       |
| $180 \leq H \leq 200$ | 2       | 4       | 6       | 7       |
| $225 \leq H \leq 280$ | 2       | 3       | 6       | 7       |
| $H = 315$             | 2       | 3       | 5       | 6       |
| $355 \leq H$          | 2       | 2       | 4       | 5       |

Table 3 - Maximum expected increase of sound pressure level for loaded motors

### 4.2 Vibration level

W21 motors are dynamically balanced with half key and the standard version meets the vibration levels of Grade A (without special vibration requirements) described in IEC 60034-14 Standard. As an option, motors can be supplied in conformance with vibration of Grade B. The RMS speed and vibration levels in mm/s of Grades A and B are shown in table 4.

| Vibration | Shaft Height    | $63 \leq H \leq 132$       | $132 < H \leq 280$ | $H > 280$ |
|-----------|-----------------|----------------------------|--------------------|-----------|
|           | Assembly        | Vibration speed RMS (mm/s) |                    |           |
| Grade A   | Free suspension | 1.6                        | 2.2                | 2.8       |
| Grade B   | Free suspension | 0.7                        | 1.1                | 1.8       |

Table 4 - Speed and vibration levels

## 5. Shaft / Bearings / Thrusts

### 5.1 Shaft

The shaft of W21 standard motors is made of AISI 1040/45 steel in frames IEC 63 to 315S/M and in AISI 4140 steel in frames 315B and 355M/L. When supplied with roller bearings as an option, shaft material must be AISI 4140.

Since they are fitted with AISI 4140 steel shaft in frames 315B and 355M/L, W21 motors can be supplied with roller bearings, so they will be suitable for heavy duty applications such as pulley and belt applications. Further information about maximum allowable radial and axial loads on shaft end is given in tables 6, 7 and 8.

Important: To modify bearings from ball into roller, drive end and non-drive end bearing caps (internal and external) need to be replaced since non-drive end bearing remains locked. If further information is required, contact WEG Service Department.

Shafts are supplied with A type key in frame sizes 63 to 200 and type B in frames 225 to 355, and with dimensions shown in section 14 - Mechanical data. All these shafts are supplied with threaded center hole with dimensions that comply with table 5.

| Frame size | Number of Poles | Dimension |
|------------|-----------------|-----------|
| 63         | All             | M4        |
| 71         | All             | M5        |
| 80         | All             | M6        |
| 90         | All             | M8        |
| 100        | All             | M10       |
| 112        | All             | M10       |
| 132        | All             | M12       |
| 160        | All             | M16       |
| 180        | All             | M16       |
| 200        | All             | M20       |
| 225S/M     | All             | M20       |
| 250S/M     | All             | M20       |
| 280S/M     | All             | M20       |
| 315S/M     | All             | M20       |
| 315B       | 2 poles         | M20       |
|            | Others          | M24       |
| 355M/L     | 2 poles         | M20       |
|            | Others          | M24       |

Table 5 - Center hole dimensions for drive end shaft

As an option, W21 motors can be supplied with stainless steel shaft AISI 316 and AISI 420 for highly corrosive environments.

**Note: 2 poles motors will have, as an option, only the shaft end with AISI 316 stainless steel.**

### 5.2 Bearings

W21 motors are supplied with 62 series ball bearings on drive end for frame 63 to 100, and 63 series from frame 112M and above. Bearing life time is L10h with 20,000 hours in conformance with maximum radial and axial loads as described in tables 5 and 6. For direct coupling arrangements (free of radial and axial thrusts), bearing life time will be L10h with 40,000 hours.

**Note: Life time L10 means that at least 90% of the bearings submitted to maximum indicated loads will reach the numbers of predicted hours. The maximum allowable radial and axial loads for standard configuration are given in tables 6 and 7 ahead. Maximum radial load values consider axial load as void. At the same time, maximum axial load values consider radial load as void. Contact WEG to get information about bearing life time for applications with combined axial and radial loads.**

The bearing life time depends on the type and size of the bearing, on radial and axial mechanical loads that the motor is submitted to, on operating conditions (ambient, temperature), and on speed and quality of the grease. Therefore, the bearing life time is directly related to correct application, maintenance and lubrication. When amount of grease and lubrication intervals are followed accordingly, bearings are expected to reach their pre-defined life time. W21 motors are supplied with ZZ bearings (sealed for life) in frames 63 to 132 and open from frame size 160 and above. Amount of grease and lubrication intervals are given on the nameplate and are shown in tables 9 and 10 ahead. Excess of grease, which is an amount of grease exceeding what is indicated on the nameplate, can result in bearing over temperature.

### 5.2.1 Bearing locking

For the standard line, the drive end bearing is locked axially with the external bearing cap in frame sizes 160 up to 200, and with internal and external bearing cap in frame sizes 225 up to 355. The non-drive end bearing is fitted with a spring washer in frame sizes 63 up to 200, and pre-load spring in frame sizes 225 up to 355 to take any axial play.

When supplied with roller bearings (optional feature that is available from frame 132), the non-drive end bearing is locked and any axial play is compensated by axial play of the drive end roller bearing. The minimum allowable radial loads for roller bearings are shown in table 8 ahead.

Important:

1 - Special applications

Motor operations at different conditions compared to the normal ones, such as ambient temperature, altitude, axial and radial loads above those given by the tables included in this document require specific and different lubrication intervals from those given herewith.

2 - Roller bearings

Roller bearings require minimum radial load so as to ensure correct operation. They are not recommended for direct coupling arrangement neither for 2 pole motors.

3 - Frequency drive operation motors

Bearing life time may be reduced when motor is driven by frequency drive and speed above the normal one. The speed itself is one of the items taken into consideration when defining bearing life time.

4 - Motors with modified mounting configuration

Motors supplied with horizontal mounting but for vertical operation, lubrication interval must be reduced by half.

5 - Figures for radial thrusts

The figures given in the tables below for radial thrusts take into consideration the point where the load is applied which is on the middle of the shaft end length  $L/2$  and at the very end of the shaft end  $L$ .

### Radial thrust (L10 with 20,000 hours)

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Table 6 - Maximum radial thrusts for ball bearings

\*1 kN = 101.97 kgf = 224.8 lbf

### Axial thrust (L10h with 20,000 hours)

| 50 Hz - Fa in (kN*) - 20,000 hours |       |            |         |                             |         |                               |         |
|------------------------------------|-------|------------|---------|-----------------------------|---------|-------------------------------|---------|
| Frame                              | Poles | Horizontal |         | Vertical with shaft upwards |         | Vertical with shaft downwards |         |
|                                    |       | Pushing    | Pulling | Pushing                     | Pulling | Pushing                       | Pulling |
| 63                                 | 2     | 0.19       | 0.19    | 0.18                        | 0.20    | 0.19                          | 0.19    |
|                                    | 4     | 0.27       | 0.27    | 0.26                        | 0.29    | 0.28                          | 0.26    |
|                                    | 6     | 0.34       | 0.35    | 0.33                        | 0.37    | 0.35                          | 0.34    |
|                                    | 8     | 0.34       | 0.35    | 0.33                        | 0.37    | 0.35                          | 0.34    |
| 71                                 | 2     | 0.20       | 0.28    | 0.19                        | 0.30    | 0.20                          | 0.27    |
|                                    | 4     | 0.29       | 0.40    | 0.27                        | 0.42    | 0.29                          | 0.38    |
|                                    | 6     | 0.35       | 0.49    | 0.35                        | 0.52    | 0.37                          | 0.48    |
|                                    | 8     | 0.46       | 0.60    | 0.44                        | 0.63    | 0.46                          | 0.59    |
| 80                                 | 2     | 0.26       | 0.42    | 0.25                        | 0.43    | 0.27                          | 0.40    |
|                                    | 4     | 0.35       | 0.56    | 0.32                        | 0.60    | 0.36                          | 0.53    |
|                                    | 6     | 0.45       | 0.70    | 0.42                        | 0.74    | 0.46                          | 0.67    |
|                                    | 8     | 0.55       | 0.83    | 0.53                        | 0.88    | 0.56                          | 0.80    |
| 90                                 | 2     | 0.37       | 0.43    | 0.34                        | 0.47    | 0.38                          | 0.40    |
|                                    | 4     | 0.51       | 0.59    | 0.48                        | 0.65    | 0.53                          | 0.55    |
|                                    | 6     | 0.63       | 0.71    | 0.58                        | 0.79    | 0.64                          | 0.67    |
|                                    | 8     | 0.76       | 0.86    | 0.72                        | 0.93    | 0.78                          | 0.82    |
| 100                                | 2     | 0.37       | 0.59    | 0.32                        | 0.67    | 0.38                          | 0.55    |
|                                    | 4     | 0.50       | 0.81    | 0.44                        | 0.90    | 0.52                          | 0.75    |
|                                    | 6     | 0.65       | 1.02    | 0.58                        | 1.14    | 0.68                          | 0.95    |
|                                    | 8     | 0.78       | 1.19    | 0.71                        | 1.32    | 0.81                          | 1.12    |
| 112                                | 2     | 0.54       | 1.14    | 0.48                        | 1.23    | 0.56                          | 1.08    |
|                                    | 4     | 0.73       | 1.55    | 0.66                        | 1.67    | 0.76                          | 1.47    |
|                                    | 6     | 0.96       | 1.94    | 0.89                        | 2.05    | 0.99                          | 1.86    |
|                                    | 8     | 1.07       | 2.15    | 0.97                        | 2.35    | 1.11                          | 2.05    |
| 132                                | 2     | 0.72       | 1.32    | 0.61                        | 1.51    | 0.76                          | 1.21    |
|                                    | 4     | 0.99       | 1.81    | 0.84                        | 2.05    | 1.03                          | 1.66    |
|                                    | 6     | 1.22       | 2.20    | 1.05                        | 2.45    | 1.27                          | 2.05    |
|                                    | 8     | 1.37       | 2.45    | 1.16                        | 2.80    | 1.44                          | 2.25    |
| 160                                | 2     | 2.40       | 1.69    | 2.20                        | 2.05    | 2.75                          | 1.48    |
|                                    | 4     | 2.95       | 2.25    | 2.65                        | 2.65    | 3.40                          | 1.95    |
|                                    | 6     | 3.40       | 2.70    | 3.10                        | 3.25    | 3.95                          | 2.40    |
|                                    | 8     | 3.85       | 3.15    | 3.55                        | 3.70    | 4.40                          | 2.85    |
| 180                                | 2     | 3.20       | 2.30    | 2.90                        | 2.75    | 3.65                          | 2.00    |
|                                    | 4     | 3.90       | 3.00    | 3.55                        | 3.65    | 4.55                          | 2.65    |
|                                    | 6     | 4.65       | 3.75    | 4.20                        | 4.45    | 5.30                          | 3.30    |
|                                    | 8     | 5.20       | 4.35    | 4.80                        | 5.10    | 6.00                          | 3.90    |
| 200                                | 2     | 3.55       | 2.55    | 3.10                        | 3.25    | 4.25                          | 2.10    |
|                                    | 4     | 4.45       | 3.45    | 3.95                        | 4.25    | 5.30                          | 2.95    |
|                                    | 6     | 5.20       | 4.20    | 4.65                        | 5.10    | 6.10                          | 3.65    |
|                                    | 8     | 6.00       | 5.00    | 5.50                        | 5.90    | 6.90                          | 4.50    |
| 225                                | 2     | 4.35       | 3.55    | 3.65                        | 4.60    | 5.40                          | 2.90    |
|                                    | 4     | 5.50       | 4.70    | 4.70                        | 6.00    | 6.80                          | 3.95    |
|                                    | 6     | 6.60       | 5.80    | 5.80                        | 7.20    | 8.00                          | 5.00    |
|                                    | 8     | 7.50       | 6.70    | 6.60                        | 8.20    | 8.90                          | 5.90    |
| 250                                | 2     | 4.30       | 3.50    | 3.55                        | 4.65    | 3.55                          | 2.75    |
|                                    | 4     | 5.30       | 4.45    | 4.30                        | 6.10    | 6.90                          | 3.50    |
|                                    | 6     | 6.40       | 5.60    | 5.40                        | 7.30    | 8.10                          | 4.60    |
|                                    | 8     | 7.30       | 6.50    | 6.30                        | 8.20    | 9.00                          | 5.50    |
| 280                                | 2     | 4.15       | 3.35    | 3.00                        | 5.10    | 5.90                          | 2.20    |
|                                    | 4     | 5.80       | 5.00    | 4.35                        | 7.40    | 8.20                          | 3.55    |
|                                    | 6     | 7.20       | 6.40    | 5.70                        | 8.80    | 9.60                          | 4.90    |
|                                    | 8     | 8.40       | 7.60    | 7.10                        | 9.80    | 10.5                          | 6.30    |
| 315                                | 2     | 3.65       | 2.85    | 1.91                        | 5.60    | 6.40                          | 1.13    |
|                                    | 4     | 6.10       | 5.40    | 3.85                        | 9.10    | 9.80                          | 3.10    |
|                                    | 6     | 7.40       | 6.60    | 4.75                        | 10.9    | 11.7                          | 3.95    |
|                                    | 8     | 8.50       | 7.70    | 5.70                        | 12.2    | 13.0                          | 4.95    |
| 355                                | 2     | 3.70       | 2.95    | 0.75                        | 7.50    | 8.30                          | -       |
|                                    | 4     | 6.60       | 5.80    | 2.10                        | 12.5    | 13.2                          | 1.37    |
|                                    | 6     | 7.70       | 7.00    | 2.75                        | 14.7    | 15.4                          | 2.00    |
|                                    | 8     | 7.70       | 7.00    | 2.75                        | 14.7    | 15.4                          | 2.00    |

Table 7 - Maximum axial thrusts for ball bearings

\* 1 kN = 101.97 kgf = 224.8 lbf

## Radial thrust (L10 with 20,000 hours)

| 50 Hz - Fr in (kN*) - 20,000 hours |         |      |         |      |         |      |
|------------------------------------|---------|------|---------|------|---------|------|
| Frame                              | 4 poles |      | 6 poles |      | 8 poles |      |
|                                    | L/2     | L    | L/2     | L    | L/2     | L    |
| 160                                | 6.01    | 3.69 | 5.91    | 3.62 | 6.05    | 3.71 |
| 180                                | 10.5    | 5.78 | 10.4    | 5.69 | 10.3    | 5.65 |
| 200                                | 13.4    | 8.40 | 13.3    | 8.34 | 13.5    | 8.43 |
| 225                                | 17.1    | 8.73 | 16.9    | 8.56 | 17.0    | 8.66 |
| 250                                | 16.8    | 10.3 | 16.7    | 10.2 | 16.6    | 10.1 |
| 280                                | 23.4    | 14.5 | 23.2    | 14.4 | 22.9    | 14.2 |
| 315                                | 28.6    | 14.3 | 27.4    | 13.7 | 27.9    | 14.0 |
| 355                                | 40.2    | 25.4 | 40.2    | 25.2 | 39.6    | 24.8 |

Table 8 - Maximum radial thrusts for roller bearings

\* 1 kN = 101.97 kgf = 224.8 lbf

Note: The figures given for roller bearings take into consideration that the shaft is supplied with AISI 4140.

## Lubrication intervals – Ball bearings

| Lubrication Intervals (50 Hz) |       |          |       |
|-------------------------------|-------|----------|-------|
| Frame                         | Poles | Bearings | Hours |
| 160                           | 2     | 6309     | 18100 |
|                               | 4     |          | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 180                           | 2     | 6311     | 13700 |
|                               | 4     |          | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 200                           | 2     | 6312     | 11900 |
|                               | 4     |          | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 225                           | 2     | 6314     | 4500  |
|                               | 4     |          | 11600 |
|                               | 6     |          | 16400 |
|                               | 8     |          | 19700 |
| 250                           | 2     | 6314     | 4500  |
|                               | 4     |          | 11600 |
|                               | 6     |          | 16400 |
|                               | 8     |          | 19700 |
| 280                           | 2     | 6314     | 4500  |
|                               | 4     |          | 10400 |
|                               | 6     | 6316     | 14900 |
|                               | 8     |          | 18700 |
| 315                           | 2     | 6314     | 4500  |
|                               | 4     |          | 9000  |
|                               | 6     | 6319     | 13000 |
|                               | 8     |          | 17400 |
| 355                           | 2     | 6316     | 3520  |
|                               | 4     |          | 7200  |
|                               | 6     | 6322     | 10800 |
|                               | 8     |          | 15100 |

Table 9 - Lubrication interval for ball bearings

## Lubrication intervals – Roller bearings

| Lubrication Intervals (50 Hz) |       |          |       |
|-------------------------------|-------|----------|-------|
| Frame                         | Poles | Bearings | Hours |
| 160                           | 4     | NU309    | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 180                           | 4     | NU311    | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 200                           | 4     | NU312    | 20000 |
|                               | 6     |          | 20000 |
|                               | 8     |          | 20000 |
| 225                           | 4     | NU314    | 8900  |
|                               | 6     |          | 13100 |
|                               | 8     |          | 16900 |
| 250                           | 4     | NU314    | 8900  |
|                               | 6     |          | 13100 |
|                               | 8     |          | 16900 |
| 280                           | 4     | NU316    | 7600  |
|                               | 6     |          | 11600 |
|                               | 8     |          | 15500 |
| 315                           | 4     | NU319    | 6000  |
|                               | 6     |          | 9800  |
|                               | 8     |          | 13700 |
| 355                           | 4     | NU322    | 4400  |
|                               | 6     |          | 7800  |
|                               | 8     |          | 11500 |

Table 10 - Lubrication intervals for roller bearings

### 5.2.2 Bearing monitoring

Optionally, bearing temperature detectors can be installed to monitor bearing operating conditions. The most commonly accessory is the PT-100 temperature detector for continuous operating temperature monitoring. This monitoring is quite important since it affects directly the grease and bearing life time.

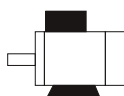
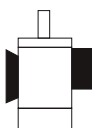
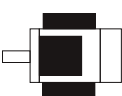
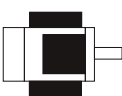
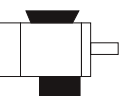
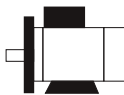
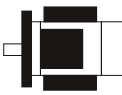
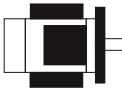
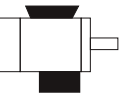
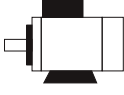
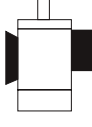
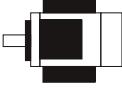
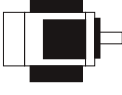
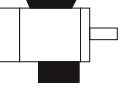
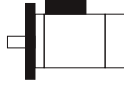
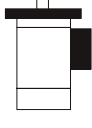
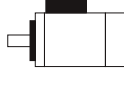
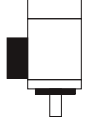
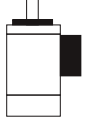
## 6. Mounting

The mounting configuration for W21 complies with IEC 60034-7 Standard. Standard mountings and their variations are shown on the figure below. After the designation (see table below) a characteristic letter is used to define the terminal box position. So the mounting IM B3 can be noticed on WEG documents as shown below (without code IM):

B3R – terminal box on right side of the frame viewing the motor from shaft end.

B3L – terminal box on left side of the frame viewing motor from shaft end.

B3T – terminal box on top of the frame.

| Basic types of construction                                                                                            | Other types of construction                                                                                            |                                                                                                                        |                                                                                                                      |                                                                                                                       |                                                                                                                       |
|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| <b>IM B3</b><br><b>IM 1001</b><br>    | <b>IM V5</b><br><b>IM 1011</b><br>    | <b>IM V6</b><br><b>IM 1031</b><br>    | <b>IM B6</b><br><b>IM 1051</b><br> | <b>IM B7</b><br><b>IM 1061</b><br> | <b>IM B8</b><br><b>IM 1071</b><br> |
| <b>IM B3</b><br><b>IM 2001</b><br>   | <b>IM V15</b><br><b>IM 2011</b><br>  | <b>IM V36</b><br><b>IM 2031</b><br>  | -<br><b>IM 2051</b><br>           | -<br><b>IM 2061</b><br>           | -<br><b>IM 2071</b><br>           |
| <b>IM B3</b><br><b>IM 2101</b><br>  | <b>IM V15</b><br><b>IM 2111</b><br> | <b>IM V36</b><br><b>IM 2131</b><br> | -<br><b>IM 2151</b><br>          | -<br><b>IM 2161</b><br>          | -<br><b>IM 2171</b><br>          |
| <b>IM B5</b><br><b>IM 3001</b><br>  | <b>IM V1</b><br><b>IM 3011</b><br>  | <b>IM V3</b><br><b>IM 3031</b><br>  |                                                                                                                      |                                                                                                                       |                                                                                                                       |
| <b>IM B14</b><br><b>IM 3501</b><br> | <b>IM V18</b><br><b>IM 3611</b><br> | <b>IM V19</b><br><b>IM 3631</b><br> |                                                                                                                      |                                                                                                                       |                                                                                                                       |

\*) Non-defined mountings by IEC 60034-7  
 Table 11 - Mounting configurations

Important:

1. The mountings IM B34 and IM B14 (with C flange as per DIN 42.948) are not available up to frame sizes 132.
2. For vertically shaft down mounted motors, the application of a drip cover is recommended to prevent from ingress of small objects into the fan cover/ fan.
3. For vertically shaft up mounted motors installed in environments containing liquids, the application of a rubber slinger is recommended to prevent from ingress of such liquids into the motor through the shaft.

## 7. Degree of protection / Painting

### 7.1 Degree of protection

The W21 motors are supplied with degree of protection in conformance with 60034-5. They are IP55 which means:

- a) First characteristic numeral 5: machine protected against dust. The enclosure is protected against contacts moving parts and ingress of dust not totally prevented, but dust does not enter in sufficient quantity to interfere with satisfactory operation of the machine.
- b) Second characteristic numeral 5: Machine protected against water jets. Water projected by a nozzle against the machine from any direction shall have no harmful effect

### 7.2 Painting

The W21 motors are supplied as standard with painting plan 207A (80-132) and 203A (160-355), consisting of:

- Primer: one coat with 20 to 55 µm of alkyd primer;
- Finishing: one coat with 40 to 60 µm of alky synthetic enamel.

This painting plan can be applied to normal ambient applications, slightly severe, protected or unprotected, for industrial applications, with low relative humidity, regular temperature variations and environments containing SQ.

**Note: This painting plan is not recommended for direct exposure to acid steam, alkalis, solvents and salty environments.**

Optionally, other painting plans are available, which are suitable to guarantee additional protection aggressive environments, either protected or unprotected.

#### 7.2.1 Tropicalized painting

High humidity can result in premature insulation system deterioration which is the main component that ensures motor life time. Any ambient with up to 95% of relative humidity does not require additional protection, other than space heaters to avoid water condensation inside the motor. However, for any ambient with relative humidity above 95%, an epoxy painting is applied on all inside motor components which is known as tropicalized painting. If humidity is more than 95% it should be specified in the enquiry to ensure this tropicalized painting.

## 8. Ambient & Insulation

The rated output power given on the electrical tables, unless otherwise specified, refers to continuous duty operation S1, as per IEC 60034-1 and at following environments:

- With temperature varying between -20°C to +40°C;
- With altitudes up to 1000 meters above sea level;
- With relative humidity up to 60% (above 60% we suggest to install space heaters to avoid accumulation of condensed water inside the motor).

For temperature and altitude different than those given above, figures of table 12 must be applied in order to find out the factor to be used to define the available useful output (P<sub>max</sub>).

$$P_{\max} = P_{\text{nom}} \times \text{correction factor}$$

| T (°C) | Altitude (m) |      |      |      |      |      |      |      |      |
|--------|--------------|------|------|------|------|------|------|------|------|
|        | 1000         | 1500 | 2000 | 2500 | 3000 | 3500 | 4000 | 4500 | 5000 |
| 20     | 1.00         | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 0.97 | 0.92 | 0.88 |
| 25     | 1.00         | 1.00 | 1.00 | 1.00 | 1.00 | 0.98 | 0.94 | 0.90 | 0.86 |
| 30     | 1.00         | 1.00 | 1.00 | 1.00 | 1.00 | 0.95 | 0.91 | 0.87 | 0.83 |
| 35     | 1.00         | 1.00 | 1.00 | 1.00 | 0.95 | 0.93 | 0.89 | 0.85 | 0.81 |
| 40     | 1.00         | 1.00 | 1.00 | 0.96 | 0.92 | 0.90 | 0.86 | 0.82 | 0.78 |
| 45     | 1.00         | 1.00 | 0.95 | 0.93 | 0.90 | 0.88 | 0.84 | 0.80 | 0.75 |
| 50     | 1.00         | 0.97 | 0.94 | 0.90 | 0.86 | 0.82 | 0.80 | 0.76 | 0.71 |
| 55     | 0.95         | 0.92 | 0.90 | 0.88 | 0.85 | 0.81 | 0.78 | 0.74 | 0.69 |
| 60     | 0.92         | 0.90 | 0.87 | 0.85 | 0.82 | 0.80 | 0.77 | 0.72 | 0.67 |
| 65     | 0.88         | 0.85 | 0.83 | 0.81 | 0.78 | 0.76 | 0.73 | 0.70 | 0.65 |
| 70     | 0.83         | 0.82 | 0.80 | 0.77 | 0.75 | 0.73 | 0.70 | 0.67 | 0.62 |
| 75     | 0.79         | 0.76 | 0.74 | 0.72 | 0.70 | 0.68 | 0.66 | 0.62 | 0.58 |
| 80     | 0.74         | 0.71 | 0.69 | 0.67 | 0.66 | 0.64 | 0.62 | 0.58 | 0.53 |

Table 12 - Correction factors for altitude and ambient temperature

The W21 motors are supplied with class F insulation and Class B (80°C) temperature rise at normal operating conditions – ambient temperature of 40°C (unless otherwise specified).

The difference between the temperature of the class F insulation (105°C) and the temperature rise of the design (80°C) means that, in practice, W21 motors are suitable to supply output ratings up to 15% above the rated values, then reaching temperature rise value of the insulation class F.

All W21 motors are supplied with WISE® insulation system which consists of enamel wires meeting temperature of 200°C and impregnated with continuous solvent free resin flow. The WISE® insulation system allows motor operation with variable frequency drive (see section ahead).

## 9. Variable frequency drive application

### 9.1 Considerations about rated voltage

The stator of W21 motors is supplied with class F insulation and it is suitable for DOL starting or with variable frequency drive. Optionally, these motors can be supplied with class H insulation.

These motors are supplied with WEG exclusive insulation system - WISE® (WEG Insulation System Evolution) – which ensures superior electric insulation characteristics. They are suitable for variable frequency drive application, taking into account the limits shown in table 13.

| Motor rated voltage                      | Peak voltage on motor terminals | dV/dt on motor terminals          | Rise time              | Time between         |
|------------------------------------------|---------------------------------|-----------------------------------|------------------------|----------------------|
|                                          | (phase to phase)                | (phase to phase)                  |                        |                      |
| $V_n \leq 460 \text{ V}$                 | $\leq 1600 \text{ V}$           | $\leq 5200 \text{ V}/\mu\text{s}$ | $\geq 0,1 \mu\text{s}$ | $\geq 6 \mu\text{s}$ |
| $460 \text{ V} < V_n \leq 575 \text{ V}$ | $\leq 2000 \text{ V}$           | $\leq 6500 \text{ V}/\mu\text{s}$ |                        |                      |
| $575 \text{ V} < V_n \leq 690 \text{ V}$ | $\leq 2400 \text{ V}$           | $\leq 7800 \text{ V}/\mu\text{s}$ |                        |                      |

Table 13 - Limit conditions for variable frequency drive operation without application of filter

#### Notes:

- 1 - For the three cases above the maximum recommended switching frequency is limited at 5 kHz.
- 2 - If one of the above conditions is not followed accordingly (including the switching frequency), filter must be applied on frequency drive outlet.

## 9.2 Torque restrictions on variable frequency drive applications

Self-ventilated variable frequency drive motors have their torque limited at low frequencies due to ventilation reduction. Curves and derating tables must be applied to define the torque available.

### Constant flux condition

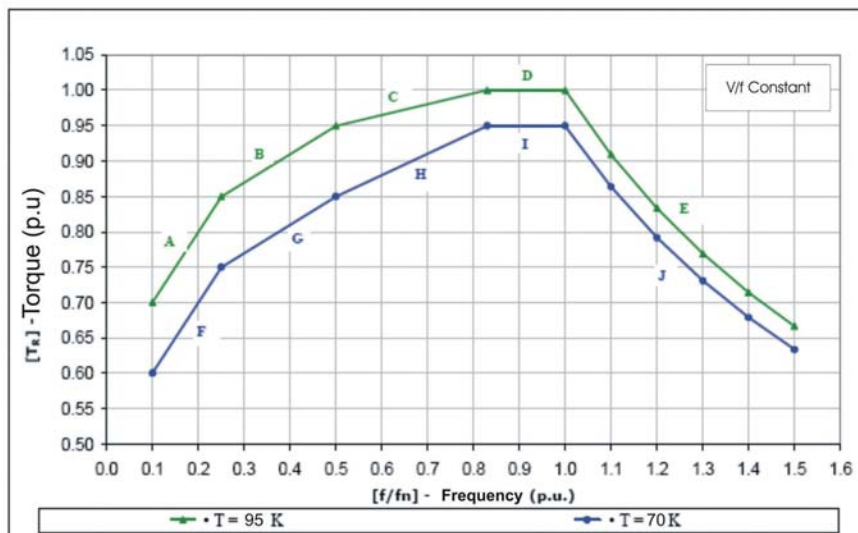


Figure 6 - Derating curve for constant flux

| Derating for limit temperature rise for the insulation system thermal class* |                            |                           |
|------------------------------------------------------------------------------|----------------------------|---------------------------|
| Interval                                                                     | Limited by                 | Apply this equation       |
| A                                                                            | $0.10 \leq f/f_n < 0.25$   | $TR = (f/f_n) + 0.60$     |
| B                                                                            | $0.25 \leq f/f_n < 0.50$   | $TR = 0.40(f/f_n) + 0.75$ |
| C                                                                            | $0.50 \leq f/f_n < 0.83$   | $TR = 0.15(f/f_n) + 0.87$ |
| D                                                                            | $0.83 \leq f/f_n \leq 1.0$ | $TR = 1.0$                |
| E                                                                            | $f/f_n > 1.0$              | $TR = 1/(f/f_n)$          |

| Derating to keep temperature rise obtained with sinusoidal source** |                            |                           |
|---------------------------------------------------------------------|----------------------------|---------------------------|
| Interval                                                            | Limited by                 | Apply this equation       |
| F                                                                   | $0.10 \leq f/f_n < 0.25$   | $TR = (f/f_n) + 0.50$     |
| G                                                                   | $0.25 \leq f/f_n < 0.50$   | $TR = 0.40(f/f_n) + 0.65$ |
| H                                                                   | $0.50 \leq f/f_n < 0.83$   | $TR = 0.15(f/f_n) + 0.70$ |
| I                                                                   | $0.83 \leq f/f_n \leq 1.0$ | $TR = 0.95$               |
| J                                                                   | $f/f_n > 1.0$              | $TR = 0.95/(f/f_n)$       |

Table 14 - Equation for torque definition at constant torque condition

(\*) When top curve is used (green color), motor temperature rise will be limited by the temperature class of the insulation material. For example, for class F insulation motors, the temperature rise will be limited at 105°C (for ambient temperature of 40°C). This curve can only be used for class F insulation and class B temperature rise motors in order to ensure that, when driven by frequency drive, the temperature rise remains class F (above 80°C and below 105°C).

(\*\*) When lower curve is used (blue color), the motor temperature rise of variable frequency drive will be the same driven by sinusoidal source. In other words, class F insulation motors with class B temperature rise will remain with class B temperature rise ( $\leq 80^\circ\text{C}$  for ambient temperature of 40°C) even when driven by variable frequency drive.

Note: The derating curves given in figure 6 are related to temperature on motor winding and with thermal class. These curves do not consider thermal tolerance factor of the motors. They are intended to show the torque limitations for variable frequency drive motors.

## 9.3 Restrictions about current flowing through the bearings

Motors up to frame IEC 280S/M do not require additional features for variable frequency drive application. From frame 315S/M additional measures must be taken to avoid current flowing through the bearings. The solution for this problem is to use insulated bearings or insulated hub endshields (usually non-drive endshield) and grounding brush, usually mounted on drive endshield.

WEG can supply a kit to modify motors that are not originally supplied with such protection.

#### 9.4 Forced ventilation kit

For those cases that require independent cooling system, the W21 Motors can be supplied with a forced ventilation kit, as shown in figure 7.

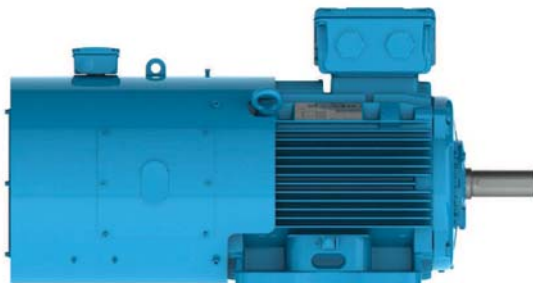


Figure 7 - Forced ventilation kit for W21 motors

When the forced ventilation kit is installed, the overall motor length is modified as shown in table 15.

| Frame size | Number of poles | Total motor length (L)     |                         |
|------------|-----------------|----------------------------|-------------------------|
|            |                 | Without forced ventilation | With forced ventilation |
| 90S        | All             | 304                        | 548                     |
| 90L        | All             | 329                        | 573                     |
| 100        | All             | 376                        | 646                     |
| 112        | All             | 393                        | 660                     |
| 132S       | All             | 452                        | 715                     |
| 132M       | All             | 490                        | 753                     |
| 160M       | All             | 598                        | 855                     |
| 160L       | All             | 642                        | 899                     |
| 180M       | All             | 664                        | 908                     |
| 180L       | All             | 702                        | 946                     |
| 200M       | All             | 729                        | 976                     |
| 200L       | All             | 767                        | 1014                    |
| 225S/M     | 2               | 817                        | 1146                    |
|            | 4-8             | 847                        |                         |
| 250S/M     | 2               | 923                        | 1222                    |
|            | 4-8             |                            |                         |
| 280S/M     | 2               | 1036                       | 1332                    |
|            | 4-8             |                            |                         |
| 315S/M     | 2               | 1126                       | 1452                    |
|            | 4-8             | 1156                       |                         |

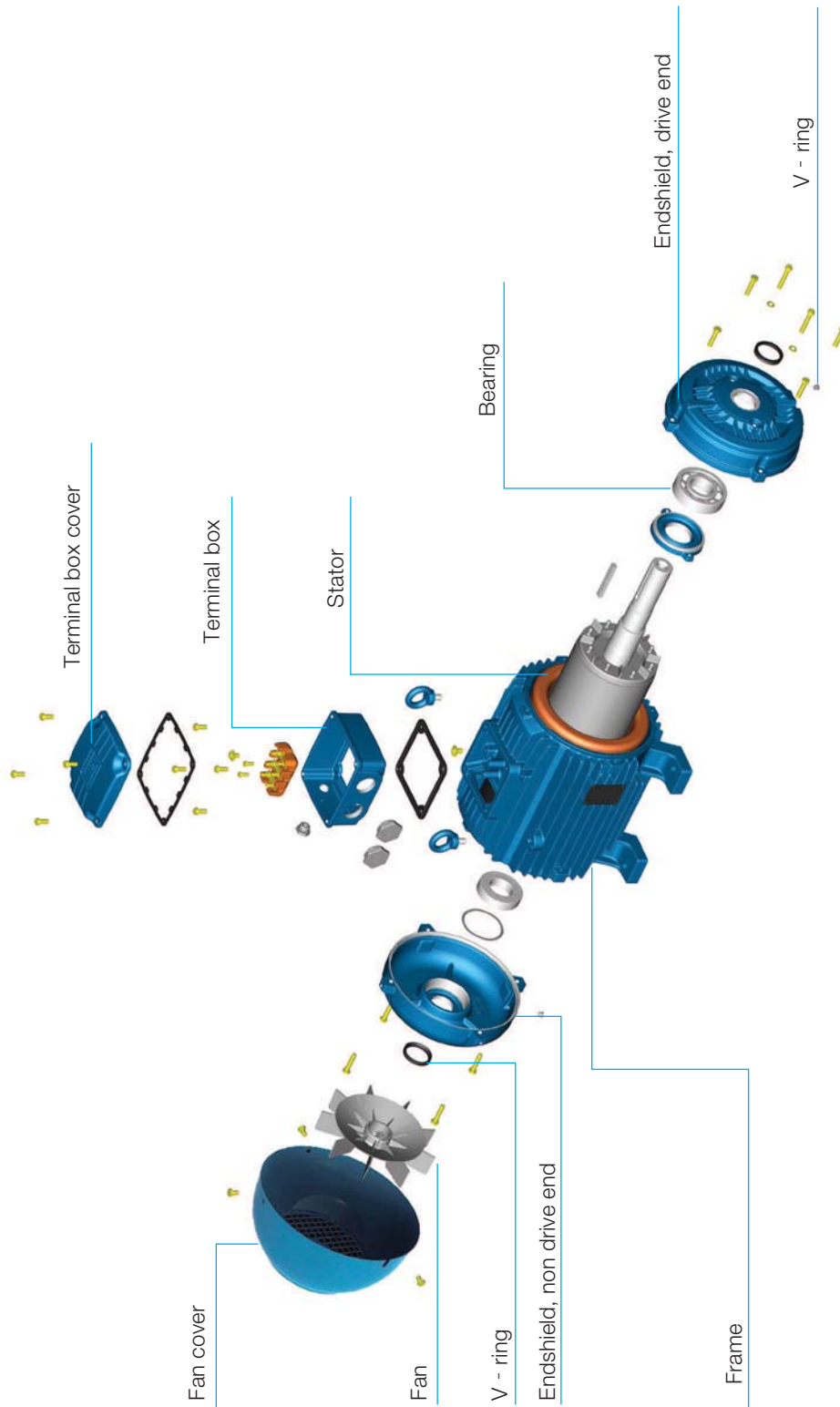
Table 15 - Motor length with and without the forced ventilation kit

## 10. Tolerances for electrical data

The following tolerance figures are allowed in accordance with IEC 60034-1:

|                       |                                                                                                                              |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------|
| Efficiency ( $\eta$ ) | -0.15 (1- $\eta$ ) for $P_{nom} \leq 150$ kW<br>-0.1 (1- $\eta$ ) for $P_{nom} > 150$ kW<br>Where $\eta$ is a decimal number |
| Power factor          | $\left( \frac{1 - \cos \Phi}{6} \right)$<br>Minimum 0.02<br>Maximum 0.07                                                     |
| Slip                  | $\pm 20\%$ for $P_{nom} \geq 1$ kW<br>$\pm 30\%$ for $P_{nom} < 1$ kW                                                        |
| Starting current      | + 20%<br>(without lower limit)                                                                                               |
| Starting torque       | - 15% + 25%                                                                                                                  |
| Breakdown torque      | - 10 %                                                                                                                       |
| Moment of inertia     | $\pm 10$ %                                                                                                                   |

## W21 - Cast Iron Motors



## Construction Features

| Frame                   |                |      | 80                                                                                                           | 90            | 100           | 112           | 132          | 160                   | 180  | 200  |
|-------------------------|----------------|------|--------------------------------------------------------------------------------------------------------------|---------------|---------------|---------------|--------------|-----------------------|------|------|
| Mechanical features     |                |      |                                                                                                              |               |               |               |              |                       |      |      |
| Frame                   | Material       |      | FC-200 cast iron                                                                                             |               |               |               |              |                       |      |      |
| Degree of protection    |                |      | IP55                                                                                                         |               |               |               |              |                       |      |      |
| Grounding               |                |      | Terminal box and the frame                                                                                   |               |               |               |              |                       |      |      |
| Cooling method          |                |      | Totally enclosed fan cooled (IC411)                                                                          |               |               |               |              |                       |      |      |
| Fan                     | Material       |      | Polypropylene                                                                                                |               |               |               |              |                       |      |      |
| Fan Cover               | Material       |      | Steel plate                                                                                                  |               |               |               |              |                       |      |      |
| Endshields              | Material       |      | FC-200 cast iron                                                                                             |               |               |               |              |                       |      |      |
| Drain hole              |                |      | With automatic plastic drain plug                                                                            |               |               |               |              |                       |      |      |
| Bearings                | Type           |      | Ball with ZZ clearance                                                                                       |               |               |               |              | Ball, DE C3, NDE Z-C3 |      |      |
|                         | Locking        |      | Without bearing caps, with spring washer on NDE shield                                                       |               |               |               |              |                       |      |      |
|                         | D.E.           | 2P   | 6204                                                                                                         | 6205          | 6206          | 6307          | 6308         | 6309                  | 6311 | 6312 |
|                         |                | 4-8P |                                                                                                              |               |               |               |              |                       |      |      |
|                         | N.D.E.         | 2P   | 6203                                                                                                         | 6204          | 6205          | 6206          | 6207         | 6209                  | 6211 | 6212 |
| 4-8P                    |                |      |                                                                                                              |               |               |               |              |                       |      |      |
| Bearing seal            |                |      | V'Ring                                                                                                       |               |               |               |              |                       |      |      |
| Lubrication             | Type of grease |      | Polirex® EM 103 (Exxon Mobil)                                                                                |               |               |               |              |                       |      |      |
|                         |                |      | With bearing lubricated for life                                                                             |               |               |               |              |                       |      |      |
| Terminal box            | Type           |      | Of flat lid, supplied with BMC terminal block                                                                |               |               |               |              |                       |      |      |
|                         | Material       |      | FC-200 cast iron                                                                                             |               |               |               |              |                       |      |      |
| Additional terminal box |                |      | Mandatory when accessories are supplied<br>(space heater, thermal protection) - with hole M20 x 1.5          |               |               |               |              |                       |      |      |
| Cables entry            | Size           |      | 2 x M20 x 1.5                                                                                                | 2 x M25 x 1.5 | 2 x M32 x 1.5 | 2 x M40 x 1.5 | 2 x M50x 1.5 |                       |      |      |
|                         | Plug           |      | With flat plastic plug for transportation and storage, cable gland as optional                               |               |               |               |              |                       |      |      |
| Shaft                   | Material       |      | AISI 1040/45                                                                                                 |               |               |               |              |                       |      |      |
|                         | Threaded hole  | 2P   | M6                                                                                                           | M8            | M10           | M12           | M16          | M20                   |      |      |
|                         |                | 4-8P |                                                                                                              |               |               |               |              |                       |      |      |
| Key                     |                |      | Supplied with type A open key                                                                                |               |               |               |              |                       |      |      |
| Vibtation               |                |      | Grade A                                                                                                      |               |               |               |              |                       |      |      |
| Balance                 |                |      | With half key                                                                                                |               |               |               |              |                       |      |      |
| Nameplate               | Material       |      | AISI 304 stainless steel                                                                                     |               |               |               |              |                       |      |      |
| Painting                | Type           |      | 207A                                                                                                         |               |               |               |              | 203A                  |      |      |
|                         |                |      | Prime: one with 20 to 55 µm of alkyd primer<br>Finishing: one coat with 40to 60 µm of alkyd synthetic enamel |               |               |               |              |                       |      |      |
|                         | Color          |      | RAL 5009                                                                                                     |               |               |               |              |                       |      |      |
| Electrical features     |                |      |                                                                                                              |               |               |               |              |                       |      |      |
| Voltage                 |                |      | 220-240/380-415V//440-460V                                                                                   |               |               |               |              |                       |      |      |
| Design                  |                |      | N                                                                                                            |               |               |               |              |                       |      |      |
| Winding                 | Material       |      | Copper or Aluminum                                                                                           |               |               |               |              |                       |      |      |
|                         | Insulation     |      | WISE® (WEG Insulation System Evolution), Class F insulation                                                  |               |               |               |              |                       |      |      |
|                         | Impregnation   |      | Dip and bake solvent-free resin                                                                              |               |               |               |              |                       |      |      |
| Service factor          |                |      | 1.0                                                                                                          |               |               |               |              |                       |      |      |
| Rotor                   |                |      | Aluminium die cast                                                                                           |               |               |               |              |                       |      |      |
| Space heaters           |                |      | Every time the output power is equal or above 30 Kw                                                          |               |               |               |              |                       |      |      |

## Construction Features

| Frame                   |                |      | 225S/M                                                                                                       | 250S/M                        | 280S/M | 315S/M | 315B                             | 355M/L |  |
|-------------------------|----------------|------|--------------------------------------------------------------------------------------------------------------|-------------------------------|--------|--------|----------------------------------|--------|--|
| Mechanical features     |                |      |                                                                                                              |                               |        |        |                                  |        |  |
| Frame                   | Material       |      | FC-200 cast iron                                                                                             |                               |        |        |                                  |        |  |
| Degree of protection    |                |      | IP55                                                                                                         |                               |        |        |                                  |        |  |
| Grounding               |                |      | Terminal box and the frame                                                                                   |                               |        |        |                                  |        |  |
| Cooling method          |                |      | Totally enclosed fan cooled (IC411)                                                                          |                               |        |        |                                  |        |  |
| Fan                     | Material       |      | Polypropylene                                                                                                |                               |        |        | Aluminium                        |        |  |
| Fan Cover               | Material       |      | Steel plate                                                                                                  |                               |        |        |                                  |        |  |
| Endshields              | Material       |      | FC-200 cast iron                                                                                             |                               |        |        |                                  |        |  |
| Drain hole              |                |      | With automatic plastic drain plug                                                                            |                               |        |        |                                  |        |  |
| Bearings                | Type           |      | Ball with C3 clearance                                                                                       |                               |        |        |                                  |        |  |
|                         | Locking        |      | Locked on DE with internal and external bearing caps and pre-load springs on NDE                             |                               |        |        |                                  |        |  |
|                         | D.E.           | 2P   | 6314                                                                                                         | 6314                          | 6314   |        | 6316                             |        |  |
|                         |                | 4-8P |                                                                                                              | 6316                          | 6319   |        | 6322                             |        |  |
|                         | N.D.E.         | 2P   |                                                                                                              | 6314                          | 6314   |        | 6314                             |        |  |
|                         |                | 4-8P |                                                                                                              | 6316                          | 6316   |        | 6319                             |        |  |
| Bearing seal            |                |      |                                                                                                              | V'Ring                        |        |        |                                  |        |  |
| Lubrication             | Type of grease |      |                                                                                                              | Polirex® EM 103 (Exxon Mobil) |        |        |                                  |        |  |
|                         |                |      | With grease fitting                                                                                          |                               |        |        |                                  |        |  |
| Terminal box            | Type           |      | Of flat lid, supplied with BMC terminal block                                                                |                               |        |        |                                  |        |  |
|                         | Material       |      | FC-200 cast iron                                                                                             |                               |        |        |                                  |        |  |
| Additional terminal box |                |      | Mandatory when accessories are supplied<br>(space heater, thermal protection) - with hole M20 x 1.5          |                               |        |        |                                  |        |  |
| Cables entry            | Size           |      | 2 x M50x 1.5                                                                                                 | 2 x M63x 1.5                  |        |        | 2 x M63x 1.5<br>(removable base) |        |  |
|                         | Plug           |      | With flat plastic plug for transportation and storage, cable gland as optional                               |                               |        |        |                                  |        |  |
| Shaft                   | Material       |      | AISI 1040/45                                                                                                 |                               |        |        | AISI 4140                        |        |  |
|                         | Threaded hole  | 2P   | M20                                                                                                          |                               |        |        |                                  | M20    |  |
|                         |                | 4-8P |                                                                                                              |                               |        |        |                                  | M24    |  |
| Key                     |                |      | Supplied with B type key                                                                                     |                               |        |        |                                  |        |  |
| Vibtation               |                |      | Grade A                                                                                                      |                               |        |        |                                  |        |  |
| Balance                 |                |      | With half key                                                                                                |                               |        |        |                                  |        |  |
| Nameplate               | Material       |      | AISI 304 stainless steel                                                                                     |                               |        |        |                                  |        |  |
| Painting                | Type           |      | 203A                                                                                                         |                               |        |        |                                  |        |  |
|                         |                |      | Prime: one with 20 to 55 µm of alkyd primer<br>Finishing: one coat with 40to 60 µm of alkyd synthetic enamel |                               |        |        |                                  |        |  |
|                         | Color          |      | RAL 5009                                                                                                     |                               |        |        |                                  |        |  |
| Electrical features     |                |      |                                                                                                              |                               |        |        |                                  |        |  |
| Voltage                 |                |      | 220-240/380-415V//440-460V                                                                                   |                               |        |        |                                  |        |  |
| Design                  |                |      | N                                                                                                            |                               |        |        |                                  |        |  |
| Winding                 | Material       |      | Copper                                                                                                       |                               |        |        |                                  |        |  |
|                         | Insulation     |      | WISE® (WEG Insulation System Evolution), Class F insulation                                                  |                               |        |        |                                  |        |  |
|                         | Impregnation   |      | Continuous flow of solvent-free resin                                                                        |                               |        |        |                                  |        |  |
| Service factor          |                |      | 1                                                                                                            |                               |        |        |                                  |        |  |
| Rotor                   |                |      | Aluminium die cast                                                                                           |                               |        |        |                                  |        |  |
| Space heaters           |                |      | Every time the output power is equal or above 30 Kw                                                          |                               |        |        |                                  |        |  |

# W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |            |              |    | Full load current I <sub>N</sub> (A) |  |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|------------|--------------|----|--------------------------------------|--|
|                    |      |         |                         |                                                     |                                                    |                                                  |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Efficiency | Power Factor |    |                                      |  |
|                    |      |         |                         |                                                     |                                                    |                                                  |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |            | 50           | 75 | 100                                  |  |
| 2P-3000rpm-50HZ    |      |         |                         |                                                     |                                                    |                                                  |                  |                                 |      |             |             |                   |                |      |      |      |      |      |            |              |    |                                      |  |
| 0.75               | 1    | 80      | 0.260                   | 5.0                                                 | 2.4                                                | 2.4                                              | 0.0006           | 9                               | 20   | 10.0        | 59.0        | 2770              | 66.0           | 72.0 | 72.5 | 0.59 | 0.73 | 0.82 | 1.82       |              |    |                                      |  |
| 1.1                | 1.5  | 80      | 0.390                   | 5.0                                                 | 2.6                                                | 2.6                                              | 0.0008           | 7                               | 15   | 11.5        | 59.0        | 2770              | 73.0           | 75.0 | 75.5 | 0.60 | 0.75 | 0.83 | 2.53       |              |    |                                      |  |
| 1.5                | 2    | 90S     | 0.510                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0017           | 7                               | 15   | 15.0        | 64.0        | 2840              | 75.0           | 78.0 | 78.0 | 0.63 | 0.76 | 0.83 | 3.28       |              |    |                                      |  |
| 2.2                | 3    | 90L     | 0.760                   | 6.8                                                 | 2.8                                                | 2.9                                              | 0.0022           | 9                               | 20   | 16.7        | 64.0        | 2810              | 77.0           | 78.0 | 80.0 | 0.63 | 0.77 | 0.85 | 4.58       |              |    |                                      |  |
| 3                  | 4    | 100L    | 1.02                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.0052           | 9                               | 20   | 23.5        | 67.0        | 2870              | 80.0           | 81.0 | 82.0 | 0.69 | 0.81 | 0.87 | 5.96       |              |    |                                      |  |
| 4                  | 5.5  | 112M    | 1.36                    | 6.8                                                 | 2.4                                                | 3.0                                              | 0.0073           | 9                               | 20   | 31.0        | 64.0        | 2875              | 81.0           | 83.0 | 84.0 | 0.71 | 0.82 | 0.87 | 7.81       |              |    |                                      |  |
| 5.5                | 7.5  | 132S    | 1.84                    | 6.5                                                 | 2.4                                                | 3.0                                              | 0.0159           | 11                              | 24   | 42.0        | 68.0        | 2910              | 83.0           | 85.0 | 85.5 | 0.71 | 0.81 | 0.87 | 10.5       |              |    |                                      |  |
| 7.5                | 10   | 132S    | 2.52                    | 6.4                                                 | 2.3                                                | 2.6                                              | 0.0187           | 11                              | 24   | 53.0        | 68.0        | 2900              | 85.0           | 86.5 | 86.5 | 0.72 | 0.82 | 0.87 | 14.2       |              |    |                                      |  |
| 9.2                | 12.5 | 132M    | 3.08                    | 7.5                                                 | 2.7                                                | 3.1                                              | 0.0243           | 8                               | 18   | 58.0        | 68.0        | 2910              | 86.0           | 87.0 | 87.0 | 0.70 | 0.81 | 0.86 | 17.4       |              |    |                                      |  |
| 11                 | 15   | 160M    | 3.64                    | 7.5                                                 | 2.0                                                | 3.0                                              | 0.0353           | 11                              | 24   | 97.0        | 70.0        | 2945              | 86.5           | 87.5 | 88.0 | 0.70 | 0.81 | 0.86 | 21.0       |              |    |                                      |  |
| 15                 | 20   | 160M    | 4.96                    | 7.4                                                 | 2.2                                                | 3.1                                              | 0.0471           | 9                               | 20   | 109         | 70.0        | 2945              | 87.0           | 88.5 | 89.0 | 0.69 | 0.80 | 0.86 | 28.3       |              |    |                                      |  |
| 18.5               | 25   | 160L    | 6.14                    | 8.0                                                 | 2.5                                                | 3.2                                              | 0.0559           | 7                               | 15   | 122         | 70.0        | 2935              | 88.0           | 89.5 | 89.5 | 0.67 | 0.78 | 0.86 | 34.2       |              |    |                                      |  |
| 22                 | 30   | 180M    | 7.25                    | 8.7                                                 | 2.5                                                | 3.5                                              | 0.0965           | 7                               | 15   | 172         | 70.0        | 2955              | 89.5           | 90.5 | 90.5 | 0.74 | 0.83 | 0.87 | 40.3       |              |    |                                      |  |
| 30                 | 40   | 200L    | 9.87                    | 7.3                                                 | 2.6                                                | 2.9                                              | 0.1794           | 13                              | 29   | 229         | 74.0        | 2960              | 89.0           | 90.0 | 91.0 | 0.70 | 0.80 | 0.85 | 56.0       |              |    |                                      |  |
| 37                 | 50   | 200L    | 12.2                    | 7.0                                                 | 2.6                                                | 2.8                                              | 0.2063           | 12                              | 26   | 245         | 74.0        | 2960              | 90.0           | 91.0 | 91.5 | 0.71 | 0.80 | 0.86 | 67.9       |              |    |                                      |  |
| 45                 | 60   | 225S/M  | 14.8                    | 7.0                                                 | 2.8                                                | 3.1                                              | 0.3139           | 16                              | 35   | 356         | 82.0        | 2960              | 90.0           | 91.0 | 92.0 | 0.76 | 0.85 | 0.88 | 80.2       |              |    |                                      |  |
| 55                 | 75   | 250S/M  | 18.1                    | 7.5                                                 | 2.5                                                | 3.3                                              | 0.3767           | 15                              | 33   | 410         | 82.0        | 2965              | 91.0           | 91.5 | 92.5 | 0.77 | 0.85 | 0.88 | 97.5       |              |    |                                      |  |
| 75                 | 100  | 280S/M  | 24.5                    | 8.0                                                 | 2.4                                                | 3.2                                              | 1.08             | 22                              | 48   | 663         | 83.0        | 2980              | 91.0           | 92.8 | 93.0 | 0.76 | 0.85 | 0.88 | 131        |              |    |                                      |  |
| 90                 | 125  | 280S/M  | 29.4                    | 8.0                                                 | 2.4                                                | 3.2                                              | 1.18             | 19                              | 42   | 675         | 83.0        | 2980              | 91.0           | 93.0 | 93.5 | 0.78 | 0.85 | 0.88 | 157        |              |    |                                      |  |
| 110                | 150  | 315S/M  | 36.0                    | 7.7                                                 | 2.4                                                | 3.0                                              | 1.41             | 21                              | 46   | 810         | 84.0        | 2975              | 92.5           | 93.7 | 93.8 | 0.78 | 0.85 | 0.88 | 191        |              |    |                                      |  |
| 132                | 175  | 315S/M  | 43.2                    | 7.5                                                 | 2.4                                                | 3.0                                              | 1.65             | 18                              | 40   | 870         | 84.0        | 2975              | 93.2           | 94.0 | 94.0 | 0.80 | 0.87 | 0.89 | 226        |              |    |                                      |  |
| 150                | 200  | 315S/M  | 49.1                    | 8.4                                                 | 2.6                                                | 3.0                                              | 1.88             | 17                              | 37   | 930         | 84.0        | 2975              | 93.8           | 94.0 | 94.2 | 0.80 | 0.87 | 0.89 | 256        |              |    |                                      |  |
| 160                | 220  | 315S/M  | 52.4                    | 7.5                                                 | 2.6                                                | 3.1                                              | 2.12             | 17                              | 37   | 1010        | 84.0        | 2975              | 93.8           | 94.0 | 94.2 | 0.83 | 0.88 | 0.90 | 270        |              |    |                                      |  |
| 185                | 250  | 315S/M  | 60.5                    | 8.2                                                 | 2.4                                                | 3.5                                              | 1.96             | 28                              | 62   | 1010        | 84.0        | 2980              | 94.5           | 94.7 | 94.7 | 0.80 | 0.86 | 0.88 | 320        |              |    |                                      |  |
| 200                | 270  | 355M/L  | 65.3                    | 7.2                                                 | 1.8                                                | 2.6                                              | 4.56             | 70                              | 154  | 1490        | 81.0        | 2985              | 93.0           | 94.6 | 94.9 | 0.89 | 0.91 | 0.92 | 329        |              |    |                                      |  |
| 220                | 300  | 355M/L  | 71.8                    | 8.5                                                 | 2.2                                                | 3.0                                              | 4.88             | 65                              | 143  | 1650        | 81.0        | 2985              | 93.8           | 94.9 | 94.9 | 0.88 | 0.91 | 0.92 | 360        |              |    |                                      |  |
| 250                | 340  | 355M/L  | 81.6                    | 7.8                                                 | 2.2                                                | 2.5                                              | 5.39             | 65                              | 143  | 1750        | 81.0        | 2985              | 93.8           | 94.9 | 94.9 | 0.88 | 0.91 | 0.92 | 409        |              |    |                                      |  |
| 280                | 380  | 355M/L  | 91.4                    | 8.5                                                 | 2.3                                                | 2.7                                              | 5.90             | 25                              | 55   | 1850        | 81.0        | 2985              | 94.8           | 95.0 | 95.0 | 0.89 | 0.91 | 0.92 | 462        |              |    |                                      |  |
| 300                | 400  | 355M/L  | 97.9                    | 7.8                                                 | 2.0                                                | 2.6                                              | 5.90             | 40                              | 88   | 1850        | 83.0        | 2985              | 95.1           | 95.4 | 95.4 | 0.85 | 0.90 | 0.90 | 504        |              |    |                                      |  |
| 315                | 430  | 355M/L  | 103                     | 7.6                                                 | 2.1                                                | 2.6                                              | 5.90             | 40                              | 88   | 1850        | 83.0        | 2980              | 95.1           | 95.4 | 95.4 | 0.86 | 0.90 | 0.91 | 524        |              |    |                                      |  |
| 330                | 450  | 355M/L* | 108                     | 7.8                                                 | 2.0                                                | 2.5                                              | 5.90             | 40                              | 88   | 1850        | 83.0        | 2980              | 95.1           | 95.4 | 95.4 | 0.87 | 0.90 | 0.91 | 549        |              |    |                                      |  |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                  |                                 |      |             |             |                   |                |      |      |      |      |      |            |              |    |                                      |  |
| 0.55               | 0.75 | 80      | 0.190                   | 6.5                                                 | 3.0                                                | 3.2                                              | 0.0007           | 20                              | 44   | 13.0        | 59.0        | 2805              | 73.0           | 76.5 | 77.0 | 0.72 | 0.81 | 0.86 | 1.20       |              |    |                                      |  |
| 1.1                | 1.5  | 90S     | 0.380                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0012           | 7                               | 15   | 15.0        | 64.0        | 2840              | 77.0           | 79.5 | 79.5 | 0.63 | 0.76 | 0.83 | 2.41       |              |    |                                      |  |
| 1.5                | 2    | 80      | 0.530                   | 6.0                                                 | 3.0                                                | 2.7                                              | 0.0009           | 10                              | 22   | 15.5        | 59.0        | 2770              | 76.0           | 77.0 | 77.5 | 0.70 | 0.82 | 0.87 | 3.20       |              |    |                                      |  |
| 1.5                | 2    | 90L     | 0.510                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0017           | 7                               | 15   | 15.0        | 64.0        | 2840              | 75.0           | 78.0 | 78.0 | 0.63 | 0.76 | 0.83 | 3.28       |              |    |                                      |  |
| 2.2                | 3    | 100L    | 0.750                   | 6.9                                                 | 2.3                                                | 2.8                                              | 0.0051           | 9                               | 20   | 23.5        | 67.0        | 2870              | 79.0           | 80.0 | 81.0 | 0.72 | 0.83 | 0.88 | 4.32       |              |    |                                      |  |
| 3                  | 4    | 112M    | 1.01                    | 7.6                                                 | 2.6                                                | 3.4                                              | 0.0070           | 20                              | 44   | 39.0        | 64.0        | 2905              | 82.0           | 84.0 | 84.0 | 0.75 | 0.83 | 0.88 | 5.74       |              |    |                                      |  |
| 3                  | 4    | 90L*    | 1.03                    | 6.2                                                 | 3.2                                                | 3.1                                              | 0.0025           | 6                               | 13   | 23.5        | 64.0        | 2830              | 80.0           | 81.0 | 81.5 | 0.55 | 0.68 | 0.78 | 6.77       |              |    |                                      |  |
| 4                  | 5.5  | 100L    | 1.36                    | 7.5                                                 | 2.9                                                | 3.1                                              | 0.0065           | 7                               | 15   | 33.0        | 67.0        | 2870              | 79.0           | 81.0 | 83.1 | 0.72 | 0.81 | 0.86 | 8.14       |              |    |                                      |  |
| 4                  | 5.5  | 132S    | 1.34                    | 6.5                                                 | 2.3                                                | 2.8                                              | 0.0135           | 13                              | 29   | 61.0        | 68.0        | 2910              | 81.5           | 84.0 | 85.0 | 0.67 | 0.78 | 0.85 | 7.99       |              |    |                                      |  |
| 5.5                | 7.5  | 112M    | 1.87                    | 7.7                                                 | 2.5                                                | 3.0                                              | 0.0096           | 10                              | 22   | 40.0        | 64.0        | 2870              | 85.0           | 85.0 | 85.5 | 0.79 | 0.86 | 0.89 | 10.1       |              |    |                                      |  |
| 7.5                | 10   | 112M*   | 2.55                    | 7.6                                                 | 3.0                                                | 3.0                                              | 0.0094           | 6                               | 13   | 45.0        | 64.0        | 2870              | 85.5           | 86.0 | 86.5 | 0.59 | 0.72 | 0.81 | 15.3       |              |    |                                      |  |
| 7.5                | 10   | 132M    | 2.52                    | 6.4                                                 | 2.3                                                | 2.6                                              | 0.0187           | 11                              | 24   | 53.0        | 68.0        | 2900              | 85.0           | 86.5 | 86.5 | 0.72 | 0.82 | 0.87 | 14.2       |              |    |                                      |  |
| 9.2                | 12.5 | 160M    | 3.05                    | 7.2                                                 | 2.2                                                | 3.0                                              | 0.0353           | 15                              | 33   | 97.0        | 70.0        | 2935              | 85.0           | 88.0 | 88.8 | 0.71 | 0.82 | 0.86 | 17.4       |              |    |                                      |  |
| 11                 | 15   | 132M    | 3.67                    | 8.0                                                 | 2.7                                                | 3.2                                              | 0.0280           | 8                               | 18   | 74.0        | 68.0        | 2920              | 87.0           | 88.0 | 88.0 | 0.71 | 0.81 | 0.86 | 20.6       |              |    |                                      |  |
| 15                 | 20   | 160L    | 4.96                    | 7.4                                                 | 2.2                                                | 3.1                                              | 0.0471           | 9                               | 20   | 109         | 70.0        | 2945              | 87.0           | 88.5 | 89.0 | 0.69 | 0.80 | 0.86 | 28.3       |              |    |                                      |  |
| 22                 | 30   | 160L*   | 7.31                    | 7.5                                                 | 2.5                                                | 3                                                | 0.0639           | 6                               | 13   | 132         | 70.0        | 2930              | 89.0           | 89.5 | 90.0 | 0.72 | 0.82 | 0.86 | 40.7       |              |    |                                      |  |
| 45                 | 60   | 250S/M  | 14.8                    | 7.0                                                 | 2.8                                                | 3.1                                              | 0.3139           | 16                              | 35   | 356         | 82.0        | 2960              | 90.0           | 91.0 | 92.0 | 0.76 | 0.85 | 0.88 | 80.2       |              |    |                                      |  |
| 55                 | 75   | 225S/M  | 18.1                    | 7.5                                                 | 2.5                                                | 3.3                                              | 0.3767           | 15                              | 33   | 410         | 82.0        | 2965              | 91.0           | 91.5 | 92.5 | 0.77 | 0.85 | 0.88 | 97.5       |              |    |                                      |  |
| 55                 | 75   | 280S/M  | 18.0                    | 7.7                                                 | 2.3                                                | 3.0                                              | 1.08             | 22                              | 48   | 663         | 83.0        | 2975              | 91.6           | 93.4 | 93.9 | 0.77 | 0.85 | 0.88 | 96.1       |              |    |                                      |  |
| 75                 | 100  | 250S/M  | 24.6                    | 8.3                                                 | 2.6                                                | 3.0                                              | 0.5023           | 10                              | 22   | 469         | 82.0        | 2965              | 92.0           | 92.5 | 92.8 | 0.79 | 0.85 | 0.88 | 131        |              |    |                                      |  |
| 110                | 150  | 280S/M  | 36.0                    | 7.7                                                 | 2.4                                                | 3.0                                              | 1.41             | 21                              | 46   | 810         | 83.0        | 2975              | 92.5           | 93.7 | 93.8 | 0.78 | 0.85 | 0.88 | 191        |              |    |                                      |  |
| 132                | 175  | 280S/M  | 43.2                    | 7.5                                                 | 2.4                                                | 3.0                                              | 1.65             | 18                              | 40   | 870         | 83.0        | 2975              | 93.2           | 94.0 | 94.0 | 0.80 | 0.87 | 0.89 | 226        |              |    |                                      |  |
| 185                | 250  | 355M/L  | 60.5                    | 7.0                                                 | 1.8                                                | 2.0                                              | 4.02             | 70                              | 154  | 1430        | 81.0        | 2980              | 92.0           | 93.5 | 94.0 | 0.85 | 0.90 | 0.92 | 307        |              |    |                                      |  |



## W21 Cast Iron Frame IE1

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |  |  |  |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|--|--|--|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |  |  |  |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |  |  |  |
|                    |      |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |  |  |  |
| kW                 | HP   |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |  |  |  |
| 2P-3000rpm-50HZ    |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |  |  |  |
| 0.75               | 1    | 2740              | 69.0           | 73.0 | 72.5 | 0.67         | 0.79 | 0.86 | 1.83                     | 2790              | 63.0           | 70.5 | 72.5 | 0.51         | 0.67 | 0.78 | 1.85                     |  |  |  |
| 1.1                | 1.5  | 2745              | 74.0           | 75.0 | 75.5 | 0.68         | 0.81 | 0.87 | 2.54                     | 2790              | 71.0           | 74.5 | 75.5 | 0.54         | 0.70 | 0.80 | 2.53                     |  |  |  |
| 1.5                | 2    | 2820              | 76.0           | 78.0 | 78.0 | 0.70         | 0.81 | 0.87 | 3.32                     | 2855              | 74.0           | 78.0 | 78.0 | 0.57         | 0.71 | 0.80 | 3.29                     |  |  |  |
| 2.2                | 3    | 2790              | 77.0           | 78.0 | 80.0 | 0.70         | 0.82 | 0.88 | 4.70                     | 2820              | 77.0           | 78.0 | 80.0 | 0.57         | 0.72 | 0.82 | 4.58                     |  |  |  |
| 3                  | 4    | 2855              | 80.0           | 81.0 | 81.5 | 0.75         | 0.85 | 0.89 | 6.17                     | 2880              | 80.0           | 81.0 | 82.0 | 0.64         | 0.77 | 0.84 | 5.95                     |  |  |  |
| 4                  | 5.5  | 2860              | 82.0           | 83.0 | 83.5 | 0.77         | 0.86 | 0.89 | 8.08                     | 2885              | 80.0           | 82.5 | 84.0 | 0.66         | 0.78 | 0.85 | 7.72                     |  |  |  |
| 5.5                | 7.5  | 2895              | 83.0           | 85.0 | 85.0 | 0.77         | 0.85 | 0.89 | 10.9                     | 2915              | 82.0           | 84.5 | 85.5 | 0.66         | 0.78 | 0.84 | 10.5                     |  |  |  |
| 7.5                | 10   | 2890              | 85.0           | 86.0 | 86.0 | 0.78         | 0.86 | 0.89 | 14.7                     | 2910              | 84.0           | 86.5 | 86.5 | 0.66         | 0.78 | 0.84 | 14.2                     |  |  |  |
| 9.2                | 12.5 | 2900              | 86.0           | 87.0 | 87.0 | 0.76         | 0.85 | 0.89 | 17.8                     | 2915              | 85.0           | 87.0 | 87.0 | 0.63         | 0.76 | 0.83 | 17.4                     |  |  |  |
| 11                 | 15   | 2930              | 86.5           | 87.5 | 88.0 | 0.76         | 0.84 | 0.87 | 21.8                     | 2950              | 85.0           | 86.5 | 88.0 | 0.67         | 0.78 | 0.84 | 20.7                     |  |  |  |
| 15                 | 20   | 2935              | 87.0           | 88.5 | 89.0 | 0.74         | 0.83 | 0.87 | 29.4                     | 2950              | 86.5           | 88.0 | 89.0 | 0.64         | 0.76 | 0.83 | 28.2                     |  |  |  |
| 18.5               | 25   | 2930              | 88.5           | 89.5 | 89.5 | 0.74         | 0.83 | 0.87 | 35.7                     | 2940              | 87.0           | 89.5 | 89.5 | 0.63         | 0.75 | 0.82 | 34.7                     |  |  |  |
| 22                 | 30   | 2945              | 90.0           | 90.5 | 90.5 | 0.78         | 0.85 | 0.88 | 42.0                     | 2950              | 89.0           | 90.0 | 90.5 | 0.70         | 0.80 | 0.85 | 39.8                     |  |  |  |
| 30                 | 40   | 2955              | 89.0           | 90.0 | 91.0 | 0.76         | 0.84 | 0.87 | 57.6                     | 2965              | 89.0           | 90.0 | 91.0 | 0.64         | 0.76 | 0.82 | 55.9                     |  |  |  |
| 37                 | 50   | 2950              | 90.0           | 91.0 | 91.5 | 0.76         | 0.84 | 0.87 | 70.6                     | 2960              | 88.0           | 91.0 | 91.5 | 0.66         | 0.77 | 0.83 | 67.8                     |  |  |  |
| 45                 | 60   | 2955              | 90.0           | 91.0 | 92.0 | 0.77         | 0.86 | 0.89 | 83.5                     | 2965              | 90.0           | 91.5 | 92.0 | 0.74         | 0.84 | 0.87 | 78.2                     |  |  |  |
| 55                 | 75   | 2960              | 91.0           | 91.5 | 92.5 | 0.79         | 0.86 | 0.89 | 102                      | 2965              | 91.0           | 92.5 | 92.5 | 0.73         | 0.83 | 0.86 | 96.2                     |  |  |  |
| 75                 | 100  | 2980              | 91.0           | 92.8 | 93.0 | 0.79         | 0.86 | 0.89 | 136                      | 2980              | 90.5           | 92.7 | 93.0 | 0.74         | 0.83 | 0.87 | 128                      |  |  |  |
| 90                 | 125  | 2975              | 92.0           | 93.0 | 93.5 | 0.80         | 0.87 | 0.89 | 163                      | 2980              | 91.0           | 93.0 | 93.5 | 0.75         | 0.83 | 0.87 | 153                      |  |  |  |
| 110                | 150  | 2975              | 92.7           | 93.7 | 93.8 | 0.81         | 0.86 | 0.89 | 199                      | 2980              | 92.4           | 93.7 | 93.8 | 0.76         | 0.84 | 0.87 | 186                      |  |  |  |
| 132                | 175  | 2975              | 93.5           | 94.0 | 94.0 | 0.83         | 0.88 | 0.90 | 235                      | 2980              | 93.1           | 94.0 | 94.0 | 0.79         | 0.86 | 0.88 | 220                      |  |  |  |
| 150                | 200  | 2975              | 93.8           | 94.0 | 94.2 | 0.82         | 0.88 | 0.90 | 267                      | 2980              | 93.6           | 94.0 | 94.2 | 0.78         | 0.86 | 0.89 | 247                      |  |  |  |
| 160                | 220  | 2970              | 93.8           | 94.0 | 94.2 | 0.84         | 0.89 | 0.90 | 284                      | 2975              | 93.6           | 94.0 | 94.2 | 0.81         | 0.87 | 0.89 | 263                      |  |  |  |
| 185                | 250  | 2975              | 94.5           | 94.7 | 94.7 | 0.82         | 0.87 | 0.89 | 333                      | 2980              | 94.5           | 94.7 | 94.7 | 0.78         | 0.84 | 0.87 | 312                      |  |  |  |
| 200                | 270  | 2980              | 93.0           | 94.7 | 94.9 | 0.90         | 0.92 | 0.92 | 347                      | 2985              | 93.0           | 94.5 | 94.9 | 0.88         | 0.90 | 0.91 | 321                      |  |  |  |
| 220                | 300  | 2985              | 94.0           | 94.9 | 94.9 | 0.89         | 0.92 | 0.93 | 375                      | 2990              | 93.5           | 94.9 | 94.9 | 0.86         | 0.90 | 0.92 | 347                      |  |  |  |
| 250                | 340  | 2980              | 94.0           | 94.9 | 94.9 | 0.90         | 0.92 | 0.93 | 425                      | 2985              | 93.5           | 94.9 | 94.9 | 0.87         | 0.91 | 0.92 | 393                      |  |  |  |
| 280                | 380  | 2980              | 94.5           | 94.8 | 94.8 | 0.90         | 0.92 | 0.92 | 488                      | 2985              | 94.8           | 95.1 | 95.1 | 0.88         | 0.90 | 0.92 | 445                      |  |  |  |
| 300                | 400  | 2980              | 95.2           | 95.4 | 95.4 | 0.87         | 0.90 | 0.91 | 525                      | 2985              | 95.0           | 95.4 | 95.5 | 0.84         | 0.89 | 0.89 | 491                      |  |  |  |
| 315                | 430  | 2980              | 95.2           | 95.4 | 95.4 | 0.88         | 0.91 | 0.92 | 545                      | 2985              | 95.0           | 95.4 | 95.5 | 0.84         | 0.89 | 0.90 | 510                      |  |  |  |
| 330                | 450  | 2980              | 95.2           | 95.4 | 95.4 | 0.88         | 0.91 | 0.92 | 571                      | 2980              | 95.0           | 95.4 | 95.5 | 0.85         | 0.90 | 0.91 | 528                      |  |  |  |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |  |  |  |
| 0.55               | 0.75 | 2785              | 74.0           | 76.0 | 76.0 | 0.75         | 0.83 | 0.88 | 1.25                     | 2820              | 71.5           | 76.0 | 77.0 | 0.69         | 0.79 | 0.84 | 1.18                     |  |  |  |
| 1.1                | 1.5  | 2820              | 78.0           | 80.1 | 78.9 | 0.70         | 0.81 | 0.87 | 2.43                     | 2855              | 75.0           | 78.9 | 79.3 | 0.57         | 0.71 | 0.80 | 2.41                     |  |  |  |
| 1.5                | 2    | 2750              | 76.0           | 77.0 | 77.5 | 0.75         | 0.85 | 0.89 | 3.35                     | 2790              | 75.0           | 77.0 | 77.5 | 0.65         | 0.78 | 0.85 | 3.13                     |  |  |  |
| 1.5                | 2    | 2820              | 76.0           | 78.0 | 78.0 | 0.70         | 0.81 | 0.87 | 3.32                     | 2855              | 74.0           | 78.0 | 78.0 | 0.57         | 0.71 | 0.80 | 3.29                     |  |  |  |
| 2.2                | 3    | 2855              | 79.0           | 80.0 | 81.0 | 0.78         | 0.87 | 0.90 | 4.47                     | 2880              | 79.0           | 80.0 | 81.0 | 0.67         | 0.79 | 0.85 | 4.31                     |  |  |  |
| 3                  | 4    | 2890              | 82.0           | 84.0 | 84.0 | 0.79         | 0.86 | 0.89 | 6.00                     | 2910              | 82.0           | 84.0 | 84.0 | 0.71         | 0.82 | 0.87 | 5.60                     |  |  |  |
| 3                  | 4    | 2800              | 80.0           | 81.0 | 81.5 | 0.61         | 0.74 | 0.81 | 6.90                     | 2845              | 79.0           | 81.0 | 81.5 | 0.50         | 0.64 | 0.74 | 6.92                     |  |  |  |
| 4                  | 5.5  | 2850              | 80.0           | 81.0 | 83.1 | 0.77         | 0.84 | 0.88 | 8.42                     | 2890              | 79.0           | 82.0 | 83.1 | 0.68         | 0.78 | 0.84 | 8.03                     |  |  |  |
| 4                  | 5.5  | 2900              | 82.5           | 84.0 | 84.8 | 0.73         | 0.83 | 0.87 | 8.24                     | 2920              | 81.0           | 84.0 | 85.0 | 0.63         | 0.75 | 0.82 | 7.98                     |  |  |  |
| 5.5                | 7.5  | 2860              | 85.0           | 85.0 | 85.5 | 0.82         | 0.88 | 0.90 | 10.5                     | 2880              | 85.0           | 85.5 | 86.0 | 0.76         | 0.84 | 0.88 | 9.80                     |  |  |  |
| 7.5                | 10   | 2850              | 85.5           | 86.0 | 86.0 | 0.66         | 0.79 | 0.85 | 15.4                     | 2885              | 85.0           | 86.0 | 86.5 | 0.53         | 0.67 | 0.76 | 15.8                     |  |  |  |
| 7.5                | 10   | 2890              | 85.0           | 86.0 | 86.0 | 0.78         | 0.86 | 0.89 | 14.7                     | 2910              | 84.0           | 86.5 | 86.5 | 0.66         | 0.78 | 0.84 | 14.2                     |  |  |  |
| 9.2                | 12.5 | 2925              | 85.7           | 87.8 | 88.0 | 0.77         | 0.85 | 0.88 | 18.1                     | 2940              | 84.6           | 87.5 | 88.5 | 0.67         | 0.78 | 0.84 | 17.2                     |  |  |  |
| 11                 | 15   | 2910              | 87.0           | 88.0 | 88.0 | 0.76         | 0.84 | 0.88 | 21.3                     | 2930              | 86.5           | 88.0 | 88.0 | 0.66         | 0.77 | 0.83 | 20.6                     |  |  |  |
| 15                 | 20   | 2935              | 87.0           | 88.5 | 89.0 | 0.74         | 0.83 | 0.87 | 29.4                     | 2950              | 86.5           | 88.0 | 89.0 | 0.64         | 0.76 | 0.83 | 28.2                     |  |  |  |
| 22                 | 30   | 2925              | 89.0           | 89.5 | 90.0 | 0.77         | 0.85 | 0.88 | 42.0                     | 2935              | 88.5           | 89.5 | 90.0 | 0.68         | 0.79 | 0.84 | 40.2                     |  |  |  |
| 45                 | 60   | 2955              | 90.0           | 91.0 | 92.0 | 0.77         | 0.86 | 0.89 | 83.5                     | 2965              | 90.0           | 91.5 | 92.0 | 0.74         | 0.84 | 0.87 | 78.2                     |  |  |  |
| 55                 | 75   | 2960              | 91.0           | 91.5 | 92.5 | 0.79         | 0.86 | 0.89 | 102                      | 2965              | 91.0           | 92.5 | 92.5 | 0.73         | 0.83 | 0.86 | 96.2                     |  |  |  |
| 55                 | 75   | 2975              | 91.8           | 93.4 | 93.9 | 0.79         | 0.86 | 0.89 | 100                      | 2980              | 91.4           | 93.3 | 93.8 | 0.75         | 0.83 | 0.87 | 93.8                     |  |  |  |
| 75                 | 100  | 2960              | 90.0           | 92.5 | 92.8 | 0.82         | 0.87 | 0.89 | 137                      | 2970              | 92.0           | 92.5 | 92.8 | 0.75         | 0.83 | 0.87 | 128                      |  |  |  |
| 110                | 150  | 2975              | 92.7           | 93.7 | 93.8 | 0.81         | 0.86 | 0.89 | 199                      | 2980              | 92.4           | 93.7 | 93.8 | 0.76         | 0.84 | 0.87 | 186                      |  |  |  |
| 132                | 175  | 2975              | 93.5           | 94.0 | 94.0 | 0.83         | 0.88 | 0.90 | 235                      | 2980              | 93.1           | 94.0 | 94.0 | 0.79         | 0.86 | 0.88 | 220                      |  |  |  |
| 185                | 250  | 2975              | 92.0           | 93.5 | 94.0 | 0.86         | 0.91 | 0.92 | 325                      | 2980              | 92.0           | 93.5 | 94.0 | 0.83         | 0.88 | 0.91 | 299                      |  |  |  |

# W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |      |  |  | Full load current I <sub>N</sub> (A) |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|------|--|--|--------------------------------------|
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |      |  |  |                                      |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   | Efficiency     |      |      | Power Factor |      |      |      |  |  |                                      |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |      |  |  |                                      |
| 2P-3000rpm-60Hz    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |  |                                      |
| 0.75               | 1    | 80      | 0.260                   | 5.0                                                 | 2.4                                                | 2.4                                              | 0.0006                        | 9                               | 20   | 10.0        | 59.0        | 3405              | 65.0           | 70.0 | 72.5 | 0.57         | 0.70 | 0.79 | 1.64 |  |  |                                      |
| 1.1                | 1.5  | 80      | 0.390                   | 5.0                                                 | 2.6                                                | 2.6                                              | 0.0008                        | 7                               | 15   | 11.5        | 59.0        | 3410              | 71.3           | 75.0 | 76.3 | 0.60         | 0.72 | 0.81 | 2.23 |  |  |                                      |
| 1.5                | 2    | 90S     | 0.510                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0017                        | 7                               | 15   | 15.0        | 64.0        | 3465              | 74.5           | 77.9 | 79.0 | 0.63         | 0.75 | 0.82 | 2.91 |  |  |                                      |
| 2.2                | 3    | 90L     | 0.760                   | 6.8                                                 | 2.8                                                | 2.9                                              | 0.0022                        | 9                               | 20   | 16.7        | 64.0        | 3430              | 75.6           | 78.8 | 80.6 | 0.63         | 0.75 | 0.83 | 4.13 |  |  |                                      |
| 3                  | 4    | 100L    | 1.02                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.0052                        | 9                               | 20   | 23.5        | 67.0        | 3490              | 78.0           | 81.0 | 82.2 | 0.69         | 0.81 | 0.86 | 5.33 |  |  |                                      |
| 4                  | 5.5  | 112M    | 1.36                    | 6.8                                                 | 2.4                                                | 3.0                                              | 0.0073                        | 9                               | 20   | 31.0        | 64.0        | 3490              | 79.2           | 82.3 | 83.6 | 0.70         | 0.82 | 0.87 | 6.90 |  |  |                                      |
| 5.5                | 7.5  | 132S    | 1.84                    | 6.5                                                 | 2.4                                                | 3.0                                              | 0.0159                        | 11                              | 24   | 42.0        | 68.0        | 3520              | 81.1           | 84.1 | 85.3 | 0.70         | 0.82 | 0.87 | 9.30 |  |  |                                      |
| 7.5                | 10   | 132S    | 2.52                    | 6.4                                                 | 2.3                                                | 2.6                                              | 0.0187                        | 11                              | 24   | 53.0        | 68.0        | 3515              | 84.4           | 86.5 | 87.0 | 0.71         | 0.82 | 0.87 | 12.4 |  |  |                                      |
| 9.2                | 12.5 | 132M    | 3.08                    | 7.5                                                 | 2.7                                                | 3.1                                              | 0.0243                        | 8                               | 18   | 58.0        | 68.0        | 3525              | 84.1           | 86.5 | 87.3 | 0.70         | 0.81 | 0.86 | 15.4 |  |  |                                      |
| 11                 | 15   | 160M    | 3.64                    | 7.5                                                 | 2.0                                                | 3.0                                              | 0.0353                        | 11                              | 24   | 97.0        | 70.0        | 3545              | 84.4           | 86.7 | 87.7 | 0.70         | 0.81 | 0.85 | 18.5 |  |  |                                      |
| 15                 | 20   | 160M    | 4.96                    | 7.4                                                 | 2.2                                                | 3.1                                              | 0.0471                        | 9                               | 20   | 109         | 70.0        | 3545              | 86.9           | 88.6 | 89.1 | 0.69         | 0.80 | 0.85 | 24.9 |  |  |                                      |
| 18.5               | 25   | 160L    | 6.14                    | 8.0                                                 | 2.5                                                | 3.2                                              | 0.0559                        | 7                               | 15   | 122         | 70.0        | 3545              | 87.4           | 89.4 | 90.0 | 0.68         | 0.79 | 0.84 | 30.7 |  |  |                                      |
| 22                 | 30   | 180M    | 7.25                    | 8.7                                                 | 2.5                                                | 3.5                                              | 0.0965                        | 7                               | 15   | 172         | 70.0        | 3555              | 88.3           | 80.5 | 90.5 | 0.71         | 0.81 | 0.86 | 35.5 |  |  |                                      |
| 30                 | 40   | 200L    | 9.87                    | 7.3                                                 | 2.6                                                | 2.9                                              | 0.1794                        | 13                              | 29   | 229         | 74.0        | 3565              | 88.0           | 90.2 | 91.1 | 0.69         | 0.80 | 0.85 | 48.6 |  |  |                                      |
| 37                 | 50   | 200L    | 12.2                    | 7.0                                                 | 2.6                                                | 2.8                                              | 0.2063                        | 12                              | 26   | 245         | 74.0        | 3560              | 89.3           | 90.8 | 91.4 | 0.71         | 0.80 | 0.85 | 59.8 |  |  |                                      |
| 45                 | 60   | 225S/M  | 14.8                    | 7.0                                                 | 2.8                                                | 3.1                                              | 0.3139                        | 16                              | 35   | 356         | 82.0        | 3565              | 89.1           | 91.0 | 91.8 | 0.75         | 0.86 | 0.89 | 69.1 |  |  |                                      |
| 55                 | 75   | 250S/M  | 18.1                    | 7.5                                                 | 2.5                                                | 3.3                                              | 0.3767                        | 15                              | 33   | 410         | 82.0        | 3570              | 89.8           | 91.6 | 92.3 | 0.76         | 0.85 | 0.89 | 84.0 |  |  |                                      |
| 75                 | 100  | 280S/M  | 24.5                    | 8.0                                                 | 2.4                                                | 3.2                                              | 1.08                          | 22                              | 48   | 663         | 83.0        | 3580              | 90.0           | 91.9 | 92.7 | 0.74         | 0.84 | 0.87 | 117  |  |  |                                      |
| 90                 | 125  | 280S/M  | 29.4                    | 8.0                                                 | 2.4                                                | 3.2                                              | 1.18                          | 19                              | 42   | 675         | 83.0        | 3580              | 90.3           | 92.3 | 93.2 | 0.74         | 0.84 | 0.88 | 138  |  |  |                                      |
| 110                | 150  | 315S/M  | 36.0                    | 7.7                                                 | 2.4                                                | 3.0                                              | 1.41                          | 21                              | 46   | 810         | 84.0        | 3575              | 91.4           | 93.0 | 93.6 | 0.75         | 0.85 | 0.88 | 168  |  |  |                                      |
| 132                | 175  | 315S/M  | 43.2                    | 7.5                                                 | 2.4                                                | 3.0                                              | 1.65                          | 18                              | 40   | 870         | 84.0        | 3575              | 92.4           | 93.6 | 94.0 | 0.78         | 0.86 | 0.89 | 198  |  |  |                                      |
| 150                | 200  | 315S/M  | 49.1                    | 8.4                                                 | 2.6                                                | 3.0                                              | 1.88                          | 17                              | 37   | 930         | 84.0        | 3575              | 93.1           | 94.0 | 94.2 | 0.77         | 0.86 | 0.89 | 225  |  |  |                                      |
| 160                | 220  | 315S/M  | 52.4                    | 7.5                                                 | 2.6                                                | 3.1                                              | 2.12                          | 17                              | 37   | 1010        | 84.0        | 3580              | 93.0           | 94.0 | 94.2 | 0.80         | 0.88 | 0.90 | 237  |  |  |                                      |
| 185                | 250  | 315S/M  | 60.5                    | 8.2                                                 | 2.4                                                | 3.5                                              | 1.96                          | 28                              | 62   | 1010        | 84.0        | 3580              | 93.8           | 94.8 | 94.8 | 0.75         | 0.84 | 0.87 | 282  |  |  |                                      |
| 200                | 270  | 355M/L  | 65.3                    | 7.2                                                 | 1.8                                                | 2.6                                              | 4.56                          | 70                              | 154  | 1490        | 81.0        | 3580              | 92.0           | 93.6 | 94.4 | 0.86         | 0.91 | 0.91 | 292  |  |  |                                      |
| 220                | 300  | 355M/L  | 71.8                    | 8.5                                                 | 2.2                                                | 3.0                                              | 4.88                          | 65                              | 143  | 1650        | 81.0        | 3585              | 93.0           | 94.4 | 94.9 | 0.84         | 0.90 | 0.92 | 316  |  |  |                                      |
| 250                | 340  | 355M/L  | 81.6                    | 7.8                                                 | 2.2                                                | 2.5                                              | 5.39                          | 65                              | 143  | 1750        | 81.0        | 3580              | 93.2           | 94.3 | 94.8 | 0.85         | 0.91 | 0.92 | 360  |  |  |                                      |
| 280                | 380  | 355M/L  | 91.4                    | 8.5                                                 | 2.3                                                | 2.7                                              | 5.90                          | 25                              | 55   | 1850        | 81.0        | 3585              | 94.2           | 94.9 | 95.0 | 0.86         | 0.91 | 0.92 | 402  |  |  |                                      |
| 300                | 400  | 355M/L  | 97.9                    | 7.8                                                 | 2.0                                                | 2.6                                              | 5.90                          | 40                              | 88   | 1850        | 83.0        | 3585              | 94.6           | 95.2 | 95.4 | 0.84         | 0.89 | 0.91 | 434  |  |  |                                      |
| 315                | 430  | 355M/L  | 103                     | 7.6                                                 | 2.1                                                | 2.6                                              | 5.90                          | 40                              | 88   | 1850        | 83.0        | 3585              | 94.6           | 95.2 | 95.4 | 0.85         | 0.90 | 0.91 | 455  |  |  |                                      |
| 330                | 450  | 355M/L* | 108                     | 7.8                                                 | 2.0                                                | 2.5                                              | 5.90                          | 40                              | 88   | 1850        | 83.0        | 3585              | 94.6           | 95.2 | 95.4 | 0.86         | 0.90 | 0.91 | 477  |  |  |                                      |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |  |                                      |
| 0.55               | 0.75 | 80      | 0.190                   | 6.5                                                 | 3.0                                                | 3.2                                              | 0.0007                        | 20                              | 44   | 13.0        | 59.0        | 3435              | 71.7           | 75.6 | 76.9 | 0.68         | 0.79 | 0.84 | 1.07 |  |  |                                      |
| 1.1                | 1.5  | 90S     | 0.380                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0012                        | 7                               | 15   | 15.0        | 64.0        | 3460              | 75.3           | 79.4 | 80.3 | 0.62         | 0.77 | 0.83 | 2.07 |  |  |                                      |
| 1.5                | 2    | 80      | 0.530                   | 6.0                                                 | 3.0                                                | 2.7                                              | 0.0009                        | 10                              | 22   | 15.5        | 59.0        | 3410              | 74.1           | 76.7 | 77.7 | 0.67         | 0.78 | 0.85 | 2.85 |  |  |                                      |
| 1.5                | 2    | 90L     | 0.510                   | 6.3                                                 | 2.7                                                | 2.6                                              | 0.0017                        | 7                               | 15   | 15.0        | 64.0        | 3465              | 74.5           | 77.9 | 79.0 | 0.63         | 0.75 | 0.82 | 2.91 |  |  |                                      |
| 2.2                | 3    | 100L    | 0.750                   | 6.9                                                 | 2.3                                                | 2.8                                              | 0.0051                        | 9                               | 20   | 23.5        | 67.0        | 3485              | 78.0           | 80.6 | 81.4 | 0.73         | 0.83 | 0.88 | 3.86 |  |  |                                      |
| 3                  | 4    | 112M    | 1.01                    | 7.6                                                 | 2.6                                                | 3.4                                              | 0.0070                        | 20                              | 44   | 39.0        | 64.0        | 3515              | 80.4           | 83.4 | 84.1 | 0.73         | 0.82 | 0.87 | 5.15 |  |  |                                      |
| 3                  | 4    | 90L*    | 1.03                    | 6.2                                                 | 3.2                                                | 3.1                                              | 0.0025                        | 6                               | 13   | 23.5        | 64.0        | 3445              | 78.1           | 80.8 | 81.5 | 0.53         | 0.66 | 0.74 | 6.24 |  |  |                                      |
| 4                  | 5.5  | 100L    | 1.36                    | 7.5                                                 | 2.9                                                | 3.1                                              | 0.0065                        | 7                               | 15   | 33.0        | 67.0        | 3490              | 78.5           | 81.6 | 82.7 | 0.68         | 0.78 | 0.84 | 7.23 |  |  |                                      |
| 4                  | 5.5  | 132S    | 1.34                    | 6.5                                                 | 2.3                                                | 2.8                                              | 0.0135                        | 13                              | 29   | 61.0        | 68.0        | 3520              | 79.9           | 83.6 | 85.1 | 0.67         | 0.79 | 0.85 | 6.94 |  |  |                                      |
| 5.5                | 7.5  | 112M    | 1.87                    | 7.7                                                 | 2.5                                                | 3.0                                              | 0.0096                        | 10                              | 22   | 40.0        | 64.0        | 3490              | 84.1           | 85.9 | 86.1 | 0.76         | 0.85 | 0.88 | 9.01 |  |  |                                      |
| 7.5                | 10   | 112M*   | 2.55                    | 7.6                                                 | 3.0                                                | 3.0                                              | 0.0094                        | 6                               | 13   | 45.0        | 64.0        | 3485              | 84.0           | 86.2 | 86.6 | 0.59         | 0.72 | 0.80 | 13.6 |  |  |                                      |
| 7.5                | 10   | 132M    | 2.52                    | 6.4                                                 | 2.3                                                | 2.6                                              | 0.0187                        | 11                              | 24   | 53.0        | 68.0        | 3515              | 84.4           | 86.5 | 87.0 | 0.71         | 0.82 | 0.87 | 12.4 |  |  |                                      |
| 9.2                | 12.5 | 160M    | 3.05                    | 7.2                                                 | 2.2                                                | 3.0                                              | 0.0353                        | 15                              | 33   | 97.0        | 70.0        | 3540              | 83.0           | 85.8 | 87.3 | 0.70         | 0.81 | 0.86 | 15.4 |  |  |                                      |
| 11                 | 15   | 132M    | 3.67                    | 8.0                                                 | 2.7                                                | 3.2                                              | 0.0280                        | 8                               | 18   | 74.0        | 68.0        | 3525              | 85.5           | 87.7 | 88.7 | 0.70         | 0.80 | 0.85 | 18.3 |  |  |                                      |
| 15                 | 20   | 160L    | 4.96                    | 7.4                                                 | 2.2                                                | 3.1                                              | 0.0471                        | 9                               | 20   | 109         | 70.0        | 3545              | 86.9           | 88.6 | 89.1 | 0.69         | 0.80 | 0.85 | 24.9 |  |  |                                      |
| 22                 | 30   | 160L*   | 7.31                    | 7.5                                                 | 2.5                                                | 3.0                                              | 0.0639                        | 6                               | 13   | 132         | 70.0        | 3540              | 87.9           | 89.6 | 90.0 | 0.69         | 0.80 | 0.85 | 36.1 |  |  |                                      |
| 45                 | 60   | 250S/M  | 14.8                    | 7.0                                                 | 2.8                                                | 3.1                                              | 0.3139                        | 16                              | 35   | 356         | 82.0        | 3565              | 89.1           | 91.0 | 91.8 | 0.75         | 0.86 | 0.89 | 69.1 |  |  |                                      |
| 55                 | 75   | 225S/M  | 18.1                    | 7.5                                                 | 2.5                                                | 3.3                                              | 0.3767                        | 15                              | 33   | 410         | 82.0        | 3570              | 89.8           | 91.6 | 92.3 | 0.76         | 0.85 | 0.89 | 84.0 |  |  |                                      |
| 55                 | 75   | 280S/M  | 18.0                    | 7.7                                                 | 2.3                                                | 3.0                                              | 1.08                          | 22                              | 48   | 663         | 83.0        | 3575              | 89.8           | 92.0 | 93.2 | 0.74         | 0.83 | 0.87 | 85.1 |  |  |                                      |
| 75                 | 100  | 250S/M  | 24.6                    | 8.3                                                 | 2.6                                                | 3.0                                              | 0.5023                        | 10                              | 22   | 469         | 82.0        | 3570              | 91.0           | 92.3 | 92.7 | 0.77         | 0.85 | 0.88 | 115  |  |  |                                      |
| 110                | 150  | 280S/M  | 36.0                    | 7.7                                                 | 2.4                                                | 3.0                                              | 1.41                          | 21                              | 46   | 810         | 83.0        | 3575              | 91.4           | 93.0 | 93.6 | 0.75         | 0.85 | 0.88 | 168  |  |  |                                      |
| 132                | 175  | 280S/M  | 43.2                    | 7.5                                                 | 2.4                                                | 3.0                                              | 1.65                          | 18                              | 40   | 870         | 83.0        | 3575              | 92.4           | 93.6 | 94.0 | 0.78         | 0.86 | 0.89 | 198  |  |  |                                      |
| 185                | 250  | 355M/L  | 60.5                    | 7.0                                                 | 1.8                                                | 2.0                                              | 4.02                          | 70                              | 154  | 1430        | 81.0        | 3580              | 91.1           | 93.1 | 93.8 | 0.81         | 0.89 | 0.92 | 269  |  |  |                                      |



## W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>n</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>n</sub> | Break-down Torque T <sub>b</sub> /T <sub>n</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |      |  |  | Full load current I <sub>n</sub> (A) |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|------|--|--|--------------------------------------|
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |      |  |  |                                      |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |      |  |  |                                      |
| kW                 | HP   |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |      |  |  |                                      |
| 4P-1500rpm-50HZ    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |  |                                      |
| 0.55               | 0.75 | 80      | 0.380                   | 4.7                                                 | 2.1                                                | 2.2                                              | 0.0019                        | 17                              | 37   | 10.0        | 44.0        | 1410              | 58.5           | 66.3 | 70.0 | 0.54         | 0.70 | 0.82 | 1.38 |  |  |                                      |
| 0.75               | 1    | 80      | 0.520                   | 5.0                                                 | 2.3                                                | 2.2                                              | 0.0023                        | 14                              | 31   | 11.0        | 44.0        | 1395              | 63.5           | 71.0 | 72.1 | 0.55         | 0.70 | 0.81 | 1.86 |  |  |                                      |
| 1.1                | 1.5  | 90S     | 0.770                   | 5.6                                                 | 2.3                                                | 2.4                                              | 0.0039                        | 8                               | 18   | 14.5        | 49.0        | 1400              | 70.0           | 75.0 | 75.5 | 0.55         | 0.69 | 0.79 | 2.66 |  |  |                                      |
| 1.5                | 2    | 90L     | 1.05                    | 5.5                                                 | 2.3                                                | 2.4                                              | 0.0048                        | 8                               | 18   | 17.0        | 49.0        | 1390              | 76.5           | 78.5 | 79.0 | 0.58         | 0.73 | 0.82 | 3.34 |  |  |                                      |
| 2.2                | 3    | 100L    | 1.52                    | 5.6                                                 | 2.4                                                | 2.6                                              | 0.0065                        | 9                               | 20   | 23.0        | 53.0        | 1410              | 79.0           | 80.0 | 80.0 | 0.60         | 0.74 | 0.82 | 4.84 |  |  |                                      |
| 3                  | 4    | 100L    | 2.06                    | 6.0                                                 | 2.8                                                | 3.0                                              | 0.0084                        | 8                               | 18   | 30.0        | 53.0        | 1420              | 79.0           | 80.0 | 81.5 | 0.57         | 0.72 | 0.81 | 6.47 |  |  |                                      |
| 4                  | 5.5  | 112M    | 2.71                    | 7.0                                                 | 2.1                                                | 2.5                                              | 0.0147                        | 13                              | 29   | 33.0        | 56.0        | 1440              | 82.0           | 83.1 | 83.5 | 0.65         | 0.77 | 0.83 | 8.33 |  |  |                                      |
| 5.5                | 7.5  | 132S    | 3.69                    | 6.5                                                 | 2.1                                                | 2.5                                              | 0.0349                        | 11                              | 24   | 47.0        | 60.0        | 1450              | 83.5           | 84.5 | 85.0 | 0.63         | 0.77 | 0.84 | 11.0 |  |  |                                      |
| 7.5                | 10   | 132M    | 5.02                    | 6.7                                                 | 1.9                                                | 2.8                                              | 0.0465                        | 8                               | 18   | 64.5        | 60.0        | 1455              | 84.0           | 85.5 | 86.0 | 0.63         | 0.77 | 0.84 | 15.0 |  |  |                                      |
| 9.2                | 12.5 | 160M    | 6.14                    | 6.0                                                 | 2.2                                                | 2.4                                              | 0.0633                        | 15                              | 33   | 95.0        | 67.0        | 1460              | 86.0           | 87.0 | 87.0 | 0.69         | 0.79 | 0.84 | 18.2 |  |  |                                      |
| 11                 | 15   | 160M    | 7.34                    | 6.0                                                 | 2.3                                                | 2.6                                              | 0.0753                        | 12                              | 26   | 102         | 67.0        | 1460              | 86.0           | 87.5 | 88.0 | 0.62         | 0.74 | 0.81 | 22.3 |  |  |                                      |
| 15                 | 20   | 160L    | 10.0                    | 6.3                                                 | 2.3                                                | 2.4                                              | 0.1054                        | 12                              | 26   | 121         | 67.0        | 1460              | 88.0           | 88.5 | 89.0 | 0.68         | 0.79 | 0.83 | 29.3 |  |  |                                      |
| 18.5               | 25   | 180M    | 12.3                    | 7.0                                                 | 2.5                                                | 2.7                                              | 0.1615                        | 11                              | 24   | 172         | 64.0        | 1470              | 88.5           | 89.5 | 89.5 | 0.67         | 0.77 | 0.84 | 35.5 |  |  |                                      |
| 22                 | 30   | 180L    | 14.6                    | 7.2                                                 | 2.7                                                | 2.9                                              | 0.1884                        | 8                               | 18   | 174         | 64.0        | 1465              | 89.0           | 90.5 | 90.5 | 0.69         | 0.80 | 0.85 | 41.0 |  |  |                                      |
| 30                 | 40   | 200L    | 19.8                    | 7.2                                                 | 2.5                                                | 2.8                                              | 0.3034                        | 8                               | 18   | 233         | 69.0        | 1475              | 89.5           | 90.0 | 91.0 | 0.68         | 0.78 | 0.83 | 57.3 |  |  |                                      |
| 37                 | 50   | 225S/M  | 24.4                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.5599                        | 17                              | 37   | 335         | 70.0        | 1475              | 91.0           | 91.0 | 91.5 | 0.71         | 0.81 | 0.86 | 67.4 |  |  |                                      |
| 45                 | 60   | 225S/M  | 29.7                    | 7.0                                                 | 2.4                                                | 3.0                                              | 0.6649                        | 12                              | 26   | 360         | 70.0        | 1475              | 90.5           | 91.5 | 92.0 | 0.68         | 0.77 | 0.83 | 85.1 |  |  |                                      |
| 55                 | 75   | 250S/M  | 36.3                    | 6.8                                                 | 2.3                                                | 2.7                                              | 0.8748                        | 14                              | 31   | 430         | 70.0        | 1475              | 92.0           | 92.0 | 92.5 | 0.77         | 0.85 | 0.89 | 95.3 |  |  |                                      |
| 75                 | 100  | 280S/M  | 49.2                    | 6.7                                                 | 2.0                                                | 2.7                                              | 1.85                          | 22                              | 48   | 647         | 76.0        | 1485              | 92.5           | 93.0 | 93.5 | 0.77         | 0.84 | 0.87 | 132  |  |  |                                      |
| 90                 | 125  | 280S/M  | 59.0                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.17                          | 19                              | 42   | 700         | 76.0        | 1485              | 93.0           | 93.6 | 93.6 | 0.77         | 0.85 | 0.87 | 159  |  |  |                                      |
| 110                | 150  | 315S/M  | 72.2                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.57                          | 17                              | 37   | 825         | 77.0        | 1485              | 93.4           | 93.8 | 93.8 | 0.75         | 0.83 | 0.86 | 196  |  |  |                                      |
| 132                | 175  | 315S/M  | 86.6                    | 7.7                                                 | 2.4                                                | 2.8                                              | 3.21                          | 17                              | 37   | 930         | 77.0        | 1485              | 93.7           | 94.2 | 94.2 | 0.74         | 0.83 | 0.86 | 234  |  |  |                                      |
| 150                | 200  | 315S/M  | 98.4                    | 7.5                                                 | 2.8                                                | 2.8                                              | 3.45                          | 17                              | 37   | 962         | 77.0        | 1485              | 92.5           | 94.6 | 94.6 | 0.77         | 0.84 | 0.86 | 265  |  |  |                                      |
| 160                | 220  | 315S/M  | 105                     | 7.5                                                 | 2.5                                                | 2.8                                              | 3.77                          | 17                              | 37   | 1010        | 77.0        | 1485              | 93.8           | 94.5 | 94.5 | 0.76         | 0.83 | 0.86 | 283  |  |  |                                      |
| 185                | 250  | 315S/M* | 121                     | 7.3                                                 | 2.3                                                | 2.5                                              | 3.63                          | 15                              | 33   | 1010        | 77.0        | 1485              | 93.0           | 94.8 | 94.8 | 0.75         | 0.82 | 0.86 | 325  |  |  |                                      |
| 200                | 270  | 355M/L  | 131                     | 6.6                                                 | 2.3                                                | 2.2                                              | 6.34                          | 44                              | 97   | 1525        | 79.0        | 1490              | 94.6           | 94.7 | 94.8 | 0.78         | 0.85 | 0.87 | 348  |  |  |                                      |
| 220                | 300  | 355M/L  | 144                     | 7.0                                                 | 2.1                                                | 2.3                                              | 6.89                          | 39                              | 86   | 1525        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.80         | 0.86 | 0.88 | 378  |  |  |                                      |
| 250                | 340  | 355M/L  | 163                     | 6.9                                                 | 2.2                                                | 2.5                                              | 8.12                          | 36                              | 79   | 1615        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.80         | 0.86 | 0.88 | 428  |  |  |                                      |
| 260                | 350  | 355M/L  | 170                     | 6.5                                                 | 2.2                                                | 2.3                                              | 8.12                          | 30                              | 66   | 1615        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.80         | 0.86 | 0.88 | 445  |  |  |                                      |
| 280                | 380  | 355M/L  | 183                     | 7.1                                                 | 2.2                                                | 2.4                                              | 9.02                          | 39                              | 86   | 1770        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.81         | 0.87 | 0.88 | 479  |  |  |                                      |
| 300                | 400  | 355M/L  | 196                     | 6.7                                                 | 2.2                                                | 2.4                                              | 9.92                          | 47                              | 103  | 1770        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.81         | 0.87 | 0.89 | 508  |  |  |                                      |
| 315                | 430  | 355M/L  | 206                     | 6.7                                                 | 2.2                                                | 2.4                                              | 9.92                          | 42                              | 92   | 1770        | 79.0        | 1490              | 94.0           | 94.7 | 94.8 | 0.79         | 0.86 | 0.88 | 537  |  |  |                                      |
| 330                | 450  | 355M/L  | 216                     | 6.5                                                 | 2.3                                                | 2.3                                              | 10.8                          | 32                              | 70   | 1865        | 79.0        | 1490              | 94.2           | 94.8 | 94.9 | 0.81         | 0.87 | 0.89 | 556  |  |  |                                      |
| 355                | 480  | 355M/L* | 232                     | 7.9                                                 | 2.4                                                | 2.5                                              | 11.7                          | 28                              | 62   | 1865        | 79.0        | 1490              | 94.5           | 94.9 | 95.0 | 0.80         | 0.87 | 0.88 | 605  |  |  |                                      |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |  |                                      |
| 0.37               | 0.5  | 80      | 0.250                   | 5.9                                                 | 2.0                                                | 2.6                                              | 0.0020                        | 13                              | 29   | 14.0        | 44.0        | 1430              | 56.0           | 63.0 | 66.0 | 0.56         | 0.68 | 0.79 | 1.02 |  |  |                                      |
| 1.5                | 2    | 100L    | 1.03                    | 6.0                                                 | 2.4                                                | 2.6                                              | 0.0065                        | 9                               | 20   | 23.0        | 53.0        | 1420              | 80.5           | 81.5 | 81.5 | 0.60         | 0.74 | 0.82 | 3.24 |  |  |                                      |
| 2.2                | 3    | 90L     | 1.51                    | 6.0                                                 | 2.7                                                | 2.5                                              | 0.0066                        | 8                               | 18   | 23.0        | 49.0        | 1420              | 78.0           | 79.0 | 80.0 | 0.57         | 0.71 | 0.80 | 4.96 |  |  |                                      |
| 4                  | 5.5  | 100L*   | 2.80                    | 6.7                                                 | 2.6                                                | 2.6                                              | 0.0105                        | 7                               | 15   | 34.0        | 53.0        | 1390              | 81.0           | 82.0 | 83.1 | 0.64         | 0.76 | 0.83 | 8.48 |  |  |                                      |
| 4                  | 5.5  | 132S    | 2.66                    | 8.3                                                 | 2.2                                                | 3.1                                              | 0.0341                        | 9                               | 20   | 56.0        | 60.0        | 1465              | 81.5           | 84.0 | 85.5 | 0.58         | 0.72 | 0.80 | 8.40 |  |  |                                      |
| 5.5                | 7.5  | 112M*   | 3.69                    | 6.5                                                 | 2.5                                                | 2.6                                              | 0.0188                        | 8                               | 18   | 45.5        | 56.0        | 1450              | 83.0           | 85.0 | 85.0 | 0.52         | 0.64 | 0.73 | 12.4 |  |  |                                      |
| 7.5                | 10   | 132S    | 5.02                    | 6.7                                                 | 2.1                                                | 2.9                                              | 0.0000                        | 8                               | 18   | 64.5        | 58.0        | 1455              | 85.5           | 87.0 | 87.0 | 0.63         | 0.77 | 0.84 | 14.8 |  |  |                                      |
| 9.2                | 12.5 | 132M    | 6.16                    | 7.5                                                 | 2.2                                                | 2.8                                              | 0.0582                        | 6                               | 13   | 70.0        | 60.0        | 1455              | 85.5           | 86.5 | 87.0 | 0.64         | 0.78 | 0.85 | 18.0 |  |  |                                      |
| 11                 | 15   | 160L    | 7.34                    | 6.0                                                 | 2.3                                                | 2.6                                              | 0.0753                        | 12                              | 26   | 102         | 67.0        | 1460              | 86.0           | 87.5 | 88.0 | 0.62         | 0.74 | 0.81 | 22.3 |  |  |                                      |
| 15                 | 20   | 160M    | 10.0                    | 6.3                                                 | 2.3                                                | 2.4                                              | 0.1054                        | 12                              | 26   | 121         | 67.0        | 1460              | 88.0           | 88.5 | 89.0 | 0.68         | 0.79 | 0.83 | 29.3 |  |  |                                      |
| 18.5               | 25   | 160L*   | 12.4                    | 6.0                                                 | 2.4                                                | 2.4                                              | 0.1123                        | 12                              | 26   | 130         | 67.0        | 1455              | 88.0           | 89.0 | 89.5 | 0.64         | 0.76 | 0.82 | 36.2 |  |  |                                      |
| 18.5               | 25   | 180L    | 12.3                    | 7.0                                                 | 2.5                                                | 2.7                                              | 0.1615                        | 11                              | 24   | 172         | 64.0        | 1470              | 88.5           | 89.5 | 89.5 | 0.67         | 0.77 | 0.84 | 35.5 |  |  |                                      |
| 22                 | 30   | 180M    | 14.6                    | 7.2                                                 | 2.7                                                | 2.9                                              | 0.1884                        | 8                               | 18   | 174         | 64.0        | 1465              | 89.0           | 90.5 | 90.5 | 0.69         | 0.80 | 0.85 | 41.0 |  |  |                                      |
| 30                 | 40   | 180L*   | 20.0                    | 7.2                                                 | 3.0                                                | 2.9                                              | 0.2075                        | 7                               | 15   | 186         | 64.0        | 1460              | 88.5           | 90.0 | 90.7 | 0.61         | 0.73 | 0.81 | 59.1 |  |  |                                      |
| 30                 | 40   | 200M    | 19.8                    | 7.2                                                 | 2.5                                                | 2.8                                              | 0.3034                        | 8                               | 18   | 233         | 69.0        | 1475              | 89.5           | 90.0 | 91.0 | 0.68         | 0.78 | 0.83 | 57.3 |  |  |                                      |
| 37                 | 50   | 200L    | 24.5                    | 7.0                                                 | 2.3                                                | 2.5                                              | 0.3735                        | 14                              | 31   | 260         | 69.0        | 1470              | 90.0           | 91.0 | 91.5 | 0.73         | 0.82 | 0.86 | 67.3 |  |  |                                      |
| 37                 | 50   | 250S/M  | 24.4                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.5599                        | 17                              | 37   | 335         | 70.0        | 1475              | 91.0           | 91.0 | 91.5 | 0.71         | 0.81 | 0.86 | 67.4 |  |  |                                      |
| 55                 | 75   | 225S/M  | 36.3                    | 6.8                                                 | 2.3                                                | 2.7                                              | 0.8748                        | 14                              | 31   | 430         | 70.0        | 1475              | 92.0           | 92.0 | 92.5 | 0.77         | 0.85 | 0.89 | 95.3 |  |  |                                      |
| 55                 | 75   | 280S/M  | 36.1                    | 7.3                                                 | 2.3                                                | 2.8                                              | 1.80                          | 40                              | 88   | 735         | 76.0        | 1485              | 91.0           | 93.0 | 93.2 | 0.72         | 0.81 | 0.85 | 99.7 |  |  |                                      |
| 75                 | 100  | 250S/M  | 49.4                    | 7.2                                                 | 2.4                                                | 2.6                                              | 1.12                          | 12                              | 26   | 510         | 70.0        | 1480              | 92.0           | 92.6 | 93.0 | 0.70         | 0.80 | 0.85 | 137  |  |  |                                      |
| 90                 | 125  | 315S/M  | 59.0                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.17                          | 19                              | 42   | 700         | 77.0        | 1485              | 93.0           | 93.6 | 93.6 | 0.77         | 0.85 | 0.87 | 159  |  |  |                                      |
| 110                | 150  | 280S/M  | 72.2                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.57                          | 17                              | 37   | 825         | 76.0        | 1485              | 93.4           | 93.8 | 93.8 | 0.75         | 0.83 | 0.86 | 196  |  |  |                                      |
| 185                | 250  | 355M/L  | 121                     | 6.8                                                 | 2.1                                                | 2.5                                              | 5.80                          | 44                              | 97   | 1415        | 79.0        | 1490              | 93.2           | 94.5 | 94.7 | 0.77         | 0.85 | 0.87 | 323  |  |  |                                      |

# W21 Cast Iron Frame IE1

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 4P-1500rpm-50HZ    |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.55               | 0.75 | 1400              | 61.0           | 68.0 | 70.0 | 0.61         | 0.75 | 0.86 | 1.39                     | 1415              | 58.5           | 66.0 | 70.0 | 0.51         | 0.67 | 0.79 | 1.38                     |
| 0.75               | 1    | 1380              | 64.0           | 71.0 | 72.1 | 0.61         | 0.75 | 0.84 | 1.88                     | 1405              | 60.0           | 67.0 | 72.1 | 0.50         | 0.64 | 0.76 | 1.93                     |
| 1.1                | 1.5  | 1385              | 72.0           | 75.0 | 75.5 | 0.62         | 0.75 | 0.83 | 2.67                     | 1405              | 67.0           | 75.0 | 77.0 | 0.49         | 0.64 | 0.75 | 2.65                     |
| 1.5                | 2    | 1380              | 78.5           | 79.0 | 79.0 | 0.65         | 0.78 | 0.86 | 3.35                     | 1400              | 74.5           | 78.0 | 79.0 | 0.52         | 0.67 | 0.77 | 3.43                     |
| 2.2                | 3    | 1400              | 79.0           | 80.0 | 80.0 | 0.67         | 0.79 | 0.85 | 4.92                     | 1420              | 78.0           | 80.0 | 80.0 | 0.55         | 0.68 | 0.78 | 4.90                     |
| 3                  | 4    | 1410              | 80.0           | 81.0 | 81.5 | 0.64         | 0.77 | 0.84 | 6.63                     | 1430              | 77.0           | 80.0 | 81.5 | 0.52         | 0.67 | 0.78 | 6.48                     |
| 4                  | 5.5  | 1430              | 82.9           | 83.1 | 83.1 | 0.71         | 0.81 | 0.86 | 8.50                     | 1445              | 80.6           | 82.5 | 83.5 | 0.59         | 0.72 | 0.80 | 8.33                     |
| 5.5                | 7.5  | 1445              | 84.5           | 85.0 | 85.0 | 0.70         | 0.81 | 0.86 | 11.4                     | 1455              | 82.0           | 84.0 | 85.0 | 0.58         | 0.72 | 0.81 | 11.0                     |
| 7.5                | 10   | 1450              | 85.5           | 86.0 | 86.0 | 0.71         | 0.82 | 0.87 | 15.2                     | 1455              | 82.5           | 85.0 | 86.0 | 0.57         | 0.72 | 0.80 | 15.2                     |
| 9.2                | 12.5 | 1455              | 86.0           | 87.0 | 87.0 | 0.73         | 0.82 | 0.85 | 18.9                     | 1465              | 85.0           | 87.0 | 87.0 | 0.64         | 0.76 | 0.82 | 17.9                     |
| 11                 | 15   | 1460              | 86.5           | 87.0 | 87.6 | 0.68         | 0.79 | 0.83 | 23.0                     | 1465              | 85.0           | 87.0 | 88.0 | 0.57         | 0.70 | 0.78 | 22.3                     |
| 15                 | 20   | 1455              | 88.0           | 88.5 | 89.0 | 0.72         | 0.82 | 0.85 | 30.1                     | 1465              | 87.0           | 88.5 | 89.0 | 0.64         | 0.75 | 0.82 | 28.6                     |
| 18.5               | 25   | 1465              | 89.0           | 89.5 | 89.5 | 0.71         | 0.81 | 0.85 | 36.9                     | 1470              | 87.5           | 89.5 | 89.5 | 0.62         | 0.74 | 0.81 | 35.5                     |
| 22                 | 30   | 1460              | 89.5           | 90.2 | 90.2 | 0.73         | 0.82 | 0.86 | 43.1                     | 1470              | 88.5           | 90.3 | 90.3 | 0.64         | 0.76 | 0.82 | 41.3                     |
| 30                 | 40   | 1470              | 90.0           | 91.0 | 91.0 | 0.73         | 0.81 | 0.84 | 59.6                     | 1475              | 88.5           | 90.0 | 91.0 | 0.63         | 0.75 | 0.80 | 57.3                     |
| 37                 | 50   | 1470              | 90.0           | 91.0 | 91.5 | 0.75         | 0.83 | 0.87 | 70.2                     | 1475              | 89.5           | 91.0 | 91.5 | 0.67         | 0.77 | 0.83 | 67.4                     |
| 45                 | 60   | 1475              | 91.0           | 91.5 | 92.0 | 0.71         | 0.80 | 0.84 | 88.5                     | 1480              | 90.0           | 91.5 | 92.0 | 0.63         | 0.74 | 0.80 | 85.1                     |
| 55                 | 75   | 1470              | 92.0           | 92.0 | 92.5 | 0.79         | 0.86 | 0.90 | 99.6                     | 1475              | 92.0           | 92.0 | 92.5 | 0.75         | 0.83 | 0.87 | 94.1                     |
| 75                 | 100  | 1480              | 92.5           | 93.0 | 93.5 | 0.80         | 0.86 | 0.88 | 138                      | 1485              | 92.0           | 93.0 | 93.5 | 0.75         | 0.83 | 0.86 | 129                      |
| 90                 | 125  | 1480              | 93.0           | 93.6 | 93.6 | 0.80         | 0.86 | 0.88 | 165                      | 1485              | 92.5           | 93.6 | 93.6 | 0.75         | 0.83 | 0.86 | 154                      |
| 110                | 150  | 1480              | 93.5           | 93.8 | 93.8 | 0.77         | 0.85 | 0.87 | 204                      | 1485              | 93.2           | 93.8 | 93.8 | 0.72         | 0.81 | 0.85 | 191                      |
| 132                | 175  | 1485              | 93.7           | 94.2 | 94.2 | 0.77         | 0.84 | 0.87 | 243                      | 1485              | 93.6           | 94.2 | 94.2 | 0.71         | 0.81 | 0.85 | 228                      |
| 150                | 200  | 1480              | 93.0           | 94.2 | 94.6 | 0.79         | 0.85 | 0.87 | 275                      | 1485              | 92.5           | 94.6 | 94.6 | 0.75         | 0.83 | 0.85 | 258                      |
| 160                | 220  | 1485              | 93.8           | 94.5 | 94.5 | 0.78         | 0.85 | 0.87 | 295                      | 1485              | 93.8           | 94.5 | 94.5 | 0.73         | 0.82 | 0.86 | 273                      |
| 185                | 250  | 1480              | 93.0           | 94.8 | 94.8 | 0.77         | 0.83 | 0.87 | 338                      | 1485              | 93.5           | 94.8 | 94.8 | 0.72         | 0.80 | 0.85 | 317                      |
| 200                | 270  | 1485              | 94.6           | 94.7 | 94.8 | 0.80         | 0.86 | 0.88 | 363                      | 1490              | 94.5           | 94.7 | 94.8 | 0.76         | 0.84 | 0.86 | 339                      |
| 220                | 300  | 1485              | 94.0           | 94.7 | 94.8 | 0.82         | 0.87 | 0.89 | 394                      | 1490              | 94.0           | 94.7 | 94.8 | 0.78         | 0.85 | 0.87 | 368                      |
| 250                | 340  | 1485              | 94.0           | 94.7 | 94.8 | 0.82         | 0.87 | 0.89 | 446                      | 1490              | 94.0           | 94.7 | 94.8 | 0.77         | 0.85 | 0.87 | 418                      |
| 260                | 350  | 1485              | 94.0           | 94.7 | 94.8 | 0.82         | 0.87 | 0.89 | 464                      | 1490              | 94.0           | 94.7 | 94.8 | 0.77         | 0.85 | 0.87 | 434                      |
| 280                | 380  | 1485              | 94.0           | 94.7 | 94.8 | 0.83         | 0.88 | 0.89 | 499                      | 1490              | 94.0           | 94.7 | 94.8 | 0.79         | 0.86 | 0.87 | 467                      |
| 300                | 400  | 1485              | 94.0           | 94.7 | 94.8 | 0.83         | 0.88 | 0.89 | 536                      | 1490              | 94.0           | 94.7 | 94.8 | 0.79         | 0.86 | 0.88 | 496                      |
| 315                | 430  | 1485              | 94.0           | 94.7 | 94.8 | 0.83         | 0.87 | 0.89 | 560                      | 1490              | 94.0           | 94.7 | 94.8 | 0.76         | 0.84 | 0.87 | 524                      |
| 330                | 450  | 1485              | 94.2           | 94.8 | 94.9 | 0.83         | 0.88 | 0.90 | 580                      | 1490              | 94.2           | 94.8 | 94.9 | 0.79         | 0.86 | 0.88 | 542                      |
| 355                | 480  | 1490              | 94.5           | 94.9 | 95.0 | 0.82         | 0.88 | 0.89 | 630                      | 1490              | 94.5           | 94.9 | 95.0 | 0.78         | 0.86 | 0.88 | 583                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.37               | 0.5  | 1420              | 56.0           | 64.0 | 67.0 | 0.61         | 0.73 | 0.82 | 1.02                     | 1440              | 55.0           | 62.0 | 66.0 | 0.65         | 0.66 | 0.76 | 1.03                     |
| 1.5                | 2    | 1410              | 80.5           | 81.0 | 80.5 | 0.67         | 0.79 | 0.85 | 3.33                     | 1430              | 79.0           | 81.0 | 81.5 | 0.55         | 0.68 | 0.78 | 3.28                     |
| 2.2                | 3    | 1410              | 78.0           | 79.0 | 80.0 | 0.65         | 0.75 | 0.83 | 5.03                     | 1445              | 78.0           | 79.0 | 80.0 | 0.53         | 0.66 | 0.76 | 5.03                     |
| 4                  | 5.5  | 1380              | 81.0           | 82.0 | 83.1 | 0.69         | 0.80 | 0.85 | 8.83                     | 1400              | 81.0           | 82.0 | 83.1 | 0.60         | 0.73 | 0.81 | 8.33                     |
| 4                  | 5.5  | 1460              | 82.0           | 84.0 | 85.0 | 0.61         | 0.74 | 0.82 | 8.70                     | 1470              | 81.0           | 84.0 | 85.5 | 0.56         | 0.70 | 0.78 | 8.30                     |
| 5.5                | 7.5  | 1445              | 84.0           | 85.0 | 85.0 | 0.58         | 0.70 | 0.77 | 12.3                     | 1455              | 81.0           | 85.0 | 85.0 | 0.47         | 0.60 | 0.69 | 12.6                     |
| 7.5                | 10   | 1450              | 86.5           | 86.8 | 86.8 | 0.71         | 0.82 | 0.87 | 15.1                     | 1455              | 83.7           | 86.2 | 86.7 | 0.57         | 0.72 | 0.80 | 15.0                     |
| 9.2                | 12.5 | 1450              | 86.0           | 86.5 | 87.0 | 0.70         | 0.82 | 0.87 | 18.5                     | 1455              | 84.5           | 86.0 | 87.0 | 0.59         | 0.73 | 0.82 | 17.9                     |
| 11                 | 15   | 1460              | 86.5           | 87.0 | 87.6 | 0.68         | 0.79 | 0.83 | 23.0                     | 1465              | 85.0           | 87.0 | 88.0 | 0.57         | 0.70 | 0.78 | 22.3                     |
| 15                 | 20   | 1455              | 88.0           | 88.5 | 89.0 | 0.72         | 0.82 | 0.85 | 30.1                     | 1465              | 87.0           | 88.5 | 89.0 | 0.64         | 0.75 | 0.82 | 28.6                     |
| 18.5               | 25   | 1450              | 88.0           | 89.0 | 89.5 | 0.70         | 0.80 | 0.84 | 37.4                     | 1460              | 87.0           | 89.0 | 89.5 | 0.60         | 0.73 | 0.80 | 35.7                     |
| 18.5               | 25   | 1465              | 89.0           | 89.5 | 89.5 | 0.71         | 0.81 | 0.85 | 36.9                     | 1470              | 87.5           | 89.5 | 89.5 | 0.62         | 0.74 | 0.81 | 35.5                     |
| 22                 | 30   | 1460              | 89.5           | 90.2 | 90.2 | 0.73         | 0.82 | 0.86 | 43.1                     | 1470              | 88.5           | 90.3 | 90.3 | 0.64         | 0.76 | 0.82 | 41.3                     |
| 30                 | 40   | 1460              | 89.0           | 90.0 | 90.7 | 0.66         | 0.77 | 0.83 | 60.7                     | 1465              | 88.0           | 90.0 | 90.7 | 0.59         | 0.71 | 0.78 | 59.0                     |
| 30                 | 40   | 1470              | 90.0           | 91.0 | 91.0 | 0.73         | 0.81 | 0.84 | 59.6                     | 1475              | 88.5           | 90.0 | 91.0 | 0.63         | 0.75 | 0.80 | 57.3                     |
| 37                 | 50   | 1465              | 90.0           | 91.0 | 91.5 | 0.77         | 0.84 | 0.87 | 70.2                     | 1475              | 90.0           | 91.0 | 91.5 | 0.69         | 0.80 | 0.85 | 65.5                     |
| 37                 | 50   | 1470              | 90.0           | 91.0 | 91.5 | 0.75         | 0.83 | 0.87 | 70.2                     | 1475              | 89.5           | 91.0 | 91.5 | 0.67         | 0.77 | 0.83 | 67.4                     |
| 55                 | 75   | 1470              | 92.0           | 92.0 | 92.5 | 0.79         | 0.86 | 0.90 | 99.6                     | 1475              | 92.0           | 92.0 | 92.5 | 0.75         | 0.83 | 0.87 | 94.1                     |
| 55                 | 75   | 1480              | 90.0           | 93.0 | 93.2 | 0.75         | 0.84 | 0.87 | 103                      | 1485              | 91.0           | 93.0 | 93.2 | 0.70         | 0.80 | 0.84 | 97.1                     |
| 75                 | 100  | 1475              | 90.0           | 92.6 | 93.0 | 0.73         | 0.81 | 0.83 | 148                      | 1480              | 92.0           | 92.6 | 93.0 | 0.67         | 0.79 | 0.85 | 132                      |
| 90                 | 125  | 1480              | 93.0           | 93.6 | 93.6 | 0.80         | 0.86 | 0.88 | 165                      | 1485              | 92.5           | 93.6 | 93.6 | 0.75         | 0.83 | 0.86 | 154                      |
| 110                | 150  | 1480              | 93.5           | 93.8 | 93.8 | 0.77         | 0.85 | 0.87 | 204                      | 1485              | 93.2           | 93.8 | 93.8 | 0.72         | 0.81 | 0.85 | 191                      |
| 185                | 250  | 1490              | 93.5           | 94.3 | 94.7 | 0.79         | 0.86 | 0.88 | 337                      | 1490              | 93.1           | 94.5 | 94.7 | 0.76         | 0.84 | 0.86 | 315                      |



## W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>n</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>n</sub> | Break-down Torque T <sub>b</sub> /T <sub>n</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |       |  |  | Full load current I <sub>n</sub> (A) |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|-------|--|--|--------------------------------------|
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |       |  |  |                                      |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |       |  |  |                                      |
| kW                 | HP   |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |       |  |  |                                      |
| 4P-1500rpm-60HZ    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |       |  |  |                                      |
| 0.55               | 0.75 | 80      | 0.380                   | 4.7                                                 | 2.1                                                | 2.2                                              | 0.0019                        | 17                              | 37   | 10.0        | 44.0        | 1720              | 65.0           | 70.0 | 74.0 | 0.52         | 0.65 | 0.75 | 1.24  |  |  |                                      |
| 0.75               | 1    | 80      | 0.520                   | 5.0                                                 | 2.3                                                | 2.2                                              | 0.0023                        | 14                              | 31   | 11.0        | 44.0        | 1715              | 64.9           | 69.4 | 71.6 | 0.53         | 0.65 | 0.75 | 1.75  |  |  |                                      |
| 1.1                | 1.5  | 90S     | 0.770                   | 5.6                                                 | 2.3                                                | 2.4                                              | 0.0039                        | 8                               | 18   | 14.5        | 49.0        | 1720              | 69.7           | 74.1 | 75.5 | 0.54         | 0.67 | 0.76 | 2.41  |  |  |                                      |
| 1.5                | 2    | 90L     | 1.05                    | 5.5                                                 | 2.3                                                | 2.4                                              | 0.0048                        | 8                               | 18   | 17.0        | 49.0        | 1705              | 74.5           | 78.4 | 79.7 | 0.57         | 0.69 | 0.78 | 3.03  |  |  |                                      |
| 2.2                | 3    | 100L    | 1.52                    | 5.6                                                 | 2.4                                                | 2.6                                              | 0.0065                        | 9                               | 20   | 23.0        | 53.0        | 1720              | 77.7           | 80.1 | 80.7 | 0.58         | 0.71 | 0.79 | 4.33  |  |  |                                      |
| 3                  | 4    | 100L    | 2.06                    | 6.0                                                 | 2.8                                                | 3.0                                              | 0.0084                        | 8                               | 18   | 30.0        | 53.0        | 1730              | 76.8           | 79.8 | 81.0 | 0.56         | 0.69 | 0.78 | 5.96  |  |  |                                      |
| 4                  | 5.5  | 112M    | 2.71                    | 7.0                                                 | 2.1                                                | 2.5                                              | 0.0147                        | 13                              | 29   | 33.0        | 56.0        | 1745              | 81.9           | 84.0 | 84.5 | 0.64         | 0.76 | 0.83 | 7.16  |  |  |                                      |
| 5.5                | 7.5  | 132S    | 3.69                    | 6.5                                                 | 2.1                                                | 2.5                                              | 0.0349                        | 11                              | 24   | 47.0        | 60.0        | 1755              | 83.2           | 85.2 | 85.6 | 0.63         | 0.76 | 0.83 | 9.72  |  |  |                                      |
| 7.5                | 10   | 132M    | 5.02                    | 6.7                                                 | 1.9                                                | 2.8                                              | 0.0465                        | 8                               | 18   | 64.5        | 60.0        | 1760              | 83.7           | 86.0 | 86.6 | 0.63         | 0.76 | 0.83 | 13.1  |  |  |                                      |
| 9.2                | 12.5 | 160M    | 6.14                    | 6.0                                                 | 2.2                                                | 2.4                                              | 0.0633                        | 15                              | 33   | 95.0        | 67.0        | 1760              | 84.6           | 86.9 | 86.8 | 0.65         | 0.76 | 0.82 | 16.2  |  |  |                                      |
| 11                 | 15   | 160M    | 7.34                    | 6.0                                                 | 2.3                                                | 2.6                                              | 0.0753                        | 12                              | 26   | 102         | 67.0        | 1760              | 85.3           | 87.8 | 88.5 | 0.61         | 0.73 | 0.80 | 19.5  |  |  |                                      |
| 15                 | 20   | 160L    | 10.0                    | 6.3                                                 | 2.3                                                | 2.4                                              | 0.1054                        | 12                              | 26   | 121         | 67.0        | 1765              | 86.3           | 88.5 | 89.0 | 0.66         | 0.78 | 0.83 | 25.5  |  |  |                                      |
| 18.5               | 25   | 180M    | 12.3                    | 7.0                                                 | 2.5                                                | 2.7                                              | 0.1615                        | 11                              | 24   | 172         | 64.0        | 1770              | 87.5           | 89.6 | 90.0 | 0.64         | 0.77 | 0.82 | 31.5  |  |  |                                      |
| 22                 | 30   | 180L    | 14.6                    | 7.2                                                 | 2.7                                                | 2.9                                              | 0.1884                        | 8                               | 18   | 174         | 64.0        | 1765              | 88.6           | 90.4 | 90.7 | 0.66         | 0.77 | 0.83 | 36.7  |  |  |                                      |
| 30                 | 40   | 200L    | 19.8                    | 7.2                                                 | 2.5                                                | 2.8                                              | 0.3034                        | 8                               | 18   | 233         | 69.0        | 1775              | 87.9           | 90.2 | 91.1 | 0.67         | 0.78 | 0.81 | 51.0  |  |  |                                      |
| 37                 | 50   | 225S/M  | 24.4                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.5599                        | 17                              | 37   | 335         | 70.0        | 1775              | 88.7           | 90.7 | 91.4 | 0.68         | 0.80 | 0.85 | 59.8  |  |  |                                      |
| 45                 | 60   | 225S/M  | 29.7                    | 7.0                                                 | 2.4                                                | 3.0                                              | 0.6649                        | 12                              | 26   | 360         | 70.0        | 1780              | 89.2           | 91.0 | 91.7 | 0.66         | 0.77 | 0.82 | 75.1  |  |  |                                      |
| 55                 | 75   | 250S/M  | 36.3                    | 6.8                                                 | 2.3                                                | 2.7                                              | 0.8748                        | 14                              | 31   | 430         | 70.0        | 1775              | 91.5           | 92.4 | 92.6 | 0.74         | 0.84 | 0.87 | 85.7  |  |  |                                      |
| 75                 | 100  | 280S/M  | 49.2                    | 6.7                                                 | 2.0                                                | 2.7                                              | 1.85                          | 22                              | 48   | 647         | 76.0        | 1785              | 91.3           | 92.8 | 93.4 | 0.74         | 0.84 | 0.87 | 116   |  |  |                                      |
| 90                 | 125  | 280S/M  | 59.0                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.17                          | 19                              | 42   | 700         | 76.0        | 1785              | 92.1           | 93.2 | 93.6 | 0.74         | 0.84 | 0.87 | 139   |  |  |                                      |
| 110                | 150  | 315S/M  | 72.2                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.57                          | 17                              | 37   | 825         | 77.0        | 1785              | 92.6           | 93.6 | 93.8 | 0.72         | 0.82 | 0.86 | 171   |  |  |                                      |
| 132                | 175  | 315S/M  | 86.6                    | 7.7                                                 | 2.4                                                | 2.8                                              | 3.21                          | 17                              | 37   | 930         | 77.0        | 1785              | 92.9           | 94.0 | 94.4 | 0.71         | 0.82 | 0.86 | 204   |  |  |                                      |
| 150                | 200  | 315S/M  | 98.4                    | 7.5                                                 | 2.8                                                | 2.8                                              | 3.45                          | 17                              | 37   | 962         | 77.0        | 1780              | 90.7           | 93.1 | 94.5 | 0.73         | 0.83 | 0.86 | 232   |  |  |                                      |
| 160                | 220  | 315S/M  | 105                     | 7.5                                                 | 2.5                                                | 2.8                                              | 3.77                          | 17                              | 37   | 1010        | 77.0        | 1785              | 93.1           | 94.3 | 94.5 | 0.72         | 0.82 | 0.86 | 247   |  |  |                                      |
| 185                | 250  | 315S/M* | 121                     | 7.3                                                 | 2.3                                                | 2.5                                              | 3.63                          | 15                              | 33   | 1010        | 77.0        | 1780              | 92.4           | 94.2 | 94.8 | 0.69         | 0.79 | 0.84 | 292   |  |  |                                      |
| 200                | 270  | 355M/L  | 131                     | 6.6                                                 | 2.3                                                | 2.2                                              | 6.34                          | 44                              | 97   | 1525        | 79.0        | 1785              | 93.8           | 94.9 | 94.9 | 0.75         | 0.84 | 0.87 | 304   |  |  |                                      |
| 220                | 300  | 355M/L  | 144                     | 7.0                                                 | 2.1                                                | 2.3                                              | 6.89                          | 39                              | 86   | 1525        | 79.0        | 1785              | 93.3           | 94.6 | 94.9 | 0.76         | 0.85 | 0.88 | 331   |  |  |                                      |
| 250                | 340  | 355M/L  | 163                     | 6.9                                                 | 2.2                                                | 2.5                                              | 8.12                          | 36                              | 79   | 1615        | 79.0        | 1785              | 93.3           | 94.6 | 94.8 | 0.77         | 0.86 | 0.88 | 376   |  |  |                                      |
| 260                | 350  | 355M/L  | 170                     | 6.5                                                 | 2.2                                                | 2.3                                              | 8.12                          | 30                              | 66   | 1615        | 79.0        | 1785              | 93.4           | 94.6 | 94.8 | 0.78         | 0.86 | 0.88 | 391   |  |  |                                      |
| 280                | 380  | 355M/L  | 183                     | 7.1                                                 | 2.2                                                | 2.4                                              | 9.02                          | 39                              | 86   | 1770        | 79.0        | 1785              | 93.4           | 94.7 | 94.9 | 0.78         | 0.86 | 0.88 | 421   |  |  |                                      |
| 300                | 400  | 355M/L  | 196                     | 6.7                                                 | 2.2                                                | 2.4                                              | 9.92                          | 47                              | 103  | 1770        | 79.0        | 1785              | 93.3           | 94.6 | 94.9 | 0.78         | 0.86 | 0.88 | 451   |  |  |                                      |
| 315                | 430  | 355M/L  | 206                     | 6.7                                                 | 2.2                                                | 2.4                                              | 9.92                          | 42                              | 92   | 1770        | 79.0        | 1785              | 93.2           | 94.6 | 94.9 | 0.75         | 0.84 | 0.88 | 473   |  |  |                                      |
| 330                | 450  | 355M/L  | 216                     | 6.5                                                 | 2.3                                                | 2.3                                              | 10.8                          | 32                              | 70   | 1865        | 79.0        | 1785              | 93.4           | 94.7 | 95.0 | 0.77         | 0.86 | 0.89 | 490   |  |  |                                      |
| 355                | 480  | 355M/L* | 232                     | 7.9                                                 | 2.4                                                | 2.5                                              | 11.7                          | 28                              | 62   | 1865        | 79.0        | 1790              | 94.2           | 94.8 | 95.0 | 0.77         | 0.86 | 0.89 | 527   |  |  |                                      |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |       |  |  |                                      |
| 0.37               | 0.5  | 80      | 0.250                   | 5.9                                                 | 2.0                                                | 2.6                                              | 0.0020                        | 13                              | 29   | 14.0        | 44.0        | 1735              | 55.6           | 61.6 | 70.0 | 0.55         | 0.66 | 0.75 | 0.885 |  |  |                                      |
| 1.5                | 2    | 100L    | 1.03                    | 6.0                                                 | 2.4                                                | 2.6                                              | 0.0065                        | 9                               | 20   | 23.0        | 53.0        | 1730              | 77.9           | 81.1 | 82.0 | 0.56         | 0.71 | 0.80 | 2.87  |  |  |                                      |
| 2.2                | 3    | 90L     | 1.51                    | 6.0                                                 | 2.7                                                | 2.5                                              | 0.0066                        | 8                               | 18   | 23.0        | 49.0        | 1730              | 75.7           | 78.9 | 79.9 | 0.55         | 0.68 | 0.76 | 4.55  |  |  |                                      |
| 4                  | 5.5  | 100L*   | 2.80                    | 6.7                                                 | 2.6                                                | 2.6                                              | 0.0105                        | 7                               | 15   | 34.0        | 53.0        | 1710              | 79.2           | 81.7 | 82.7 | 0.62         | 0.75 | 0.81 | 7.50  |  |  |                                      |
| 4                  | 5.5  | 132S    | 2.66                    | 8.3                                                 | 2.2                                                | 3.1                                              | 0.0341                        | 9                               | 20   | 56.0        | 60.0        | 1770              | 79.2           | 82.8 | 84.4 | 0.53         | 0.67 | 0.76 | 7.83  |  |  |                                      |
| 5.5                | 7.5  | 112M*   | 3.69                    | 6.5                                                 | 2.5                                                | 2.6                                              | 0.0188                        | 8                               | 18   | 45.5        | 56.0        | 1750              | 82.6           | 85.3 | 85.7 | 0.49         | 0.62 | 0.70 | 11.2  |  |  |                                      |
| 7.5                | 10   | 132S    | 5.02                    | 6.7                                                 | 2.1                                                | 2.9                                              | 0.0000                        | 8                               | 18   | 64.5        | 58.0        | 1760              | 84.5           | 87.0 | 87.7 | 0.63         | 0.76 | 0.83 | 12.9  |  |  |                                      |
| 9.2                | 12.5 | 132M    | 6.16                    | 7.5                                                 | 2.2                                                | 2.8                                              | 0.0582                        | 6                               | 13   | 70.0        | 60.0        | 1760              | 85.4           | 87.1 | 87.2 | 0.63         | 0.75 | 0.83 | 16.0  |  |  |                                      |
| 11                 | 15   | 160L    | 7.34                    | 6.0                                                 | 2.3                                                | 2.6                                              | 0.0753                        | 12                              | 26   | 102         | 67.0        | 1760              | 85.3           | 87.8 | 88.5 | 0.61         | 0.73 | 0.80 | 19.5  |  |  |                                      |
| 15                 | 20   | 160M    | 10.0                    | 6.3                                                 | 2.3                                                | 2.4                                              | 0.1054                        | 12                              | 26   | 121         | 67.0        | 1765              | 86.3           | 88.5 | 89.0 | 0.66         | 0.78 | 0.83 | 25.5  |  |  |                                      |
| 18.5               | 25   | 160L*   | 12.4                    | 6.0                                                 | 2.4                                                | 2.4                                              | 0.1123                        | 12                              | 26   | 130         | 67.0        | 1760              | 87.5           | 89.4 | 89.6 | 0.62         | 0.75 | 0.80 | 32.4  |  |  |                                      |
| 18.5               | 25   | 180L    | 12.3                    | 7.0                                                 | 2.5                                                | 2.7                                              | 0.1615                        | 11                              | 24   | 172         | 64.0        | 1770              | 87.5           | 89.6 | 90.0 | 0.64         | 0.77 | 0.82 | 31.5  |  |  |                                      |
| 22                 | 30   | 180M    | 14.6                    | 7.2                                                 | 2.7                                                | 2.9                                              | 0.1884                        | 8                               | 18   | 174         | 64.0        | 1765              | 88.6           | 90.4 | 90.7 | 0.66         | 0.77 | 0.83 | 36.7  |  |  |                                      |
| 30                 | 40   | 180L*   | 20.0                    | 7.2                                                 | 3.0                                                | 2.9                                              | 0.2075                        | 7                               | 15   | 186         | 64.0        | 1765              | 87.9           | 90.0 | 90.6 | 0.57         | 0.70 | 0.78 | 53.3  |  |  |                                      |
| 30                 | 40   | 200M    | 19.8                    | 7.2                                                 | 2.5                                                | 2.8                                              | 0.3034                        | 8                               | 18   | 233         | 69.0        | 1775              | 87.9           | 90.2 | 91.1 | 0.67         | 0.78 | 0.81 | 51.0  |  |  |                                      |
| 37                 | 50   | 200L    | 24.5                    | 7.0                                                 | 2.3                                                | 2.5                                              | 0.3735                        | 14                              | 31   | 260         | 69.0        | 1775              | 89.8           | 91.3 | 91.5 | 0.70         | 0.81 | 0.85 | 59.7  |  |  |                                      |
| 37                 | 50   | 250S/M  | 24.4                    | 6.7                                                 | 2.3                                                | 2.8                                              | 0.5599                        | 17                              | 37   | 335         | 70.0        | 1775              | 88.7           | 90.7 | 91.4 | 0.68         | 0.80 | 0.85 | 59.8  |  |  |                                      |
| 55                 | 75   | 225S/M  | 36.3                    | 6.8                                                 | 2.3                                                | 2.7                                              | 0.8748                        | 14                              | 31   | 430         | 70.0        | 1775              | 91.5           | 92.4 | 92.6 | 0.74         | 0.84 | 0.87 | 85.7  |  |  |                                      |
| 55                 | 75   | 280S/M  | 36.1                    | 7.3                                                 | 2.3                                                | 2.8                                              | 1.80                          | 40                              | 88   | 735         | 76.0        | 1780              | 90.7           | 92.3 | 93.0 | 0.70         | 0.79 | 0.84 | 88.4  |  |  |                                      |
| 75                 | 100  | 250S/M  | 49.4                    | 7.2                                                 | 2.4                                                | 2.6                                              | 1.12                          | 12                              | 26   | 510         | 70.0        | 1775              | 90.7           | 92.4 | 93.2 | 0.67         | 0.79 | 0.85 | 119   |  |  |                                      |
| 90                 | 125  | 315S/M  | 59.0                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.17                          | 19                              | 42   | 700         | 77.0        | 1785              | 92.1           | 93.2 | 93.6 | 0.74         | 0.84 | 0.87 | 139   |  |  |                                      |
| 110                | 150  | 280S/M  | 72.2                    | 7.3                                                 | 2.4                                                | 2.8                                              | 2.57                          | 17                              | 37   | 825         | 76.0        | 1785              | 92.6           | 93.6 | 93.8 | 0.72         | 0.82 | 0.86 | 171   |  |  |                                      |
| 185                | 250  | 355M/L  | 121                     | 6.8                                                 | 2.1                                                | 2.5                                              | 5.80                          | 44                              | 97   | 1415        | 79.0        | 1790              | 92.3           | 94.1 | 94.6 | 0.73         | 0.83 | 0.86 | 285   |  |  |                                      |

# W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current II/In | Locked Rotor Torque TV/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |            |              |  | Full load current In (A) |  |  |
|--------------------|------|---------|-------------------------|----------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|------------|--------------|--|--------------------------|--|--|
|                    |      |         |                         |                            |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Efficiency | Power Factor |  |                          |  |  |
|                    |      |         |                         |                            |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |            |              |  |                          |  |  |
| kW                 | HP   |         |                         |                            |                           |                         |                  | Hot                             | Cold |             |             |                   |                |      |      |      |      |      |            |              |  |                          |  |  |
| 6P-1000rpm-50HZ    |      |         |                         |                            |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |            |              |  |                          |  |  |
| 0.37               | 0.5  | 80      | 0.400                   | 3.6                        | 1.7                       | 1.7                     | 0.0019           | 16                              | 35   | 12.1        | 43.0        | 905               | 55.0           | 60.0 | 63.0 | 0.50 | 0.64 | 0.75 | 1.13       |              |  |                          |  |  |
| 0.55               | 0.75 | 80      | 0.580                   | 4.5                        | 2.3                       | 2.3                     | 0.0030           | 10                              | 22   | 15.5        | 43.0        | 930               | 60.0           | 65.0 | 67.0 | 0.50 | 0.63 | 0.73 | 1.62       |              |  |                          |  |  |
| 0.75               | 1    | 90S     | 0.800                   | 4.2                        | 1.9                       | 2.0                     | 0.0045           | 16                              | 35   | 19.1        | 45.0        | 910               | 70.0           | 70.0 | 71.0 | 0.55 | 0.69 | 0.79 | 1.89       |              |  |                          |  |  |
| 1.1                | 1.5  | 90L     | 1.16                    | 4.8                        | 2.7                       | 2.7                     | 0.0062           | 9                               | 20   | 22.0        | 45.0        | 925               | 70.0           | 71.0 | 73.0 | 0.47 | 0.60 | 0.72 | 3.04       |              |  |                          |  |  |
| 1.5                | 2    | 100L    | 1.61                    | 4.1                        | 2.0                       | 2.2                     | 0.0090           | 17                              | 37   | 25.0        | 44.0        | 910               | 72.0           | 75.5 | 75.5 | 0.51 | 0.65 | 0.73 | 3.93       |              |  |                          |  |  |
| 2.2                | 3    | 112M    | 2.28                    | 5.0                        | 2.2                       | 2.3                     | 0.0165           | 14                              | 31   | 34.5        | 52.0        | 940               | 76.0           | 78.5 | 78.5 | 0.53 | 0.66 | 0.74 | 5.36       |              |  |                          |  |  |
| 3                  | 4    | 132S    | 3.06                    | 5.3                        | 2.0                       | 2.2                     | 0.0340           | 20                              | 44   | 55.0        | 53.0        | 955               | 78.0           | 80.5 | 80.5 | 0.58 | 0.70 | 0.77 | 6.82       |              |  |                          |  |  |
| 4                  | 5.5  | 132M    | 4.06                    | 5.8                        | 2.3                       | 2.4                     | 0.0446           | 19                              | 42   | 59.0        | 53.0        | 960               | 80.0           | 81.5 | 82.0 | 0.54 | 0.66 | 0.74 | 9.27       |              |  |                          |  |  |
| 5.5                | 7.5  | 132M    | 5.58                    | 6.4                        | 2.7                       | 2.8                     | 0.0581           | 15                              | 33   | 73.0        | 53.0        | 960               | 81.0           | 83.5 | 84.0 | 0.49 | 0.62 | 0.71 | 13.0       |              |  |                          |  |  |
| 7.5                | 10   | 160M    | 7.57                    | 5.7                        | 2.2                       | 2.5                     | 0.1077           | 11                              | 24   | 100         | 56.0        | 965               | 84.0           | 85.0 | 85.5 | 0.64 | 0.76 | 0.83 | 15.0       |              |  |                          |  |  |
| 9.2                | 12.5 | 160L    | 9.29                    | 6.0                        | 2.0                       | 2.6                     | 0.1293           | 10                              | 22   | 115         | 56.0        | 965               | 85.0           | 86.0 | 86.0 | 0.63 | 0.75 | 0.82 | 18.6       |              |  |                          |  |  |
| 11                 | 15   | 160L    | 11.1                    | 6.0                        | 2.2                       | 2.6                     | 0.1580           | 11                              | 24   | 125         | 56.0        | 965               | 86.5           | 87.0 | 87.0 | 0.65 | 0.77 | 0.83 | 21.7       |              |  |                          |  |  |
| 15                 | 20   | 180L    | 15.0                    | 7.5                        | 2.3                       | 2.7                     | 0.2620           | 7                               | 15   | 163         | 56.0        | 975               | 88.0           | 89.0 | 89.0 | 0.76 | 0.84 | 0.88 | 27.6       |              |  |                          |  |  |
| 18.5               | 25   | 200L    | 18.5                    | 6.0                        | 2.1                       | 2.5                     | 0.3408           | 11                              | 24   | 213         | 58.0        | 975               | 88.0           | 89.0 | 89.0 | 0.64 | 0.76 | 0.82 | 36.1       |              |  |                          |  |  |
| 22                 | 30   | 200L    | 22.0                    | 6.0                        | 2.3                       | 2.4                     | 0.4037           | 14                              | 31   | 235         | 58.0        | 975               | 88.5           | 90.5 | 90.5 | 0.70 | 0.79 | 0.84 | 41.4       |              |  |                          |  |  |
| 30                 | 40   | 225S/M  | 29.7                    | 7.2                        | 2.6                       | 2.7                     | 0.9253           | 20                              | 44   | 366         | 61.0        | 985               | 90.0           | 91.3 | 91.3 | 0.77 | 0.84 | 0.87 | 54.2       |              |  |                          |  |  |
| 37                 | 50   | 250S/M  | 36.8                    | 7.5                        | 2.7                       | 2.6                     | 1.16             | 18                              | 40   | 440         | 61.0        | 980               | 91.8           | 91.9 | 91.9 | 0.77 | 0.85 | 0.87 | 66.4       |              |  |                          |  |  |
| 45                 | 60   | 280S/M  | 44.5                    | 6.8                        | 2.4                       | 2.6                     | 2.07             | 24                              | 53   | 580         | 66.0        | 985               | 89.5           | 91.5 | 92.0 | 0.68 | 0.78 | 0.83 | 84.5       |              |  |                          |  |  |
| 55                 | 75   | 280S/M  | 54.4                    | 6.5                        | 2.3                       | 2.5                     | 2.41             | 23                              | 51   | 616         | 66.0        | 985               | 91.0           | 92.5 | 92.5 | 0.69 | 0.80 | 0.83 | 103        |              |  |                          |  |  |
| 75                 | 100  | 315S/M  | 74.2                    | 6.7                        | 2.3                       | 2.5                     | 3.22             | 20                              | 44   | 768         | 69.0        | 985               | 91.0           | 93.0 | 93.0 | 0.71 | 0.81 | 0.85 | 136        |              |  |                          |  |  |
| 90                 | 125  | 315S/M  | 89.0                    | 6.3                        | 2.1                       | 2.3                     | 3.57             | 18                              | 40   | 818         | 69.0        | 985               | 92.0           | 93.1 | 93.3 | 0.71 | 0.80 | 0.84 | 166        |              |  |                          |  |  |
| 110                | 150  | 315S/M  | 109                     | 6.4                        | 2.3                       | 2.4                     | 4.83             | 18                              | 40   | 942         | 69.0        | 985               | 93.0           | 93.8 | 93.8 | 0.71 | 0.80 | 0.84 | 200        |              |  |                          |  |  |
| 132                | 175  | 315S/M* | 131                     | 6.3                        | 2.1                       | 2.2                     | 5.29             | 13                              | 29   | 990         | 69.0        | 985               | 93.0           | 94.0 | 94.0 | 0.72 | 0.81 | 0.85 | 237        |              |  |                          |  |  |
| 150                | 200  | 355M/L  | 147                     | 6.2                        | 2.0                       | 2.1                     | 9.05             | 81                              | 178  | 0.0         | 73.0        | 995               | 92.8           | 94.9 | 95.3 | 0.68 | 0.76 | 0.81 | 280        |              |  |                          |  |  |
| 160                | 220  | 355M/L  | 157                     | 6.2                        | 1.9                       | 2.1                     | 9.53             | 72                              | 158  | 1485        | 73.0        | 990               | 93.0           | 95.0 | 95.3 | 0.67 | 0.77 | 0.82 | 296        |              |  |                          |  |  |
| 185                | 250  | 355M/L  | 182                     | 6.0                        | 1.9                       | 2.1                     | 10.2             | 76                              | 167  | 1530        | 73.0        | 990               | 93.0           | 94.2 | 94.8 | 0.68 | 0.76 | 0.81 | 348        |              |  |                          |  |  |
| 200                | 270  | 355M/L  | 197                     | 6.3                        | 2.1                       | 2.3                     | 12.4             | 85                              | 187  | 1700        | 73.0        | 990               | 93.5           | 94.5 | 94.8 | 0.70 | 0.78 | 0.81 | 376        |              |  |                          |  |  |
| 220                | 300  | 355M/L  | 216                     | 6.5                        | 2.0                       | 2.3                     | 13.8             | 72                              | 158  | 1795        | 73.0        | 990               | 93.4           | 94.8 | 95.3 | 0.67 | 0.77 | 0.80 | 417        |              |  |                          |  |  |
| 250                | 340  | 355M/L  | 245                     | 6.1                        | 2.2                       | 2.2                     | 14.8             | 64                              | 141  | 1830        | 73.0        | 995               | 94.0           | 95.1 | 95.6 | 0.70 | 0.79 | 0.82 | 460        |              |  |                          |  |  |
| 260                | 350  | 355M/L  | 255                     | 6.1                        | 2.1                       | 2.1                     | 14.8             | 64                              | 141  | 1830        | 73.0        | 995               | 94.0           | 95.1 | 95.6 | 0.70 | 0.79 | 0.82 | 479        |              |  |                          |  |  |
| 280                | 380  | 355M/L  | 275                     | 6.0                        | 2.1                       | 2.2                     | 14.8             | 54                              | 119  | 1830        | 73.0        | 990               | 94.3           | 95.2 | 95.4 | 0.68 | 0.77 | 0.80 | 530        |              |  |                          |  |  |
| 300                | 400  | 355M/L* | 295                     | 6.4                        | 2.1                       | 2.1                     | 14.8             | 39                              | 86   | 1920        | 73.0        | 990               | 94.0           | 95.5 | 95.6 | 0.63 | 0.73 | 0.79 | 573        |              |  |                          |  |  |
| 315                | 430  | 355M/L* | 310                     | 6.0                        | 1.9                       | 1.9                     | 15.5             | 38                              | 84   | 1950        | 73.0        | 990               | 94.3           | 95.8 | 95.9 | 0.69 | 0.78 | 0.81 | 585        |              |  |                          |  |  |
| High-Output Design |      |         |                         |                            |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |            |              |  |                          |  |  |
| 0.25               | 0.33 | 80      | 0.260                   | 4.6                        | 2.5                       | 2.9                     | 0.0022           | 19                              | 42   | 13.5        | 43.0        | 950               | 52.0           | 60.0 | 64.0 | 0.44 | 0.55 | 0.65 | 0.867      |              |  |                          |  |  |
| 0.75               | 1    | 90L     | 0.800                   | 4.2                        | 1.9                       | 2.0                     | 0.0045           | 16                              | 35   | 19.1        | 45.0        | 910               | 70.0           | 70.0 | 71.0 | 0.55 | 0.69 | 0.79 | 1.89       |              |  |                          |  |  |
| 1.5                | 2    | 112M    | 1.55                    | 5.5                        | 2.2                       | 2.2                     | 0.0150           | 15                              | 33   | 36.0        | 52.0        | 945               | 77.5           | 78.0 | 78.0 | 0.54 | 0.66 | 0.74 | 3.75       |              |  |                          |  |  |
| 3                  | 4    | 112M    | 3.04                    | 6.3                        | 2.6                       | 2.6                     | 0.0257           | 10                              | 22   | 46.0        | 52.0        | 960               | 77.0           | 80.0 | 82.0 | 0.53 | 0.65 | 0.73 | 7.06       |              |  |                          |  |  |
| 3                  | 4    | 132M    | 3.06                    | 5.3                        | 2.0                       | 2.2                     | 0.0340           | 20                              | 44   | 55.0        | 53.0        | 955               | 78.0           | 80.5 | 80.5 | 0.58 | 0.70 | 0.77 | 6.82       |              |  |                          |  |  |
| 4                  | 5.5  | 132S    | 4.06                    | 5.8                        | 2.3                       | 2.4                     | 0.0446           | 19                              | 42   | 59.0        | 53.0        | 960               | 80.0           | 81.5 | 82.0 | 0.54 | 0.66 | 0.74 | 9.27       |              |  |                          |  |  |
| 7.5                | 10   | 160L    | 7.57                    | 5.7                        | 2.2                       | 2.5                     | 0.1077           | 11                              | 24   | 100         | 56.0        | 965               | 84.0           | 85.0 | 85.5 | 0.64 | 0.76 | 0.83 | 15.0       |              |  |                          |  |  |
| 9.2                | 12.5 | 160M    | 9.29                    | 6.0                        | 2.0                       | 2.6                     | 0.1293           | 10                              | 22   | 115         | 56.0        | 965               | 85.0           | 86.0 | 86.0 | 0.63 | 0.75 | 0.82 | 18.6       |              |  |                          |  |  |
| 18.5               | 25   | 200M    | 18.5                    | 6.0                        | 2.1                       | 2.5                     | 0.3408           | 11                              | 24   | 213         | 58.0        | 975               | 88.0           | 89.0 | 89.0 | 0.64 | 0.76 | 0.82 | 36.1       |              |  |                          |  |  |
| 22                 | 30   | 200M    | 22.0                    | 6.0                        | 2.3                       | 2.4                     | 0.4037           | 14                              | 31   | 235         | 58.0        | 975               | 88.5           | 90.5 | 90.5 | 0.70 | 0.79 | 0.84 | 41.4       |              |  |                          |  |  |
| 37                 | 50   | 225S/M  | 36.8                    | 7.5                        | 2.7                       | 2.6                     | 1.16             | 18                              | 40   | 440         | 61.0        | 980               | 91.8           | 91.9 | 91.9 | 0.77 | 0.85 | 0.87 | 66.4       |              |  |                          |  |  |
| 45                 | 60   | 250S/M  | 44.5                    | 8.0                        | 2.8                       | 2.8                     | 1.43             | 18                              | 40   | 490         | 61.0        | 985               | 90.5           | 91.8 | 92.1 | 0.76 | 0.84 | 0.87 | 79.7       |              |  |                          |  |  |
| 75                 | 100  | 280S/M  | 74.2                    | 6.7                        | 2.3                       | 2.5                     | 3.22             | 20                              | 44   | 768         | 66.0        | 985               | 91.0           | 93.0 | 93.0 | 0.71 | 0.81 | 0.85 | 136        |              |  |                          |  |  |
| 90                 | 125  | 280S/M  | 89.0                    | 6.3                        | 2.1                       | 2.3                     | 3.57             | 18                              | 40   | 818         | 66.0        | 985               | 92.0           | 93.1 | 93.3 | 0.71 | 0.80 | 0.84 | 166        |              |  |                          |  |  |
| 132                | 175  | 355M/L  | 130                     | 6.1                        | 2.0                       | 2.3                     | 7.89             | 90                              | 198  | 1385        | 73.0        | 990               | 92.5           | 94.7 | 94.7 | 0.65 | 0.75 | 0.80 | 251        |              |  |                          |  |  |



## W21 Cast Iron Frame IE1

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 6P-1000rpm-50HZ    |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.37               | 0.5  | 890               | 57.0           | 62.0 | 65.0 | 0.54         | 0.69 | 0.80 | 1.08                     | 910               | 55.0           | 60.0 | 62.0 | 0.47         | 0.60 | 0.72 | 1.15                     |
| 0.55               | 0.75 | 920               | 62.0           | 65.8 | 68.0 | 0.54         | 0.67 | 0.77 | 1.60                     | 935               | 58.0           | 64.0 | 66.0 | 0.47         | 0.59 | 0.68 | 1.70                     |
| 0.75               | 1    | 895               | 69.0           | 70.0 | 71.0 | 0.61         | 0.75 | 0.83 | 1.91                     | 915               | 68.0           | 69.0 | 70.0 | 0.52         | 0.66 | 0.76 | 1.93                     |
| 1.1                | 1.5  | 915               | 71.0           | 72.0 | 73.0 | 0.52         | 0.67 | 0.77 | 2.87                     | 930               | 69.0           | 70.0 | 73.0 | 0.42         | 0.55 | 0.67 | 3.15                     |
| 1.5                | 2    | 900               | 72.0           | 75.5 | 75.5 | 0.57         | 0.70 | 0.77 | 3.92                     | 920               | 72.0           | 74.0 | 75.5 | 0.46         | 0.60 | 0.69 | 4.01                     |
| 2.2                | 3    | 930               | 77.0           | 78.5 | 78.5 | 0.58         | 0.70 | 0.76 | 5.52                     | 950               | 74.0           | 78.5 | 78.5 | 0.50         | 0.63 | 0.72 | 5.28                     |
| 3                  | 4    | 950               | 79.0           | 80.0 | 80.0 | 0.61         | 0.72 | 0.79 | 7.04                     | 960               | 77.0           | 80.5 | 80.5 | 0.53         | 0.66 | 0.74 | 6.83                     |
| 4                  | 5.5  | 960               | 80.0           | 82.0 | 82.0 | 0.58         | 0.73 | 0.78 | 9.50                     | 965               | 78.0           | 81.0 | 82.0 | 0.52         | 0.64 | 0.72 | 9.21                     |
| 5.5                | 7.5  | 960               | 82.0           | 83.5 | 84.0 | 0.56         | 0.69 | 0.75 | 13.0                     | 965               | 79.0           | 82.0 | 84.0 | 0.45         | 0.57 | 0.66 | 13.6                     |
| 7.5                | 10   | 960               | 84.0           | 85.0 | 85.0 | 0.69         | 0.80 | 0.85 | 15.6                     | 965               | 84.5           | 85.5 | 85.5 | 0.61         | 0.73 | 0.80 | 15.1                     |
| 9.2                | 12.5 | 960               | 85.0           | 86.0 | 86.0 | 0.68         | 0.79 | 0.84 | 19.2                     | 970               | 85.0           | 86.0 | 86.0 | 0.59         | 0.72 | 0.80 | 18.4                     |
| 11                 | 15   | 960               | 86.5           | 87.0 | 87.0 | 0.70         | 0.80 | 0.85 | 22.5                     | 970               | 86.0           | 87.0 | 87.0 | 0.61         | 0.74 | 0.81 | 21.4                     |
| 15                 | 20   | 970               | 88.0           | 88.5 | 88.5 | 0.80         | 0.86 | 0.89 | 28.9                     | 975               | 88.0           | 89.0 | 89.0 | 0.73         | 0.82 | 0.87 | 27.0                     |
| 18.5               | 25   | 975               | 88.5           | 89.0 | 89.0 | 0.69         | 0.80 | 0.84 | 37.2                     | 980               | 87.0           | 89.0 | 89.0 | 0.60         | 0.73 | 0.80 | 35.7                     |
| 22                 | 30   | 970               | 89.0           | 90.5 | 90.5 | 0.74         | 0.82 | 0.85 | 43.1                     | 980               | 88.0           | 90.3 | 90.5 | 0.66         | 0.76 | 0.82 | 40.9                     |
| 30                 | 40   | 980               | 90.5           | 91.2 | 91.2 | 0.80         | 0.86 | 0.88 | 56.5                     | 985               | 89.5           | 91.5 | 91.5 | 0.73         | 0.81 | 0.86 | 52.6                     |
| 37                 | 50   | 980               | 90.0           | 91.8 | 91.8 | 0.80         | 0.86 | 0.88 | 69.1                     | 985               | 89.0           | 92.0 | 92.0 | 0.73         | 0.82 | 0.86 | 64.6                     |
| 45                 | 60   | 985               | 90.0           | 91.5 | 92.0 | 0.72         | 0.81 | 0.85 | 86.9                     | 990               | 89.0           | 91.5 | 92.0 | 0.64         | 0.76 | 0.82 | 82.4                     |
| 55                 | 75   | 985               | 91.0           | 92.5 | 92.5 | 0.72         | 0.82 | 0.85 | 106                      | 990               | 90.5           | 92.5 | 92.5 | 0.66         | 0.78 | 0.82 | 101                      |
| 75                 | 100  | 985               | 91.0           | 93.0 | 93.0 | 0.74         | 0.82 | 0.86 | 142                      | 990               | 90.5           | 93.0 | 93.0 | 0.69         | 0.80 | 0.84 | 132                      |
| 90                 | 125  | 985               | 92.0           | 93.1 | 93.2 | 0.74         | 0.82 | 0.85 | 173                      | 990               | 92.0           | 93.1 | 93.4 | 0.69         | 0.78 | 0.83 | 162                      |
| 110                | 150  | 985               | 93.0           | 93.8 | 93.8 | 0.74         | 0.82 | 0.85 | 208                      | 985               | 93.0           | 93.8 | 93.8 | 0.69         | 0.79 | 0.83 | 195                      |
| 132                | 175  | 980               | 93.0           | 94.0 | 94.0 | 0.75         | 0.83 | 0.86 | 247                      | 985               | 93.0           | 94.0 | 94.0 | 0.70         | 0.80 | 0.84 | 231                      |
| 150                | 200  | 990               | 93.3           | 94.9 | 95.2 | 0.72         | 0.79 | 0.83 | 288                      | 995               | 92.3           | 94.9 | 95.3 | 0.64         | 0.73 | 0.79 | 277                      |
| 160                | 220  | 990               | 93.5           | 95.2 | 95.2 | 0.73         | 0.80 | 0.84 | 304                      | 990               | 92.5           | 94.9 | 95.4 | 0.63         | 0.74 | 0.80 | 292                      |
| 185                | 250  | 990               | 93.5           | 94.4 | 94.8 | 0.73         | 0.80 | 0.83 | 357                      | 990               | 92.5           | 94.0 | 94.8 | 0.63         | 0.72 | 0.79 | 344                      |
| 200                | 270  | 990               | 94.0           | 94.7 | 94.8 | 0.74         | 0.81 | 0.83 | 386                      | 990               | 93.0           | 94.3 | 94.8 | 0.66         | 0.75 | 0.79 | 372                      |
| 220                | 300  | 990               | 93.8           | 95.0 | 95.3 | 0.72         | 0.80 | 0.82 | 428                      | 995               | 93.0           | 94.6 | 95.3 | 0.62         | 0.74 | 0.79 | 407                      |
| 250                | 340  | 995               | 94.3           | 95.2 | 95.5 | 0.74         | 0.81 | 0.83 | 479                      | 995               | 93.7           | 95.0 | 95.8 | 0.67         | 0.77 | 0.81 | 448                      |
| 260                | 350  | 990               | 94.3           | 95.2 | 95.5 | 0.74         | 0.81 | 0.83 | 498                      | 995               | 93.7           | 95.0 | 95.8 | 0.67         | 0.77 | 0.81 | 466                      |
| 280                | 380  | 985               | 94.7           | 95.3 | 95.4 | 0.73         | 0.80 | 0.81 | 551                      | 990               | 93.9           | 95.1 | 95.3 | 0.64         | 0.74 | 0.79 | 517                      |
| 300                | 400  | 990               | 94.7           | 95.7 | 95.7 | 0.68         | 0.77 | 0.81 | 588                      | 995               | 93.3           | 95.3 | 95.5 | 0.58         | 0.70 | 0.77 | 568                      |
| 315                | 430  | 985               | 94.8           | 96.0 | 95.8 | 0.73         | 0.80 | 0.82 | 609                      | 990               | 93.8           | 95.6 | 95.8 | 0.65         | 0.76 | 0.80 | 572                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.25               | 0.33 | 945               | 54.0           | 62.0 | 65.0 | 0.47         | 0.59 | 0.68 | 0.859                    | 955               | 50.0           | 58.0 | 63.0 | 0.41         | 0.51 | 0.62 | 0.890                    |
| 0.75               | 1    | 895               | 69.0           | 70.0 | 71.0 | 0.61         | 0.75 | 0.83 | 1.91                     | 915               | 68.0           | 69.0 | 70.0 | 0.52         | 0.66 | 0.76 | 1.93                     |
| 1.5                | 2    | 935               | 77.0           | 77.5 | 77.5 | 0.57         | 0.69 | 0.76 | 3.87                     | 950               | 77.5           | 78.0 | 78.0 | 0.51         | 0.63 | 0.72 | 3.72                     |
| 3                  | 4    | 955               | 78.0           | 80.0 | 82.0 | 0.59         | 0.70 | 0.76 | 7.15                     | 965               | 75.0           | 80.0 | 82.0 | 0.48         | 0.60 | 0.69 | 7.20                     |
| 3                  | 4    | 950               | 79.0           | 80.0 | 80.0 | 0.61         | 0.72 | 0.79 | 7.04                     | 960               | 77.0           | 80.5 | 80.5 | 0.53         | 0.66 | 0.74 | 6.83                     |
| 4                  | 5.5  | 960               | 80.0           | 82.0 | 82.0 | 0.58         | 0.73 | 0.78 | 9.50                     | 965               | 78.0           | 81.0 | 82.0 | 0.52         | 0.64 | 0.72 | 9.21                     |
| 7.5                | 10   | 960               | 84.0           | 85.0 | 85.0 | 0.69         | 0.80 | 0.85 | 15.6                     | 965               | 84.5           | 85.5 | 85.5 | 0.61         | 0.73 | 0.80 | 15.1                     |
| 9.2                | 12.5 | 960               | 85.0           | 86.0 | 86.0 | 0.68         | 0.79 | 0.84 | 19.2                     | 970               | 85.0           | 86.0 | 86.0 | 0.59         | 0.72 | 0.80 | 18.4                     |
| 18.5               | 25   | 975               | 88.5           | 89.0 | 89.0 | 0.69         | 0.80 | 0.84 | 37.2                     | 980               | 87.0           | 89.0 | 89.0 | 0.60         | 0.73 | 0.80 | 35.7                     |
| 22                 | 30   | 970               | 89.0           | 90.5 | 90.5 | 0.74         | 0.82 | 0.85 | 43.1                     | 980               | 88.0           | 90.3 | 90.5 | 0.66         | 0.76 | 0.82 | 40.9                     |
| 37                 | 50   | 980               | 90.0           | 91.8 | 91.8 | 0.80         | 0.86 | 0.88 | 69.1                     | 985               | 89.0           | 92.0 | 92.0 | 0.73         | 0.82 | 0.86 | 64.6                     |
| 45                 | 60   | 985               | 91.0           | 91.8 | 92.0 | 0.79         | 0.86 | 0.88 | 83.0                     | 990               | 90.0           | 91.8 | 92.2 | 0.73         | 0.82 | 0.86 | 77.6                     |
| 75                 | 100  | 985               | 91.0           | 93.0 | 93.0 | 0.74         | 0.82 | 0.86 | 142                      | 990               | 90.5           | 93.0 | 93.0 | 0.69         | 0.80 | 0.84 | 132                      |
| 90                 | 125  | 985               | 92.0           | 93.1 | 93.2 | 0.74         | 0.82 | 0.85 | 173                      | 990               | 92.0           | 93.1 | 93.4 | 0.69         | 0.78 | 0.83 | 162                      |
| 132                | 175  | 990               | 93.0           | 94.7 | 94.5 | 0.70         | 0.80 | 0.82 | 259                      | 995               | 92.0           | 94.7 | 94.7 | 0.60         | 0.70 | 0.77 | 252                      |

# W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |       |  |  | Full load current I <sub>N</sub> (A) |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|-------|--|--|--------------------------------------|
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |       |  |  |                                      |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   | Efficiency     |      |      | Power Factor |      |      |       |  |  |                                      |
| kW                 | HP   |         |                         |                                                     |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |       |  |  |                                      |
| 6P-1000rpm-60Hz    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |       |  |  |                                      |
| 0.37               | 0.5  | 80      | 0.400                   | 3.6                                                 | 1.7                                                | 1.7                                              | 0.0019                        | 16                              | 35   | 12.1        | 43.0        | 1115              | 53.1           | 59.9 | 63.1 | 0.47         | 0.58 | 0.69 | 1.07  |  |  |                                      |
| 0.55               | 0.75 | 80      | 0.580                   | 4.5                                                 | 2.3                                                | 2.3                                              | 0.0030                        | 10                              | 22   | 15.5        | 43.0        | 1140              | 58.7           | 65.0 | 67.1 | 0.47         | 0.59 | 0.68 | 1.51  |  |  |                                      |
| 0.75               | 1    | 90S     | 0.800                   | 4.2                                                 | 1.9                                                | 2.0                                              | 0.0045                        | 16                              | 35   | 19.1        | 45.0        | 1120              | 68.4           | 71.1 | 71.3 | 0.53         | 0.66 | 0.75 | 1.76  |  |  |                                      |
| 1.1                | 1.5  | 90L     | 1.16                    | 4.8                                                 | 2.7                                                | 2.7                                              | 0.0062                        | 9                               | 20   | 22.0        | 45.0        | 1135              | 70.3           | 74.1 | 74.6 | 0.44         | 0.57 | 0.67 | 2.76  |  |  |                                      |
| 1.5                | 2    | 100L    | 1.61                    | 4.1                                                 | 2.0                                                | 2.2                                              | 0.0090                        | 17                              | 37   | 25.0        | 44.0        | 1125              | 72.2           | 76.4 | 78.0 | 0.49         | 0.61 | 0.69 | 3.50  |  |  |                                      |
| 2.2                | 3    | 112M    | 2.28                    | 5.0                                                 | 2.2                                                | 2.3                                              | 0.0165                        | 14                              | 31   | 34.5        | 52.0        | 1140              | 75.8           | 78.4 | 78.9 | 0.50         | 0.62 | 0.70 | 5.00  |  |  |                                      |
| 3                  | 4    | 132S    | 3.06                    | 5.3                                                 | 2.0                                                | 2.2                                              | 0.0340                        | 20                              | 44   | 55.0        | 53.0        | 1160              | 77.1           | 79.8 | 80.6 | 0.52         | 0.65 | 0.73 | 6.40  |  |  |                                      |
| 4                  | 5.5  | 132M    | 4.06                    | 5.8                                                 | 2.3                                                | 2.4                                              | 0.0446                        | 19                              | 42   | 59.0        | 53.0        | 1165              | 79.9           | 82.0 | 82.5 | 0.52         | 0.64 | 0.72 | 8.45  |  |  |                                      |
| 5.5                | 7.5  | 132M    | 5.58                    | 6.4                                                 | 2.7                                                | 2.8                                              | 0.0581                        | 15                              | 33   | 73.0        | 53.0        | 1165              | 81.2           | 83.5 | 84.1 | 0.48         | 0.61 | 0.70 | 11.7  |  |  |                                      |
| 7.5                | 10   | 160M    | 7.57                    | 5.7                                                 | 2.2                                                | 2.5                                              | 0.1077                        | 11                              | 24   | 100         | 56.0        | 1170              | 84.3           | 86.2 | 86.2 | 0.61         | 0.74 | 0.81 | 13.5  |  |  |                                      |
| 9.2                | 12.5 | 160L    | 9.29                    | 6.0                                                 | 2.0                                                | 2.6                                              | 0.1293                        | 10                              | 22   | 115         | 56.0        | 1170              | 84.3           | 86.5 | 86.7 | 0.61         | 0.74 | 0.81 | 16.4  |  |  |                                      |
| 11                 | 15   | 160L    | 11.1                    | 6.0                                                 | 2.2                                                | 2.6                                              | 0.1580                        | 11                              | 24   | 125         | 56.0        | 1170              | 86.5           | 88.1 | 87.9 | 0.62         | 0.75 | 0.81 | 19.4  |  |  |                                      |
| 15                 | 20   | 180L    | 15.0                    | 7.5                                                 | 2.3                                                | 2.7                                              | 0.2620                        | 7                               | 15   | 163         | 56.0        | 1175              | 87.4           | 89.1 | 89.5 | 0.73         | 0.83 | 0.87 | 24.2  |  |  |                                      |
| 18.5               | 25   | 200L    | 18.5                    | 6.0                                                 | 2.1                                                | 2.5                                              | 0.3408                        | 11                              | 24   | 213         | 58.0        | 1175              | 87.4           | 89.5 | 89.7 | 0.62         | 0.74 | 0.80 | 32.4  |  |  |                                      |
| 22                 | 30   | 200L    | 22.0                    | 6.0                                                 | 2.3                                                | 2.4                                              | 0.4037                        | 14                              | 31   | 235         | 58.0        | 1175              | 87.8           | 89.9 | 90.5 | 0.67         | 0.77 | 0.82 | 37.2  |  |  |                                      |
| 30                 | 40   | 225S/M  | 29.7                    | 7.2                                                 | 2.6                                                | 2.7                                              | 0.9253                        | 20                              | 44   | 366         | 61.0        | 1180              | 89.2           | 90.9 | 91.4 | 0.73         | 0.83 | 0.87 | 47.4  |  |  |                                      |
| 37                 | 50   | 250S/M  | 36.8                    | 7.5                                                 | 2.7                                                | 2.6                                              | 1.16                          | 18                              | 40   | 440         | 61.0        | 1180              | 89.4           | 91.1 | 91.9 | 0.74         | 0.83 | 0.86 | 58.8  |  |  |                                      |
| 45                 | 60   | 280S/M  | 44.5                    | 6.8                                                 | 2.4                                                | 2.6                                              | 2.07                          | 24                              | 53   | 580         | 66.0        | 1185              | 88.4           | 90.8 | 91.8 | 0.65         | 0.76 | 0.81 | 76.0  |  |  |                                      |
| 55                 | 75   | 280S/M  | 54.4                    | 6.5                                                 | 2.3                                                | 2.5                                              | 2.41                          | 23                              | 51   | 616         | 66.0        | 1185              | 90.2           | 92.2 | 92.6 | 0.66         | 0.77 | 0.82 | 90.9  |  |  |                                      |
| 75                 | 100  | 315S/M  | 74.2                    | 6.7                                                 | 2.3                                                | 2.5                                              | 3.22                          | 20                              | 44   | 768         | 69.0        | 1185              | 90.4           | 92.5 | 93.0 | 0.68         | 0.79 | 0.84 | 120   |  |  |                                      |
| 90                 | 125  | 315S/M  | 89.0                    | 6.3                                                 | 2.1                                                | 2.3                                              | 3.57                          | 18                              | 40   | 818         | 69.0        | 1180              | 91.0           | 92.9 | 93.3 | 0.68         | 0.79 | 0.83 | 146   |  |  |                                      |
| 110                | 150  | 315S/M  | 109                     | 6.4                                                 | 2.3                                                | 2.4                                              | 4.83                          | 18                              | 40   | 942         | 69.0        | 1185              | 92.0           | 93.8 | 94.0 | 0.67         | 0.78 | 0.83 | 177   |  |  |                                      |
| 132                | 175  | 315S/M* | 131                     | 6.3                                                 | 2.1                                                | 2.2                                              | 5.29                          | 13                              | 29   | 990         | 69.0        | 1185              | 92.0           | 93.9 | 94.2 | 0.68         | 0.79 | 0.83 | 212   |  |  |                                      |
| 150                | 200  | 355M/L  | 147                     | 6.2                                                 | 2.0                                                | 2.1                                              | 9.05                          | 81                              | 178  | 0.0         | 73.0        | 1190              | 91.9           | 94.3 | 95.1 | 0.65         | 0.75 | 0.80 | 247   |  |  |                                      |
| 160                | 220  | 355M/L  | 157                     | 6.2                                                 | 1.9                                                | 2.1                                              | 9.53                          | 72                              | 158  | 1485        | 73.0        | 1190              | 92.2           | 94.4 | 95.2 | 0.65         | 0.75 | 0.80 | 264   |  |  |                                      |
| 185                | 250  | 355M/L  | 182                     | 6.0                                                 | 1.9                                                | 2.1                                              | 10.2                          | 76                              | 167  | 1530        | 73.0        | 1190              | 91.7           | 94.0 | 94.7 | 0.65         | 0.76 | 0.79 | 310   |  |  |                                      |
| 200                | 270  | 355M/L  | 197                     | 6.3                                                 | 2.1                                                | 2.3                                              | 12.4                          | 85                              | 187  | 1700        | 73.0        | 1190              | 92.3           | 94.3 | 94.7 | 0.66         | 0.77 | 0.80 | 331   |  |  |                                      |
| 220                | 300  | 355M/L  | 216                     | 6.5                                                 | 2.0                                                | 2.3                                              | 13.8                          | 72                              | 158  | 1795        | 73.0        | 1190              | 92.0           | 94.4 | 95.1 | 0.65         | 0.75 | 0.80 | 363   |  |  |                                      |
| 250                | 340  | 355M/L  | 245                     | 6.1                                                 | 2.2                                                | 2.2                                              | 14.8                          | 64                              | 141  | 1830        | 73.0        | 1190              | 92.7           | 94.9 | 95.6 | 0.67         | 0.77 | 0.81 | 405   |  |  |                                      |
| 260                | 350  | 355M/L  | 255                     | 6.1                                                 | 2.1                                                | 2.1                                              | 14.8                          | 64                              | 141  | 1830        | 73.0        | 1190              | 92.8           | 94.9 | 95.6 | 0.67         | 0.77 | 0.81 | 421   |  |  |                                      |
| 280                | 380  | 355M/L  | 275                     | 6.0                                                 | 2.1                                                | 2.2                                              | 14.8                          | 54                              | 119  | 1830        | 73.0        | 1185              | 93.4           | 95.1 | 95.5 | 0.67         | 0.77 | 0.80 | 460   |  |  |                                      |
| 300                | 400  | 355M/L* | 295                     | 6.4                                                 | 2.1                                                | 2.1                                              | 14.8                          | 39                              | 86   | 1920        | 73.0        | 1190              | 93.0           | 95.2 | 95.7 | 0.61         | 0.72 | 0.78 | 504   |  |  |                                      |
| 315                | 430  | 355M/L* | 310                     | 6.0                                                 | 1.9                                                | 1.9                                              | 15.5                          | 38                              | 84   | 1950        | 73.0        | 1185              | 93.2           | 95.4 | 95.9 | 0.66         | 0.77 | 0.81 | 509   |  |  |                                      |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |       |  |  |                                      |
| 0.25               | 0.33 | 80      | 0.260                   | 4.6                                                 | 2.5                                                | 2.9                                              | 0.0022                        | 19                              | 42   | 13.5        | 43.0        | 1155              | 50.0           | 58.2 | 63.0 | 0.41         | 0.50 | 0.60 | 0.830 |  |  |                                      |
| 0.75               | 1    | 90L     | 0.800                   | 4.2                                                 | 1.9                                                | 2.0                                              | 0.0045                        | 16                              | 35   | 19.1        | 45.0        | 1120              | 68.4           | 71.1 | 71.3 | 0.53         | 0.66 | 0.75 | 1.76  |  |  |                                      |
| 1.5                | 2    | 112M    | 1.55                    | 5.5                                                 | 2.2                                                | 2.2                                              | 0.0150                        | 15                              | 33   | 36.0        | 52.0        | 1110              | 76.9           | 79.1 | 79.3 | 0.50         | 0.63 | 0.71 | 3.34  |  |  |                                      |
| 3                  | 4    | 112M    | 3.04                    | 6.3                                                 | 2.6                                                | 2.6                                              | 0.0257                        | 10                              | 22   | 46.0        | 52.0        | 1165              | 74.0           | 78.3 | 80.7 | 0.50         | 0.61 | 0.69 | 6.76  |  |  |                                      |
| 3                  | 4    | 132M    | 3.06                    | 5.3                                                 | 2.0                                                | 2.2                                              | 0.0340                        | 20                              | 44   | 55.0        | 53.0        | 1160              | 77.1           | 79.8 | 80.6 | 0.52         | 0.65 | 0.73 | 6.40  |  |  |                                      |
| 4                  | 5.5  | 132S    | 4.06                    | 5.8                                                 | 2.3                                                | 2.4                                              | 0.0446                        | 19                              | 42   | 59.0        | 53.0        | 1165              | 79.9           | 82.0 | 82.5 | 0.52         | 0.64 | 0.72 | 8.45  |  |  |                                      |
| 7.5                | 10   | 160L    | 7.57                    | 5.7                                                 | 2.2                                                | 2.5                                              | 0.1077                        | 11                              | 24   | 100         | 56.0        | 1170              | 84.3           | 86.2 | 86.2 | 0.61         | 0.74 | 0.81 | 13.5  |  |  |                                      |
| 9.2                | 12.5 | 160M    | 9.29                    | 6.0                                                 | 2.0                                                | 2.6                                              | 0.1293                        | 10                              | 22   | 115         | 56.0        | 1170              | 84.3           | 86.5 | 86.7 | 0.61         | 0.74 | 0.81 | 16.4  |  |  |                                      |
| 18.5               | 25   | 200M    | 18.5                    | 6.0                                                 | 2.1                                                | 2.5                                              | 0.3408                        | 11                              | 24   | 213         | 58.0        | 1175              | 87.4           | 89.5 | 89.7 | 0.62         | 0.74 | 0.80 | 32.4  |  |  |                                      |
| 22                 | 30   | 200M    | 22.0                    | 6.0                                                 | 2.3                                                | 2.4                                              | 0.4037                        | 14                              | 31   | 235         | 58.0        | 1175              | 87.8           | 89.9 | 90.5 | 0.67         | 0.77 | 0.82 | 37.2  |  |  |                                      |
| 37                 | 50   | 225S/M  | 36.8                    | 7.5                                                 | 2.7                                                | 2.6                                              | 1.16                          | 18                              | 40   | 440         | 61.0        | 1180              | 89.4           | 91.1 | 91.9 | 0.74         | 0.83 | 0.86 | 58.8  |  |  |                                      |
| 45                 | 60   | 250S/M  | 44.5                    | 8.0                                                 | 2.8                                                | 2.8                                              | 1.43                          | 18                              | 40   | 490         | 61.0        | 1180              | 89.2           | 91.2 | 91.9 | 0.73         | 0.83 | 0.86 | 71.5  |  |  |                                      |
| 75                 | 100  | 280S/M  | 74.2                    | 6.7                                                 | 2.3                                                | 2.5                                              | 3.22                          | 20                              | 44   | 768         | 66.0        | 1185              | 90.4           | 92.5 | 93.0 | 0.68         | 0.79 | 0.84 | 120   |  |  |                                      |
| 90                 | 125  | 280S/M  | 89.0                    | 6.3                                                 | 2.1                                                | 2.3                                              | 3.57                          | 18                              | 40   | 818         | 66.0        | 1180              | 91.0           | 92.9 | 93.3 | 0.68         | 0.79 | 0.83 | 146   |  |  |                                      |
| 132                | 175  | 355M/L  | 130                     | 6.1                                                 | 2.0                                                | 2.3                                              | 7.89                          | 90                              | 198  | 1385        | 73.0        | 1190              | 91.8           | 93.9 | 94.5 | 0.63         | 0.73 | 0.79 | 222   |  |  |                                      |



## W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/Ln | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |                          |  |
|--------------------|------|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|--------------------------|--|
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Full load current In (A) |  |
|                    |      |         |                         |                           |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |                          |  |
| kW                 | HP   |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |                          |  |
| 8P-750mp-50HZ      |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |                          |  |
| 0.25               | 0.33 | 80      | 0.350                   | 3.5                       | 2.3                       | 2.2                     | 0.0028           | 24                              | 53   | 14.2        | 42.0        | 700               | 46.1           | 53.6 | 56.6 | 0.42 | 0.52 | 0.61 | 1.05                     |  |
| 0.37               | 0.5  | 90S     | 0.530                   | 3.0                       | 1.9                       | 1.8                     | 0.0039           | 32                              | 70   | 15.4        | 43.0        | 685               | 50.6           | 56.5 | 57.4 | 0.44 | 0.55 | 0.64 | 1.45                     |  |
| 0.55               | 0.75 | 90L     | 0.790                   | 3.3                       | 1.9                       | 2.0                     | 0.0056           | 25                              | 55   | 16.5        | 43.0        | 675               | 58.0           | 60.0 | 60.0 | 0.43 | 0.56 | 0.66 | 2.01                     |  |
| 0.75               | 1    | 100L    | 1.04                    | 3.5                       | 1.8                       | 2.4                     | 0.0079           | 33                              | 73   | 23.8        | 50.0        | 705               | 62.0           | 67.2 | 67.8 | 0.42 | 0.53 | 0.62 | 2.58                     |  |
| 1.1                | 1.5  | 100L    | 1.53                    | 4.0                       | 1.7                       | 2.3                     | 0.0118           | 27                              | 59   | 28.5        | 50.0        | 700               | 69.3           | 72.3 | 71.2 | 0.45 | 0.57 | 0.66 | 3.38                     |  |
| 1.5                | 2    | 112M    | 2.09                    | 4.2                       | 2.2                       | 2.2                     | 0.0178           | 26                              | 57   | 33.4        | 46.0        | 700               | 73.7           | 75.4 | 73.5 | 0.48 | 0.61 | 0.70 | 4.21                     |  |
| 2.2                | 3    | 132S    | 3.02                    | 6.1                       | 2.5                       | 2.8                     | 0.0602           | 22                              | 48   | 55.3        | 48.0        | 710               | 75.8           | 78.0 | 77.1 | 0.55 | 0.68 | 0.77 | 5.35                     |  |
| 3                  | 4    | 132M    | 4.12                    | 6.1                       | 2.2                       | 2.6                     | 0.0728           | 18                              | 40   | 65.0        | 48.0        | 710               | 78.5           | 80.1 | 79.0 | 0.55 | 0.68 | 0.76 | 7.21                     |  |
| 4                  | 5.5  | 160M    | 5.37                    | 4.7                       | 2.2                       | 2.4                     | 0.1006           | 18                              | 40   | 97.0        | 51.0        | 725               | 80.0           | 82.0 | 82.0 | 0.50 | 0.63 | 0.72 | 9.78                     |  |
| 5.5                | 7.5  | 160M    | 7.39                    | 4.8                       | 2.2                       | 2.3                     | 0.1221           | 18                              | 40   | 107         | 51.0        | 725               | 81.0           | 83.0 | 83.5 | 0.48 | 0.62 | 0.71 | 13.4                     |  |
| 7.5                | 10   | 160L    | 10.1                    | 4.7                       | 2.2                       | 2.3                     | 0.1508           | 16                              | 35   | 122         | 51.0        | 725               | 83.0           | 85.0 | 85.5 | 0.50 | 0.64 | 0.73 | 17.3                     |  |
| 9.2                | 12.5 | 180M    | 12.4                    | 7.0                       | 2.2                       | 2.9                     | 0.2344           | 11                              | 24   | 163         | 51.0        | 725               | 83.0           | 86.0 | 85.9 | 0.64 | 0.75 | 0.81 | 19.1                     |  |
| 11                 | 15   | 180L    | 14.8                    | 6.8                       | 2.3                       | 2.5                     | 0.2758           | 11                              | 24   | 175         | 51.0        | 725               | 87.0           | 88.5 | 88.3 | 0.68 | 0.79 | 0.84 | 21.4                     |  |
| 18.5               | 25   | 225S/M  | 24.7                    | 6.9                       | 2.1                       | 2.8                     | 0.8328           | 17                              | 37   | 341         | 60.0        | 730               | 88.5           | 90.1 | 90.0 | 0.72 | 0.80 | 0.85 | 34.9                     |  |
| 22                 | 30   | 225S/M  | 29.4                    | 7.5                       | 2.2                       | 2.7                     | 0.9716           | 19                              | 42   | 365         | 60.0        | 730               | 89.0           | 91.0 | 91.0 | 0.73 | 0.82 | 0.85 | 41.1                     |  |
| 30                 | 40   | 250S/M  | 40.0                    | 7.9                       | 2.3                       | 2.9                     | 1.16             | 17                              | 37   | 440         | 60.0        | 730               | 89.5           | 91.2 | 91.6 | 0.70 | 0.79 | 0.84 | 56.3                     |  |
| 37                 | 50   | 280S/M  | 48.7                    | 6.5                       | 1.9                       | 2.3                     | 2.07             | 29                              | 64   | 570         | 62.0        | 740               | 90.5           | 92.2 | 92.3 | 0.65 | 0.75 | 0.79 | 73.2                     |  |
| 45                 | 60   | 280S/M  | 59.2                    | 6.5                       | 2.0                       | 2.4                     | 2.53             | 26                              | 57   | 624         | 62.0        | 740               | 90.5           | 92.1 | 92.3 | 0.65 | 0.75 | 0.80 | 88.0                     |  |
| 55                 | 75   | 315S/M  | 72.4                    | 6.5                       | 1.9                       | 2.2                     | 3.05             | 27                              | 59   | 745         | 62.0        | 740               | 91.2           | 93.1 | 93.0 | 0.69 | 0.78 | 0.82 | 104                      |  |
| 75                 | 100  | 315S/M  | 98.7                    | 6.6                       | 1.9                       | 2.2                     | 4.37             | 20                              | 44   | 876         | 62.0        | 740               | 92.0           | 93.4 | 93.5 | 0.67 | 0.79 | 0.82 | 141                      |  |
| 90                 | 125  | 315S/M  | 118                     | 6.8                       | 2.1                       | 2.4                     | 5.29             | 23                              | 51   | 985         | 62.0        | 740               | 92.5           | 93.8 | 94.2 | 0.65 | 0.76 | 0.81 | 170                      |  |
| 110                | 150  | 355M/L  | 145                     | 6.4                       | 1.5                       | 2.2                     | 12.2             | 41                              | 90   | 1390        | 70.0        | 740               | 92.5           | 94.1 | 94.5 | 0.63 | 0.74 | 0.80 | 210                      |  |
| 132                | 175  | 355M/L  | 174                     | 6.5                       | 1.6                       | 2.2                     | 12.8             | 47                              | 103  | 1445        | 70.0        | 740               | 93.0           | 94.5 | 94.8 | 0.63 | 0.73 | 0.79 | 254                      |  |
| 150                | 200  | 355M/L  | 197                     | 6.5                       | 1.6                       | 2.2                     | 14.3             | 40                              | 88   | 1570        | 70.0        | 740               | 93.0           | 94.7 | 94.7 | 0.61 | 0.72 | 0.78 | 293                      |  |
| 160                | 220  | 355M/L  | 211                     | 6.6                       | 1.6                       | 2.2                     | 15.9             | 42                              | 92   | 1620        | 70.0        | 740               | 93.3           | 94.7 | 94.7 | 0.64 | 0.75 | 0.80 | 305                      |  |
| 185                | 250  | 355M/L  | 244                     | 6.5                       | 1.6                       | 2.2                     | 16.7             | 30                              | 66   | 1730        | 70.0        | 740               | 93.0           | 94.6 | 95.1 | 0.60 | 0.71 | 0.78 | 360                      |  |
| 200                | 270  | 355M/L  | 263                     | 6.8                       | 1.6                       | 2.1                     | 18.9             | 37                              | 81   | 1830        | 70.0        | 740               | 93.3           | 94.6 | 95.2 | 0.60 | 0.72 | 0.79 | 384                      |  |
| 220                | 300  | 355M/L* | 290                     | 6.5                       | 1.6                       | 2.1                     | 19.8             | 35                              | 77   | 1930        | 70.0        | 740               | 93.4           | 94.7 | 95.2 | 0.62 | 0.73 | 0.78 | 428                      |  |
| High-Output Design |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |                          |  |
| 2.2                | 3    | 132M    | 3.02                    | 6.1                       | 2.5                       | 2.8                     | 0.0602           | 22                              | 48   | 55.3        | 48.0        | 710               | 75.8           | 78.0 | 77.1 | 0.55 | 0.68 | 0.77 | 5.35                     |  |
| 5.5                | 7.5  | 160L    | 7.39                    | 4.8                       | 2.2                       | 2.3                     | 0.1221           | 18                              | 40   | 107         | 51.0        | 725               | 81.0           | 83.0 | 83.5 | 0.48 | 0.62 | 0.71 | 13.4                     |  |
| 7.5                | 10   | 160M    | 10.1                    | 4.7                       | 2.2                       | 2.3                     | 0.1508           | 16                              | 35   | 122         | 51.0        | 725               | 83.0           | 85.0 | 85.5 | 0.50 | 0.64 | 0.73 | 17.3                     |  |
| 18.5               | 25   | 250S/M  | 24.7                    | 6.9                       | 2.1                       | 2.8                     | 0.8328           | 17                              | 37   | 341         | 60.0        | 730               | 88.5           | 90.1 | 90.0 | 0.72 | 0.80 | 0.85 | 34.9                     |  |
| 22                 | 30   | 250S/M  | 29.4                    | 7.5                       | 2.2                       | 2.7                     | 0.9716           | 19                              | 42   | 365         | 60.0        | 730               | 89.0           | 91.0 | 91.0 | 0.73 | 0.82 | 0.85 | 41.1                     |  |
| 30                 | 40   | 225S/M  | 40.0                    | 7.9                       | 2.3                       | 2.9                     | 1.16             | 17                              | 37   | 440         | 60.0        | 730               | 89.5           | 91.2 | 91.6 | 0.70 | 0.79 | 0.84 | 56.3                     |  |
| 37                 | 50   | 250S/M  | 49.4                    | 8.2                       | 2.3                       | 2.8                     | 1.48             | 13                              | 29   | 455         | 60.0        | 730               | 89.0           | 91.5 | 91.5 | 0.68 | 0.78 | 0.84 | 69.5                     |  |
| 45                 | 60   | 250S/M* | 60.0                    | 8.3                       | 2.5                       | 3.4                     | 1.67             | 8                               | 18   | 530         | 60.0        | 730               | 90.0           | 91.0 | 91.5 | 0.67 | 0.78 | 0.83 | 85.5                     |  |
| 55                 | 75   | 280S/M  | 72.4                    | 6.5                       | 1.9                       | 2.2                     | 3.05             | 27                              | 59   | 745         | 62.0        | 740               | 91.2           | 93.1 | 93.0 | 0.69 | 0.78 | 0.82 | 104                      |  |
| 75                 | 100  | 280S/M  | 98.7                    | 6.6                       | 1.9                       | 2.2                     | 4.37             | 20                              | 44   | 876         | 62.0        | 740               | 92.0           | 93.4 | 93.5 | 0.67 | 0.79 | 0.82 | 141                      |  |
| 110                | 150  | 315S/M* | 145                     | 7.0                       | 1.9                       | 2.2                     | 5.53             | 14                              | 31   | 970         | 62.0        | 740               | 92.5           | 94.1 | 94.6 | 0.61 | 0.73 | 0.79 | 212                      |  |

## W21 Cast Iron Frame IE1

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
|                    |      |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| kW                 | HP   |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 8P-750rpm-50HZ     |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.25               | 0.33 | 690               | 49.0           | 55.6 | 57.2 | 0.45         | 0.56 | 0.65 | 1.02                     | 700               | 43.1           | 51.7 | 55.6 | 0.40         | 0.50 | 0.58 | 1.08                     |
| 0.37               | 0.5  | 680               | 54.4           | 59.0 | 58.3 | 0.48         | 0.60 | 0.69 | 1.40                     | 690               | 46.6           | 53.8 | 56.1 | 0.41         | 0.51 | 0.61 | 1.50                     |
| 0.55               | 0.75 | 665               | 61.7           | 62.0 | 60.0 | 0.47         | 0.60 | 0.70 | 1.99                     | 680               | 54.8           | 59.0 | 59.0 | 0.41         | 0.52 | 0.62 | 2.05                     |
| 0.75               | 1    | 695               | 65.6           | 69.0 | 68.0 | 0.46         | 0.58 | 0.66 | 2.54                     | 710               | 58.3           | 64.6 | 66.7 | 0.39         | 0.49 | 0.58 | 2.70                     |
| 1.1                | 1.5  | 690               | 72.1           | 73.6 | 70.8 | 0.50         | 0.62 | 0.70 | 3.37                     | 705               | 66.2           | 70.7 | 70.7 | 0.41         | 0.53 | 0.62 | 3.49                     |
| 1.5                | 2    | 690               | 75.9           | 76.2 | 73.2 | 0.52         | 0.65 | 0.73 | 4.27                     | 705               | 71.6           | 74.2 | 73.1 | 0.44         | 0.57 | 0.66 | 4.33                     |
| 2.2                | 3    | 705               | 77.1           | 78.3 | 76.7 | 0.60         | 0.73 | 0.80 | 5.45                     | 715               | 74.7           | 77.5 | 77.1 | 0.52         | 0.65 | 0.74 | 5.36                     |
| 3                  | 4    | 705               | 79.7           | 80.5 | 78.6 | 0.60         | 0.73 | 0.80 | 7.25                     | 715               | 77.1           | 79.6 | 79.0 | 0.51         | 0.64 | 0.73 | 7.24                     |
| 4                  | 5.5  | 720               | 81.0           | 83.0 | 82.0 | 0.54         | 0.67 | 0.75 | 9.88                     | 725               | 78.5           | 82.0 | 82.5 | 0.46         | 0.60 | 0.69 | 9.78                     |
| 5.5                | 7.5  | 720               | 82.0           | 84.0 | 83.0 | 0.54         | 0.67 | 0.74 | 13.6                     | 725               | 80.0           | 82.5 | 83.0 | 0.45         | 0.58 | 0.68 | 13.6                     |
| 7.5                | 10   | 715               | 84.0           | 85.0 | 85.0 | 0.56         | 0.69 | 0.76 | 17.6                     | 725               | 81.0           | 84.0 | 85.5 | 0.47         | 0.60 | 0.70 | 17.4                     |
| 9.2                | 12.5 | 720               | 84.0           | 86.1 | 85.5 | 0.69         | 0.79 | 0.84 | 19.5                     | 725               | 82.0           | 85.9 | 85.9 | 0.59         | 0.72 | 0.79 | 18.9                     |
| 11                 | 15   | 720               | 87.5           | 88.3 | 87.8 | 0.71         | 0.81 | 0.85 | 22.4                     | 730               | 86.5           | 88.6 | 88.5 | 0.65         | 0.77 | 0.83 | 20.8                     |
| 18.5               | 25   | 730               | 88.8           | 90.0 | 89.8 | 0.75         | 0.83 | 0.86 | 36.4                     | 735               | 88.2           | 90.3 | 90.2 | 0.68         | 0.78 | 0.84 | 34.0                     |
| 22                 | 30   | 730               | 89.4           | 90.9 | 90.5 | 0.76         | 0.84 | 0.86 | 42.9                     | 735               | 88.6           | 91.0 | 91.2 | 0.71         | 0.80 | 0.84 | 40.0                     |
| 30                 | 40   | 730               | 90.0           | 91.3 | 91.3 | 0.73         | 0.81 | 0.85 | 58.7                     | 735               | 89.0           | 91.1 | 91.8 | 0.66         | 0.77 | 0.83 | 54.8                     |
| 37                 | 50   | 735               | 91.0           | 92.2 | 92.1 | 0.68         | 0.77 | 0.80 | 76.3                     | 740               | 90.0           | 92.2 | 92.4 | 0.63         | 0.73 | 0.77 | 72.3                     |
| 45                 | 60   | 735               | 91.0           | 92.2 | 92.0 | 0.70         | 0.77 | 0.82 | 90.6                     | 740               | 90.0           | 92.0 | 92.3 | 0.60         | 0.72 | 0.78 | 87.0                     |
| 55                 | 75   | 735               | 91.6           | 93.2 | 92.8 | 0.72         | 0.80 | 0.83 | 108                      | 740               | 90.7           | 93.0 | 93.0 | 0.65         | 0.76 | 0.80 | 103                      |
| 75                 | 100  | 735               | 92.4           | 93.3 | 93.3 | 0.70         | 0.80 | 0.83 | 147                      | 740               | 91.6           | 93.4 | 93.4 | 0.64         | 0.78 | 0.81 | 138                      |
| 90                 | 125  | 735               | 92.9           | 93.9 | 94.0 | 0.70         | 0.79 | 0.82 | 177                      | 740               | 92.1           | 93.7 | 94.2 | 0.63         | 0.74 | 0.80 | 166                      |
| 110                | 150  | 740               | 93.0           | 94.2 | 94.5 | 0.66         | 0.77 | 0.82 | 216                      | 745               | 92.0           | 94.1 | 94.5 | 0.60         | 0.71 | 0.78 | 208                      |
| 132                | 175  | 740               | 93.5           | 94.6 | 94.8 | 0.66         | 0.75 | 0.81 | 261                      | 745               | 92.5           | 94.4 | 94.8 | 0.60         | 0.71 | 0.77 | 252                      |
| 150                | 200  | 740               | 93.5           | 94.8 | 94.7 | 0.66         | 0.76 | 0.80 | 301                      | 745               | 92.5           | 94.7 | 94.7 | 0.57         | 0.69 | 0.76 | 290                      |
| 160                | 220  | 740               | 93.8           | 94.8 | 94.8 | 0.68         | 0.77 | 0.81 | 317                      | 745               | 92.8           | 94.7 | 94.7 | 0.60         | 0.72 | 0.79 | 298                      |
| 185                | 250  | 740               | 93.5           | 94.7 | 95.1 | 0.65         | 0.75 | 0.80 | 369                      | 745               | 92.5           | 94.5 | 95.0 | 0.55         | 0.67 | 0.76 | 356                      |
| 200                | 270  | 740               | 93.8           | 94.8 | 95.1 | 0.65         | 0.75 | 0.81 | 394                      | 745               | 92.8           | 94.4 | 95.2 | 0.56         | 0.69 | 0.77 | 380                      |
| 220                | 300  | 740               | 93.8           | 94.8 | 95.2 | 0.66         | 0.76 | 0.80 | 439                      | 745               | 93.0           | 94.6 | 95.2 | 0.58         | 0.70 | 0.76 | 423                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 2.2                | 3    | 705               | 77.1           | 78.3 | 76.7 | 0.60         | 0.73 | 0.80 | 5.45                     | 715               | 74.7           | 77.5 | 77.1 | 0.52         | 0.65 | 0.74 | 5.36                     |
| 5.5                | 7.5  | 720               | 82.0           | 84.0 | 83.0 | 0.54         | 0.67 | 0.74 | 13.6                     | 725               | 80.0           | 82.5 | 83.0 | 0.45         | 0.58 | 0.68 | 13.6                     |
| 7.5                | 10   | 715               | 84.0           | 85.0 | 85.0 | 0.56         | 0.69 | 0.76 | 17.6                     | 725               | 81.0           | 84.0 | 85.5 | 0.47         | 0.60 | 0.70 | 17.4                     |
| 18.5               | 25   | 730               | 88.8           | 90.0 | 89.8 | 0.75         | 0.83 | 0.86 | 36.4                     | 735               | 88.2           | 90.3 | 90.2 | 0.68         | 0.78 | 0.84 | 34.0                     |
| 22                 | 30   | 730               | 89.4           | 90.9 | 90.5 | 0.76         | 0.84 | 0.86 | 42.9                     | 735               | 88.6           | 91.0 | 91.2 | 0.71         | 0.80 | 0.84 | 40.0                     |
| 30                 | 40   | 730               | 90.0           | 91.3 | 91.3 | 0.73         | 0.81 | 0.85 | 58.7                     | 735               | 89.0           | 91.1 | 91.8 | 0.66         | 0.77 | 0.83 | 54.8                     |
| 37                 | 50   | 730               | 89.5           | 91.5 | 91.0 | 0.72         | 0.82 | 0.86 | 71.8                     | 735               | 88.5           | 91.5 | 91.5 | 0.64         | 0.76 | 0.82 | 68.6                     |
| 45                 | 60   | 730               | 90.5           | 91.0 | 91.2 | 0.69         | 0.80 | 0.85 | 88.2                     | 735               | 89.5           | 91.0 | 91.6 | 0.65         | 0.76 | 0.82 | 83.3                     |
| 55                 | 75   | 735               | 91.6           | 93.2 | 92.8 | 0.72         | 0.80 | 0.83 | 108                      | 740               | 90.7           | 93.0 | 93.0 | 0.65         | 0.76 | 0.80 | 103                      |
| 75                 | 100  | 735               | 92.4           | 93.3 | 93.3 | 0.70         | 0.80 | 0.83 | 147                      | 740               | 91.6           | 93.4 | 93.4 | 0.64         | 0.78 | 0.81 | 138                      |
| 110                | 150  | 735               | 93.0           | 94.1 | 94.4 | 0.66         | 0.75 | 0.80 | 221                      | 740               | 92.0           | 94.1 | 94.6 | 0.56         | 0.71 | 0.77 | 210                      |



## W21 Cast Iron Frame IE1

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/Ln | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |      |      |      |       |  | Full load current In (A) |
|--------------------|------|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|-------|--|--------------------------|
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      |       |  |                          |
|                    |      |         |                         |                           |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |       |  |                          |
| kW                 | HP   |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |       |  |                          |
| 8P-750rpm-60HZ     |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |       |  |                          |
| 0.25               | 0.33 | 80      | 0.350                   | 3.5                       | 2.3                       | 2.2                     | 0.0028           | 24                              | 53   | 14.2        | 42.0        | 855               | 47.6           | 55.4 | 59.2 | 0.39 | 0.47 | 0.56 | 0.946 |  |                          |
| 0.37               | 0.5  | 90S     | 0.530                   | 3.0                       | 1.9                       | 1.8                     | 0.0039           | 32                              | 70   | 15.4        | 43.0        | 845               | 53.0           | 59.1 | 61.1 | 0.40 | 0.50 | 0.59 | 1.29  |  |                          |
| 0.55               | 0.75 | 90L     | 0.790                   | 3.3                       | 1.9                       | 2.0                     | 0.0056           | 25                              | 55   | 16.5        | 43.0        | 830               | 60.8           | 65.1 | 64.5 | 0.40 | 0.51 | 0.61 | 1.76  |  |                          |
| 0.75               | 1    | 100L    | 1.04                    | 3.5                       | 1.8                       | 2.4                     | 0.0079           | 33                              | 73   | 23.8        | 50.0        | 855               | 64.6           | 69.6 | 71.0 | 0.40 | 0.50 | 0.59 | 2.25  |  |                          |
| 1.1                | 1.5  | 100L    | 1.53                    | 4.0                       | 1.7                       | 2.3                     | 0.0118           | 27                              | 59   | 28.5        | 50.0        | 860               | 71.9           | 75.0 | 74.8 | 0.43 | 0.55 | 0.63 | 2.93  |  |                          |
| 1.5                | 2    | 112M    | 2.09                    | 4.2                       | 2.2                       | 2.2                     | 0.0178           | 26                              | 57   | 33.4        | 46.0        | 855               | 76.1           | 78.4 | 77.5 | 0.45 | 0.58 | 0.66 | 3.68  |  |                          |
| 2.2                | 3    | 132S    | 3.02                    | 6.1                       | 2.5                       | 2.8                     | 0.0602           | 22                              | 48   | 55.3        | 48.0        | 865               | 76.9           | 79.3 | 79.4 | 0.52 | 0.66 | 0.74 | 4.70  |  |                          |
| 3                  | 4    | 132M    | 4.12                    | 6.1                       | 2.2                       | 2.6                     | 0.0728           | 18                              | 40   | 65.0        | 48.0        | 865               | 79.9           | 81.7 | 81.4 | 0.53 | 0.66 | 0.75 | 6.17  |  |                          |
| 4                  | 5.5  | 160M    | 5.37                    | 4.7                       | 2.2                       | 2.4                     | 0.1006           | 18                              | 40   | 97.0        | 51.0        | 875               | 79.9           | 83.4 | 84.2 | 0.46 | 0.59 | 0.68 | 8.77  |  |                          |
| 5.5                | 7.5  | 160M    | 7.39                    | 4.8                       | 2.2                       | 2.3                     | 0.1221           | 18                              | 40   | 107         | 51.0        | 875               | 80.5           | 84.0 | 84.7 | 0.47 | 0.60 | 0.69 | 11.8  |  |                          |
| 7.5                | 10   | 160L    | 10.1                    | 4.7                       | 2.2                       | 2.3                     | 0.1508           | 16                              | 35   | 122         | 51.0        | 875               | 82.5           | 85.7 | 86.2 | 0.48 | 0.61 | 0.70 | 15.6  |  |                          |
| 9.2                | 12.5 | 180M    | 12.4                    | 7.0                       | 2.2                       | 2.9                     | 0.2344           | 11                              | 24   | 163         | 51.0        | 870               | 82.5           | 85.0 | 85.8 | 0.61 | 0.74 | 0.80 | 16.8  |  |                          |
| 11                 | 15   | 180L    | 14.8                    | 6.8                       | 2.3                       | 2.5                     | 0.2758           | 11                              | 24   | 175         | 51.0        | 875               | 82.5           | 86.0 | 88.1 | 0.65 | 0.76 | 0.82 | 19.1  |  |                          |
| 18.5               | 25   | 225S/M  | 24.7                    | 6.9                       | 2.1                       | 2.8                     | 0.8328           | 17                              | 37   | 341         | 60.0        | 875               | 87.9           | 89.7 | 90.2 | 0.68 | 0.79 | 0.84 | 30.6  |  |                          |
| 22                 | 30   | 225S/M  | 29.4                    | 7.5                       | 2.2                       | 2.7                     | 0.9716           | 19                              | 42   | 365         | 60.0        | 880               | 88.5           | 90.4 | 91.1 | 0.70 | 0.80 | 0.84 | 36.1  |  |                          |
| 30                 | 40   | 250S/M  | 40.0                    | 7.9                       | 2.3                       | 2.9                     | 1.16             | 17                              | 37   | 440         | 60.0        | 880               | 88.2           | 90.6 | 91.6 | 0.65 | 0.77 | 0.82 | 50.1  |  |                          |
| 37                 | 50   | 280S/M  | 48.7                    | 6.5                       | 1.9                       | 2.3                     | 2.07             | 29                              | 64   | 570         | 62.0        | 885               | 89.6           | 91.9 | 92.4 | 0.62 | 0.73 | 0.78 | 64.4  |  |                          |
| 45                 | 60   | 280S/M  | 59.2                    | 6.5                       | 2.0                       | 2.4                     | 2.53             | 26                              | 57   | 624         | 62.0        | 885               | 89.4           | 91.8 | 92.4 | 0.63 | 0.74 | 0.79 | 77.4  |  |                          |
| 55                 | 75   | 315S/M  | 72.4                    | 6.5                       | 1.9                       | 2.2                     | 3.05             | 27                              | 59   | 745         | 62.0        | 885               | 90.4           | 92.6 | 93.2 | 0.64 | 0.76 | 0.81 | 91.4  |  |                          |
| 75                 | 100  | 315S/M  | 98.7                    | 6.6                       | 1.9                       | 2.2                     | 4.37             | 20                              | 44   | 876         | 62.0        | 885               | 91.0           | 93.2 | 93.6 | 0.64 | 0.76 | 0.81 | 124   |  |                          |
| 90                 | 125  | 315S/M  | 118                     | 6.8                       | 2.1                       | 2.4                     | 5.29             | 23                              | 51   | 985         | 62.0        | 885               | 91.3           | 93.5 | 94.1 | 0.65 | 0.76 | 0.81 | 148   |  |                          |
| 110                | 150  | 355M/L  | 145                     | 6.4                       | 1.5                       | 2.2                     | 12.2             | 41                              | 90   | 1390        | 70.0        | 890               | 91.4           | 93.9 | 94.5 | 0.60 | 0.72 | 0.78 | 187   |  |                          |
| 132                | 175  | 355M/L  | 174                     | 6.5                       | 1.6                       | 2.2                     | 12.8             | 47                              | 103  | 1445        | 70.0        | 890               | 91.8           | 94.3 | 94.8 | 0.60 | 0.71 | 0.77 | 227   |  |                          |
| 150                | 200  | 355M/L  | 197                     | 6.5                       | 1.6                       | 2.2                     | 14.3             | 40                              | 88   | 1570        | 70.0        | 890               | 92.0           | 94.3 | 94.8 | 0.59 | 0.70 | 0.77 | 258   |  |                          |
| 160                | 220  | 355M/L  | 211                     | 6.6                       | 1.6                       | 2.2                     | 15.9             | 42                              | 92   | 1620        | 70.0        | 890               | 92.3           | 94.4 | 94.8 | 0.62 | 0.73 | 0.78 | 272   |  |                          |
| 185                | 250  | 355M/L  | 244                     | 6.5                       | 1.6                       | 2.2                     | 16.7             | 30                              | 66   | 1730        | 70.0        | 890               | 91.5           | 94.2 | 95.0 | 0.56 | 0.68 | 0.76 | 322   |  |                          |
| 200                | 270  | 355M/L  | 263                     | 6.8                       | 1.6                       | 2.1                     | 18.9             | 37                              | 81   | 1830        | 70.0        | 890               | 92.0           | 94.4 | 95.1 | 0.58 | 0.69 | 0.76 | 347   |  |                          |
| 220                | 300  | 355M/L* | 290                     | 6.5                       | 1.6                       | 2.1                     | 19.8             | 35                              | 77   | 1930        | 70.0        | 890               | 92.2           | 94.5 | 95.1 | 0.60 | 0.70 | 0.76 | 382   |  |                          |
| High-Output Design |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |       |  |                          |
| 2.2                | 3    | 132M    | 3.02                    | 6.1                       | 2.5                       | 2.8                     | 0.0602           | 22                              | 48   | 55.3        | 48.0        | 865               | 76.9           | 79.3 | 79.4 | 0.52 | 0.66 | 0.74 | 4.70  |  |                          |
| 5.5                | 7.5  | 160L    | 7.39                    | 4.8                       | 2.2                       | 2.3                     | 0.1221           | 18                              | 40   | 107         | 51.0        | 875               | 80.5           | 84.0 | 84.7 | 0.47 | 0.60 | 0.69 | 11.8  |  |                          |
| 7.5                | 10   | 160M    | 10.1                    | 4.7                       | 2.2                       | 2.3                     | 0.1508           | 16                              | 35   | 122         | 51.0        | 875               | 82.5           | 85.7 | 86.2 | 0.48 | 0.61 | 0.70 | 15.6  |  |                          |
| 18.5               | 25   | 250S/M  | 24.7                    | 6.9                       | 2.1                       | 2.8                     | 0.8328           | 17                              | 37   | 341         | 60.0        | 875               | 87.9           | 89.7 | 90.2 | 0.68 | 0.79 | 0.84 | 30.6  |  |                          |
| 22                 | 30   | 250S/M  | 29.4                    | 7.5                       | 2.2                       | 2.7                     | 0.9716           | 19                              | 42   | 365         | 60.0        | 880               | 88.5           | 90.4 | 91.1 | 0.70 | 0.80 | 0.84 | 36.1  |  |                          |
| 30                 | 40   | 225S/M  | 40.0                    | 7.9                       | 2.3                       | 2.9                     | 1.16             | 17                              | 37   | 440         | 60.0        | 880               | 88.2           | 90.6 | 91.6 | 0.65 | 0.77 | 0.82 | 50.1  |  |                          |
| 37                 | 50   | 250S/M  | 49.4                    | 8.2                       | 2.3                       | 2.8                     | 1.48             | 13                              | 29   | 455         | 60.0        | 880               | 88.5           | 90.8 | 91.4 | 0.64 | 0.76 | 0.82 | 62.0  |  |                          |
| 45                 | 60   | 250S/M* | 60.0                    | 8.3                       | 2.5                       | 3.4                     | 1.67             | 8                               | 18   | 530         | 60.0        | 885               | 88.9           | 91.1 | 92.0 | 0.64 | 0.75 | 0.81 | 75.8  |  |                          |
| 55                 | 75   | 280S/M  | 72.4                    | 6.5                       | 1.9                       | 2.2                     | 3.05             | 27                              | 59   | 745         | 62.0        | 885               | 90.4           | 92.6 | 93.2 | 0.64 | 0.76 | 0.81 | 91.4  |  |                          |
| 75                 | 100  | 280S/M  | 98.7                    | 6.6                       | 1.9                       | 2.2                     | 4.37             | 20                              | 44   | 876         | 62.0        | 885               | 91.0           | 93.2 | 93.6 | 0.64 | 0.76 | 0.81 | 124   |  |                          |
| 110                | 150  | 315S/M* | 145                     | 7.0                       | 1.9                       | 2.2                     | 5.53             | 14                              | 31   | 970         | 62.0        | 885               | 91.3           | 93.8 | 94.5 | 0.60 | 0.71 | 0.77 | 190   |  |                          |

## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |                          |  |
|--------------------|------|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|--|
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |  |
|                    |      |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |                          |  |
| kW                 | HP   |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |  |
| 2P-3000mp-50HZ     |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |  |
| 0.75               | 1    | 80      | 0.260                   | 6.5                       | 2.8                       | 2.8                     | 0.0007           | 14                              | 31   | 12.5        | 59.0        | 2800              | 76.0           | 78.5 | 79.5 | 0.67         | 0.80 | 0.86 | 1.58                     |  |
| 1.1                | 1.5  | 80      | 0.380                   | 6.5                       | 2.8                       | 2.8                     | 0.0008           | 10                              | 22   | 14.0        | 59.0        | 2790              | 78.0           | 80.0 | 80.0 | 0.67         | 0.79 | 0.85 | 2.33                     |  |
| 1.5                | 2    | 90S     | 0.520                   | 7.0                       | 2.6                       | 2.6                     | 0.0016           | 12                              | 26   | 17.5        | 62.0        | 2825              | 81.5           | 82.0 | 82.0 | 0.66         | 0.78 | 0.84 | 3.14                     |  |
| 2.2                | 3    | 90L     | 0.750                   | 6.6                       | 3.0                       | 3.0                     | 0.0022           | 9                               | 20   | 21.0        | 62.0        | 2840              | 83.0           | 83.6 | 83.6 | 0.63         | 0.76 | 0.83 | 4.58                     |  |
| 3                  | 4    | 100L    | 1.01                    | 8.0                       | 2.4                       | 2.8                     | 0.0051           | 7                               | 15   | 38.5        | 67.0        | 2880              | 84.0           | 85.0 | 85.0 | 0.70         | 0.81 | 0.86 | 5.92                     |  |
| 4                  | 5.5  | 112M    | 1.35                    | 7.0                       | 2.0                       | 2.8                     | 0.0066           | 10                              | 22   | 38.0        | 64.0        | 2880              | 86.0           | 86.0 | 86.0 | 0.73         | 0.83 | 0.88 | 7.63                     |  |
| 5.5                | 7.5  | 132S    | 1.84                    | 6.8                       | 2.2                       | 3.0                     | 0.0162           | 17                              | 37   | 60.0        | 67.0        | 2910              | 86.5           | 88.0 | 88.0 | 0.68         | 0.79 | 0.85 | 10.6                     |  |
| 7.5                | 10   | 132S    | 2.51                    | 6.8                       | 2.2                       | 2.9                     | 0.0198           | 13                              | 29   | 63.0        | 67.0        | 2910              | 88.0           | 88.5 | 88.5 | 0.72         | 0.82 | 0.87 | 14.1                     |  |
| 9.2                | 12.5 | 132M    | 3.07                    | 7.6                       | 2.5                       | 3.2                     | 0.0234           | 10                              | 22   | 70.0        | 67.0        | 2915              | 88.5           | 89.0 | 89.0 | 0.70         | 0.81 | 0.86 | 17.3                     |  |
| 11                 | 15   | 160M    | 3.63                    | 7.5                       | 2.5                       | 3.3                     | 0.0421           | 10                              | 22   | 85.0        | 70.0        | 2950              | 89.0           | 90.0 | 90.0 | 0.70         | 0.80 | 0.85 | 20.8                     |  |
| 15                 | 20   | 160M    | 4.98                    | 7.5                       | 2.4                       | 3.3                     | 0.0000           | 10                              | 22   | 100         | 70.0        | 2935              | 90.0           | 90.7 | 90.7 | 0.74         | 0.83 | 0.87 | 27.4                     |  |
| 18.5               | 25   | 160L    | 6.13                    | 8.5                       | 2.5                       | 3.2                     | 0.0000           | 8                               | 18   | 120         | 70.0        | 2940              | 91.0           | 91.2 | 91.2 | 0.73         | 0.83 | 0.85 | 34.4                     |  |
| 22                 | 30   | 180M    | 7.29                    | 7.8                       | 2.5                       | 3.3                     | 0.0975           | 10                              | 22   | 180         | 70.0        | 2940              | 91.5           | 91.6 | 91.6 | 0.73         | 0.82 | 0.85 | 40.8                     |  |
| 30                 | 40   | 200L    | 9.89                    | 6.0                       | 2.0                       | 2.5                     | 0.1532           | 18                              | 40   | 190         | 74.0        | 2955              | 90.0           | 91.5 | 92.2 | 0.70         | 0.80 | 0.84 | 55.9                     |  |
| 37                 | 50   | 200L    | 12.2                    | 7.0                       | 2.6                       | 2.7                     | 0.1703           | 12                              | 26   | 210         | 74.0        | 2955              | 91.9           | 93.1 | 93.1 | 0.74         | 0.83 | 0.86 | 66.7                     |  |
| 45                 | 60   | 225S/M  | 14.8                    | 7.5                       | 2.5                       | 3.2                     | 0.3409           | 12                              | 26   | 390         | 82.0        | 2960              | 92.0           | 93.1 | 93.1 | 0.78         | 0.86 | 0.88 | 79.3                     |  |
| 55                 | 75   | 250S/M  | 18.0                    | 8.9                       | 2.6                       | 3.4                     | 0.3934           | 12                              | 26   | 420         | 82.0        | 2970              | 93.0           | 93.3 | 93.3 | 0.79         | 0.85 | 0.89 | 95.6                     |  |
| 75                 | 100  | 280S/M  | 24.5                    | 7.5                       | 2.2                       | 2.7                     | 0.9278           | 28                              | 62   | 600         | 83.0        | 2975              | 93.0           | 94.0 | 94.0 | 0.79         | 0.84 | 0.87 | 132                      |  |
| 90                 | 125  | 280S/M  | 29.5                    | 7.5                       | 2.2                       | 2.8                     | 1.10             | 25                              | 55   | 715         | 83.0        | 2975              | 93.0           | 94.3 | 94.3 | 0.77         | 0.84 | 0.87 | 158                      |  |
| 110                | 150  | 315S/M  | 36.0                    | 7.0                       | 2.3                       | 2.6                     | 1.20             | 20                              | 44   | 770         | 83.0        | 2975              | 94.0           | 94.6 | 94.6 | 0.82         | 0.87 | 0.89 | 189                      |  |
| 132                | 175  | 315S/M  | 43.2                    | 7.8                       | 2.2                       | 2.7                     | 1.41             | 12                              | 26   | 830         | 83.0        | 2975              | 94.0           | 94.7 | 94.7 | 0.80         | 0.87 | 0.89 | 226                      |  |
| 150                | 200  | 315S/M  | 49.1                    | 8.0                       | 2.7                       | 2.7                     | 0.0000           | 15                              | 33   | 900         | 83.0        | 2975              | 94.9           | 95.0 | 95.0 | 0.80         | 0.87 | 0.90 | 253                      |  |
| 160                | 220  | 315S/M  | 52.4                    | 7.8                       | 2.2                       | 2.8                     | 1.68             | 12                              | 26   | 900         | 83.0        | 2975              | 94.8           | 95.1 | 95.1 | 0.81         | 0.88 | 0.90 | 270                      |  |
| 185                | 250  | 315S/M  | 60.4                    | 8.2                       | 2.4                       | 3.0                     | 0.0000           | 10                              | 22   | 1000        | 83.0        | 2985              | 95.0           | 95.2 | 95.2 | 0.80         | 0.86 | 0.88 | 319                      |  |
| 200                | 270  | 315S/M  | 65.5                    | 7.9                       | 2.4                       | 3.2                     | 2.01             | 12                              | 26   | 1050        | 83.0        | 2975              | 95.1           | 95.3 | 95.3 | 0.80         | 0.87 | 0.88 | 344                      |  |
| 200                | 270  | 355M/L  | 65.3                    | 7.2                       | 1.8                       | 2.7                     | 4.29             | 30                              | 66   | 1420        | 81.0        | 2985              | 95.0           | 95.4 | 95.4 | 0.89         | 0.90 | 0.91 | 333                      |  |
| 220                | 300  | 355M/L  | 71.8                    | 8.5                       | 2.2                       | 2.8                     | 4.50             | 20                              | 44   | 1500        | 81.0        | 2985              | 95.0           | 95.5 | 95.5 | 0.85         | 0.90 | 0.91 | 365                      |  |
| 250                | 340  | 355M/L  | 81.6                    | 7.8                       | 2.2                       | 2.5                     | 4.83             | 30                              | 66   | 1650        | 81.0        | 2985              | 95.4           | 95.6 | 95.6 | 0.86         | 0.89 | 0.90 | 419                      |  |
| 280                | 380  | 355M/L  | 91.4                    | 8.5                       | 2.3                       | 2.7                     | 5.90             | 25                              | 55   | 1850        | 81.0        | 2985              | 95.0           | 95.6 | 95.6 | 0.89         | 0.91 | 0.92 | 462                      |  |
| 300                | 400  | 355M/L  | 97.9                    | 7.8                       | 2.0                       | 2.6                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 2985              | 95.5           | 95.8 | 95.8 | 0.85         | 0.90 | 0.90 | 502                      |  |
| 315                | 430  | 355M/L  | 103                     | 7.6                       | 2.1                       | 2.6                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 2980              | 95.5           | 95.8 | 95.8 | 0.86         | 0.90 | 0.91 | 522                      |  |
| 330                | 450  | 355M/L* | 108                     | 7.8                       | 2.0                       | 2.5                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 2980              | 95.5           | 95.8 | 95.8 | 0.87         | 0.90 | 0.91 | 546                      |  |
| High-Output Design |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |  |
| 1.5                | 2    | 90L     | 0.520                   | 7.0                       | 2.6                       | 2.6                     | 0.0016           | 12                              | 26   | 17.5        | 62.0        | 2825              | 81.5           | 82.0 | 82.0 | 0.66         | 0.78 | 0.84 | 3.14                     |  |
| 2.2                | 3    | 100L    | 0.740                   | 7.5                       | 2.6                       | 3.0                     | 0.0043           | 15                              | 33   | 26.5        | 67.0        | 2885              | 82.5           | 83.6 | 83.6 | 0.66         | 0.78 | 0.85 | 4.47                     |  |
| 5.5                | 7.5  | 112M    | 1.86                    | 7.3                       | 2.7                       | 3.0                     | 0.0088           | 11                              | 24   | 42.0        | 64.0        | 2880              | 86.5           | 87.0 | 87.0 | 0.72         | 0.82 | 0.87 | 10.5                     |  |
| 5.5                | 7.5  | 132M    | 1.84                    | 6.8                       | 2.2                       | 3.0                     | 0.0162           | 17                              | 37   | 60.0        | 67.0        | 2910              | 86.5           | 88.0 | 88.0 | 0.68         | 0.79 | 0.85 | 10.6                     |  |
| 7.5                | 10   | 132M    | 2.51                    | 6.8                       | 2.2                       | 2.9                     | 0.0198           | 13                              | 29   | 63.0        | 67.0        | 2910              | 88.0           | 88.5 | 88.5 | 0.72         | 0.82 | 0.87 | 14.1                     |  |
| 11                 | 15   | 160L    | 3.63                    | 7.5                       | 2.5                       | 3.3                     | 0.0421           | 10                              | 22   | 85.0        | 70.0        | 2950              | 89.0           | 90.0 | 90.0 | 0.70         | 0.80 | 0.85 | 20.8                     |  |
| 15                 | 20   | 160L    | 4.98                    | 7.5                       | 2.4                       | 3.3                     | 0.0000           | 10                              | 22   | 100         | 70.0        | 2935              | 90.0           | 90.7 | 90.7 | 0.74         | 0.83 | 0.87 | 27.4                     |  |
| 22                 | 30   | 180L    | 7.29                    | 7.8                       | 2.5                       | 3.3                     | 0.0975           | 10                              | 22   | 180         | 70.0        | 2940              | 91.5           | 91.6 | 91.6 | 0.73         | 0.82 | 0.85 | 40.8                     |  |
| 75                 | 100  | 250S/M  | 24.7                    | 8.5                       | 2.9                       | 3.4                     | 0.0000           | 8                               | 18   | 540         | 82.0        | 2955              | 93.6           | 94.0 | 94.0 | 0.83         | 0.87 | 0.89 | 129                      |  |
| 110                | 150  | 280S/M  | 36.0                    | 7.0                       | 2.3                       | 2.6                     | 1.20             | 20                              | 44   | 770         | 83.0        | 2975              | 94.0           | 94.6 | 94.6 | 0.82         | 0.87 | 0.89 | 189                      |  |



## W21 Cast Iron Frame IE2

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 2P-3000mp-50HZ     |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 2770              | 77.7           | 78.0 | 78.0 | 0.66         | 0.81 | 0.87 | 1.68                     | 2810              | 75.0           | 78.5 | 79.5 | 0.64         | 0.77 | 0.84 | 1.56                     |
| 1.1                | 1.5  | 2765              | 78.9           | 79.2 | 79.6 | 0.73         | 0.83 | 0.87 | 2.43                     | 2805              | 77.1           | 80.2 | 80.2 | 0.62         | 0.75 | 0.82 | 2.33                     |
| 1.5                | 2    | 2800              | 82.0           | 81.6 | 81.6 | 0.71         | 0.81 | 0.86 | 3.25                     | 2840              | 80.8           | 81.9 | 82.5 | 0.61         | 0.75 | 0.82 | 3.08                     |
| 2.2                | 3    | 2820              | 83.7           | 83.5 | 83.2 | 0.69         | 0.80 | 0.85 | 4.75                     | 2855              | 82.2           | 83.4 | 83.9 | 0.59         | 0.72 | 0.80 | 4.56                     |
| 3                  | 4    | 2865              | 84.9           | 85.0 | 85.0 | 0.76         | 0.85 | 0.88 | 6.09                     | 2890              | 83.1           | 84.6 | 85.0 | 0.66         | 0.78 | 0.84 | 5.85                     |
| 4                  | 5.5  | 2865              | 86.6           | 86.0 | 85.8 | 0.78         | 0.87 | 0.90 | 7.90                     | 2890              | 85.3           | 85.9 | 86.3 | 0.69         | 0.80 | 0.86 | 7.50                     |
| 5.5                | 7.5  | 2900              | 87.1           | 88.0 | 87.6 | 0.74         | 0.83 | 0.88 | 10.8                     | 2915              | 85.6           | 87.6 | 88.0 | 0.63         | 0.76 | 0.83 | 10.5                     |
| 7.5                | 10   | 2900              | 88.4           | 88.4 | 88.1 | 0.77         | 0.85 | 0.89 | 14.5                     | 2915              | 87.3           | 88.3 | 88.7 | 0.67         | 0.79 | 0.85 | 13.8                     |
| 9.2                | 12.5 | 2905              | 89.1           | 89.0 | 89.0 | 0.75         | 0.85 | 0.89 | 17.6                     | 2920              | 87.6           | 88.6 | 89.0 | 0.65         | 0.77 | 0.84 | 17.1                     |
| 11                 | 15   | 2945              | 90.0           | 90.1 | 90.1 | 0.74         | 0.83 | 0.87 | 21.3                     | 2955              | 89.0           | 90.2 | 90.2 | 0.65         | 0.76 | 0.83 | 20.4                     |
| 15                 | 20   | 2925              | 91.0           | 91.0 | 91.0 | 0.78         | 0.85 | 0.88 | 28.5                     | 2940              | 90.0           | 91.1 | 91.1 | 0.70         | 0.80 | 0.85 | 26.9                     |
| 18.5               | 25   | 2930              | 91.0           | 91.1 | 91.1 | 0.78         | 0.86 | 0.87 | 35.5                     | 2945              | 91.2           | 91.4 | 91.4 | 0.69         | 0.80 | 0.83 | 33.9                     |
| 22                 | 30   | 2935              | 91.2           | 91.5 | 91.5 | 0.77         | 0.84 | 0.86 | 42.5                     | 2945              | 91.5           | 91.6 | 91.6 | 0.70         | 0.80 | 0.84 | 39.8                     |
| 30                 | 40   | 2950              | 90.0           | 91.5 | 92.0 | 0.75         | 0.83 | 0.86 | 58.9                     | 2960              | 90.0           | 91.5 | 92.3 | 0.65         | 0.77 | 0.82 | 55.1                     |
| 37                 | 50   | 2950              | 92.4           | 92.9 | 92.9 | 0.80         | 0.86 | 0.89 | 68.0                     | 2960              | 91.3           | 93.1 | 93.1 | 0.69         | 0.79 | 0.84 | 65.8                     |
| 45                 | 60   | 2955              | 92.2           | 93.0 | 93.0 | 0.80         | 0.87 | 0.89 | 82.6                     | 2965              | 91.9           | 93.3 | 93.3 | 0.75         | 0.85 | 0.87 | 77.1                     |
| 55                 | 75   | 2960              | 93.0           | 93.1 | 93.2 | 0.81         | 0.87 | 0.90 | 99.6                     | 2970              | 93.0           | 93.3 | 93.3 | 0.76         | 0.83 | 0.88 | 93.2                     |
| 75                 | 100  | 2970              | 93.0           | 93.8 | 93.9 | 0.81         | 0.85 | 0.88 | 138                      | 2975              | 93.0           | 94.0 | 94.0 | 0.77         | 0.83 | 0.86 | 129                      |
| 90                 | 125  | 2970              | 93.0           | 94.3 | 94.3 | 0.80         | 0.85 | 0.88 | 165                      | 2975              | 93.2           | 94.5 | 94.5 | 0.75         | 0.82 | 0.86 | 154                      |
| 110                | 150  | 2970              | 94.1           | 94.4 | 94.4 | 0.84         | 0.88 | 0.90 | 197                      | 2975              | 93.9           | 94.6 | 94.6 | 0.80         | 0.86 | 0.88 | 184                      |
| 132                | 175  | 2970              | 94.1           | 94.6 | 94.6 | 0.83         | 0.89 | 0.90 | 236                      | 2980              | 93.9           | 94.9 | 94.9 | 0.78         | 0.86 | 0.88 | 220                      |
| 150                | 200  | 2970              | 94.5           | 94.9 | 94.9 | 0.83         | 0.88 | 0.90 | 267                      | 2975              | 94.7           | 95.0 | 95.0 | 0.78         | 0.86 | 0.89 | 247                      |
| 160                | 220  | 2970              | 94.9           | 95.0 | 95.0 | 0.84         | 0.89 | 0.91 | 281                      | 2975              | 94.8           | 95.1 | 95.1 | 0.79         | 0.87 | 0.89 | 263                      |
| 185                | 250  | 2980              | 94.9           | 95.1 | 95.1 | 0.83         | 0.88 | 0.89 | 332                      | 2985              | 95.0           | 95.2 | 95.2 | 0.78         | 0.85 | 0.87 | 311                      |
| 200                | 270  | 2970              | 95.0           | 95.2 | 95.2 | 0.82         | 0.88 | 0.89 | 359                      | 2980              | 95.1           | 95.3 | 95.3 | 0.78         | 0.85 | 0.87 | 336                      |
| 200                | 270  | 2980              | 95.2           | 95.3 | 95.3 | 0.89         | 0.91 | 0.92 | 347                      | 2985              | 95.1           | 95.4 | 95.4 | 0.87         | 0.89 | 0.90 | 324                      |
| 220                | 300  | 2980              | 95.1           | 95.4 | 95.4 | 0.87         | 0.90 | 0.92 | 381                      | 2985              | 95.1           | 95.5 | 95.5 | 0.84         | 0.90 | 0.91 | 352                      |
| 250                | 340  | 2980              | 95.2           | 95.4 | 95.4 | 0.88         | 0.90 | 0.91 | 438                      | 2985              | 95.5           | 95.6 | 95.6 | 0.85         | 0.88 | 0.89 | 409                      |
| 280                | 380  | 2980              | 95.2           | 95.6 | 95.6 | 0.90         | 0.92 | 0.92 | 488                      | 2985              | 94.8           | 95.6 | 95.7 | 0.88         | 0.90 | 0.92 | 445                      |
| 300                | 400  | 2980              | 95.6           | 95.8 | 95.8 | 0.87         | 0.90 | 0.91 | 523                      | 2985              | 95.4           | 95.8 | 95.9 | 0.84         | 0.89 | 0.89 | 489                      |
| 315                | 430  | 2980              | 95.6           | 95.8 | 95.8 | 0.88         | 0.91 | 0.92 | 543                      | 2985              | 95.4           | 95.8 | 95.9 | 0.84         | 0.89 | 0.90 | 508                      |
| 330                | 450  | 2980              | 95.6           | 95.8 | 95.8 | 0.88         | 0.91 | 0.92 | 569                      | 2980              | 95.4           | 95.8 | 95.9 | 0.85         | 0.90 | 0.91 | 526                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 1.5                | 2    | 2800              | 82.0           | 81.6 | 81.6 | 0.71         | 0.81 | 0.86 | 3.25                     | 2840              | 80.8           | 81.9 | 82.5 | 0.61         | 0.75 | 0.82 | 3.08                     |
| 2.2                | 3    | 2870              | 83.3           | 83.8 | 83.2 | 0.71         | 0.82 | 0.87 | 4.62                     | 2895              | 81.5           | 83.2 | 83.6 | 0.62         | 0.75 | 0.82 | 4.46                     |
| 5.5                | 7.5  | 2865              | 87.0           | 86.9 | 87.0 | 0.76         | 0.86 | 0.89 | 10.8                     | 2885              | 85.9           | 86.8 | 87.2 | 0.67         | 0.79 | 0.85 | 10.3                     |
| 5.5                | 7.5  | 2900              | 87.1           | 88.0 | 87.6 | 0.74         | 0.83 | 0.88 | 10.8                     | 2915              | 85.6           | 87.6 | 88.0 | 0.63         | 0.76 | 0.83 | 10.5                     |
| 7.5                | 10   | 2900              | 88.4           | 88.4 | 88.1 | 0.77         | 0.85 | 0.89 | 14.5                     | 2915              | 87.3           | 88.3 | 88.7 | 0.67         | 0.79 | 0.85 | 13.8                     |
| 11                 | 15   | 2945              | 90.0           | 90.1 | 90.1 | 0.74         | 0.83 | 0.87 | 21.3                     | 2955              | 89.0           | 90.2 | 90.2 | 0.65         | 0.76 | 0.83 | 20.4                     |
| 15                 | 20   | 2925              | 91.0           | 91.0 | 91.0 | 0.78         | 0.85 | 0.88 | 28.5                     | 2940              | 90.0           | 91.1 | 91.1 | 0.70         | 0.80 | 0.85 | 26.9                     |
| 22                 | 30   | 2935              | 91.2           | 91.5 | 91.5 | 0.77         | 0.84 | 0.86 | 42.5                     | 2945              | 91.5           | 91.6 | 91.6 | 0.70         | 0.80 | 0.84 | 39.8                     |
| 75                 | 100  | 2960              | 93.8           | 93.9 | 93.9 | 0.86         | 0.88 | 0.90 | 135                      | 2965              | 93.4           | 94.0 | 94.0 | 0.80         | 0.85 | 0.88 | 126                      |
| 110                | 150  | 2970              | 94.1           | 94.4 | 94.4 | 0.84         | 0.88 | 0.90 | 197                      | 2975              | 93.9           | 94.6 | 94.6 | 0.80         | 0.86 | 0.88 | 184                      |

## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |                          |
|--------------------|------|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 2P-3000rpm-60Hz    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 80      | 0.260                   | 6.5                       | 2.8                       | 2.8                     | 0.0007           | 14                              | 31   | 12.5        | 59.0        | 3420              | 74.0           | 77.0 | 78.5 | 0.60         | 0.75 | 0.83 | 1.44                     |
| 1.1                | 1.5  | 80      | 0.380                   | 6.5                       | 2.8                       | 2.8                     | 0.0008           | 10                              | 22   | 14.0        | 59.0        | 3420              | 77.0           | 79.0 | 82.5 | 0.66         | 0.78 | 0.84 | 1.99                     |
| 1.5                | 2    | 90S     | 0.520                   | 7.0                       | 2.6                       | 2.6                     | 0.0016           | 12                              | 26   | 17.5        | 62.0        | 3450              | 80.0           | 82.5 | 84.0 | 0.63         | 0.76 | 0.82 | 2.73                     |
| 2.2                | 3    | 90L     | 0.750                   | 6.6                       | 3.0                       | 3.0                     | 0.0022           | 9                               | 20   | 21.0        | 62.0        | 3460              | 82.5           | 84.0 | 85.5 | 0.61         | 0.74 | 0.81 | 3.99                     |
| 3                  | 4    | 100L    | 1.01                    | 8.0                       | 2.4                       | 2.8                     | 0.0051           | 7                               | 15   | 38.5        | 67.0        | 3495              | 82.5           | 85.5 | 85.5 | 0.67         | 0.80 | 0.86 | 5.12                     |
| 4                  | 5.5  | 112M    | 1.35                    | 7.0                       | 2.0                       | 2.8                     | 0.0066           | 10                              | 22   | 38.0        | 64.0        | 3500              | 84.0           | 86.5 | 87.5 | 0.71         | 0.82 | 0.87 | 6.60                     |
| 5.5                | 7.5  | 132S    | 1.84                    | 6.8                       | 2.2                       | 3.0                     | 0.0162           | 17                              | 37   | 60.0        | 67.0        | 3520              | 85.5           | 87.5 | 88.5 | 0.66         | 0.78 | 0.84 | 9.29                     |
| 7.5                | 10   | 132S    | 2.51                    | 6.8                       | 2.2                       | 2.9                     | 0.0198           | 13                              | 29   | 63.0        | 67.0        | 3520              | 86.5           | 88.5 | 89.5 | 0.70         | 0.82 | 0.87 | 12.1                     |
| 9.2                | 12.5 | 132M    | 3.07                    | 7.6                       | 2.5                       | 3.2                     | 0.0234           | 10                              | 22   | 70.0        | 67.0        | 3525              | 87.5           | 89.5 | 90.2 | 0.68         | 0.81 | 0.86 | 14.9                     |
| 11                 | 15   | 160M    | 3.63                    | 7.5                       | 2.5                       | 3.3                     | 0.0421           | 10                              | 22   | 85.0        | 70.0        | 3555              | 88.5           | 90.8 | 91.0 | 0.67         | 0.79 | 0.85 | 17.8                     |
| 15                 | 20   | 160M    | 4.98                    | 7.5                       | 2.4                       | 3.3                     | 0.0000           | 10                              | 22   | 100         | 70.0        | 3540              | 90.0           | 91.5 | 92.0 | 0.74         | 0.83 | 0.86 | 23.8                     |
| 18.5               | 25   | 160L    | 6.13                    | 8.5                       | 2.5                       | 3.2                     | 0.0000           | 8                               | 18   | 120         | 70.0        | 3540              | 90.3           | 91.9 | 92.1 | 0.71         | 0.81 | 0.85 | 29.7                     |
| 22                 | 30   | 180M    | 7.29                    | 7.8                       | 2.5                       | 3.3                     | 0.0975           | 10                              | 22   | 180         | 70.0        | 3540              | 90.8           | 92.3 | 92.5 | 0.70         | 0.80 | 0.84 | 35.5                     |
| 30                 | 40   | 200L    | 9.89                    | 6.0                       | 2.0                       | 2.5                     | 0.1532           | 18                              | 40   | 190         | 74.0        | 3560              | 91.0           | 91.8 | 93.1 | 0.70         | 0.80 | 0.83 | 48.7                     |
| 37                 | 50   | 200L    | 12.2                    | 7.0                       | 2.6                       | 2.7                     | 0.1703           | 12                              | 26   | 210         | 74.0        | 3560              | 92.3           | 93.5 | 93.9 | 0.73         | 0.83 | 0.86 | 57.5                     |
| 45                 | 60   | 225S/M  | 14.8                    | 7.5                       | 2.5                       | 3.2                     | 0.3409           | 12                              | 26   | 390         | 82.0        | 3560              | 91.9           | 93.2 | 93.7 | 0.74         | 0.86 | 0.89 | 67.7                     |
| 55                 | 75   | 250S/M  | 18.0                    | 8.9                       | 2.6                       | 3.4                     | 0.3934           | 12                              | 26   | 420         | 82.0        | 3565              | 92.5           | 93.7 | 94.0 | 0.79         | 0.84 | 0.88 | 83.5                     |
| 75                 | 100  | 280S/M  | 24.5                    | 7.5                       | 2.2                       | 2.7                     | 0.9278           | 28                              | 62   | 600         | 83.0        | 3575              | 91.0           | 93.0 | 93.7 | 0.77         | 0.81 | 0.85 | 118                      |
| 90                 | 125  | 280S/M  | 29.5                    | 7.5                       | 2.2                       | 2.8                     | 1.10             | 25                              | 55   | 715         | 83.0        | 3575              | 92.9           | 94.4 | 94.8 | 0.77         | 0.82 | 0.86 | 139                      |
| 110                | 150  | 315S/M  | 36.0                    | 7.0                       | 2.3                       | 2.6                     | 1.20             | 20                              | 44   | 770         | 83.0        | 3575              | 93.2           | 94.7 | 95.1 | 0.81         | 0.86 | 0.88 | 165                      |
| 132                | 175  | 315S/M  | 43.2                    | 7.8                       | 2.2                       | 2.7                     | 1.41             | 12                              | 26   | 830         | 83.0        | 3575              | 93.1           | 94.7 | 95.2 | 0.80         | 0.87 | 0.88 | 198                      |
| 150                | 200  | 315S/M  | 49.1                    | 8.0                       | 2.7                       | 2.7                     | 0.0000           | 15                              | 33   | 900         | 83.0        | 3575              | 94.0           | 95.2 | 95.5 | 0.79         | 0.87 | 0.89 | 222                      |
| 160                | 220  | 315S/M  | 52.4                    | 7.8                       | 2.2                       | 2.8                     | 1.68             | 12                              | 26   | 900         | 83.0        | 3575              | 94.0           | 95.2 | 95.4 | 0.81         | 0.87 | 0.89 | 237                      |
| 185                | 250  | 315S/M  | 60.4                    | 8.2                       | 2.4                       | 3.0                     | 0.0000           | 10                              | 22   | 1000        | 83.0        | 3585              | 94.0           | 95.3 | 95.6 | 0.79         | 0.86 | 0.87 | 279                      |
| 200                | 270  | 315S/M  | 65.5                    | 7.9                       | 2.4                       | 3.2                     | 2.01             | 12                              | 26   | 1050        | 83.0        | 3575              | 94.1           | 95.3 | 95.6 | 0.78         | 0.86 | 0.87 | 302                      |
| 200                | 270  | 355M/L  | 65.3                    | 7.2                       | 1.8                       | 2.7                     | 4.29             | 30                              | 66   | 1420        | 81.0        | 3585              | 93.0           | 95.0 | 95.4 | 0.87         | 0.90 | 0.91 | 289                      |
| 220                | 300  | 355M/L  | 71.8                    | 8.5                       | 2.2                       | 2.8                     | 4.50             | 20                              | 44   | 1500        | 81.0        | 3585              | 94.0           | 95.5 | 95.7 | 0.84         | 0.89 | 0.90 | 321                      |
| 250                | 340  | 355M/L  | 81.6                    | 7.8                       | 2.2                       | 2.5                     | 4.83             | 30                              | 66   | 1650        | 81.0        | 3585              | 94.2           | 95.3 | 95.7 | 0.85         | 0.89 | 0.90 | 364                      |
| 280                | 380  | 355M/L  | 91.4                    | 8.5                       | 2.3                       | 2.7                     | 5.90             | 25                              | 55   | 1850        | 81.0        | 3585              | 94.6           | 95.5 | 95.5 | 0.89         | 0.91 | 0.92 | 452                      |
| 300                | 400  | 355M/L  | 97.9                    | 7.8                       | 2.0                       | 2.6                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 3585              | 95.0           | 95.6 | 95.8 | 0.84         | 0.89 | 0.91 | 432                      |
| 315                | 430  | 355M/L  | 103                     | 7.6                       | 2.1                       | 2.6                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 3585              | 95.0           | 95.6 | 95.8 | 0.85         | 0.90 | 0.91 | 454                      |
| 330                | 450  | 355M/L* | 108                     | 7.8                       | 2.0                       | 2.5                     | 5.90             | 40                              | 88   | 1850        | 83.0        | 3585              | 95.0           | 95.6 | 95.8 | 0.86         | 0.90 | 0.91 | 475                      |
| High-Output Design |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |
| 1.5                | 2    | 90L     | 0.520                   | 7.0                       | 2.6                       | 2.6                     | 0.0016           | 12                              | 26   | 17.5        | 62.0        | 3450              | 80.0           | 82.5 | 84.0 | 0.63         | 0.76 | 0.82 | 2.73                     |
| 2.2                | 3    | 100L    | 0.740                   | 7.5                       | 2.6                       | 3.0                     | 0.0043           | 15                              | 33   | 26.5        | 67.0        | 3500              | 80.0           | 84.0 | 85.5 | 0.64         | 0.77 | 0.84 | 3.84                     |
| 5.5                | 7.5  | 112M    | 1.86                    | 7.3                       | 2.7                       | 3.0                     | 0.0088           | 11                              | 24   | 42.0        | 64.0        | 3495              | 85.5           | 87.5 | 88.5 | 0.69         | 0.81 | 0.87 | 8.97                     |
| 5.5                | 7.5  | 132M    | 1.84                    | 6.8                       | 2.2                       | 3.0                     | 0.0162           | 17                              | 37   | 60.0        | 67.0        | 3520              | 85.5           | 87.5 | 88.5 | 0.66         | 0.78 | 0.84 | 9.29                     |
| 7.5                | 10   | 132M    | 2.51                    | 6.8                       | 2.2                       | 2.9                     | 0.0198           | 13                              | 29   | 63.0        | 67.0        | 3520              | 86.5           | 88.5 | 89.5 | 0.70         | 0.82 | 0.87 | 12.1                     |
| 11                 | 15   | 160L    | 3.63                    | 7.5                       | 2.5                       | 3.3                     | 0.0421           | 10                              | 22   | 85.0        | 70.0        | 3555              | 88.5           | 90.8 | 91.0 | 0.67         | 0.79 | 0.85 | 17.8                     |
| 15                 | 20   | 160L    | 4.98                    | 7.5                       | 2.4                       | 3.3                     | 0.0000           | 10                              | 22   | 100         | 70.0        | 3540              | 90.0           | 91.5 | 92.0 | 0.74         | 0.83 | 0.86 | 23.8                     |
| 22                 | 30   | 180L    | 7.29                    | 7.8                       | 2.5                       | 3.3                     | 0.0975           | 10                              | 22   | 180         | 70.0        | 3540              | 90.8           | 92.3 | 92.5 | 0.70         | 0.80 | 0.84 | 35.5                     |
| 75                 | 100  | 250S/M  | 24.7                    | 8.5                       | 2.9                       | 3.4                     | 0.0000           | 8                               | 18   | 540         | 82.0        | 3570              | 91.7           | 93.6 | 94.0 | 0.82         | 0.86 | 0.88 | 114                      |
| 110                | 150  | 280S/M  | 36.0                    | 7.0                       | 2.3                       | 2.6                     | 1.20             | 20                              | 44   | 770         | 83.0        | 3575              | 93.2           | 94.7 | 95.1 | 0.81         | 0.86 | 0.88 | 165                      |



## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current lI/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |      | Full load current In (A) |
|--------------------|------|---------|-------------------------|----------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|------|--------------------------|
|                    |      |         |                         |                            |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      |      |                          |
|                    |      |         |                         |                            |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |      |                          |
| kW                 | HP   |         |                         |                            |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |      |                          |
| 4P-1500rpm-50HZ    |      |         |                         |                            |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |      |                          |
| 0.55               | 0.75 | 80      | 0.380                   | 6.0                        | 2.1                       | 2.5                     | 0.0022           | 18                              | 40   | 10.5        | 44.0        | 1420              | 72.0           | 73.8 | 77.1 | 0.60 | 0.73 | 0.82 | 1.26 |                          |
| 0.75               | 1    | 80      | 0.520                   | 6.0                        | 2.6                       | 2.9                     | 0.0029           | 15                              | 33   | 13.5        | 44.0        | 1410              | 79.0           | 79.6 | 79.8 | 0.63 | 0.76 | 0.83 | 1.63 |                          |
| 1.1                | 1.5  | 90S     | 0.740                   | 6.5                        | 2.1                       | 2.6                     | 0.0049           | 14                              | 31   | 19.0        | 49.0        | 1440              | 81.0           | 81.8 | 81.8 | 0.62 | 0.75 | 0.81 | 2.40 |                          |
| 1.5                | 2    | 90L     | 1.01                    | 6.3                        | 2.0                       | 2.8                     | 0.0055           | 10                              | 22   | 22.0        | 49.0        | 1440              | 81.5           | 83.0 | 83.0 | 0.57 | 0.72 | 0.80 | 3.26 |                          |
| 2.2                | 3    | 100L    | 1.49                    | 7.0                        | 3.1                       | 3.2                     | 0.0082           | 11                              | 24   | 30.5        | 53.0        | 1435              | 83.0           | 84.5 | 84.5 | 0.60 | 0.73 | 0.81 | 4.64 |                          |
| 3                  | 4    | 100L    | 2.04                    | 7.8                        | 2.9                       | 3.3                     | 0.0123           | 12                              | 26   | 45.0        | 53.0        | 1430              | 83.0           | 85.5 | 86.0 | 0.64 | 0.76 | 0.83 | 6.07 |                          |
| 4                  | 5.5  | 112M    | 2.71                    | 6.6                        | 2.0                       | 2.6                     | 0.0156           | 13                              | 29   | 42.0        | 56.0        | 1440              | 86.0           | 86.7 | 86.7 | 0.64 | 0.76 | 0.82 | 8.12 |                          |
| 5.5                | 7.5  | 132S    | 3.67                    | 7.3                        | 1.9                       | 3.0                     | 0.0416           | 8                               | 18   | 63.0        | 56.0        | 1460              | 87.5           | 88.0 | 88.1 | 0.68 | 0.80 | 0.86 | 10.5 |                          |
| 7.5                | 10   | 132M    | 5.02                    | 7.2                        | 2.0                       | 3.0                     | 0.0528           | 8                               | 18   | 72.0        | 56.0        | 1455              | 88.7           | 89.0 | 89.0 | 0.71 | 0.81 | 0.86 | 14.1 |                          |
| 11                 | 15   | 160M    | 7.31                    | 6.3                        | 2.5                       | 2.6                     | 0.0779           | 12                              | 26   | 100         | 67.0        | 1465              | 90.0           | 90.1 | 90.1 | 0.68 | 0.78 | 0.83 | 21.2 |                          |
| 15                 | 20   | 160L    | 9.94                    | 6.6                        | 3.0                       | 3.0                     | 0.1023           | 12                              | 26   | 130         | 67.0        | 1470              | 90.0           | 90.9 | 90.9 | 0.63 | 0.75 | 0.80 | 29.8 |                          |
| 18.5               | 25   | 180M    | 12.2                    | 8.1                        | 3.0                       | 3.0                     | 0.1573           | 9                               | 20   | 175         | 64.0        | 1475              | 91.0           | 91.4 | 91.4 | 0.65 | 0.76 | 0.82 | 35.6 |                          |
| 22                 | 30   | 180L    | 14.6                    | 7.9                        | 2.8                       | 2.9                     | 0.2010           | 10                              | 22   | 190         | 64.0        | 1465              | 91.8           | 92.0 | 92.0 | 0.71 | 0.81 | 0.86 | 40.1 |                          |
| 30                 | 40   | 200L    | 19.8                    | 7.0                        | 2.5                       | 2.6                     | 0.2941           | 10                              | 22   | 233         | 69.0        | 1475              | 92.2           | 92.6 | 92.6 | 0.67 | 0.78 | 0.83 | 56.3 |                          |
| 37                 | 50   | 225S/M  | 24.4                    | 7.2                        | 2.2                       | 2.7                     | 0.6145           | 10                              | 22   | 330         | 70.0        | 1475              | 92.6           | 93.0 | 93.0 | 0.76 | 0.84 | 0.87 | 66.0 |                          |
| 45                 | 60   | 225S/M  | 29.7                    | 7.4                        | 2.4                       | 3.0                     | 0.7169           | 10                              | 22   | 385         | 70.0        | 1475              | 93.2           | 93.4 | 93.4 | 0.76 | 0.83 | 0.87 | 79.9 |                          |
| 55                 | 75   | 250S/M  | 36.2                    | 7.2                        | 2.5                       | 3.0                     | 0.8767           | 10                              | 22   | 430         | 70.0        | 1480              | 93.5           | 93.7 | 93.7 | 0.74 | 0.83 | 0.87 | 97.4 |                          |
| 75                 | 100  | 280S/M  | 49.2                    | 7.2                        | 2.2                       | 2.6                     | 1.80             | 15                              | 33   | 600         | 70.0        | 1485              | 94.0           | 94.2 | 94.2 | 0.78 | 0.86 | 0.87 | 132  |                          |
| 90                 | 125  | 280S/M  | 59.0                    | 7.8                        | 2.6                       | 2.8                     | 2.27             | 20                              | 44   | 760         | 70.0        | 1485              | 94.0           | 94.5 | 94.5 | 0.79 | 0.85 | 0.88 | 156  |                          |
| 110                | 150  | 315S/M  | 72.2                    | 7.6                        | 2.6                       | 3.1                     | 2.82             | 15                              | 33   | 830         | 72.0        | 1485              | 94.4           | 94.8 | 94.8 | 0.80 | 0.86 | 0.89 | 187  |                          |
| 132                | 175  | 315S/M  | 86.6                    | 7.8                        | 2.4                       | 2.6                     | 3.48             | 15                              | 33   | 1050        | 72.0        | 1485              | 94.5           | 95.1 | 95.1 | 0.77 | 0.84 | 0.87 | 230  |                          |
| 150                | 200  | 315S/M  | 98.4                    | 7.5                        | 2.4                       | 2.7                     | 3.77             | 20                              | 44   | 1005        | 72.0        | 1485              | 94.1           | 95.1 | 95.1 | 0.78 | 0.84 | 0.87 | 262  |                          |
| 160                | 220  | 315S/M  | 105                     | 7.6                        | 2.4                       | 2.6                     | 3.79             | 20                              | 44   | 1005        | 72.0        | 1485              | 94.1           | 95.1 | 95.1 | 0.76 | 0.84 | 0.87 | 279  |                          |
| 185                | 250  | 315S/M  | 121                     | 7.3                        | 2.4                       | 2.9                     | 3.77             | 19                              | 42   | 1005        | 77.0        | 1485              | 94.2           | 95.0 | 95.1 | 0.72 | 0.81 | 0.85 | 328  |                          |
| 200                | 270  | 355M/L  | 131                     | 6.6                        | 2.1                       | 2.3                     | 6.86             | 49                              | 108  | 1525        | 79.0        | 1490              | 94.9           | 95.4 | 95.4 | 0.80 | 0.86 | 0.88 | 342  |                          |
| 220                | 300  | 355M/L  | 144                     | 7.0                        | 2.1                       | 2.4                     | 6.86             | 38                              | 84   | 1620        | 79.0        | 1490              | 94.4           | 95.4 | 95.4 | 0.79 | 0.86 | 0.88 | 375  |                          |
| 250                | 340  | 355M/L  | 163                     | 6.9                        | 2.2                       | 2.5                     | 8.12             | 36                              | 79   | 1615        | 79.0        | 1490              | 94.6           | 95.4 | 95.4 | 0.80 | 0.86 | 0.88 | 425  |                          |
| 260                | 350  | 355M/L  | 170                     | 6.5                        | 2.2                       | 2.3                     | 8.12             | 32                              | 70   | 1615        | 79.0        | 1490              | 94.6           | 95.4 | 95.5 | 0.80 | 0.86 | 0.88 | 445  |                          |
| 280                | 380  | 355M/L  | 183                     | 7.1                        | 2.2                       | 2.4                     | 9.02             | 39                              | 86   | 1770        | 79.0        | 1490              | 95.3           | 95.5 | 95.5 | 0.81 | 0.87 | 0.88 | 471  |                          |
| 300                | 400  | 355M/L  | 196                     | 6.7                        | 2.2                       | 2.4                     | 9.92             | 47                              | 103  | 1770        | 79.0        | 1490              | 95.1           | 95.6 | 95.6 | 0.81 | 0.87 | 0.89 | 504  |                          |
| 315                | 430  | 355M/L  | 206                     | 7.0                        | 2.2                       | 2.4                     | 9.92             | 42                              | 92   | 1770        | 79.0        | 1490              | 95.1           | 95.4 | 95.6 | 0.79 | 0.86 | 0.88 | 535  |                          |
| 330                | 450  | 355M/L  | 216                     | 6.5                        | 2.3                       | 2.3                     | 10.8             | 32                              | 70   | 1865        | 79.0        | 1490              | 94.7           | 95.4 | 95.7 | 0.81 | 0.87 | 0.89 | 554  |                          |
| High-Output Design |      |         |                         |                            |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |      |                          |
| 0.75               | 1    | 90S     | 0.510                   | 5.9                        | 2.2                       | 2.6                     | 0.0038           | 19                              | 42   | 17.5        | 49.0        | 1425              | 78.0           | 80.0 | 80.0 | 0.59 | 0.72 | 0.80 | 1.69 |                          |
| 1.1                | 1.5  | 90L     | 0.740                   | 6.5                        | 2.1                       | 2.6                     | 0.0049           | 14                              | 31   | 19.0        | 49.0        | 1440              | 81.0           | 81.8 | 81.8 | 0.62 | 0.75 | 0.81 | 2.40 |                          |
| 2.2                | 3    | 112M    | 1.48                    | 6.3                        | 1.9                       | 2.6                     | 0.0117           | 23                              | 51   | 39.0        | 56.0        | 1445              | 84.5           | 85.0 | 85.0 | 0.63 | 0.75 | 0.81 | 4.61 |                          |
| 4                  | 5.5  | 132S    | 2.68                    | 7.2                        | 1.9                       | 3.0                     | 0.0341           | 14                              | 31   | 60.0        | 56.0        | 1455              | 87.0           | 87.2 | 87.2 | 0.68 | 0.80 | 0.85 | 7.75 |                          |
| 5.5                | 7.5  | 132M    | 3.67                    | 7.3                        | 1.9                       | 3.0                     | 0.0416           | 8                               | 18   | 63.0        | 56.0        | 1460              | 87.5           | 88.0 | 88.1 | 0.68 | 0.80 | 0.86 | 10.5 |                          |
| 7.5                | 10   | 132S    | 5.02                    | 7.2                        | 2.0                       | 3.0                     | 0.0528           | 8                               | 18   | 72.0        | 56.0        | 1455              | 88.7           | 89.0 | 89.0 | 0.71 | 0.81 | 0.86 | 14.1 |                          |
| 9.2                | 12.5 | 132M    | 6.16                    | 7.7                        | 2.2                       | 3.2                     | 0.0604           | 7                               | 15   | 75.0        | 56.0        | 1455              | 89.2           | 89.5 | 89.5 | 0.69 | 0.80 | 0.85 | 17.3 |                          |
| 37                 | 50   | 200L    | 24.5                    | 6.0                        | 2.1                       | 2.5                     | 0.3322           | 14                              | 31   | 237         | 69.0        | 1470              | 92.8           | 93.0 | 93.0 | 0.70 | 0.80 | 0.83 | 69.2 |                          |
| 75                 | 100  | 250S/M  | 49.4                    | 7.5                        | 2.7                       | 3.2                     | 1.26             | 16                              | 35   | 530         | 70.0        | 1480              | 93.6           | 94.2 | 94.3 | 0.74 | 0.84 | 0.87 | 131  |                          |
| 110                | 150  | 280S/M  | 72.2                    | 7.6                        | 2.6                       | 3.1                     | 2.82             | 15                              | 33   | 830         | 70.0        | 1485              | 94.4           | 94.8 | 94.8 | 0.80 | 0.86 | 0.89 | 187  |                          |
| 185                | 250  | 355M/L  | 121                     | 7.2                        | 2.2                       | 2.6                     | 6.34             | 53                              | 117  | 1415        | 79.0        | 1490              | 94.4           | 95.2 | 95.3 | 0.78 | 0.85 | 0.87 | 320  |                          |
| 200                | 270  | 315S/M* | 131                     | 8.0                        | 2.4                       | 2.6                     | 3.80             | 17                              | 37   | 1005        | 77.0        | 1485              | 94.6           | 94.9 | 95.1 | 0.76 | 0.84 | 0.87 | 346  |                          |

## W21 Cast Iron Frame IE2

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 4P-1500mp-50HZ     |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.55               | 0.75 | 1410              | 73.0           | 73.1 | 77.1 | 0.65         | 0.77 | 0.85 | 1.28                     | 1425              | 70.7           | 73.8 | 77.1 | 0.56         | 0.70 | 0.80 | 1.24                     |
| 0.75               | 1    | 1400              | 80.1           | 79.6 | 79.8 | 0.68         | 0.80 | 0.86 | 1.66                     | 1415              | 77.9           | 79.2 | 80.1 | 0.60         | 0.73 | 0.81 | 1.61                     |
| 1.1                | 1.5  | 1432              | 81.9           | 81.8 | 81.5 | 0.67         | 0.78 | 0.83 | 2.47                     | 1444              | 80.1           | 81.5 | 82.1 | 0.58         | 0.72 | 0.79 | 2.36                     |
| 1.5                | 2    | 1430              | 82.8           | 83.2 | 82.8 | 0.63         | 0.77 | 0.83 | 3.32                     | 1445              | 80.1           | 82.3 | 83.1 | 0.53         | 0.68 | 0.78 | 3.22                     |
| 2.2                | 3    | 1425              | 83.5           | 84.3 | 84.3 | 0.65         | 0.77 | 0.83 | 4.80                     | 1440              | 82.3           | 84.5 | 84.9 | 0.56         | 0.71 | 0.79 | 4.56                     |
| 3                  | 4    | 1425              | 84.0           | 85.5 | 86.0 | 0.68         | 0.80 | 0.85 | 6.24                     | 1435              | 82.0           | 85.5 | 86.0 | 0.60         | 0.73 | 0.81 | 5.99                     |
| 4                  | 5.5  | 1435              | 86.5           | 86.6 | 86.6 | 0.69         | 0.80 | 0.84 | 8.35                     | 1445              | 85.3           | 86.6 | 87.0 | 0.60         | 0.73 | 0.80 | 8.00                     |
| 5.5                | 7.5  | 1455              | 88.1           | 87.7 | 87.7 | 0.73         | 0.83 | 0.88 | 10.8                     | 1460              | 87.0           | 87.9 | 88.3 | 0.65         | 0.77 | 0.84 | 10.3                     |
| 7.5                | 10   | 1450              | 89.0           | 88.7 | 88.7 | 0.75         | 0.83 | 0.87 | 14.9                     | 1460              | 88.3           | 89.0 | 89.4 | 0.67         | 0.78 | 0.84 | 13.9                     |
| 11                 | 15   | 1460              | 90.3           | 90.1 | 89.8 | 0.73         | 0.82 | 0.84 | 22.2                     | 1470              | 89.6           | 89.8 | 89.8 | 0.66         | 0.77 | 0.82 | 20.8                     |
| 15                 | 20   | 1460              | 90.4           | 90.6 | 90.6 | 0.68         | 0.78 | 0.83 | 30.3                     | 1470              | 88.8           | 90.2 | 90.6 | 0.58         | 0.71 | 0.78 | 29.5                     |
| 18.5               | 25   | 1470              | 92.0           | 92.3 | 91.6 | 0.71         | 0.81 | 0.85 | 36.1                     | 1475              | 90.7           | 91.8 | 91.8 | 0.62         | 0.74 | 0.81 | 34.6                     |
| 22                 | 30   | 1460              | 92.9           | 92.7 | 91.6 | 0.77         | 0.84 | 0.87 | 41.9                     | 1470              | 92.5           | 92.9 | 92.3 | 0.70         | 0.80 | 0.85 | 39.0                     |
| 30                 | 40   | 1470              | 93.0           | 93.1 | 92.4 | 0.72         | 0.81 | 0.85 | 58.0                     | 1475              | 92.0           | 92.9 | 92.7 | 0.63         | 0.75 | 0.81 | 55.6                     |
| 37                 | 50   | 1475              | 93.7           | 93.6 | 92.7 | 0.83         | 0.88 | 0.90 | 67.4                     | 1480              | 93.1           | 93.6 | 93.2 | 0.77         | 0.85 | 0.88 | 62.8                     |
| 45                 | 60   | 1475              | 93.8           | 93.7 | 93.1 | 0.82         | 0.88 | 0.89 | 82.5                     | 1480              | 93.1           | 93.6 | 93.3 | 0.75         | 0.84 | 0.87 | 77.1                     |
| 55                 | 75   | 1475              | 94.6           | 94.4 | 93.5 | 0.78         | 0.85 | 0.88 | 100                      | 1480              | 94.2           | 94.5 | 94.0 | 0.72         | 0.82 | 0.86 | 94.7                     |
| 75                 | 100  | 1480              | 94.5           | 94.7 | 94.2 | 0.82         | 0.87 | 0.89 | 136                      | 1485              | 94.0           | 94.6 | 94.5 | 0.77         | 0.84 | 0.87 | 127                      |
| 90                 | 125  | 1480              | 95.0           | 95.2 | 94.8 | 0.82         | 0.87 | 0.89 | 162                      | 1485              | 94.6           | 95.2 | 95.1 | 0.77         | 0.85 | 0.88 | 150                      |
| 110                | 150  | 1485              | 94.8           | 94.7 | 94.7 | 0.82         | 0.88 | 0.89 | 197                      | 1490              | 94.4           | 94.8 | 94.8 | 0.77         | 0.85 | 0.88 | 182                      |
| 132                | 175  | 1485              | 96.1           | 96.1 | 95.7 | 0.79         | 0.86 | 0.88 | 238                      | 1485              | 95.9           | 96.2 | 96.0 | 0.74         | 0.83 | 0.87 | 220                      |
| 150                | 200  | 1480              | 94.4           | 94.9 | 94.9 | 0.80         | 0.86 | 0.88 | 271                      | 1485              | 90.0           | 94.9 | 95.0 | 0.76         | 0.82 | 0.86 | 253                      |
| 160                | 220  | 1480              | 94.4           | 95.3 | 95.3 | 0.78         | 0.86 | 0.88 | 288                      | 1485              | 94.0           | 95.3 | 95.4 | 0.74         | 0.82 | 0.86 | 270                      |
| 185                | 250  | 1485              | 94.6           | 95.0 | 95.1 | 0.75         | 0.83 | 0.86 | 344                      | 1485              | 94.3           | 95.0 | 95.1 | 0.70         | 0.79 | 0.84 | 319                      |
| 200                | 270  | 1485              | 94.9           | 95.2 | 95.3 | 0.83         | 0.87 | 0.89 | 357                      | 1490              | 94.6           | 95.4 | 95.6 | 0.78         | 0.85 | 0.87 | 333                      |
| 220                | 300  | 1490              | 94.6           | 95.4 | 95.4 | 0.82         | 0.88 | 0.89 | 390                      | 1490              | 94.2           | 95.4 | 95.4 | 0.77         | 0.84 | 0.87 | 365                      |
| 250                | 340  | 1485              | 94.6           | 95.4 | 95.4 | 0.82         | 0.87 | 0.89 | 443                      | 1490              | 94.3           | 95.3 | 95.4 | 0.77         | 0.85 | 0.87 | 415                      |
| 260                | 350  | 1485              | 94.6           | 95.4 | 95.4 | 0.82         | 0.87 | 0.89 | 463                      | 1490              | 94.3           | 95.3 | 95.4 | 0.77         | 0.85 | 0.87 | 434                      |
| 280                | 380  | 1485              | 95.1           | 95.4 | 95.4 | 0.83         | 0.88 | 0.89 | 490                      | 1490              | 94.9           | 95.3 | 95.4 | 0.79         | 0.86 | 0.87 | 459                      |
| 300                | 400  | 1485              | 95.3           | 96.0 | 96.0 | 0.83         | 0.88 | 0.89 | 531                      | 1490              | 94.9           | 95.9 | 96.2 | 0.79         | 0.86 | 0.88 | 491                      |
| 315                | 430  | 1485              | 95.2           | 95.4 | 95.4 | 0.81         | 0.87 | 0.89 | 557                      | 1490              | 95.1           | 95.8 | 95.8 | 0.76         | 0.84 | 0.87 | 521                      |
| 330                | 450  | 1485              | 94.9           | 95.4 | 95.5 | 0.83         | 0.88 | 0.90 | 578                      | 1490              | 94.6           | 95.3 | 95.5 | 0.79         | 0.86 | 0.88 | 541                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 1415              | 79.1           | 79.9 | 79.6 | 0.64         | 0.76 | 0.83 | 1.72                     | 1430              | 76.9           | 79.6 | 80.4 | 0.55         | 0.69 | 0.78 | 1.66                     |
| 1.1                | 1.5  | 1432              | 81.9           | 81.8 | 81.5 | 0.67         | 0.78 | 0.83 | 2.47                     | 1444              | 80.1           | 81.5 | 82.1 | 0.58         | 0.72 | 0.79 | 2.36                     |
| 2.2                | 3    | 1440              | 85.0           | 84.8 | 84.3 | 0.67         | 0.78 | 0.83 | 4.78                     | 1450              | 83.9           | 84.9 | 85.4 | 0.59         | 0.72 | 0.79 | 4.54                     |
| 4                  | 5.5  | 1450              | 87.5           | 87.1 | 86.6 | 0.72         | 0.83 | 0.86 | 8.12                     | 1459              | 86.4           | 87.1 | 87.4 | 0.65         | 0.77 | 0.83 | 7.63                     |
| 5.5                | 7.5  | 1455              | 88.1           | 87.7 | 87.7 | 0.73         | 0.83 | 0.88 | 10.8                     | 1460              | 87.0           | 87.9 | 88.3 | 0.65         | 0.77 | 0.84 | 10.3                     |
| 7.5                | 10   | 1450              | 89.0           | 88.7 | 88.7 | 0.75         | 0.83 | 0.87 | 14.9                     | 1460              | 88.3           | 89.0 | 89.4 | 0.67         | 0.78 | 0.84 | 13.9                     |
| 9.2                | 12.5 | 1450              | 89.6           | 89.4 | 89.3 | 0.74         | 0.82 | 0.87 | 17.8                     | 1455              | 88.7           | 89.5 | 89.8 | 0.65         | 0.77 | 0.84 | 16.8                     |
| 37                 | 50   | 1465              | 93.1           | 92.9 | 92.7 | 0.74         | 0.83 | 0.85 | 71.4                     | 1472              | 92.5           | 93.0 | 93.2 | 0.67         | 0.78 | 0.81 | 68.2                     |
| 75                 | 100  | 1475              | 93.6           | 93.8 | 94.2 | 0.77         | 0.85 | 0.88 | 137                      | 1480              | 93.0           | 94.1 | 94.2 | 0.73         | 0.83 | 0.86 | 128                      |
| 110                | 150  | 1485              | 94.8           | 94.7 | 94.7 | 0.82         | 0.88 | 0.89 | 197                      | 1490              | 94.4           | 94.8 | 94.8 | 0.77         | 0.85 | 0.88 | 182                      |
| 185                | 250  | 1490              | 94.6           | 95.2 | 95.3 | 0.80         | 0.86 | 0.88 | 334                      | 1490              | 94.1           | 95.2 | 95.5 | 0.76         | 0.84 | 0.86 | 312                      |
| 200                | 270  | 1480              | 94.7           | 94.9 | 95.1 | 0.79         | 0.86 | 0.88 | 363                      | 1485              | 94.8           | 94.9 | 95.1 | 0.73         | 0.82 | 0.86 | 337                      |



## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |      |      |      |                                      |  |
|--------------------|------|---------|-------------------------|---------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|--------------------------------------|--|
|                    |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Full load current I <sub>N</sub> (A) |  |
|                    |      |         |                         |                                       |                                                    |                                                  |                               | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |                                      |  |
| kW                 | HP   |         |                         |                                       |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |                                      |  |
| 4P-1500mp-60HZ     |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |      |      |      |                                      |  |
| 0.55               | 0.75 | 80      | 0.380                   | 6.0                                   | 2.1                                                | 2.5                                              | 0.0022                        | 18                              | 40   | 10.5        | 44.0        | 1730              | 71.0           | 75.7 | 75.5 | 0.57 | 0.70 | 0.79 | 1.16                                 |  |
| 0.75               | 1    | 80      | 0.520                   | 6.0                                   | 2.6                                                | 2.9                                              | 0.0029                        | 15                              | 33   | 13.5        | 44.0        | 1720              | 78.5           | 80.0 | 82.5 | 0.61 | 0.74 | 0.81 | 1.41                                 |  |
| 1.1                | 1.5  | 90S     | 0.740                   | 6.5                                   | 2.1                                                | 2.6                                              | 0.0049                        | 14                              | 31   | 19.0        | 49.0        | 1745              | 80.0           | 82.5 | 84.0 | 0.59 | 0.73 | 0.80 | 2.05                                 |  |
| 1.5                | 2    | 90L     | 1.01                    | 6.3                                   | 2.0                                                | 2.8                                              | 0.0055                        | 10                              | 22   | 22.0        | 49.0        | 1745              | 81.5           | 84.0 | 84.0 | 0.55 | 0.69 | 0.78 | 2.87                                 |  |
| 2.2                | 3    | 100L    | 1.49                    | 7.0                                   | 3.1                                                | 3.2                                              | 0.0082                        | 11                              | 24   | 30.5        | 53.0        | 1745              | 83.0           | 85.5 | 87.5 | 0.58 | 0.71 | 0.80 | 3.94                                 |  |
| 3                  | 4    | 100L    | 2.04                    | 7.8                                   | 2.9                                                | 3.3                                              | 0.0123                        | 12                              | 26   | 45.0        | 53.0        | 1730              | 84.0           | 86.5 | 87.5 | 0.61 | 0.74 | 0.80 | 5.38                                 |  |
| 4                  | 5.5  | 112M    | 2.71                    | 6.6                                   | 2.0                                                | 2.6                                              | 0.0156                        | 13                              | 29   | 42.0        | 56.0        | 1745              | 85.5           | 87.5 | 87.5 | 0.61 | 0.74 | 0.81 | 7.08                                 |  |
| 5.5                | 7.5  | 132S    | 3.67                    | 7.3                                   | 1.9                                                | 3.0                                              | 0.0416                        | 8                               | 18   | 63.0        | 56.0        | 1765              | 86.8           | 88.0 | 89.5 | 0.65 | 0.78 | 0.85 | 9.07                                 |  |
| 7.5                | 10   | 132M    | 5.02                    | 7.2                                   | 2.0                                                | 3.0                                              | 0.0528                        | 8                               | 18   | 72.0        | 56.0        | 1760              | 88.5           | 90.2 | 90.2 | 0.67 | 0.79 | 0.85 | 12.3                                 |  |
| 11                 | 15   | 160M    | 7.31                    | 6.3                                   | 2.5                                                | 2.6                                              | 0.0779                        | 12                              | 26   | 100         | 67.0        | 1770              | 88.5           | 90.6 | 91.0 | 0.63 | 0.74 | 0.81 | 18.7                                 |  |
| 15                 | 20   | 160L    | 9.94                    | 6.6                                   | 3.0                                                | 3.0                                              | 0.1023                        | 12                              | 26   | 130         | 67.0        | 1770              | 89.1           | 91.0 | 91.3 | 0.63 | 0.74 | 0.80 | 25.8                                 |  |
| 18.5               | 25   | 180M    | 12.2                    | 8.1                                   | 3.0                                                | 3.0                                              | 0.1573                        | 9                               | 20   | 175         | 64.0        | 1780              | 89.6           | 92.0 | 92.5 | 0.62 | 0.75 | 0.81 | 31.0                                 |  |
| 22                 | 30   | 180L    | 14.6                    | 7.9                                   | 2.8                                                | 2.9                                              | 0.2010                        | 10                              | 22   | 190         | 64.0        | 1770              | 90.8           | 92.6 | 92.8 | 0.67 | 0.79 | 0.84 | 35.4                                 |  |
| 30                 | 40   | 200L    | 19.8                    | 7.0                                   | 2.5                                                | 2.6                                              | 0.2941                        | 10                              | 22   | 233         | 69.0        | 1775              | 91.1           | 93.1 | 93.4 | 0.63 | 0.75 | 0.81 | 49.8                                 |  |
| 37                 | 50   | 225S/M  | 24.4                    | 7.2                                   | 2.2                                                | 2.7                                              | 0.6145                        | 10                              | 22   | 330         | 70.0        | 1775              | 92.0           | 93.4 | 93.7 | 0.74 | 0.84 | 0.87 | 57.0                                 |  |
| 45                 | 60   | 225S/M  | 29.7                    | 7.4                                   | 2.4                                                | 3.0                                              | 0.7169                        | 10                              | 22   | 385         | 70.0        | 1780              | 92.3           | 93.8 | 94.0 | 0.71 | 0.82 | 0.87 | 69.1                                 |  |
| 55                 | 75   | 250S/M  | 36.2                    | 7.2                                   | 2.5                                                | 3.0                                              | 0.8767                        | 10                              | 22   | 430         | 70.0        | 1780              | 92.9           | 94.4 | 94.4 | 0.70 | 0.82 | 0.86 | 85.0                                 |  |
| 75                 | 100  | 280S/M  | 49.2                    | 7.2                                   | 2.2                                                | 2.6                                              | 1.80                          | 15                              | 33   | 600         | 70.0        | 1780              | 92.5           | 94.2 | 94.7 | 0.75 | 0.84 | 0.87 | 114                                  |  |
| 90                 | 125  | 280S/M  | 59.0                    | 7.8                                   | 2.6                                                | 2.8                                              | 2.27                          | 20                              | 44   | 760         | 70.0        | 1780              | 92.9           | 94.4 | 95.8 | 0.74 | 0.83 | 0.87 | 136                                  |  |
| 110                | 150  | 315S/M  | 72.2                    | 7.6                                   | 2.6                                                | 3.1                                              | 2.82                          | 15                              | 33   | 830         | 72.0        | 1785              | 93.3           | 94.7 | 96.2 | 0.76 | 0.85 | 0.88 | 163                                  |  |
| 132                | 175  | 315S/M  | 86.6                    | 7.8                                   | 2.4                                                | 2.6                                              | 3.48                          | 15                              | 33   | 1050        | 72.0        | 1780              | 93.6           | 94.9 | 95.2 | 0.75 | 0.83 | 0.87 | 200                                  |  |
| 150                | 200  | 315S/M  | 98.4                    | 7.5                                   | 2.4                                                | 2.7                                              | 3.77                          | 20                              | 44   | 1005        | 72.0        | 1780              | 93.4           | 95.0 | 95.4 | 0.74 | 0.83 | 0.86 | 229                                  |  |
| 160                | 220  | 315S/M  | 105                     | 7.6                                   | 2.4                                                | 2.6                                              | 3.79                          | 20                              | 44   | 1005        | 72.0        | 1780              | 93.3           | 95.0 | 95.4 | 0.72 | 0.82 | 0.86 | 245                                  |  |
| 185                | 250  | 315S/M  | 121                     | 7.3                                   | 2.4                                                | 2.9                                              | 3.77                          | 19                              | 42   | 1005        | 77.0        | 1780              | 93.5           | 95.2 | 95.6 | 0.69 | 0.79 | 0.84 | 289                                  |  |
| 200                | 270  | 355M/L  | 131                     | 6.6                                   | 2.1                                                | 2.3                                              | 6.86                          | 49                              | 108  | 1525        | 79.0        | 1785              | 94.2           | 95.6 | 95.9 | 0.76 | 0.85 | 0.88 | 297                                  |  |
| 220                | 300  | 355M/L  | 144                     | 7.0                                   | 2.1                                                | 2.4                                              | 6.86                          | 38                              | 84   | 1620        | 79.0        | 1785              | 94.0           | 95.5 | 95.8 | 0.75 | 0.84 | 0.87 | 331                                  |  |
| 250                | 340  | 355M/L  | 163                     | 6.9                                   | 2.2                                                | 2.5                                              | 8.12                          | 36                              | 79   | 1615        | 79.0        | 1785              | 94.1           | 95.5 | 95.8 | 0.77 | 0.86 | 0.88 | 372                                  |  |
| 260                | 350  | 355M/L  | 170                     | 6.5                                   | 2.2                                                | 2.3                                              | 8.12                          | 32                              | 70   | 1615        | 79.0        | 1785              | 94.2           | 95.5 | 95.8 | 0.77 | 0.86 | 0.88 | 387                                  |  |
| 280                | 380  | 355M/L  | 183                     | 7.1                                   | 2.2                                                | 2.4                                              | 9.02                          | 39                              | 86   | 1770        | 79.0        | 1785              | 94.4           | 95.7 | 95.9 | 0.78 | 0.86 | 0.88 | 416                                  |  |
| 300                | 400  | 355M/L  | 196                     | 6.7                                   | 2.2                                                | 2.4                                              | 9.92                          | 47                              | 103  | 1770        | 79.0        | 1785              | 94.4           | 95.6 | 95.9 | 0.78 | 0.86 | 0.88 | 446                                  |  |
| 315                | 430  | 355M/L  | 206                     | 7.0                                   | 2.2                                                | 2.4                                              | 9.92                          | 42                              | 92   | 1770        | 79.0        | 1785              | 94.6           | 95.8 | 96.0 | 0.75 | 0.84 | 0.88 | 468                                  |  |
| 330                | 450  | 355M/L  | 216                     | 6.5                                   | 2.3                                                | 2.3                                              | 10.8                          | 32                              | 70   | 1865        | 79.0        | 1785              | 93.6           | 95.2 | 95.8 | 0.77 | 0.86 | 0.89 | 486                                  |  |
| High-Output Design |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |      |      |      |                                      |  |
| 0.75               | 1    | 90S     | 0.510                   | 5.9                                   | 2.2                                                | 2.6                                              | 0.0038                        | 19                              | 42   | 17.5        | 49.0        | 1735              | 77.0           | 81.5 | 82.5 | 0.56 | 0.69 | 0.77 | 1.48                                 |  |
| 1.1                | 1.5  | 90L     | 0.740                   | 6.5                                   | 2.1                                                | 2.6                                              | 0.0049                        | 14                              | 31   | 19.0        | 49.0        | 1745              | 80.0           | 82.5 | 84.0 | 0.59 | 0.73 | 0.80 | 2.05                                 |  |
| 2.2                | 3    | 112M    | 1.48                    | 6.3                                   | 1.9                                                | 2.6                                              | 0.0117                        | 23                              | 51   | 39.0        | 56.0        | 1750              | 84.0           | 85.5 | 87.5 | 0.59 | 0.72 | 0.79 | 3.99                                 |  |
| 4                  | 5.5  | 132S    | 2.68                    | 7.2                                   | 1.9                                                | 3.0                                              | 0.0341                        | 14                              | 31   | 60.0        | 56.0        | 1760              | 86.5           | 87.5 | 88.5 | 0.64 | 0.77 | 0.84 | 6.75                                 |  |
| 5.5                | 7.5  | 132M    | 3.67                    | 7.3                                   | 1.9                                                | 3.0                                              | 0.0416                        | 8                               | 18   | 63.0        | 56.0        | 1765              | 86.8           | 88.0 | 89.5 | 0.65 | 0.78 | 0.85 | 9.07                                 |  |
| 7.5                | 10   | 132S    | 5.02                    | 7.2                                   | 2.0                                                | 3.0                                              | 0.0528                        | 8                               | 18   | 72.0        | 56.0        | 1760              | 88.5           | 90.2 | 90.2 | 0.67 | 0.79 | 0.85 | 12.3                                 |  |
| 9.2                | 12.5 | 132M    | 6.16                    | 7.7                                   | 2.2                                                | 3.2                                              | 0.0604                        | 7                               | 15   | 75.0        | 56.0        | 1760              | 88.5           | 90.2 | 91.0 | 0.66 | 0.79 | 0.84 | 14.9                                 |  |
| 37                 | 50   | 200L    | 24.5                    | 6.0                                   | 2.1                                                | 2.5                                              | 0.3322                        | 14                              | 31   | 237         | 69.0        | 1775              | 92.4           | 93.0 | 93.6 | 0.67 | 0.79 | 0.83 | 59.8                                 |  |
| 75                 | 100  | 250S/M  | 49.4                    | 7.5                                   | 2.7                                                | 3.2                                              | 1.26                          | 16                              | 35   | 530         | 70.0        | 1780              | 92.6           | 94.2 | 94.5 | 0.71 | 0.82 | 0.86 | 116                                  |  |
| 110                | 150  | 280S/M  | 72.2                    | 7.6                                   | 2.6                                                | 3.1                                              | 2.82                          | 15                              | 33   | 830         | 70.0        | 1785              | 93.3           | 94.7 | 96.2 | 0.76 | 0.85 | 0.88 | 163                                  |  |
| 185                | 250  | 355M/L  | 121                     | 7.2                                   | 2.2                                                | 2.6                                              | 6.34                          | 53                              | 117  | 1415        | 79.0        | 1790              | 93.7           | 95.2 | 95.6 | 0.72 | 0.82 | 0.86 | 282                                  |  |
| 200                | 270  | 315S/M* | 131                     | 8.0                                   | 2.4                                                | 2.6                                              | 3.80                          | 17                              | 37   | 1005        | 77.0        | 1780              | 93.8           | 95.3 | 95.5 | 0.73 | 0.82 | 0.86 | 306                                  |  |

## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |                          |  |
|--------------------|------|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|--|
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |  |
|                    |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   | Efficiency     |      |      | Power Factor |      |      |                          |  |
| kW                 | HP   |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |  |
| 6P-1000mp-50HZ     |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |  |
| 0.37               | 0.5  | 80      | 0.400                   | 3.9                       | 1.8                       | 2.0                     | 0.0022           | 27                              | 59   | 10.5        | 43.0        | 910               | 63.0           | 67.0 | 67.6 | 0.47         | 0.62 | 0.72 | 1.10                     |  |
| 0.55               | 0.75 | 80      | 0.580                   | 4.5                       | 2.3                       | 2.5                     | 0.0030           | 21                              | 46   | 14.0        | 43.0        | 930               | 65.0           | 71.0 | 73.1 | 0.50         | 0.62 | 0.72 | 1.51                     |  |
| 0.75               | 1    | 90S     | 0.790                   | 4.5                       | 2.0                       | 2.1                     | 0.0055           | 23                              | 51   | 19.0        | 45.0        | 925               | 74.5           | 76.0 | 76.0 | 0.51         | 0.64 | 0.73 | 1.95                     |  |
| 1.1                | 1.5  | 90L     | 1.16                    | 4.7                       | 2.3                       | 2.2                     | 0.0066           | 17                              | 37   | 23.0        | 45.0        | 925               | 76.0           | 78.1 | 78.1 | 0.50         | 0.63 | 0.73 | 2.78                     |  |
| 1.5                | 2    | 100L    | 1.55                    | 5.0                       | 2.0                       | 2.4                     | 0.0110           | 23                              | 51   | 28.5        | 44.0        | 940               | 79.5           | 80.0 | 80.0 | 0.51         | 0.64 | 0.73 | 3.71                     |  |
| 2.2                | 3    | 112M    | 2.26                    | 6.2                       | 2.4                       | 2.6                     | 0.0224           | 16                              | 35   | 45.0        | 52.0        | 950               | 80.5           | 82.7 | 82.7 | 0.52         | 0.64 | 0.72 | 5.26                     |  |
| 3                  | 4    | 132S    | 3.04                    | 5.7                       | 2.0                       | 2.4                     | 0.0359           | 31                              | 68   | 61.0        | 52.0        | 960               | 82.5           | 83.6 | 83.6 | 0.50         | 0.63 | 0.71 | 7.30                     |  |
| 4                  | 5.5  | 132M    | 4.06                    | 6.0                       | 2.1                       | 2.5                     | 0.0453           | 21                              | 46   | 68.0        | 52.0        | 960               | 84.0           | 84.8 | 84.8 | 0.51         | 0.64 | 0.72 | 9.46                     |  |
| 5.5                | 7.5  | 132M    | 5.58                    | 6.4                       | 2.2                       | 2.7                     | 0.0604           | 19                              | 42   | 72.0        | 52.0        | 960               | 85.5           | 86.1 | 86.1 | 0.51         | 0.64 | 0.72 | 12.8                     |  |
| 7.5                | 10   | 160M    | 7.57                    | 6.6                       | 2.5                       | 2.9                     | 0.1055           | 10                              | 22   | 95.0        | 56.0        | 965               | 86.5           | 88.0 | 88.0 | 0.61         | 0.74 | 0.81 | 15.2                     |  |
| 9.2                | 12.5 | 160L    | 9.24                    | 6.2                       | 2.5                       | 2.7                     | 0.0000           | 10                              | 22   | 115         | 56.0        | 970               | 88.0           | 88.3 | 88.3 | 0.60         | 0.73 | 0.80 | 18.8                     |  |
| 11                 | 15   | 160L    | 11.1                    | 7.0                       | 2.4                       | 2.7                     | 0.1407           | 10                              | 22   | 130         | 56.0        | 965               | 88.5           | 89.0 | 89.0 | 0.58         | 0.72 | 0.79 | 22.6                     |  |
| 15                 | 20   | 180L    | 15.1                    | 8.0                       | 2.7                       | 3.0                     | 0.3381           | 5                               | 11   | 170         | 56.0        | 970               | 89.5           | 90.0 | 90.0 | 0.72         | 0.81 | 0.87 | 27.7                     |  |
| 18.5               | 25   | 200L    | 18.5                    | 6.3                       | 2.3                       | 2.5                     | 0.3335           | 10                              | 22   | 180         | 58.0        | 975               | 90.8           | 91.0 | 91.0 | 0.67         | 0.72 | 0.78 | 37.6                     |  |
| 22                 | 30   | 200L    | 22.0                    | 6.2                       | 2.3                       | 2.6                     | 0.3868           | 10                              | 22   | 210         | 58.0        | 975               | 91.0           | 91.2 | 91.2 | 0.65         | 0.75 | 0.82 | 42.5                     |  |
| 30                 | 40   | 225S/M  | 29.7                    | 7.0                       | 2.3                       | 2.6                     | 0.8328           | 10                              | 22   | 330         | 61.0        | 985               | 92.0           | 92.2 | 92.2 | 0.70         | 0.79 | 0.84 | 55.9                     |  |
| 37                 | 50   | 225S/M  | 36.6                    | 7.0                       | 2.5                       | 2.6                     | 1.02             | 10                              | 22   | 400         | 61.0        | 985               | 92.0           | 92.6 | 92.6 | 0.72         | 0.81 | 0.84 | 68.7                     |  |
| 37                 | 50   | 250S/M  | 36.6                    | 7.0                       | 2.5                       | 2.6                     | 1.02             | 10                              | 22   | 400         | 61.0        | 985               | 92.0           | 92.6 | 92.6 | 0.72         | 0.81 | 0.84 | 68.7                     |  |
| 45                 | 60   | 280S/M  | 44.5                    | 6.8                       | 2.2                       | 2.7                     | 2.02             | 10                              | 22   | 550         | 66.0        | 985               | 93.0           | 93.2 | 93.2 | 0.67         | 0.77 | 0.82 | 85.0                     |  |
| 55                 | 75   | 280S/M  | 54.4                    | 6.7                       | 2.1                       | 2.6                     | 2.26             | 10                              | 22   | 610         | 66.0        | 985               | 93.0           | 93.5 | 93.5 | 0.67         | 0.78 | 0.82 | 104                      |  |
| 75                 | 100  | 315S/M  | 74.2                    | 6.7                       | 2.1                       | 2.4                     | 3.05             | 10                              | 22   | 700         | 69.0        | 985               | 93.8           | 94.0 | 94.0 | 0.72         | 0.81 | 0.84 | 137                      |  |
| 90                 | 125  | 315S/M  | 89.0                    | 6.5                       | 2.2                       | 2.4                     | 3.59             | 12                              | 26   | 830         | 69.0        | 985               | 94.0           | 94.2 | 94.2 | 0.71         | 0.80 | 0.83 | 166                      |  |
| 110                | 150  | 315S/M  | 109                     | 6.5                       | 2.2                       | 2.4                     | 4.93             | 12                              | 26   | 1000        | 69.0        | 985               | 94.1           | 94.6 | 94.6 | 0.69         | 0.79 | 0.84 | 200                      |  |
| 132                | 175  | 315S/M  | 131                     | 6.6                       | 2.2                       | 2.5                     | 5.63             | 12                              | 26   | 1050        | 69.0        | 985               | 94.0           | 94.5 | 94.6 | 0.70         | 0.79 | 0.84 | 239                      |  |
| 150                | 200  | 355M/L  | 148                     | 6.0                       | 1.9                       | 2.2                     | 9.05             | 81                              | 178  | 1460        | 73.0        | 990               | 93.5           | 95.0 | 95.3 | 0.65         | 0.75 | 0.80 | 282                      |  |
| 160                | 220  | 355M/L  | 157                     | 6.0                       | 1.9                       | 2.1                     | 9.53             | 76                              | 167  | 1460        | 73.0        | 990               | 93.8           | 95.2 | 95.3 | 0.65         | 0.77 | 0.81 | 297                      |  |
| 185                | 250  | 355M/L  | 182                     | 6.0                       | 1.9                       | 2.1                     | 10.2             | 76                              | 167  | 1530        | 73.0        | 990               | 94.2           | 95.2 | 95.3 | 0.65         | 0.75 | 0.80 | 349                      |  |
| 200                | 270  | 355M/L  | 197                     | 6.1                       | 2.2                       | 2.3                     | 0.0000           | 28                              | 62   | 1650        | 73.0        | 990               | 94.5           | 95.4 | 95.4 | 0.66         | 0.76 | 0.81 | 374                      |  |
| 220                | 300  | 355M/L  | 215                     | 6.5                       | 2.0                       | 2.3                     | 0.0000           | 25                              | 55   | 1800        | 73.0        | 995               | 94.5           | 95.4 | 95.4 | 0.64         | 0.75 | 0.80 | 416                      |  |
| 250                | 340  | 355M/L  | 246                     | 6.1                       | 1.9                       | 2.1                     | 14.8             | 64                              | 141  | 1890        | 73.0        | 990               | 94.6           | 95.2 | 95.4 | 0.69         | 0.78 | 0.81 | 463                      |  |
| 260                | 350  | 355M/L  | 256                     | 6.0                       | 1.8                       | 2.0                     | 14.8             | 64                              | 141  | 1830        | 73.0        | 990               | 94.6           | 95.2 | 95.4 | 0.69         | 0.78 | 0.81 | 482                      |  |
| 280                | 380  | 355M/L* | 275                     | 6.0                       | 2.1                       | 2.2                     | 14.8             | 54                              | 119  | 1890        | 73.0        | 990               | 94.2           | 95.3 | 95.4 | 0.68         | 0.77 | 0.80 | 530                      |  |
| 300                | 400  | 355M/L* | 295                     | 6.4                       | 2.1                       | 2.1                     | 14.8             | 39                              | 86   | 1920        | 73.0        | 990               | 93.8           | 95.0 | 95.5 | 0.63         | 0.73 | 0.79 | 574                      |  |
| 315                | 430  | 355M/L* | 310                     | 6.0                       | 1.9                       | 1.9                     | 15.5             | 38                              | 84   | 1950        | 73.0        | 990               | 94.2           | 95.4 | 95.5 | 0.69         | 0.78 | 0.81 | 588                      |  |
| High-Output Design |      |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |  |
| 3                  | 4    | 132M    | 3.04                    | 5.7                       | 2.0                       | 2.4                     | 0.0359           | 31                              | 68   | 61.0        | 52.0        | 960               | 82.5           | 83.6 | 83.6 | 0.50         | 0.63 | 0.71 | 7.30                     |  |
| 5.5                | 7.5  | 160M    | 5.49                    | 6.3                       | 2.5                       | 2.8                     | 0.1436           | 18                              | 40   | 106         | 56.0        | 975               | 87.0           | 87.0 | 87.5 | 0.59         | 0.72 | 0.79 | 11.4                     |  |
| 132                | 175  | 355M/L  | 130                     | 6.1                       | 1.9                       | 2.2                     | 9.05             | 90                              | 198  | 1400        | 73.0        | 990               | 93.4           | 94.8 | 95.1 | 0.67         | 0.77 | 0.81 | 246                      |  |



## W21 Cast Iron Frame IE2

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
|                    |      |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| kW                 | HP   |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 6P-1000mp-50HZ     |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.37               | 0.5  | 895               | 65.2           | 67.7 | 67.6 | 0.52         | 0.66 | 0.76 | 1.09                     | 915               | 60.5           | 65.9 | 67.6 | 0.44         | 0.58 | 0.69 | 1.10                     |
| 0.55               | 0.75 | 920               | 67.5           | 71.8 | 73.1 | 0.55         | 0.66 | 0.76 | 1.50                     | 935               | 62.5           | 69.6 | 73.1 | 0.47         | 0.61 | 0.72 | 1.45                     |
| 0.75               | 1    | 915               | 75.8           | 75.9 | 75.9 | 0.55         | 0.68 | 0.76 | 1.98                     | 930               | 73.2           | 75.6 | 76.4 | 0.48         | 0.61 | 0.71 | 1.92                     |
| 1.1                | 1.5  | 915               | 77.9           | 78.5 | 78.5 | 0.55         | 0.67 | 0.77 | 2.76                     | 930               | 74.3           | 77.3 | 78.1 | 0.46         | 0.59 | 0.70 | 2.80                     |
| 1.5                | 2    | 930               | 80.7           | 80.1 | 79.8 | 0.55         | 0.69 | 0.76 | 3.76                     | 945               | 78.3           | 79.7 | 80.3 | 0.48         | 0.61 | 0.70 | 3.71                     |
| 2.2                | 3    | 945               | 81.5           | 82.5 | 82.5 | 0.55         | 0.67 | 0.74 | 5.42                     | 955               | 79.5           | 83.0 | 83.0 | 0.48         | 0.61 | 0.70 | 5.21                     |
| 3                  | 4    | 955               | 83.4           | 83.8 | 83.3 | 0.54         | 0.67 | 0.74 | 7.39                     | 960               | 81.4           | 83.1 | 83.6 | 0.46         | 0.59 | 0.68 | 7.34                     |
| 4                  | 5.5  | 955               | 84.9           | 85.0 | 84.6 | 0.55         | 0.68 | 0.74 | 9.74                     | 960               | 83.0           | 84.4 | 84.9 | 0.47         | 0.61 | 0.69 | 9.50                     |
| 5.5                | 7.5  | 955               | 86.4           | 86.3 | 86.0 | 0.56         | 0.68 | 0.75 | 13.0                     | 965               | 84.6           | 85.7 | 86.2 | 0.47         | 0.61 | 0.69 | 12.9                     |
| 7.5                | 10   | 960               | 88.1           | 88.2 | 87.2 | 0.68         | 0.79 | 0.84 | 15.6                     | 970               | 86.0           | 87.6 | 87.3 | 0.58         | 0.71 | 0.79 | 15.1                     |
| 9.2                | 12.5 | 965               | 88.6           | 88.9 | 88.0 | 0.67         | 0.78 | 0.84 | 18.9                     | 970               | 86.4           | 88.0 | 87.9 | 0.57         | 0.70 | 0.78 | 18.7                     |
| 11                 | 15   | 965               | 88.9           | 88.8 | 88.7 | 0.68         | 0.79 | 0.84 | 22.4                     | 970               | 86.8           | 88.1 | 87.8 | 0.59         | 0.72 | 0.79 | 22.1                     |
| 15                 | 20   | 970               | 91.3           | 90.9 | 89.7 | 0.78         | 0.86 | 0.90 | 28.2                     | 975               | 90.6           | 91.1 | 90.4 | 0.71         | 0.82 | 0.87 | 26.5                     |
| 18.5               | 25   | 975               | 91.2           | 91.4 | 90.5 | 0.68         | 0.79 | 0.83 | 37.4                     | 980               | 89.8           | 90.9 | 90.7 | 0.59         | 0.72 | 0.79 | 35.9                     |
| 22                 | 30   | 975               | 91.9           | 91.6 | 90.9 | 0.73         | 0.82 | 0.85 | 43.3                     | 980               | 90.9           | 91.5 | 90.9 | 0.65         | 0.76 | 0.82 | 41.1                     |
| 30                 | 40   | 980               | 92.5           | 92.4 | 91.7 | 0.76         | 0.84 | 0.86 | 57.8                     | 985               | 91.5           | 92.2 | 91.8 | 0.67         | 0.78 | 0.83 | 54.8                     |
| 37                 | 50   | 982               | 93.1           | 92.9 | 92.2 | 0.76         | 0.84 | 0.87 | 70.1                     | 986               | 92.1           | 92.7 | 92.4 | 0.68         | 0.79 | 0.83 | 67.1                     |
| 37                 | 50   | 982               | 93.1           | 92.9 | 92.2 | 0.76         | 0.84 | 0.87 | 70.1                     | 986               | 92.1           | 92.7 | 92.4 | 0.68         | 0.79 | 0.83 | 67.1                     |
| 45                 | 60   | 985               | 93.5           | 93.6 | 93.0 | 0.70         | 0.80 | 0.84 | 87.5                     | 990               | 92.8           | 93.5 | 93.3 | 0.63         | 0.75 | 0.80 | 83.9                     |
| 55                 | 75   | 985               | 93.4           | 93.6 | 93.1 | 0.71         | 0.80 | 0.84 | 107                      | 990               | 92.4           | 93.2 | 93.1 | 0.62         | 0.74 | 0.80 | 103                      |
| 75                 | 100  | 985               | 94.5           | 94.2 | 93.7 | 0.77         | 0.84 | 0.86 | 142                      | 990               | 94.0           | 94.2 | 93.8 | 0.70         | 0.80 | 0.84 | 132                      |
| 90                 | 125  | 985               | 94.8           | 94.8 | 94.3 | 0.72         | 0.81 | 0.84 | 173                      | 990               | 94.1           | 94.7 | 94.5 | 0.64         | 0.76 | 0.81 | 164                      |
| 110                | 150  | 985               | 95.2           | 95.1 | 94.5 | 0.73         | 0.82 | 0.85 | 208                      | 990               | 94.9           | 95.2 | 94.9 | 0.67         | 0.78 | 0.83 | 194                      |
| 132                | 175  | 985               | 94.0           | 94.5 | 94.6 | 0.73         | 0.82 | 0.85 | 249                      | 985               | 94.0           | 94.5 | 94.6 | 0.68         | 0.77 | 0.83 | 233                      |
| 150                | 200  | 990               | 93.7           | 95.0 | 95.3 | 0.70         | 0.79 | 0.82 | 290                      | 990               | 93.3           | 95.0 | 95.2 | 0.60         | 0.72 | 0.78 | 279                      |
| 160                | 220  | 990               | 94.1           | 95.2 | 95.2 | 0.70         | 0.80 | 0.82 | 309                      | 990               | 93.5           | 95.2 | 95.3 | 0.60         | 0.74 | 0.80 | 290                      |
| 185                | 250  | 990               | 94.4           | 95.1 | 95.3 | 0.70         | 0.79 | 0.82 | 358                      | 990               | 94.0           | 95.4 | 95.6 | 0.60         | 0.71 | 0.78 | 344                      |
| 200                | 270  | 990               | 95.0           | 95.6 | 95.6 | 0.68         | 0.77 | 0.81 | 391                      | 995               | 94.5           | 95.4 | 95.6 | 0.61         | 0.72 | 0.78 | 372                      |
| 220                | 300  | 995               | 94.9           | 95.4 | 95.4 | 0.65         | 0.75 | 0.80 | 435                      | 995               | 94.3           | 95.3 | 95.4 | 0.57         | 0.69 | 0.76 | 420                      |
| 250                | 340  | 990               | 94.8           | 95.0 | 95.4 | 0.73         | 0.80 | 0.82 | 482                      | 990               | 94.2           | 95.2 | 95.4 | 0.66         | 0.76 | 0.80 | 452                      |
| 260                | 350  | 990               | 95.0           | 95.2 | 95.4 | 0.73         | 0.81 | 0.83 | 496                      | 995               | 94.2           | 95.2 | 95.4 | 0.67         | 0.76 | 0.80 | 470                      |
| 280                | 380  | 985               | 94.6           | 95.4 | 95.4 | 0.73         | 0.80 | 0.81 | 551                      | 990               | 94.0           | 95.2 | 95.4 | 0.64         | 0.74 | 0.79 | 517                      |
| 300                | 400  | 990               | 94.2           | 95.1 | 95.5 | 0.68         | 0.77 | 0.81 | 589                      | 995               | 93.0           | 95.0 | 95.5 | 0.58         | 0.70 | 0.77 | 568                      |
| 315                | 430  | 985               | 94.6           | 95.4 | 95.5 | 0.73         | 0.80 | 0.82 | 611                      | 990               | 93.9           | 95.4 | 95.5 | 0.65         | 0.76 | 0.80 | 574                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 3                  | 4    | 955               | 83.4           | 83.8 | 83.3 | 0.54         | 0.67 | 0.74 | 7.39                     | 960               | 81.4           | 83.1 | 83.6 | 0.46         | 0.59 | 0.68 | 7.34                     |
| 5.5                | 7.5  | 970               | 87.0           | 87.0 | 87.5 | 0.63         | 0.76 | 0.81 | 11.7                     | 980               | 86.0           | 87.0 | 87.5 | 0.57         | 0.70 | 0.77 | 11.2                     |
| 132                | 175  | 990               | 93.8           | 94.8 | 95.0 | 0.72         | 0.79 | 0.82 | 256                      | 990               | 93.4           | 94.8 | 95.1 | 0.64         | 0.75 | 0.80 | 240                      |

## W21 Cast Iron Frame IE2

| Output             |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I <sub>L</sub> /I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |                                      |  |
|--------------------|------|---------|-------------------------|-----------------------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------------------------------------|--|
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current I <sub>N</sub> (A) |  |
|                    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   | Efficiency     |      |      | Power Factor |      |      |                                      |  |
| kW                 | HP   |         |                         |                                                     |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |                                      |  |
| 6P-1000rpm-60Hz    |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |                                      |  |
| 0.37               | 0.5  | 80      | 0.400                   | 3.9                                                 | 1.8                                                | 2.0                                              | 0.0022                        | 27                              | 59   | 10.5        | 43.0        | 1120              | 64.0           | 66.0 | 68.0 | 0.48         | 0.60 | 0.70 | 0.976                                |  |
| 0.55               | 0.75 | 80      | 0.580                   | 4.5                                                 | 2.3                                                | 2.5                                              | 0.0030                        | 21                              | 46   | 14.0        | 43.0        | 1140              | 66.0           | 72.0 | 74.0 | 0.47         | 0.56 | 0.67 | 1.39                                 |  |
| 0.75               | 1    | 90S     | 0.790                   | 4.5                                                 | 2.0                                                | 2.1                                              | 0.0055                        | 23                              | 51   | 19.0        | 45.0        | 1135              | 74.0           | 78.5 | 80.0 | 0.48         | 0.60 | 0.69 | 1.71                                 |  |
| 1.1                | 1.5  | 90L     | 1.16                    | 4.7                                                 | 2.3                                                | 2.2                                              | 0.0066                        | 17                              | 37   | 23.0        | 45.0        | 1135              | 77.0           | 80.0 | 80.0 | 0.47         | 0.60 | 0.69 | 2.46                                 |  |
| 1.5                | 2    | 100L    | 1.55                    | 5.0                                                 | 2.0                                                | 2.4                                              | 0.0110                        | 23                              | 51   | 28.5        | 44.0        | 1145              | 80.0           | 81.5 | 84.0 | 0.49         | 0.61 | 0.70 | 3.30                                 |  |
| 2.2                | 3    | 112M    | 2.26                    | 6.2                                                 | 2.4                                                | 2.6                                              | 0.0224                        | 16                              | 35   | 45.0        | 52.0        | 1145              | 81.5           | 84.0 | 87.5 | 0.50         | 0.63 | 0.71 | 4.44                                 |  |
| 3                  | 4    | 132S    | 3.04                    | 5.7                                                 | 2.0                                                | 2.4                                              | 0.0359                        | 31                              | 68   | 61.0        | 52.0        | 1165              | 82.5           | 84.0 | 87.5 | 0.47         | 0.60 | 0.68 | 6.33                                 |  |
| 4                  | 5.5  | 132M    | 4.06                    | 6.0                                                 | 2.1                                                | 2.5                                              | 0.0453                        | 21                              | 46   | 68.0        | 52.0        | 1165              | 84.0           | 86.5 | 87.5 | 0.48         | 0.61 | 0.69 | 8.32                                 |  |
| 5.5                | 7.5  | 132M    | 5.58                    | 6.4                                                 | 2.2                                                | 2.7                                              | 0.0604                        | 19                              | 42   | 72.0        | 52.0        | 1165              | 85.5           | 87.5 | 89.5 | 0.49         | 0.62 | 0.69 | 11.2                                 |  |
| 7.5                | 10   | 160M    | 7.57                    | 6.6                                                 | 2.5                                                | 2.9                                              | 0.1055                        | 10                              | 22   | 95.0        | 56.0        | 1170              | 85.4           | 88.1 | 89.5 | 0.58         | 0.71 | 0.78 | 13.5                                 |  |
| 9.2                | 12.5 | 160L    | 9.24                    | 6.2                                                 | 2.5                                                | 2.7                                              | 0.0000                        | 10                              | 22   | 115         | 56.0        | 1170              | 87.3           | 89.2 | 89.2 | 0.57         | 0.69 | 0.77 | 16.8                                 |  |
| 11                 | 15   | 160L    | 11.1                    | 7.0                                                 | 2.4                                                | 2.7                                              | 0.1407                        | 10                              | 22   | 130         | 56.0        | 1175              | 87.1           | 89.6 | 90.2 | 0.55         | 0.68 | 0.76 | 20.1                                 |  |
| 15                 | 20   | 180L    | 15.1                    | 8.0                                                 | 2.7                                                | 3.0                                              | 0.3381                        | 5                               | 11   | 170         | 56.0        | 1170              | 88.5           | 90.0 | 90.2 | 0.68         | 0.80 | 0.85 | 24.6                                 |  |
| 18.5               | 25   | 200L    | 18.5                    | 6.3                                                 | 2.3                                                | 2.5                                              | 0.3335                        | 10                              | 22   | 180         | 58.0        | 1175              | 90.2           | 91.4 | 91.7 | 0.64         | 0.76 | 0.82 | 30.9                                 |  |
| 22                 | 30   | 200L    | 22.0                    | 6.2                                                 | 2.3                                                | 2.6                                              | 0.3868                        | 10                              | 22   | 210         | 58.0        | 1175              | 90.2           | 91.7 | 92.0 | 0.61         | 0.74 | 0.80 | 37.5                                 |  |
| 30                 | 40   | 225S/M  | 29.7                    | 7.0                                                 | 2.3                                                | 2.6                                              | 0.8328                        | 10                              | 22   | 330         | 61.0        | 1180              | 90.2           | 92.0 | 93.0 | 0.69         | 0.80 | 0.84 | 48.2                                 |  |
| 37                 | 50   | 225S/M  | 36.6                    | 7.0                                                 | 2.5                                                | 2.6                                              | 1.02                          | 10                              | 22   | 400         | 61.0        | 1175              | 90.4           | 92.5 | 93.1 | 0.69         | 0.79 | 0.83 | 60.1                                 |  |
| 37                 | 50   | 250S/M  | 36.6                    | 7.0                                                 | 2.5                                                | 2.6                                              | 1.02                          | 10                              | 22   | 400         | 61.0        | 1175              | 90.4           | 92.5 | 93.1 | 0.69         | 0.79 | 0.83 | 60.1                                 |  |
| 45                 | 60   | 280S/M  | 44.5                    | 6.8                                                 | 2.2                                                | 2.7                                              | 2.02                          | 10                              | 22   | 550         | 66.0        | 1185              | 90.2           | 92.7 | 93.6 | 0.63         | 0.75 | 0.80 | 75.4                                 |  |
| 55                 | 75   | 280S/M  | 54.4                    | 6.7                                                 | 2.1                                                | 2.6                                              | 2.26                          | 10                              | 22   | 610         | 66.0        | 1185              | 90.9           | 93.1 | 93.7 | 0.65         | 0.76 | 0.81 | 91.0                                 |  |
| 75                 | 100  | 315S/M  | 74.2                    | 6.7                                                 | 2.1                                                | 2.4                                              | 3.05                          | 10                              | 22   | 700         | 69.0        | 1185              | 92.3           | 94.0 | 94.2 | 0.69         | 0.79 | 0.83 | 120                                  |  |
| 90                 | 125  | 315S/M  | 89.0                    | 6.5                                                 | 2.2                                                | 2.4                                              | 3.59                          | 12                              | 26   | 830         | 69.0        | 1185              | 92.4           | 94.2 | 94.5 | 0.67         | 0.78 | 0.82 | 146                                  |  |
| 110                | 150  | 315S/M  | 109                     | 6.5                                                 | 2.2                                                | 2.4                                              | 4.93                          | 12                              | 26   | 1000        | 69.0        | 1185              | 93.0           | 94.7 | 95.0 | 0.66         | 0.77 | 0.82 | 177                                  |  |
| 132                | 175  | 315S/M  | 131                     | 6.6                                                 | 2.2                                                | 2.5                                              | 5.63                          | 12                              | 26   | 1050        | 69.0        | 1185              | 92.9           | 94.6 | 94.8 | 0.67         | 0.78 | 0.83 | 211                                  |  |
| 150                | 200  | 355M/L  | 148                     | 6.0                                                 | 1.9                                                | 2.2                                              | 9.05                          | 81                              | 178  | 1460        | 73.0        | 1190              | 92.6           | 94.8 | 95.4 | 0.64         | 0.74 | 0.79 | 250                                  |  |
| 160                | 220  | 355M/L  | 157                     | 6.0                                                 | 1.9                                                | 2.1                                              | 9.53                          | 76                              | 167  | 1460        | 73.0        | 1190              | 92.6           | 94.7 | 95.4 | 0.62         | 0.73 | 0.79 | 266                                  |  |
| 185                | 250  | 355M/L  | 182                     | 6.0                                                 | 1.9                                                | 2.1                                              | 10.2                          | 76                              | 167  | 1530        | 73.0        | 1190              | 92.6           | 94.9 | 95.5 | 0.61         | 0.72 | 0.78 | 312                                  |  |
| 200                | 270  | 355M/L  | 197                     | 6.1                                                 | 2.2                                                | 2.3                                              | 0.0000                        | 28                              | 62   | 1650        | 73.0        | 1190              | 93.0           | 95.0 | 95.4 | 0.63         | 0.73 | 0.79 | 333                                  |  |
| 220                | 300  | 355M/L  | 215                     | 6.5                                                 | 2.0                                                | 2.3                                              | 0.0000                        | 25                              | 55   | 1800        | 73.0        | 1190              | 91.8           | 94.4 | 95.3 | 0.64         | 0.76 | 0.80 | 362                                  |  |
| 250                | 340  | 355M/L  | 246                     | 6.1                                                 | 1.9                                                | 2.1                                              | 14.8                          | 64                              | 141  | 1890        | 73.0        | 1190              | 93.4           | 95.2 | 95.7 | 0.67         | 0.76 | 0.80 | 410                                  |  |
| 260                | 350  | 355M/L  | 256                     | 6.0                                                 | 1.8                                                | 2.0                                              | 14.8                          | 64                              | 141  | 1830        | 73.0        | 1190              | 93.5           | 95.2 | 95.7 | 0.66         | 0.75 | 0.80 | 426                                  |  |
| 280                | 380  | 355M/L* | 275                     | 6.0                                                 | 2.1                                                | 2.2                                              | 14.8                          | 54                              | 119  | 1890        | 73.0        | 1185              | 93.3           | 95.1 | 95.6 | 0.68         | 0.77 | 0.80 | 460                                  |  |
| 300                | 400  | 355M/L* | 295                     | 6.4                                                 | 2.1                                                | 2.1                                              | 14.8                          | 39                              | 86   | 1920        | 73.0        | 1190              | 92.8           | 94.8 | 95.5 | 0.62         | 0.72 | 0.78 | 505                                  |  |
| 315                | 430  | 355M/L* | 310                     | 6.0                                                 | 1.9                                                | 1.9                                              | 15.5                          | 38                              | 84   | 1950        | 73.0        | 1185              | 93.2           | 95.2 | 95.7 | 0.66         | 0.77 | 0.80 | 516                                  |  |
| High-Output Design |      |         |                         |                                                     |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |                                      |  |
| 3                  | 4    | 132M    | 3.04                    | 5.7                                                 | 2.0                                                | 2.4                                              | 0.0359                        | 31                              | 68   | 61.0        | 52.0        | 1165              | 82.5           | 84.0 | 87.5 | 0.47         | 0.60 | 0.68 | 6.33                                 |  |
| 5.5                | 7.5  | 160M    | 5.49                    | 6.3                                                 | 2.5                                                | 2.8                                              | 0.1436                        | 18                              | 40   | 106         | 56.0        | 1170              | 85.6           | 87.3 | 89.5 | 0.55         | 0.69 | 0.77 | 10.2                                 |  |
| 132                | 175  | 355M/L  | 130                     | 6.1                                                 | 1.9                                                | 2.2                                              | 9.05                          | 90                              | 198  | 1400        | 73.0        | 1190              | 92.8           | 94.7 | 95.2 | 0.66         | 0.75 | 0.80 | 218                                  |  |



## W21 Cast Iron Frame IE2

| Output        |      | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |       | Full load current In (A) |
|---------------|------|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|-------|--------------------------|
|               |      |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      |       |                          |
|               |      |        |                         |                           |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |       |                          |
| kW            | HP   |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |       |                          |
| 8P-750mp-50HZ |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |       |                          |
| 0.18          | 0.25 | 80     | 0.260                   | 3.1                       | 1.9                       | 2.1                     | 0.0024           | 48                              | 106  | 11.5        | 42.0        | 670               | 47.0           | 53.0 | 55.0 | 0.44 | 0.55 | 0.65 | 0.727 |                          |
| 0.25          | 0.33 | 80     | 0.360                   | 3.2                       | 1.9                       | 2.1                     | 0.0029           | 42                              | 92   | 13.5        | 42.0        | 670               | 49.0           | 55.0 | 57.0 | 0.43 | 0.55 | 0.66 | 0.959 |                          |
| 0.37          | 0.5  | 90S    | 0.520                   | 3.5                       | 2.1                       | 2.1                     | 0.0044           | 37                              | 81   | 18.0        | 43.0        | 690               | 56.0           | 62.0 | 62.0 | 0.41 | 0.52 | 0.62 | 1.39  |                          |
| 0.55          | 0.75 | 90L    | 0.780                   | 3.5                       | 1.9                       | 2.0                     | 0.0060           | 31                              | 68   | 22.0        | 43.0        | 685               | 61.0           | 64.0 | 64.0 | 0.44 | 0.56 | 0.66 | 1.88  |                          |
| 0.75          | 1    | 100L   | 1.03                    | 4.6                       | 2.0                       | 2.4                     | 0.0110           | 42                              | 92   | 28.5        | 50.0        | 710               | 71.0           | 74.0 | 74.0 | 0.40 | 0.52 | 0.62 | 2.36  |                          |
| 1.1           | 1.5  | 100L   | 1.52                    | 4.6                       | 2.1                       | 2.3                     | 0.0127           | 29                              | 64   | 30.5        | 50.0        | 705               | 71.0           | 75.0 | 75.0 | 0.40 | 0.53 | 0.62 | 3.41  |                          |
| 1.5           | 2    | 112M   | 2.09                    | 4.7                       | 2.4                       | 2.3                     | 0.0202           | 29                              | 64   | 39.0        | 46.0        | 700               | 77.0           | 79.0 | 79.0 | 0.44 | 0.57 | 0.67 | 4.09  |                          |
| 2.2           | 3    | 132S   | 3.06                    | 5.5                       | 2.2                       | 2.4                     | 0.0592           | 25                              | 55   | 62.0        | 48.0        | 700               | 81.0           | 81.5 | 81.0 | 0.52 | 0.65 | 0.72 | 5.44  |                          |
| 3             | 4    | 132M   | 4.17                    | 5.5                       | 2.3                       | 2.4                     | 0.0740           | 19                              | 42   | 66.0        | 48.0        | 700               | 82.0           | 82.5 | 82.0 | 0.54 | 0.66 | 0.73 | 7.23  |                          |
| 4             | 5.5  | 160M   | 5.37                    | 5.2                       | 2.2                       | 2.8                     | 0.0000           | 12                              | 26   | 90.0        | 51.0        | 725               | 82.0           | 84.5 | 84.5 | 0.44 | 0.57 | 0.66 | 10.4  |                          |
| 5.5           | 7.5  | 160M   | 7.34                    | 5.6                       | 2.5                       | 2.8                     | 0.0000           | 12                              | 26   | 115         | 51.0        | 730               | 82.0           | 85.0 | 85.0 | 0.42 | 0.55 | 0.65 | 14.4  |                          |
| 7.5           | 10   | 160L   | 10.1                    | 5.2                       | 2.0                       | 2.4                     | 0.0000           | 15                              | 33   | 140         | 51.0        | 725               | 84.0           | 86.5 | 86.5 | 0.52 | 0.64 | 0.71 | 17.6  |                          |
| 9.2           | 12.5 | 180M   | 12.4                    | 7.0                       | 2.2                       | 2.5                     | 0.0000           | 10                              | 22   | 155         | 51.0        | 725               | 87.0           | 87.2 | 87.2 | 0.67 | 0.77 | 0.83 | 18.3  |                          |
| 11            | 15   | 180L   | 14.8                    | 7.0                       | 2.2                       | 2.4                     | 0.2620           | 9                               | 20   | 183         | 51.0        | 725               | 88.0           | 89.0 | 89.0 | 0.68 | 0.78 | 0.83 | 21.5  |                          |
| 15            | 20   | 200L   | 20.0                    | 5.0                       | 2.0                       | 2.2                     | 0.0000           | 18                              | 40   | 250         | 53.0        | 730               | 89.0           | 89.5 | 89.5 | 0.53 | 0.65 | 0.71 | 34.1  |                          |
| 18.5          | 25   | 225S/M | 24.7                    | 7.2                       | 2.1                       | 2.6                     | 0.8472           | 18                              | 40   | 340         | 60.0        | 730               | 90.5           | 91.5 | 91.9 | 0.69 | 0.79 | 0.83 | 35.0  |                          |
| 22            | 30   | 225S/M | 29.4                    | 7.5                       | 2.2                       | 3.0                     | 0.9884           | 18                              | 40   | 365         | 60.0        | 730               | 90.8           | 92.2 | 92.5 | 0.67 | 0.77 | 0.82 | 41.9  |                          |
| 30            | 40   | 250S/M | 40.0                    | 7.5                       | 2.1                       | 2.8                     | 1.22             | 17                              | 37   | 440         | 60.0        | 730               | 91.7           | 92.5 | 93.0 | 0.69 | 0.79 | 0.83 | 56.1  |                          |
| 37            | 50   | 280S/M | 48.7                    | 6.5                       | 1.9                       | 2.2                     | 0.0000           | 25                              | 55   | 540         | 62.0        | 740               | 93.0           | 93.2 | 93.2 | 0.63 | 0.75 | 0.78 | 73.5  |                          |
| 45            | 60   | 280S/M | 59.2                    | 6.5                       | 2.0                       | 2.4                     | 0.0000           | 20                              | 44   | 640         | 62.0        | 740               | 93.0           | 93.5 | 93.5 | 0.62 | 0.73 | 0.79 | 87.9  |                          |
| 55            | 75   | 315S/M | 72.4                    | 6.5                       | 1.8                       | 2.2                     | 0.0000           | 28                              | 62   | 680         | 62.0        | 740               | 93.5           | 94.0 | 94.0 | 0.63 | 0.74 | 0.79 | 107   |                          |
| 75            | 100  | 315S/M | 98.7                    | 6.6                       | 1.9                       | 2.2                     | 4.37             | 20                              | 44   | 876         | 62.0        | 740               | 93.9           | 94.3 | 94.5 | 0.66 | 0.78 | 0.81 | 141   |                          |
| 90            | 125  | 315S/M | 118                     | 6.8                       | 1.9                       | 2.4                     | 5.29             | 23                              | 51   | 970         | 62.0        | 740               | 93.9           | 94.3 | 94.5 | 0.67 | 0.77 | 0.81 | 169   |                          |
| 110           | 150  | 355M/L | 145                     | 6.4                       | 1.5                       | 2.2                     | 12.6             | 41                              | 90   | 1430        | 70.0        | 740               | 93.5           | 94.7 | 94.7 | 0.62 | 0.73 | 0.79 | 211   |                          |
| 132           | 175  | 355M/L | 174                     | 6.5                       | 1.6                       | 2.2                     | 13.2             | 47                              | 103  | 1445        | 70.0        | 740               | 94.0           | 95.0 | 95.1 | 0.63 | 0.73 | 0.79 | 253   |                          |
| 132           | 180  | 355M/L | 174                     | 6.5                       | 1.6                       | 2.2                     | 13.2             | 47                              | 103  | 1445        | 70.0        | 740               | 94.0           | 95.0 | 95.1 | 0.63 | 0.73 | 0.79 | 253   |                          |
| 150           | 200  | 355M/L | 197                     | 7.0                       | 1.6                       | 2.2                     | 15.9             | 40                              | 88   | 1600        | 70.0        | 740               | 94.3           | 95.0 | 95.2 | 0.61 | 0.72 | 0.78 | 290   |                          |
| 160           | 220  | 355M/L | 211                     | 6.6                       | 1.6                       | 2.2                     | 16.3             | 42                              | 92   | 1590        | 70.0        | 740               | 94.3           | 95.1 | 95.2 | 0.62 | 0.74 | 0.79 | 305   |                          |
| 185           | 250  | 355M/L | 242                     | 6.5                       | 1.6                       | 2.2                     | 17.3             | 30                              | 66   | 1730        | 70.0        | 745               | 93.5           | 95.2 | 95.3 | 0.58 | 0.70 | 0.78 | 358   |                          |
| 200           | 270  | 355M/L | 263                     | 6.8                       | 1.6                       | 2.1                     | 19.5             | 37                              | 81   | 1830        | 70.0        | 740               | 94.2           | 95.1 | 95.4 | 0.58 | 0.71 | 0.78 | 388   |                          |
| 220           | 300  | 355M/L | 290                     | 6.8                       | 1.6                       | 2.2                     | 20.4             | 35                              | 77   | 1930        | 70.0        | 740               | 94.5           | 95.2 | 95.5 | 0.61 | 0.73 | 0.77 | 432   |                          |

## W21 Cast Iron Frame IE2

| Output        |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|---------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|               |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|               |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
|               |      |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| kW            | HP   |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 8P-750mp-50HZ |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.18          | 0.25 | 660               | 49.3           | 54.4 | 54.9 | 0.47         | 0.59 | 0.69 | 0.722                    | 675               | 45.0           | 51.8 | 54.5 | 0.42         | 0.53 | 0.62 | 0.741                    |
| 0.25          | 0.33 | 660               | 51.1           | 56.2 | 56.8 | 0.47         | 0.59 | 0.70 | 0.955                    | 675               | 47.0           | 53.8 | 56.8 | 0.42         | 0.53 | 0.63 | 0.972                    |
| 0.37          | 0.5  | 680               | 59.5           | 63.8 | 62.4 | 0.44         | 0.56 | 0.67 | 1.34                     | 695               | 53.1           | 59.9 | 60.9 | 0.39         | 0.49 | 0.59 | 1.43                     |
| 0.55          | 0.75 | 675               | 63.3           | 65.1 | 63.5 | 0.47         | 0.61 | 0.70 | 1.88                     | 690               | 58.5           | 62.8 | 63.9 | 0.41         | 0.53 | 0.63 | 1.90                     |
| 0.75          | 1    | 705               | 73.0           | 75.0 | 73.9 | 0.44         | 0.57 | 0.65 | 2.37                     | 715               | 69.2           | 73.0 | 73.7 | 0.38         | 0.49 | 0.59 | 2.40                     |
| 1.1           | 1.5  | 700               | 73.6           | 76.2 | 74.9 | 0.45         | 0.57 | 0.66 | 3.38                     | 705               | 68.8           | 73.6 | 74.5 | 0.37         | 0.49 | 0.59 | 3.48                     |
| 1.5           | 2    | 695               | 78.8           | 79.6 | 78.5 | 0.49         | 0.61 | 0.70 | 4.15                     | 705               | 75.3           | 78.2 | 78.9 | 0.41         | 0.53 | 0.63 | 4.20                     |
| 2.2           | 3    | 695               | 81.8           | 81.5 | 79.9 | 0.57         | 0.69 | 0.75 | 5.58                     | 705               | 80.1           | 81.4 | 81.4 | 0.49         | 0.62 | 0.70 | 5.37                     |
| 3             | 4    | 690               | 82.7           | 82.4 | 80.8 | 0.58         | 0.70 | 0.75 | 7.52                     | 705               | 81.1           | 82.4 | 82.5 | 0.50         | 0.63 | 0.71 | 7.13                     |
| 4             | 5.5  | 725               | 82.6           | 84.8 | 84.7 | 0.50         | 0.63 | 0.72 | 9.97                     | 730               | 78.4           | 82.4 | 83.7 | 0.41         | 0.54 | 0.64 | 10.4                     |
| 5.5           | 7.5  | 725               | 83.7           | 85.6 | 85.5 | 0.50         | 0.63 | 0.72 | 13.6                     | 730               | 79.2           | 83.1 | 84.3 | 0.41         | 0.54 | 0.63 | 14.4                     |
| 7.5           | 10   | 720               | 86.7           | 87.3 | 86.1 | 0.59         | 0.71 | 0.78 | 17.0                     | 725               | 83.5           | 85.8 | 86.0 | 0.49         | 0.62 | 0.71 | 17.1                     |
| 9.2           | 12.5 | 725               | 88.7           | 88.3 | 86.6 | 0.69         | 0.79 | 0.84 | 19.2                     | 730               | 87.5           | 88.3 | 87.5 | 0.61         | 0.73 | 0.80 | 18.3                     |
| 11            | 15   | 725               | 88.2           | 89.0 | 88.8 | 0.73         | 0.81 | 0.85 | 22.1                     | 730               | 87.8           | 89.0 | 89.0 | 0.65         | 0.75 | 0.81 | 21.2                     |
| 15            | 20   | 730               | 89.9           | 90.4 | 89.6 | 0.59         | 0.71 | 0.77 | 33.0                     | 735               | 88.0           | 89.6 | 89.6 | 0.50         | 0.63 | 0.71 | 32.8                     |
| 18.5          | 25   | 725               | 90.8           | 91.5 | 91.5 | 0.73         | 0.81 | 0.84 | 36.6                     | 730               | 90.2           | 91.5 | 91.9 | 0.65         | 0.77 | 0.82 | 34.2                     |
| 22            | 30   | 730               | 91.1           | 92.2 | 92.2 | 0.71         | 0.80 | 0.83 | 43.7                     | 735               | 90.5           | 92.1 | 92.5 | 0.63         | 0.74 | 0.81 | 40.8                     |
| 30            | 40   | 725               | 92.0           | 92.5 | 92.6 | 0.73         | 0.81 | 0.84 | 58.6                     | 730               | 91.3           | 92.5 | 93.0 | 0.65         | 0.77 | 0.82 | 54.7                     |
| 37            | 50   | 740               | 93.7           | 93.5 | 92.5 | 0.67         | 0.76 | 0.79 | 76.9                     | 740               | 93.0           | 93.5 | 93.0 | 0.60         | 0.71 | 0.77 | 71.9                     |
| 45            | 60   | 740               | 94.0           | 93.8 | 92.9 | 0.67         | 0.76 | 0.79 | 93.2                     | 740               | 93.2           | 93.7 | 93.3 | 0.60         | 0.71 | 0.77 | 87.1                     |
| 55            | 75   | 735               | 94.2           | 93.9 | 92.8 | 0.68         | 0.77 | 0.80 | 113                      | 740               | 93.5           | 93.8 | 93.3 | 0.61         | 0.72 | 0.77 | 107                      |
| 75            | 100  | 735               | 94.1           | 94.3 | 94.4 | 0.69         | 0.80 | 0.82 | 147                      | 740               | 93.7           | 94.3 | 94.5 | 0.63         | 0.76 | 0.80 | 137                      |
| 90            | 125  | 735               | 94.2           | 94.4 | 94.6 | 0.71         | 0.79 | 0.83 | 173                      | 740               | 93.6           | 94.2 | 94.7 | 0.63         | 0.75 | 0.80 | 165                      |
| 110           | 150  | 740               | 94.0           | 94.7 | 94.6 | 0.65         | 0.76 | 0.81 | 217                      | 745               | 93.0           | 94.7 | 94.7 | 0.59         | 0.77 | 0.77 | 209                      |
| 132           | 175  | 740               | 94.5           | 95.0 | 95.1 | 0.66         | 0.75 | 0.81 | 260                      | 745               | 93.5           | 95.0 | 95.1 | 0.60         | 0.71 | 0.77 | 250                      |
| 132           | 180  | 740               | 94.5           | 95.0 | 95.1 | 0.66         | 0.75 | 0.81 | 260                      | 745               | 93.5           | 95.0 | 95.1 | 0.60         | 0.71 | 0.77 | 250                      |
| 150           | 200  | 740               | 94.8           | 95.0 | 95.1 | 0.63         | 0.74 | 0.79 | 302                      | 745               | 93.8           | 95.0 | 95.2 | 0.57         | 0.69 | 0.76 | 287                      |
| 160           | 220  | 740               | 94.8           | 95.1 | 95.2 | 0.66         | 0.76 | 0.80 | 318                      | 745               | 93.8           | 95.2 | 95.2 | 0.58         | 0.71 | 0.78 | 298                      |
| 185           | 250  | 740               | 94.0           | 95.2 | 95.3 | 0.63         | 0.74 | 0.80 | 368                      | 745               | 93.0           | 95.2 | 95.3 | 0.53         | 0.66 | 0.76 | 355                      |
| 200           | 270  | 740               | 94.4           | 95.1 | 95.4 | 0.63         | 0.74 | 0.80 | 398                      | 745               | 94.0           | 95.0 | 95.4 | 0.54         | 0.68 | 0.76 | 383                      |
| 220           | 300  | 740               | 94.8           | 95.2 | 95.4 | 0.64         | 0.75 | 0.79 | 444                      | 745               | 94.2           | 95.2 | 95.5 | 0.59         | 0.71 | 0.76 | 422                      |

## W21 Cast Iron Frame IE2

| Output         |      | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |       |  |  | Full load current I <sub>N</sub> (A) |
|----------------|------|--------|-------------------------|---------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|-------|--|--|--------------------------------------|
|                |      |        |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |       |  |  |                                      |
|                |      |        |                         |                                       |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |       |  |  |                                      |
| kW             | HP   |        |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |       |  |  |                                      |
| 8P-750rpm-60HZ |      |        |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |       |  |  |                                      |
| 0.18           | 0.25 | 80     | 0.260                   | 3.1                                   | 1.9                                                | 2.1                                              | 0.0024                        | 48                              | 106  | 11.5        | 42.0        | 830               | 48.0           | 52.5 | 57.5 | 0.39         | 0.48 | 0.57 | 0.689 |  |  |                                      |
| 0.25           | 0.33 | 80     | 0.360                   | 3.2                                   | 1.9                                                | 2.1                                              | 0.0029                        | 42                              | 92   | 13.5        | 42.0        | 830               | 50.5           | 55.0 | 59.5 | 0.40         | 0.49 | 0.58 | 0.909 |  |  |                                      |
| 0.37           | 0.5  | 90S    | 0.520                   | 3.5                                   | 2.1                                                | 2.1                                              | 0.0044                        | 37                              | 81   | 18.0        | 43.0        | 850               | 57.5           | 64.0 | 66.0 | 0.37         | 0.47 | 0.56 | 1.26  |  |  |                                      |
| 0.55           | 0.75 | 90L    | 0.780                   | 3.5                                   | 1.9                                                | 2.0                                              | 0.0060                        | 31                              | 68   | 22.0        | 43.0        | 845               | 62.0           | 66.0 | 68.0 | 0.40         | 0.51 | 0.61 | 1.66  |  |  |                                      |
| 0.75           | 1    | 100L   | 1.03                    | 4.6                                   | 2.0                                                | 2.4                                              | 0.0110                        | 42                              | 92   | 28.5        | 50.0        | 865               | 72.0           | 75.5 | 75.5 | 0.38         | 0.49 | 0.58 | 2.15  |  |  |                                      |
| 1.1            | 1.5  | 100L   | 1.52                    | 4.6                                   | 2.1                                                | 2.3                                              | 0.0127                        | 29                              | 64   | 30.5        | 50.0        | 860               | 72.0           | 75.5 | 77.0 | 0.38         | 0.49 | 0.58 | 3.09  |  |  |                                      |
| 1.5            | 2    | 112M   | 2.09                    | 4.7                                   | 2.4                                                | 2.3                                              | 0.0202                        | 29                              | 64   | 39.0        | 46.0        | 855               | 77.0           | 80.0 | 82.5 | 0.42         | 0.54 | 0.62 | 3.68  |  |  |                                      |
| 2.2            | 3    | 132S   | 3.06                    | 5.5                                   | 2.2                                                | 2.4                                              | 0.0592                        | 25                              | 55   | 62.0        | 48.0        | 855               | 80.0           | 82.5 | 84.0 | 0.49         | 0.62 | 0.70 | 4.70  |  |  |                                      |
| 3              | 4    | 132M   | 4.17                    | 5.5                                   | 2.3                                                | 2.4                                              | 0.0740                        | 19                              | 42   | 66.0        | 48.0        | 855               | 82.5           | 84.0 | 84.0 | 0.51         | 0.63 | 0.71 | 6.31  |  |  |                                      |
| 4              | 5.5  | 160M   | 5.37                    | 5.2                                   | 2.2                                                | 2.8                                              | 0.0000                        | 12                              | 26   | 90.0        | 51.0        | 875               | 80.7           | 85.1 | 86.5 | 0.41         | 0.53 | 0.62 | 9.36  |  |  |                                      |
| 5.5            | 7.5  | 160M   | 7.34                    | 5.6                                   | 2.5                                                | 2.8                                              | 0.0000                        | 12                              | 26   | 115         | 51.0        | 875               | 81.8           | 85.9 | 87.0 | 0.41         | 0.52 | 0.62 | 12.8  |  |  |                                      |
| 7.5            | 10   | 160L   | 10.1                    | 5.2                                   | 2.0                                                | 2.4                                              | 0.0000                        | 15                              | 33   | 140         | 51.0        | 875               | 84.1           | 87.5 | 88.5 | 0.49         | 0.61 | 0.68 | 15.6  |  |  |                                      |
| 9.2            | 12.5 | 180M   | 12.4                    | 7.0                                   | 2.2                                                | 2.5                                              | 0.0000                        | 10                              | 22   | 155         | 51.0        | 875               | 86.5           | 88.3 | 88.5 | 0.64         | 0.76 | 0.81 | 16.1  |  |  |                                      |
| 11             | 15   | 180L   | 14.8                    | 7.0                                   | 2.2                                                | 2.4                                              | 0.2620                        | 9                               | 20   | 183         | 51.0        | 875               | 87.0           | 88.9 | 89.1 | 0.65         | 0.77 | 0.82 | 18.9  |  |  |                                      |
| 15             | 20   | 200L   | 20.0                    | 5.0                                   | 2.0                                                | 2.2                                              | 0.0000                        | 18                              | 40   | 250         | 53.0        | 880               | 87.9           | 90.8 | 91.4 | 0.50         | 0.61 | 0.69 | 29.9  |  |  |                                      |
| 18.5           | 25   | 225S/M | 24.7                    | 7.2                                   | 2.1                                                | 2.6                                              | 0.8472                        | 18                              | 40   | 340         | 60.0        | 875               | 89.3           | 91.5 | 91.8 | 0.64         | 0.77 | 0.82 | 30.8  |  |  |                                      |
| 22             | 30   | 225S/M | 29.4                    | 7.5                                   | 2.2                                                | 3.0                                              | 0.9884                        | 18                              | 40   | 365         | 60.0        | 875               | 89.8           | 92.0 | 92.5 | 0.64         | 0.75 | 0.80 | 37.3  |  |  |                                      |
| 30             | 40   | 250S/M | 40.0                    | 7.5                                   | 2.1                                                | 2.8                                              | 1.22                          | 17                              | 37   | 440         | 60.0        | 880               | 90.4           | 92.3 | 92.8 | 0.65         | 0.75 | 0.81 | 50.1  |  |  |                                      |
| 37             | 50   | 280S/M | 48.7                    | 6.5                                   | 1.9                                                | 2.2                                              | 0.0000                        | 25                              | 55   | 540         | 62.0        | 885               | 91.3           | 93.5 | 93.9 | 0.60         | 0.72 | 0.78 | 63.4  |  |  |                                      |
| 45             | 60   | 280S/M | 59.2                    | 6.5                                   | 2.0                                                | 2.4                                              | 0.0000                        | 20                              | 44   | 640         | 62.0        | 885               | 91.3           | 93.7 | 94.1 | 0.63         | 0.74 | 0.78 | 77.0  |  |  |                                      |
| 55             | 75   | 315S/M | 72.4                    | 6.5                                   | 1.8                                                | 2.2                                              | 0.0000                        | 28                              | 62   | 680         | 62.0        | 890               | 92.4           | 94.4 | 94.7 | 0.61         | 0.72 | 0.78 | 93.5  |  |  |                                      |
| 75             | 100  | 315S/M | 98.7                    | 6.6                                   | 1.9                                                | 2.2                                              | 4.37                          | 20                              | 44   | 876         | 62.0        | 885               | 92.6           | 94.8 | 95.0 | 0.63         | 0.75 | 0.80 | 124   |  |  |                                      |
| 90             | 125  | 315S/M | 118                     | 6.8                                   | 1.9                                                | 2.4                                              | 5.29                          | 23                              | 51   | 970         | 62.0        | 885               | 92.5           | 94.7 | 95.1 | 0.64         | 0.75 | 0.80 | 148   |  |  |                                      |
| 110            | 150  | 355M/L | 145                     | 6.4                                   | 1.5                                                | 2.2                                              | 12.6                          | 41                              | 90   | 1430        | 70.0        | 890               | 92.5           | 94.9 | 95.3 | 0.62         | 0.74 | 0.79 | 183   |  |  |                                      |
| 132            | 175  | 355M/L | 174                     | 6.5                                   | 1.6                                                | 2.2                                              | 13.2                          | 47                              | 103  | 1445        | 70.0        | 890               | 92.9           | 95.2 | 95.6 | 0.60         | 0.71 | 0.77 | 225   |  |  |                                      |
| 132            | 180  | 355M/L | 174                     | 6.5                                   | 1.6                                                | 2.2                                              | 13.2                          | 47                              | 103  | 1445        | 70.0        | 890               | 92.9           | 95.2 | 95.6 | 0.60         | 0.71 | 0.77 | 225   |  |  |                                      |
| 150            | 200  | 355M/L | 197                     | 7.0                                   | 1.6                                                | 2.2                                              | 15.9                          | 40                              | 88   | 1600        | 70.0        | 890               | 93.0           | 95.3 | 95.7 | 0.59         | 0.71 | 0.77 | 255   |  |  |                                      |
| 160            | 220  | 355M/L | 211                     | 6.6                                   | 1.6                                                | 2.2                                              | 16.3                          | 42                              | 92   | 1590        | 70.0        | 890               | 93.3           | 95.4 | 95.8 | 0.60         | 0.71 | 0.77 | 272   |  |  |                                      |
| 185            | 250  | 355M/L | 242                     | 6.5                                   | 1.6                                                | 2.2                                              | 17.3                          | 30                              | 66   | 1730        | 70.0        | 895               | 92.1           | 94.9 | 95.6 | 0.55         | 0.67 | 0.75 | 324   |  |  |                                      |
| 200            | 270  | 355M/L | 263                     | 6.8                                   | 1.6                                                | 2.1                                              | 19.5                          | 37                              | 81   | 1830        | 70.0        | 890               | 92.8           | 95.1 | 95.5 | 0.56         | 0.68 | 0.75 | 350   |  |  |                                      |
| 220            | 300  | 355M/L | 290                     | 6.8                                   | 1.6                                                | 2.2                                              | 20.4                          | 35                              | 77   | 1930        | 70.0        | 890               | 92.9           | 95.3 | 95.7 | 0.57         | 0.69 | 0.75 | 385   |  |  |                                      |

## W21 Cast Iron Frame IE3

| Output             |      | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |      |  | Full load current In (A) |
|--------------------|------|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|------|--|--------------------------|
|                    |      |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |      |  |                          |
|                    |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   | Efficiency     |      |      | Power Factor |      |      |      |  |                          |
| kW                 | HP   |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |      |  |                          |
| 2P-3000rpm-50HZ    |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |                          |
| 0.75               | 1    | 80     | 0.260                   | 7.5                       | 3.5                       | 3.5                     | 0.0008           | 25                              | 55   | 13.5        | 59.0        | 2825              | 80.0           | 82.0 | 82.0 | 0.63         | 0.76 | 0.82 | 1.61 |  |                          |
| 1.1                | 1.5  | 80     | 0.380                   | 7.4                       | 3.6                       | 3.6                     | 0.0009           | 23                              | 51   | 15.0        | 59.0        | 2830              | 81.0           | 83.0 | 83.0 | 0.63         | 0.76 | 0.82 | 2.33 |  |                          |
| 1.5                | 2    | 90L    | 0.510                   | 7.6                       | 3.3                       | 3.3                     | 0.0020           | 15                              | 33   | 18.5        | 62.0        | 2875              | 83.0           | 84.0 | 84.5 | 0.64         | 0.76 | 0.83 | 3.09 |  |                          |
| 2.2                | 3    | 90L    | 0.750                   | 7.5                       | 3.4                       | 3.5                     | 0.0026           | 12                              | 26   | 23.5        | 62.0        | 2870              | 83.5           | 85.5 | 86.0 | 0.65         | 0.77 | 0.83 | 4.45 |  |                          |
| 3                  | 4    | 100L   | 1.00                    | 8.5                       | 3.4                       | 3.4                     | 0.0064           | 15                              | 33   | 32.0        | 67.0        | 2910              | 85.0           | 86.5 | 87.2 | 0.69         | 0.81 | 0.86 | 5.77 |  |                          |
| 4                  | 5.5  | 112M   | 1.34                    | 7.7                       | 2.9                       | 3.5                     | 0.0080           | 22                              | 48   | 41.0        | 64.0        | 2900              | 87.0           | 88.0 | 88.3 | 0.69         | 0.80 | 0.86 | 7.60 |  |                          |
| 5.5                | 7.5  | 132S   | 1.83                    | 8.3                       | 2.6                       | 3.2                     | 0.0216           | 23                              | 51   | 65.0        | 67.0        | 2930              | 89.0           | 89.5 | 89.5 | 0.72         | 0.82 | 0.87 | 10.2 |  |                          |
| 7.5                | 10   | 132S   | 2.49                    | 8.5                       | 3.0                       | 3.4                     | 0.0252           | 17                              | 37   | 69.0        | 67.0        | 2935              | 87.5           | 90.0 | 90.2 | 0.69         | 0.80 | 0.86 | 14.0 |  |                          |
| 9.2                | 12.5 | 132M   | 3.06                    | 8.5                       | 2.9                       | 3.3                     | 0.0306           | 16                              | 35   | 78.0        | 67.0        | 2930              | 89.5           | 90.5 | 91.0 | 0.75         | 0.84 | 0.88 | 16.6 |  |                          |
| 11                 | 15   | 160M   | 3.63                    | 8.6                       | 2.3                       | 3.0                     | 0.0506           | 12                              | 26   | 110         | 70.0        | 2950              | 90.0           | 91.5 | 91.5 | 0.65         | 0.78 | 0.83 | 20.9 |  |                          |
| 15                 | 20   | 160M   | 4.96                    | 8.3                       | 2.4                       | 2.9                     | 0.0565           | 11                              | 24   | 115         | 70.0        | 2945              | 91.0           | 92.0 | 92.2 | 0.71         | 0.81 | 0.84 | 28.0 |  |                          |
| 18.5               | 25   | 160L   | 6.12                    | 9.0                       | 2.3                       | 2.7                     | 0.0650           | 11                              | 24   | 136         | 70.0        | 2945              | 91.5           | 92.6 | 92.6 | 0.67         | 0.79 | 0.85 | 33.9 |  |                          |
| 22                 | 30   | 180M   | 7.25                    | 8.6                       | 2.8                       | 2.7                     | 0.1192           | 9                               | 20   | 180         | 70.0        | 2955              | 92.0           | 93.0 | 93.0 | 0.75         | 0.83 | 0.87 | 39.2 |  |                          |
| 30                 | 40   | 200L   | 9.89                    | 7.6                       | 2.7                       | 2.4                     | 0.2063           | 35                              | 77   | 245         | 74.0        | 2955              | 91.5           | 93.0 | 93.5 | 0.75         | 0.83 | 0.86 | 53.9 |  |                          |
| 37                 | 50   | 200L   | 12.2                    | 8.4                       | 2.6                       | 2.6                     | 0.2242           | 16                              | 35   | 260         | 74.0        | 2960              | 92.5           | 93.5 | 93.8 | 0.76         | 0.84 | 0.87 | 65.4 |  |                          |
| 45                 | 60   | 225S/M | 14.8                    | 8.5                       | 2.4                       | 2.9                     | 0.4961           | 20                              | 44   | 410         | 82.0        | 2965              | 93.8           | 94.0 | 94.3 | 0.82         | 0.88 | 0.90 | 76.5 |  |                          |
| 55                 | 75   | 250S/M | 18.1                    | 8.5                       | 2.3                       | 3.0                     | 0.5303           | 18                              | 40   | 470         | 82.0        | 2960              | 93.8           | 94.5 | 94.5 | 0.85         | 0.89 | 0.91 | 92.3 |  |                          |
| 75                 | 100  | 280S/M | 24.5                    | 7.0                       | 1.6                       | 2.6                     | 1.20             | 36                              | 79   | 700         | 83.0        | 2975              | 94.2           | 95.0 | 95.0 | 0.83         | 0.88 | 0.89 | 128  |  |                          |
| 90                 | 125  | 280S/M | 29.5                    | 8.0                       | 2.2                       | 2.8                     | 1.31             | 42                              | 92   | 780         | 83.0        | 2975              | 93.8           | 95.0 | 95.2 | 0.82         | 0.88 | 0.90 | 152  |  |                          |
| 110                | 150  | 315S/M | 36.0                    | 8.0                       | 1.8                       | 2.6                     | 1.40             | 25                              | 55   | 830         | 83.0        | 2975              | 94.5           | 95.4 | 95.4 | 0.76         | 0.84 | 0.88 | 189  |  |                          |
| 132                | 175  | 315S/M | 43.2                    | 7.8                       | 1.9                       | 2.6                     | 1.62             | 30                              | 66   | 900         | 81.0        | 2975              | 94.7           | 95.6 | 95.6 | 0.79         | 0.87 | 0.89 | 224  |  |                          |
| 160                | 220  | 315S/M | 52.4                    | 8.2                       | 1.9                       | 2.6                     | 1.97             | 30                              | 66   | 990         | 81.0        | 2975              | 95.0           | 95.8 | 95.8 | 0.79         | 0.86 | 0.89 | 271  |  |                          |
| 200                | 270  | 355M/L | 65.3                    | 7.7                       | 2.2                       | 2.7                     | 4.85             | 50                              | 110  | 1490        | 81.0        | 2985              | 94.0           | 95.0 | 95.8 | 0.88         | 0.90 | 0.91 | 331  |  |                          |
| High-Output Design |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |                          |
| 0.75               | 1    | 90S    | 0.250                   | 8.2                       | 3.3                       | 3.4                     | 0.0015           | 24                              | 53   | 17.0        | 62.0        | 2900              | 79.0           | 82.5 | 83.0 | 0.63         | 0.75 | 0.82 | 1.59 |  |                          |
| 1.1                | 1.5  | 90S    | 0.370                   | 7.8                       | 3.3                       | 3.3                     | 0.0018           | 19                              | 42   | 17.5        | 62.0        | 2880              | 82.0           | 84.2 | 84.5 | 0.63         | 0.75 | 0.82 | 2.29 |  |                          |
| 1.5                | 2    | 90S    | 0.510                   | 7.6                       | 3.3                       | 3.3                     | 0.0020           | 15                              | 33   | 18.5        | 62.0        | 2875              | 83.0           | 84.0 | 84.5 | 0.64         | 0.76 | 0.83 | 3.09 |  |                          |
| 4                  | 5.5  | 132S   | 1.33                    | 7.5                       | 2.3                       | 3.1                     | 0.0180           | 24                              | 53   | 61.0        | 67.0        | 2930              | 86.9           | 88.7 | 89.0 | 0.73         | 0.82 | 0.87 | 7.46 |  |                          |
| 5.5                | 7.5  | 132M   | 1.83                    | 8.3                       | 2.6                       | 3.2                     | 0.0216           | 23                              | 51   | 65.0        | 67.0        | 2930              | 89.0           | 89.5 | 89.5 | 0.72         | 0.82 | 0.87 | 10.2 |  |                          |
| 7.5                | 10   | 132M   | 2.49                    | 8.5                       | 3.0                       | 3.4                     | 0.0252           | 17                              | 37   | 69.0        | 67.0        | 2935              | 87.5           | 90.0 | 90.2 | 0.69         | 0.80 | 0.86 | 14.0 |  |                          |
| 11                 | 15   | 132M   | 3.66                    | 8.2                       | 2.7                       | 3.0                     | 0.0306           | 11                              | 24   | 78.0        | 67.0        | 2925              | 90.6           | 91.1 | 91.2 | 0.75         | 0.85 | 0.89 | 19.6 |  |                          |
| 15                 | 20   | 160L   | 4.96                    | 8.3                       | 2.4                       | 2.9                     | 0.0565           | 11                              | 24   | 115         | 70.0        | 2945              | 91.0           | 92.0 | 92.2 | 0.71         | 0.81 | 0.84 | 28.0 |  |                          |
| 22                 | 30   | 180L   | 7.25                    | 8.6                       | 2.8                       | 2.7                     | 0.1192           | 9                               | 20   | 180         | 70.0        | 2955              | 92.0           | 93.0 | 93.0 | 0.75         | 0.83 | 0.87 | 39.2 |  |                          |
| 200                | 270  | 315S/M | 65.4                    | 7.6                       | 2.2                       | 2.9                     | 2.03             | 49                              | 108  | 1045        | 81.0        | 2980              | 95.0           | 95.8 | 95.9 | 0.81         | 0.86 | 0.88 | 342  |  |                          |



## W21 Cast Iron Frame IE3

| Output             |      | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|------|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
|                    |      |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| kW                 | HP   |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 2P-3000mp-50HZ     |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 2805              | 80.9           | 82.2 | 81.6 | 0.68         | 0.80 | 0.85 | 1.64                     | 2835              | 79.1           | 81.7 | 82.1 | 0.59         | 0.72 | 0.79 | 1.61                     |
| 1.1                | 1.5  | 2810              | 81.0           | 83.0 | 83.0 | 0.69         | 0.80 | 0.85 | 2.37                     | 2840              | 81.0           | 83.0 | 83.0 | 0.58         | 0.72 | 0.79 | 2.33                     |
| 1.5                | 2    | 2860              | 83.0           | 84.0 | 84.5 | 0.69         | 0.80 | 0.85 | 3.17                     | 2885              | 83.0           | 84.0 | 84.5 | 0.59         | 0.72 | 0.80 | 3.09                     |
| 2.2                | 3    | 2855              | 84.0           | 85.0 | 86.0 | 0.70         | 0.81 | 0.86 | 4.52                     | 2880              | 83.0           | 85.0 | 86.0 | 0.61         | 0.74 | 0.81 | 4.39                     |
| 3                  | 4    | 2900              | 84.5           | 86.0 | 87.2 | 0.75         | 0.84 | 0.88 | 5.94                     | 2915              | 84.5           | 86.5 | 87.2 | 0.66         | 0.78 | 0.84 | 5.70                     |
| 4                  | 5.5  | 2890              | 87.0           | 88.0 | 88.3 | 0.73         | 0.83 | 0.88 | 7.82                     | 2905              | 87.0           | 88.0 | 88.3 | 0.65         | 0.77 | 0.84 | 7.50                     |
| 5.5                | 7.5  | 2920              | 89.0           | 89.5 | 89.5 | 0.76         | 0.85 | 0.89 | 10.5                     | 2935              | 88.5           | 89.5 | 89.5 | 0.68         | 0.79 | 0.85 | 10.1                     |
| 7.5                | 10   | 2925              | 87.5           | 90.0 | 90.2 | 0.74         | 0.84 | 0.88 | 14.4                     | 2940              | 87.5           | 90.0 | 90.2 | 0.65         | 0.77 | 0.83 | 13.9                     |
| 9.2                | 12.5 | 2920              | 89.5           | 90.5 | 91.0 | 0.79         | 0.87 | 0.90 | 17.1                     | 2935              | 89.5           | 90.5 | 91.0 | 0.71         | 0.82 | 0.87 | 16.2                     |
| 11                 | 15   | 2945              | 90.0           | 91.5 | 91.5 | 0.72         | 0.82 | 0.85 | 21.5                     | 2955              | 90.0           | 91.5 | 91.5 | 0.61         | 0.74 | 0.81 | 20.6                     |
| 15                 | 20   | 2940              | 91.0           | 92.0 | 92.2 | 0.74         | 0.82 | 0.85 | 29.1                     | 2950              | 91.0           | 92.0 | 92.2 | 0.68         | 0.80 | 0.83 | 27.3                     |
| 18.5               | 25   | 2940              | 91.5           | 92.6 | 92.6 | 0.70         | 0.81 | 0.86 | 35.3                     | 2950              | 91.5           | 92.6 | 92.6 | 0.63         | 0.77 | 0.84 | 33.1                     |
| 22                 | 30   | 2950              | 92.0           | 93.0 | 93.0 | 0.78         | 0.85 | 0.88 | 40.8                     | 2955              | 92.0           | 93.0 | 93.0 | 0.72         | 0.81 | 0.86 | 38.3                     |
| 30                 | 40   | 2950              | 91.5           | 93.0 | 93.5 | 0.76         | 0.84 | 0.87 | 56.0                     | 2960              | 91.5           | 93.0 | 93.5 | 0.74         | 0.82 | 0.85 | 52.5                     |
| 37                 | 50   | 2955              | 92.5           | 93.5 | 93.8 | 0.81         | 0.86 | 0.88 | 68.1                     | 2960              | 92.3           | 93.2 | 93.8 | 0.73         | 0.82 | 0.86 | 63.8                     |
| 45                 | 60   | 2960              | 93.8           | 94.0 | 94.3 | 0.84         | 0.89 | 0.91 | 79.7                     | 2970              | 93.8           | 94.0 | 94.3 | 0.80         | 0.87 | 0.89 | 74.6                     |
| 55                 | 75   | 2955              | 93.8           | 94.5 | 94.5 | 0.86         | 0.90 | 0.92 | 96.1                     | 2960              | 93.8           | 94.5 | 94.5 | 0.83         | 0.88 | 0.90 | 90.0                     |
| 75                 | 100  | 2970              | 94.0           | 95.0 | 95.0 | 0.84         | 0.89 | 0.90 | 133                      | 2975              | 94.2           | 95.0 | 95.0 | 0.80         | 0.86 | 0.88 | 125                      |
| 90                 | 125  | 2975              | 93.8           | 95.0 | 95.2 | 0.84         | 0.89 | 0.90 | 160                      | 2980              | 93.8           | 95.0 | 95.2 | 0.80         | 0.87 | 0.89 | 148                      |
| 110                | 150  | 2970              | 94.5           | 95.4 | 95.4 | 0.78         | 0.85 | 0.89 | 197                      | 2975              | 94.3           | 95.4 | 95.4 | 0.72         | 0.82 | 0.87 | 184                      |
| 132                | 175  | 2970              | 94.7           | 95.6 | 95.6 | 0.81         | 0.88 | 0.89 | 236                      | 2975              | 94.7           | 95.6 | 95.6 | 0.75         | 0.86 | 0.88 | 218                      |
| 160                | 220  | 2970              | 95.0           | 95.8 | 95.8 | 0.81         | 0.87 | 0.90 | 282                      | 2975              | 94.8           | 95.8 | 95.8 | 0.77         | 0.85 | 0.88 | 264                      |
| 200                | 270  | 2980              | 94.0           | 95.0 | 95.8 | 0.89         | 0.91 | 0.91 | 349                      | 2985              | 94.0           | 95.2 | 95.8 | 0.87         | 0.89 | 0.91 | 319                      |
| High-Output Design |      |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 2885              | 79.5           | 82.5 | 82.5 | 0.68         | 0.78 | 0.84 | 1.64                     | 2910              | 78.4           | 82.3 | 83.1 | 0.60         | 0.72 | 0.79 | 1.59                     |
| 1.1                | 1.5  | 2865              | 82.6           | 84.2 | 84.0 | 0.68         | 0.79 | 0.84 | 2.37                     | 2890              | 81.4           | 84.0 | 84.7 | 0.59         | 0.72 | 0.80 | 2.26                     |
| 1.5                | 2    | 2860              | 83.0           | 84.0 | 84.5 | 0.69         | 0.80 | 0.85 | 3.17                     | 2885              | 83.0           | 84.0 | 84.5 | 0.59         | 0.72 | 0.80 | 3.09                     |
| 4                  | 5.5  | 2920              | 87.1           | 88.6 | 88.7 | 0.76         | 0.85 | 0.89 | 7.70                     | 2935              | 86.6           | 88.6 | 89.2 | 0.69         | 0.80 | 0.86 | 7.25                     |
| 5.5                | 7.5  | 2920              | 89.0           | 89.5 | 89.5 | 0.76         | 0.85 | 0.89 | 10.5                     | 2935              | 88.5           | 89.5 | 89.5 | 0.68         | 0.79 | 0.85 | 10.1                     |
| 7.5                | 10   | 2925              | 87.5           | 90.0 | 90.2 | 0.74         | 0.84 | 0.88 | 14.4                     | 2940              | 87.5           | 90.0 | 90.2 | 0.65         | 0.77 | 0.83 | 13.9                     |
| 11                 | 15   | 2915              | 90.9           | 91.0 | 91.2 | 0.80         | 0.87 | 0.90 | 20.4                     | 2930              | 90.2           | 91.1 | 91.4 | 0.72         | 0.82 | 0.87 | 19.2                     |
| 15                 | 20   | 2940              | 91.0           | 92.0 | 92.2 | 0.74         | 0.82 | 0.85 | 29.1                     | 2950              | 91.0           | 92.0 | 92.2 | 0.68         | 0.80 | 0.83 | 27.3                     |
| 22                 | 30   | 2950              | 92.0           | 93.0 | 93.0 | 0.78         | 0.85 | 0.88 | 40.8                     | 2955              | 92.0           | 93.0 | 93.0 | 0.72         | 0.81 | 0.86 | 38.3                     |
| 200                | 270  | 2975              | 95.0           | 95.8 | 95.9 | 0.82         | 0.87 | 0.89 | 356                      | 2980              | 95.0           | 95.8 | 95.9 | 0.78         | 0.84 | 0.87 | 333                      |

## W21 Cast Iron Frame IE3

| Output             |      | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |              |      |      |                          |
|--------------------|------|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |      |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |      |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP   |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 2P-3000rpm-60HZ    |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 80     | 0.260                   | 7.5                       | 3.5                       | 3.5                     | 0.0008           | 25                              | 55   | 13.5        | 59.0        | 3450              | 75.5           | 80.0 | 81.5 | 0.62         | 0.74 | 0.81 | 1.43                     |
| 1.1                | 1.5  | 80     | 0.380                   | 7.4                       | 3.6                       | 3.6                     | 0.0009           | 23                              | 51   | 15.0        | 59.0        | 3450              | 78.5           | 81.5 | 84.0 | 0.62         | 0.74 | 0.81 | 2.03                     |
| 1.5                | 2    | 90L    | 0.510                   | 7.6                       | 3.3                       | 3.3                     | 0.0020           | 15                              | 33   | 18.5        | 62.0        | 3485              | 80.0           | 82.5 | 85.5 | 0.64         | 0.75 | 0.82 | 2.69                     |
| 2.2                | 3    | 90L    | 0.750                   | 7.5                       | 3.4                       | 3.5                     | 0.0026           | 12                              | 26   | 23.5        | 62.0        | 3480              | 84.0           | 85.5 | 86.5 | 0.64         | 0.76 | 0.83 | 3.85                     |
| 3                  | 4    | 100L   | 1.00                    | 8.5                       | 3.4                       | 3.4                     | 0.0064           | 15                              | 33   | 32.0        | 67.0        | 3510              | 82.5           | 86.5 | 88.5 | 0.68         | 0.79 | 0.85 | 5.01                     |
| 4                  | 5.5  | 112M   | 1.34                    | 7.7                       | 2.9                       | 3.5                     | 0.0080           | 22                              | 48   | 41.0        | 64.0        | 3505              | 85.5           | 87.5 | 88.5 | 0.67         | 0.79 | 0.85 | 6.67                     |
| 5.5                | 7.5  | 132S   | 1.83                    | 8.3                       | 2.6                       | 3.2                     | 0.0216           | 23                              | 51   | 65.0        | 67.0        | 3530              | 85.5           | 87.5 | 89.5 | 0.70         | 0.81 | 0.86 | 8.97                     |
| 7.5                | 10   | 132S   | 2.49                    | 8.5                       | 3.0                       | 3.4                     | 0.0252           | 17                              | 37   | 69.0        | 67.0        | 3535              | 86.5           | 89.5 | 90.2 | 0.68         | 0.79 | 0.85 | 12.3                     |
| 9.2                | 12.5 | 132M   | 3.06                    | 8.5                       | 2.9                       | 3.3                     | 0.0306           | 16                              | 35   | 78.0        | 67.0        | 3530              | 88.5           | 90.2 | 91.0 | 0.73         | 0.83 | 0.87 | 14.6                     |
| 11                 | 15   | 160M   | 3.63                    | 8.6                       | 2.3                       | 3.0                     | 0.0506           | 12                              | 26   | 110         | 70.0        | 3545              | 91.5           | 92.0 | 92.0 | 0.61         | 0.74 | 0.81 | 18.5                     |
| 15                 | 20   | 160M   | 4.96                    | 8.3                       | 2.4                       | 2.9                     | 0.0565           | 11                              | 24   | 115         | 70.0        | 3540              | 91.1           | 92.2 | 92.8 | 0.65         | 0.77 | 0.82 | 24.7                     |
| 18.5               | 25   | 160L   | 6.12                    | 9.0                       | 2.3                       | 2.7                     | 0.0650           | 11                              | 24   | 136         | 70.0        | 3540              | 91.7           | 93.0 | 93.0 | 0.63         | 0.74 | 0.83 | 30.1                     |
| 22                 | 30   | 180M   | 7.25                    | 8.6                       | 2.8                       | 2.7                     | 0.1192           | 9                               | 20   | 180         | 70.0        | 3550              | 92.0           | 93.0 | 93.0 | 0.75         | 0.82 | 0.86 | 34.5                     |
| 30                 | 40   | 200L   | 9.89                    | 7.6                       | 2.7                       | 2.4                     | 0.2063           | 35                              | 77   | 245         | 74.0        | 3565              | 91.6           | 93.0 | 93.7 | 0.70         | 0.80 | 0.84 | 47.8                     |
| 37                 | 50   | 200L   | 12.2                    | 8.4                       | 2.6                       | 2.6                     | 0.2242           | 16                              | 35   | 260         | 74.0        | 3550              | 92.4           | 93.5 | 94.0 | 0.73         | 0.83 | 0.86 | 57.4                     |
| 45                 | 60   | 225S/M | 14.8                    | 8.5                       | 2.4                       | 2.9                     | 0.4961           | 20                              | 44   | 410         | 82.0        | 3570              | 93.9           | 94.0 | 94.5 | 0.78         | 0.86 | 0.89 | 67.2                     |
| 55                 | 75   | 250S/M | 18.1                    | 8.5                       | 2.3                       | 3.0                     | 0.5303           | 18                              | 40   | 470         | 82.0        | 3550              | 93.0           | 93.3 | 93.6 | 0.79         | 0.88 | 0.90 | 81.9                     |
| 75                 | 100  | 280S/M | 24.5                    | 7.0                       | 1.6                       | 2.6                     | 1.20             | 36                              | 79   | 700         | 83.0        | 3575              | 93.0           | 94.5 | 95.0 | 0.78         | 0.86 | 0.89 | 111                      |
| 90                 | 125  | 280S/M | 29.5                    | 8.0                       | 2.2                       | 2.8                     | 1.31             | 42                              | 92   | 780         | 83.0        | 3580              | 93.0           | 94.5 | 95.0 | 0.78         | 0.87 | 0.89 | 134                      |
| 110                | 150  | 315S/M | 36.0                    | 8.0                       | 1.8                       | 2.6                     | 1.40             | 25                              | 55   | 830         | 83.0        | 3570              | 94.4           | 95.6 | 95.6 | 0.70         | 0.81 | 0.86 | 168                      |
| 132                | 175  | 315S/M | 43.2                    | 7.8                       | 1.9                       | 2.6                     | 1.62             | 30                              | 66   | 900         | 81.0        | 3570              | 94.7           | 95.8 | 95.8 | 0.75         | 0.84 | 0.88 | 197                      |
| 160                | 220  | 315S/M | 52.4                    | 8.2                       | 1.9                       | 2.6                     | 1.97             | 30                              | 66   | 990         | 81.0        | 3570              | 95.1           | 95.9 | 95.9 | 0.73         | 0.83 | 0.88 | 238                      |
| 200                | 270  | 355M/L | 65.3                    | 7.7                       | 2.2                       | 2.7                     | 4.85             | 50                              | 110  | 1490        | 81.0        | 3585              | 93.0           | 94.0 | 95.8 | 0.86         | 0.91 | 0.91 | 288                      |
| High-Output Design |      |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |                          |
| 0.75               | 1    | 90S    | 0.250                   | 8.2                       | 3.3                       | 3.4                     | 0.0015           | 24                              | 53   | 17.0        | 62.0        | 3500              | 74.0           | 78.5 | 81.5 | 0.64         | 0.75 | 0.81 | 1.43                     |
| 1.1                | 1.5  | 90S    | 0.370                   | 7.8                       | 3.3                       | 3.3                     | 0.0018           | 19                              | 42   | 17.5        | 62.0        | 3490              | 77.0           | 81.5 | 84.0 | 0.63         | 0.75 | 0.81 | 2.03                     |
| 1.5                | 2    | 90S    | 0.510                   | 7.6                       | 3.3                       | 3.3                     | 0.0020           | 15                              | 33   | 18.5        | 62.0        | 3485              | 80.0           | 82.5 | 85.5 | 0.64         | 0.75 | 0.82 | 2.69                     |
| 4                  | 5.5  | 132S   | 1.33                    | 7.5                       | 2.3                       | 3.1                     | 0.0180           | 24                              | 53   | 61.0        | 67.0        | 3520              | 82.5           | 86.5 | 88.5 | 0.71         | 0.81 | 0.86 | 6.60                     |
| 5.5                | 7.5  | 132M   | 1.83                    | 8.3                       | 2.6                       | 3.2                     | 0.0216           | 23                              | 51   | 65.0        | 67.0        | 3530              | 85.5           | 87.5 | 89.5 | 0.70         | 0.81 | 0.86 | 8.97                     |
| 7.5                | 10   | 132M   | 2.49                    | 8.5                       | 3.0                       | 3.4                     | 0.0252           | 17                              | 37   | 69.0        | 67.0        | 3535              | 86.5           | 89.5 | 90.2 | 0.68         | 0.79 | 0.85 | 12.3                     |
| 11                 | 15   | 132M   | 3.66                    | 8.2                       | 2.7                       | 3.0                     | 0.0306           | 11                              | 24   | 78.0        | 67.0        | 3525              | 88.5           | 90.2 | 91.0 | 0.74         | 0.84 | 0.88 | 17.2                     |
| 15                 | 20   | 160L   | 4.96                    | 8.3                       | 2.4                       | 2.9                     | 0.0565           | 11                              | 24   | 115         | 70.0        | 3540              | 91.1           | 92.2 | 92.8 | 0.65         | 0.77 | 0.82 | 24.7                     |
| 22                 | 30   | 180L   | 7.25                    | 8.6                       | 2.8                       | 2.7                     | 0.1192           | 9                               | 20   | 180         | 70.0        | 3550              | 92.0           | 93.0 | 93.0 | 0.75         | 0.82 | 0.86 | 34.5                     |
| 200                | 270  | 315S/M | 65.4                    | 7.6                       | 2.2                       | 2.9                     | 2.03             | 49                              | 108  | 1045        | 81.0        | 3575              | 94.6           | 95.7 | 96.0 | 0.78         | 0.85 | 0.88 | 297                      |

## W21 Cast Iron Frame IE3

| Output             |     | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/Ln | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |      | Full load current In (A) |
|--------------------|-----|---------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|------|--------------------------|
|                    |     |         |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |      |                          |
|                    |     |         |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |      |                          |
| kW                 | HP  |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |      |                          |
| 4P-1500mp-50HZ     |     |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |      |                          |
| 0.75               | 1   | 80      | 0.510                   | 6.7                       | 3.0                       | 3.3                     | 0.0032           | 18                              | 40   | 14.5        | 44.0        | 1420              | 80.0           | 82.0 | 82.5 | 0.63         | 0.76 | 0.82 | 1.60 |                          |
| 1.1                | 1.5 | 90S     | 0.740                   | 7.6                       | 2.5                       | 3.3                     | 0.0055           | 15                              | 33   | 19.5        | 49.0        | 1455              | 83.0           | 84.5 | 84.8 | 0.59         | 0.72 | 0.80 | 2.34 |                          |
| 1.5                | 2   | 90L     | 1.01                    | 7.4                       | 2.6                       | 3.4                     | 0.0066           | 13                              | 29   | 23.0        | 49.0        | 1450              | 84.0           | 86.0 | 86.0 | 0.58         | 0.72 | 0.80 | 3.15 |                          |
| 2.2                | 3   | 100L    | 1.49                    | 7.4                       | 3.2                       | 3.5                     | 0.0090           | 18                              | 40   | 31.5        | 53.0        | 1435              | 86.5           | 87.0 | 87.0 | 0.60         | 0.73 | 0.80 | 4.56 |                          |
| 3                  | 4   | 100L    | 2.03                    | 7.8                       | 3.5                       | 3.7                     | 0.0120           | 15                              | 33   | 40.0        | 53.0        | 1440              | 87.0           | 88.0 | 88.0 | 0.60         | 0.73 | 0.80 | 6.15 |                          |
| 4                  | 5.5 | 112M    | 2.69                    | 7.0                       | 2.3                       | 3.1                     | 0.0182           | 15                              | 33   | 44.0        | 56.0        | 1450              | 86.0           | 88.0 | 88.8 | 0.60         | 0.72 | 0.79 | 8.03 |                          |
| 5.5                | 7.5 | 132M    | 3.66                    | 8.5                       | 2.4                       | 3.4                     | 0.0528           | 15                              | 33   | 69.0        | 56.0        | 1465              | 87.5           | 89.0 | 89.8 | 0.67         | 0.79 | 0.85 | 10.4 |                          |
| 5.5                | 7.5 | 132S    | 3.66                    | 8.5                       | 2.4                       | 3.4                     | 0.0528           | 15                              | 33   | 69.0        | 56.0        | 1465              | 87.5           | 89.0 | 89.8 | 0.67         | 0.79 | 0.85 | 10.4 |                          |
| 7.5                | 10  | 132M    | 4.99                    | 8.5                       | 2.5                       | 3.4                     | 0.0642           | 13                              | 29   | 78.0        | 56.0        | 1465              | 87.5           | 90.0 | 90.6 | 0.67         | 0.78 | 0.84 | 14.2 |                          |
| 11                 | 15  | 160M    | 7.29                    | 7.5                       | 2.8                       | 3.0                     | 0.1071           | 12                              | 26   | 135         | 62.0        | 1470              | 89.5           | 91.0 | 91.5 | 0.62         | 0.73 | 0.80 | 21.7 |                          |
| 15                 | 20  | 160L    | 9.97                    | 6.3                       | 2.0                       | 2.4                     | 0.1263           | 11                              | 24   | 130         | 62.0        | 1465              | 89.7           | 91.2 | 92.1 | 0.65         | 0.76 | 0.82 | 28.7 |                          |
| 18.5               | 25  | 180M    | 12.3                    | 8.3                       | 2.7                       | 2.8                     | 0.2088           | 12                              | 26   | 175         | 64.0        | 1470              | 91.0           | 92.2 | 92.6 | 0.70         | 0.81 | 0.85 | 33.9 |                          |
| 22                 | 30  | 180L    | 14.5                    | 8.6                       | 2.8                       | 2.9                     | 0.2393           | 11                              | 24   | 225         | 64.0        | 1475              | 92.0           | 93.0 | 93.1 | 0.68         | 0.78 | 0.84 | 40.6 |                          |
| 30                 | 40  | 200L    | 19.7                    | 7.3                       | 2.7                       | 2.9                     | 0.3861           | 19                              | 42   | 280         | 67.0        | 1480              | 93.0           | 93.5 | 93.7 | 0.65         | 0.76 | 0.82 | 56.4 |                          |
| 37                 | 50  | 225S/M  | 24.4                    | 7.2                       | 2.2                       | 2.7                     | 0.6999           | 14                              | 31   | 380         | 70.0        | 1475              | 92.5           | 94.0 | 94.0 | 0.77         | 0.85 | 0.88 | 63.9 |                          |
| 45                 | 60  | 225S/M  | 29.6                    | 7.5                       | 2.5                       | 2.8                     | 0.8398           | 17                              | 37   | 400         | 70.0        | 1480              | 93.0           | 94.0 | 94.2 | 0.76         | 0.84 | 0.87 | 79.3 |                          |
| 55                 | 75  | 250S/M  | 36.2                    | 8.0                       | 2.8                       | 3.0                     | 1.15             | 9                               | 20   | 470         | 70.0        | 1480              | 93.0           | 94.2 | 94.6 | 0.70         | 0.80 | 0.85 | 98.7 |                          |
| 75                 | 100 | 280S/M  | 49.2                    | 7.4                       | 2.2                       | 2.4                     | 2.11             | 21                              | 46   | 660         | 70.0        | 1485              | 93.7           | 94.7 | 95.2 | 0.77         | 0.85 | 0.87 | 131  |                          |
| 90                 | 125 | 280S/M  | 59.0                    | 8.1                       | 2.4                       | 2.6                     | 2.72             | 22                              | 48   | 800         | 70.0        | 1485              | 94.0           | 95.0 | 95.3 | 0.78         | 0.85 | 0.88 | 155  |                          |
| 110                | 150 | 315S/M  | 72.2                    | 8.0                       | 2.4                       | 2.6                     | 3.33             | 29                              | 64   | 860         | 77.0        | 1485              | 94.1           | 95.2 | 95.6 | 0.75         | 0.84 | 0.87 | 191  |                          |
| 132                | 175 | 315S/M  | 86.6                    | 8.3                       | 2.5                       | 2.6                     | 3.63             | 34                              | 75   | 1000        | 77.0        | 1485              | 95.0           | 95.7 | 95.7 | 0.76         | 0.85 | 0.87 | 229  |                          |
| 160                | 220 | 315S/M  | 105                     | 8.2                       | 2.4                       | 2.7                     | 3.80             | 18                              | 40   | 1000        | 77.0        | 1485              | 95.2           | 95.7 | 95.9 | 0.75         | 0.84 | 0.87 | 277  |                          |
| 200                | 270 | 355M/L  | 131                     | 6.6                       | 2.1                       | 2.3                     | 7.58             | 40                              | 88   | 1525        | 79.0        | 1490              | 95.0           | 95.7 | 96.0 | 0.79         | 0.85 | 0.87 | 346  |                          |
| 250                | 340 | 355M/L  | 163                     | 7.3                       | 2.3                       | 2.4                     | 8.39             | 16                              | 35   | 1380        | 79.0        | 1490              | 95.4           | 96.0 | 96.2 | 0.73         | 0.82 | 0.85 | 441  |                          |
| 300                | 400 | 355M/L  | 196                     | 8.3                       | 2.2                       | 2.2                     | 10.3             | 17                              | 37   | 1750        | 79.0        | 1490              | 95.3           | 96.0 | 96.3 | 0.78         | 0.85 | 0.89 | 505  |                          |
| 315                | 430 | 355M/L  | 206                     | 8.1                       | 2.1                       | 2.7                     | 10.8             | 33                              | 73   | 1770        | 79.0        | 1490              | 95.4           | 96.0 | 96.3 | 0.78         | 0.85 | 0.88 | 537  |                          |
| High-Output Design |     |         |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |      |                          |
| 0.75               | 1   | 90S     | 0.500                   | 7.8                       | 2.4                       | 3.3                     | 0.0049           | 21                              | 46   | 18.5        | 49.0        | 1455              | 82.5           | 84.0 | 84.5 | 0.60         | 0.73 | 0.80 | 1.60 |                          |
| 1.5                | 2   | 100L    | 1.01                    | 7.7                       | 3.1                       | 3.4                     | 0.0082           | 25                              | 55   | 30.0        | 53.0        | 1440              | 86.0           | 87.0 | 87.0 | 0.61         | 0.73 | 0.80 | 3.11 |                          |
| 2.2                | 3   | 112M    | 1.48                    | 6.8                       | 2.0                       | 3.0                     | 0.0143           | 31                              | 68   | 41.0        | 56.0        | 1450              | 87.5           | 88.2 | 88.2 | 0.62         | 0.74 | 0.81 | 4.44 |                          |
| 3                  | 4   | 112M    | 2.01                    | 7.1                       | 2.3                       | 3.1                     | 0.0169           | 25                              | 55   | 43.0        | 56.0        | 1455              | 88.5           | 89.1 | 89.1 | 0.62         | 0.74 | 0.81 | 6.00 |                          |
| 110                | 150 | 280S/M  | 72.2                    | 8.0                       | 2.4                       | 2.6                     | 3.33             | 29                              | 64   | 860         | 77.0        | 1485              | 94.1           | 95.2 | 95.6 | 0.75         | 0.84 | 0.87 | 191  |                          |
| 200                | 270 | 315S/M* | 131                     | 7.8                       | 2.4                       | 2.6                     | 3.80             | 14                              | 31   | 1005        | 77.0        | 1485              | 95.0           | 95.7 | 96.0 | 0.76         | 0.84 | 0.87 | 346  |                          |

## W21 Cast Iron Frame IE3

| Output             |     | 380 V             |                |      |      |              |      |      |                          |                   | 415 V          |      |      |              |      |      |                          |  |
|--------------------|-----|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|--|
|                    |     | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |  |
|                    |     |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |  |
| kW                 | HP  |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |  |
| 4P-1500mp-50HZ     |     |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |  |
| 0.75               | 1   | 1410              | 80.8           | 82.0 | 82.5 | 0.68         | 0.79 | 0.84 | 1.64                     | 1425              | 79.1           | 81.8 | 82.8 | 0.60         | 0.73 | 0.80 | 1.58                     |  |
| 1.1                | 1.5 | 1450              | 84.0           | 84.7 | 84.3 | 0.64         | 0.76 | 0.83 | 2.39                     | 1460              | 82.0           | 84.1 | 84.8 | 0.55         | 0.69 | 0.77 | 2.34                     |  |
| 1.5                | 2   | 1445              | 85.0           | 86.2 | 85.6 | 0.63         | 0.76 | 0.83 | 3.21                     | 1455              | 83.1           | 85.7 | 86.1 | 0.54         | 0.68 | 0.77 | 3.15                     |  |
| 2.2                | 3   | 1430              | 87.2           | 87.1 | 86.7 | 0.65         | 0.77 | 0.83 | 4.64                     | 1440              | 85.7           | 86.8 | 87.2 | 0.57         | 0.70 | 0.78 | 4.50                     |  |
| 3                  | 4   | 1430              | 87.7           | 88.0 | 87.7 | 0.65         | 0.77 | 0.83 | 6.26                     | 1445              | 86.3           | 87.7 | 88.1 | 0.56         | 0.70 | 0.78 | 6.07                     |  |
| 4                  | 5.5 | 1445              | 86.0           | 88.0 | 88.8 | 0.65         | 0.76 | 0.81 | 8.25                     | 1455              | 86.0           | 88.0 | 88.8 | 0.57         | 0.70 | 0.77 | 7.93                     |  |
| 5.5                | 7.5 | 1460              | 88.5           | 89.0 | 89.8 | 0.71         | 0.82 | 0.87 | 10.7                     | 1470              | 86.5           | 89.0 | 89.8 | 0.64         | 0.76 | 0.83 | 10.3                     |  |
| 5.5                | 7.5 | 1460              | 88.5           | 89.0 | 89.8 | 0.71         | 0.82 | 0.87 | 10.7                     | 1470              | 86.5           | 89.0 | 89.8 | 0.64         | 0.76 | 0.83 | 10.3                     |  |
| 7.5                | 10  | 1460              | 88.5           | 90.0 | 90.6 | 0.71         | 0.81 | 0.86 | 14.6                     | 1470              | 86.5           | 90.0 | 90.6 | 0.63         | 0.75 | 0.83 | 13.9                     |  |
| 11                 | 15  | 1465              | 89.5           | 91.0 | 91.5 | 0.64         | 0.75 | 0.82 | 22.3                     | 1475              | 89.5           | 91.0 | 91.5 | 0.60         | 0.70 | 0.78 | 21.4                     |  |
| 15                 | 20  | 1460              | 89.7           | 91.2 | 92.1 | 0.70         | 0.79 | 0.84 | 29.5                     | 1470              | 89.7           | 91.2 | 92.1 | 0.60         | 0.73 | 0.80 | 28.3                     |  |
| 18.5               | 25  | 1465              | 91.0           | 92.2 | 92.6 | 0.73         | 0.84 | 0.87 | 34.9                     | 1475              | 91.0           | 92.2 | 92.6 | 0.65         | 0.78 | 0.84 | 33.1                     |  |
| 22                 | 30  | 1470              | 92.0           | 93.0 | 93.1 | 0.70         | 0.80 | 0.85 | 42.2                     | 1475              | 91.5           | 93.0 | 93.1 | 0.66         | 0.76 | 0.83 | 39.6                     |  |
| 30                 | 40  | 1475              | 93.0           | 93.5 | 93.7 | 0.69         | 0.79 | 0.84 | 57.9                     | 1480              | 93.0           | 93.5 | 93.7 | 0.60         | 0.73 | 0.80 | 55.7                     |  |
| 37                 | 50  | 1475              | 92.5           | 94.0 | 94.0 | 0.78         | 0.86 | 0.89 | 66.6                     | 1480              | 92.4           | 94.0 | 94.0 | 0.76         | 0.84 | 0.87 | 62.4                     |  |
| 45                 | 60  | 1475              | 93.0           | 94.0 | 94.2 | 0.76         | 0.85 | 0.88 | 82.5                     | 1480              | 93.0           | 94.0 | 94.2 | 0.72         | 0.83 | 0.86 | 77.3                     |  |
| 55                 | 75  | 1480              | 93.0           | 94.2 | 94.6 | 0.74         | 0.82 | 0.86 | 103                      | 1485              | 93.0           | 94.2 | 94.6 | 0.71         | 0.80 | 0.84 | 96.3                     |  |
| 75                 | 100 | 1480              | 93.7           | 94.7 | 95.2 | 0.79         | 0.86 | 0.88 | 136                      | 1485              | 93.7           | 94.7 | 95.2 | 0.75         | 0.84 | 0.86 | 127                      |  |
| 90                 | 125 | 1485              | 94.0           | 95.0 | 95.3 | 0.80         | 0.86 | 0.89 | 161                      | 1485              | 94.0           | 95.0 | 95.3 | 0.75         | 0.84 | 0.87 | 151                      |  |
| 110                | 150 | 1480              | 94.1           | 95.3 | 95.6 | 0.76         | 0.85 | 0.88 | 199                      | 1485              | 94.1           | 95.2 | 95.6 | 0.73         | 0.83 | 0.86 | 186                      |  |
| 132                | 175 | 1480              | 95.0           | 95.7 | 95.7 | 0.78         | 0.86 | 0.88 | 238                      | 1485              | 95.0           | 95.7 | 95.7 | 0.73         | 0.84 | 0.86 | 223                      |  |
| 160                | 220 | 1480              | 95.2           | 95.7 | 95.9 | 0.77         | 0.85 | 0.88 | 288                      | 1485              | 95.0           | 95.7 | 95.9 | 0.70         | 0.83 | 0.85 | 273                      |  |
| 200                | 270 | 1485              | 95.0           | 95.7 | 96.0 | 0.81         | 0.86 | 0.88 | 360                      | 1490              | 94.7           | 95.7 | 96.0 | 0.77         | 0.84 | 0.86 | 337                      |  |
| 250                | 340 | 1490              | 95.4           | 96.0 | 96.2 | 0.76         | 0.84 | 0.86 | 459                      | 1490              | 95.2           | 96.0 | 96.2 | 0.70         | 0.80 | 0.84 | 430                      |  |
| 300                | 400 | 1490              | 95.3           | 96.0 | 96.3 | 0.80         | 0.86 | 0.90 | 526                      | 1490              | 95.2           | 96.0 | 96.3 | 0.75         | 0.84 | 0.88 | 492                      |  |
| 315                | 430 | 1490              | 95.4           | 96.0 | 96.3 | 0.81         | 0.86 | 0.88 | 565                      | 1490              | 95.4           | 96.0 | 96.3 | 0.75         | 0.83 | 0.87 | 523                      |  |
| High-Output Design |     |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |  |
| 0.75               | 1   | 1450              | 83.2           | 84.1 | 84.0 | 0.64         | 0.76 | 0.83 | 1.63                     | 1460              | 81.8           | 83.8 | 84.6 | 0.56         | 0.70 | 0.78 | 1.58                     |  |
| 1.5                | 2   | 1430              | 86.5           | 86.9 | 86.4 | 0.65         | 0.77 | 0.83 | 3.18                     | 1445              | 85.6           | 87.0 | 87.3 | 0.58         | 0.71 | 0.78 | 3.06                     |  |
| 2.2                | 3   | 1445              | 87.9           | 88.1 | 87.6 | 0.66         | 0.77 | 0.83 | 4.60                     | 1455              | 87.2           | 88.2 | 88.5 | 0.59         | 0.72 | 0.79 | 4.38                     |  |
| 3                  | 4   | 1450              | 88.6           | 89.0 | 89.0 | 0.66         | 0.77 | 0.83 | 6.17                     | 1460              | 88.1           | 89.1 | 89.1 | 0.59         | 0.71 | 0.79 | 5.93                     |  |
| 110                | 150 | 1480              | 94.1           | 95.3 | 95.6 | 0.76         | 0.85 | 0.88 | 199                      | 1485              | 94.1           | 95.2 | 95.6 | 0.73         | 0.83 | 0.86 | 186                      |  |
| 200                | 270 | 1480              | 95.0           | 95.7 | 96.0 | 0.79         | 0.86 | 0.88 | 360                      | 1485              | 94.7           | 95.7 | 96.0 | 0.73         | 0.82 | 0.86 | 337                      |  |



## W21 Cast Iron Frame IE3

| Output             |     | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/I <sub>n</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>n</sub> | Break-down Torque T <sub>b</sub> /T <sub>n</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |      |      |      |                                      |  |
|--------------------|-----|---------|-------------------------|---------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|--------------------------------------|--|
|                    |     |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Full load current I <sub>n</sub> (A) |  |
|                    |     |         |                         |                                       |                                                    |                                                  |                               | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |                                      |  |
| kW                 | HP  |         |                         |                                       |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |                                      |  |
| 4P-1500rpm-60HZ    |     |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |      |      |      |                                      |  |
| 0.75               | 1   | 80      | 0.510                   | 6.7                                   | 3.0                                                | 3.3                                              | 0.0032                        | 18                              | 40   | 14.5        | 44.0        | 1720              | 78.5           | 80.0 | 84.0 | 0.62 | 0.75 | 0.80 | 1.40                                 |  |
| 1.1                | 1.5 | 90S     | 0.740                   | 7.6                                   | 2.5                                                | 3.3                                              | 0.0055                        | 15                              | 33   | 19.5        | 49.0        | 1760              | 80.0           | 84.0 | 86.5 | 0.57 | 0.70 | 0.78 | 2.05                                 |  |
| 1.5                | 2   | 90L     | 1.01                    | 7.4                                   | 2.6                                                | 3.4                                              | 0.0066                        | 13                              | 29   | 23.0        | 49.0        | 1755              | 82.5           | 85.5 | 86.5 | 0.56 | 0.69 | 0.78 | 2.79                                 |  |
| 2.2                | 3   | 100L    | 1.49                    | 7.4                                   | 3.2                                                | 3.5                                              | 0.0090                        | 18                              | 40   | 31.5        | 53.0        | 1745              | 84.0           | 86.5 | 88.5 | 0.58 | 0.71 | 0.78 | 4.00                                 |  |
| 3                  | 4   | 100L    | 2.03                    | 7.8                                   | 3.5                                                | 3.7                                              | 0.0120                        | 15                              | 33   | 40.0        | 53.0        | 1740              | 84.0           | 86.5 | 89.5 | 0.59 | 0.71 | 0.79 | 5.33                                 |  |
| 4                  | 5.5 | 112M    | 2.69                    | 7.0                                   | 2.3                                                | 3.1                                              | 0.0182                        | 15                              | 33   | 44.0        | 56.0        | 1755              | 87.5           | 89.5 | 89.5 | 0.58 | 0.70 | 0.77 | 7.10                                 |  |
| 5.5                | 7.5 | 132M    | 3.66                    | 8.5                                   | 2.4                                                | 3.4                                              | 0.0528                        | 15                              | 33   | 69.0        | 56.0        | 1765              | 88.5           | 91.0 | 91.7 | 0.65 | 0.77 | 0.83 | 9.07                                 |  |
| 5.5                | 7.5 | 132S    | 3.66                    | 8.5                                   | 2.4                                                | 3.4                                              | 0.0528                        | 15                              | 33   | 69.0        | 56.0        | 1765              | 88.5           | 91.0 | 91.7 | 0.65 | 0.77 | 0.83 | 9.07                                 |  |
| 7.5                | 10  | 132M    | 4.99                    | 8.5                                   | 2.5                                                | 3.4                                              | 0.0642                        | 13                              | 29   | 78.0        | 56.0        | 1770              | 91.0           | 91.5 | 92.0 | 0.65 | 0.76 | 0.83 | 12.3                                 |  |
| 11                 | 15  | 160M    | 7.29                    | 7.5                                   | 2.8                                                | 3.0                                              | 0.1071                        | 12                              | 26   | 135         | 62.0        | 1770              | 89.6           | 92.2 | 92.7 | 0.56 | 0.70 | 0.77 | 19.3                                 |  |
| 15                 | 20  | 160L    | 9.97                    | 6.3                                   | 2.0                                                | 2.4                                              | 0.1263                        | 11                              | 24   | 130         | 62.0        | 1760              | 88.1           | 91.1 | 93.0 | 0.61 | 0.75 | 0.80 | 25.3                                 |  |
| 18.5               | 25  | 180M    | 12.3                    | 8.3                                   | 2.7                                                | 2.8                                              | 0.2088                        | 12                              | 26   | 175         | 64.0        | 1750              | 90.7           | 93.1 | 93.6 | 0.65 | 0.78 | 0.84 | 29.5                                 |  |
| 22                 | 30  | 180L    | 14.5                    | 8.6                                   | 2.8                                                | 2.9                                              | 0.2393                        | 11                              | 24   | 225         | 64.0        | 1755              | 91.6           | 93.8 | 93.8 | 0.63 | 0.76 | 0.82 | 35.9                                 |  |
| 30                 | 40  | 200L    | 19.7                    | 7.3                                   | 2.7                                                | 2.9                                              | 0.3861                        | 19                              | 42   | 280         | 67.0        | 1760              | 92.5           | 94.0 | 94.2 | 0.59 | 0.71 | 0.78 | 51.2                                 |  |
| 37                 | 50  | 225S/M  | 24.4                    | 7.2                                   | 2.2                                                | 2.7                                              | 0.6999                        | 14                              | 31   | 380         | 70.0        | 1780              | 92.6           | 94.4 | 94.5 | 0.73 | 0.83 | 0.85 | 57.8                                 |  |
| 45                 | 60  | 225S/M  | 29.6                    | 7.5                                   | 2.5                                                | 2.8                                              | 0.8398                        | 17                              | 37   | 400         | 70.0        | 1780              | 92.7           | 94.4 | 95.0 | 0.70 | 0.82 | 0.86 | 69.1                                 |  |
| 55                 | 75  | 250S/M  | 36.2                    | 8.0                                   | 2.8                                                | 3.0                                              | 1.15                          | 9                               | 20   | 470         | 70.0        | 1780              | 92.9           | 94.7 | 95.4 | 0.68 | 0.79 | 0.84 | 86.1                                 |  |
| 75                 | 100 | 280S/M  | 49.2                    | 7.4                                   | 2.2                                                | 2.4                                              | 2.11                          | 21                              | 46   | 660         | 70.0        | 1780              | 93.6           | 95.3 | 95.7 | 0.73 | 0.83 | 0.87 | 113                                  |  |
| 90                 | 125 | 280S/M  | 59.0                    | 8.1                                   | 2.4                                                | 2.6                                              | 2.72                          | 22                              | 48   | 800         | 70.0        | 1780              | 93.8           | 95.5 | 95.9 | 0.72 | 0.83 | 0.87 | 135                                  |  |
| 110                | 150 | 315S/M  | 72.2                    | 8.0                                   | 2.4                                                | 2.6                                              | 3.33                          | 29                              | 64   | 860         | 77.0        | 1775              | 93.3           | 95.3 | 95.9 | 0.70 | 0.81 | 0.86 | 167                                  |  |
| 132                | 175 | 315S/M  | 86.6                    | 8.3                                   | 2.5                                                | 2.6                                              | 3.63                          | 34                              | 75   | 1000        | 77.0        | 1775              | 94.5           | 96.1 | 96.4 | 0.71 | 0.82 | 0.86 | 200                                  |  |
| 160                | 220 | 315S/M  | 105                     | 8.2                                   | 2.4                                                | 2.7                                              | 3.80                          | 18                              | 40   | 1000        | 77.0        | 1780              | 94.7           | 96.2 | 96.2 | 0.70 | 0.80 | 0.85 | 246                                  |  |
| 200                | 270 | 355M/L  | 131                     | 6.6                                   | 2.1                                                | 2.3                                              | 7.58                          | 40                              | 88   | 1525        | 79.0        | 1790              | 93.8           | 95.3 | 96.2 | 0.76 | 0.85 | 0.87 | 300                                  |  |
| 250                | 340 | 355M/L  | 163                     | 7.3                                   | 2.3                                                | 2.4                                              | 8.39                          | 16                              | 35   | 1380        | 79.0        | 1790              | 94.2           | 96.0 | 96.2 | 0.72 | 0.81 | 0.85 | 384                                  |  |
| 300                | 400 | 355M/L  | 196                     | 8.3                                   | 2.2                                                | 2.2                                              | 10.3                          | 17                              | 37   | 1750        | 79.0        | 1785              | 94.8           | 96.4 | 96.6 | 0.72 | 0.83 | 0.88 | 443                                  |  |
| 315                | 430 | 355M/L  | 206                     | 8.1                                   | 2.1                                                | 2.7                                              | 10.8                          | 33                              | 73   | 1770        | 79.0        | 1790              | 95.0           | 96.4 | 96.6 | 0.76 | 0.84 | 0.87 | 470                                  |  |
| High-Output Design |     |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |      |      |      |                                      |  |
| 0.75               | 1   | 90S     | 0.500                   | 7.8                                   | 2.4                                                | 3.3                                              | 0.0049                        | 21                              | 46   | 18.5        | 49.0        | 1760              | 80.0           | 82.5 | 85.5 | 0.57 | 0.70 | 0.78 | 1.41                                 |  |
| 1.5                | 2   | 100L    | 1.01                    | 7.7                                   | 3.1                                                | 3.4                                              | 0.0082                        | 25                              | 55   | 30.0        | 53.0        | 1750              | 84.0           | 85.5 | 86.5 | 0.58 | 0.71 | 0.78 | 2.79                                 |  |
| 2.2                | 3   | 112M    | 1.48                    | 6.8                                   | 2.0                                                | 3.0                                              | 0.0143                        | 31                              | 68   | 41.0        | 56.0        | 1760              | 85.5           | 87.5 | 89.5 | 0.59 | 0.72 | 0.79 | 3.91                                 |  |
| 3                  | 4   | 112M    | 2.01                    | 7.1                                   | 2.3                                                | 3.1                                              | 0.0169                        | 25                              | 55   | 43.0        | 56.0        | 1760              | 86.5           | 88.5 | 89.5 | 0.59 | 0.72 | 0.79 | 5.33                                 |  |
| 110                | 150 | 280S/M  | 72.2                    | 8.0                                   | 2.4                                                | 2.6                                              | 3.33                          | 29                              | 64   | 860         | 77.0        | 1775              | 93.3           | 95.3 | 95.9 | 0.70 | 0.81 | 0.86 | 167                                  |  |
| 200                | 270 | 315S/M* | 131                     | 7.8                                   | 2.4                                                | 2.6                                              | 3.80                          | 14                              | 31   | 1005        | 77.0        | 1780              | 94.4           | 95.8 | 96.2 | 0.73 | 0.82 | 0.86 | 303                                  |  |

## W21 Cast Iron Frame IE3

| Output             |     | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |      |      |      |      | Full load current In (A) |
|--------------------|-----|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|------|--------------------------|
|                    |     |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      |      |                          |
|                    |     |        |                         |                           |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |      |                          |
| kW                 | HP  |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             | 50                | 75             | 100  | 50   | 75   | 100  |      |      |                          |
| 6P-1000rpm-50HZ    |     |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |      |                          |
| 0.75               | 1   | 90S    | 0.780                   | 5.2                       | 2.5                       | 2.8                     | 0.0066           | 31                              | 68   | 22.0        | 45.0        | 940               | 77.0           | 78.0 | 79.0 | 0.49 | 0.62 | 0.71 | 1.93 |                          |
| 1.1                | 1.5 | 100L   | 1.13                    | 4.9                       | 2.0                       | 2.4                     | 0.0110           | 32                              | 70   | 28.5        | 44.0        | 945               | 80.5           | 81.0 | 81.0 | 0.51 | 0.65 | 0.73 | 2.69 |                          |
| 1.5                | 2   | 100L   | 1.54                    | 5.5                       | 2.3                       | 2.8                     | 0.0143           | 31                              | 68   | 32.0        | 44.0        | 950               | 79.0           | 81.0 | 82.5 | 0.49 | 0.62 | 0.71 | 3.70 |                          |
| 2.2                | 3   | 112M   | 2.26                    | 6.0                       | 2.5                       | 2.6                     | 0.0257           | 26                              | 57   | 42.0        | 48.0        | 950               | 81.0           | 83.5 | 84.3 | 0.53 | 0.64 | 0.72 | 5.23 |                          |
| 3                  | 4   | 132M   | 3.01                    | 6.0                       | 1.9                       | 2.5                     | 0.0566           | 28                              | 62   | 61.0        | 53.0        | 970               | 84.0           | 85.0 | 85.6 | 0.52 | 0.65 | 0.73 | 6.93 |                          |
| 3                  | 4   | 132S   | 3.01                    | 6.0                       | 1.9                       | 2.5                     | 0.0566           | 28                              | 62   | 61.0        | 53.0        | 970               | 84.0           | 85.0 | 85.6 | 0.52 | 0.65 | 0.73 | 6.93 |                          |
| 4                  | 5.5 | 132M   | 4.06                    | 6.5                       | 2.2                       | 2.5                     | 0.0566           | 30                              | 66   | 66.0        | 52.0        | 960               | 85.0           | 86.0 | 86.8 | 0.53 | 0.66 | 0.74 | 8.99 |                          |
| 5.5                | 7.5 | 132M/L | 5.55                    | 7.0                       | 2.5                       | 2.8                     | 0.0755           | 26                              | 57   | 80.0        | 52.0        | 965               | 86.0           | 87.0 | 88.0 | 0.50 | 0.64 | 0.72 | 12.5 |                          |
| 7.5                | 10  | 160M   | 7.53                    | 6.6                       | 2.5                       | 2.9                     | 0.1614           | 19                              | 42   | 106         | 56.0        | 970               | 86.0           | 88.5 | 89.1 | 0.61 | 0.74 | 0.81 | 15.0 |                          |
| 11                 | 15  | 160L   | 11.1                    | 7.0                       | 2.8                       | 3.0                     | 0.1891           | 13                              | 29   | 136         | 56.0        | 970               | 89.0           | 90.0 | 90.3 | 0.60 | 0.73 | 0.80 | 22.0 |                          |
| 15                 | 20  | 180L   | 15.0                    | 7.7                       | 2.6                       | 3.2                     | 0.3310           | 10                              | 22   | 193         | 56.0        | 975               | 90.5           | 91.0 | 91.2 | 0.65 | 0.78 | 0.84 | 28.3 |                          |
| 18.5               | 25  | 200L   | 18.5                    | 6.3                       | 2.3                       | 2.5                     | 0.3861           | 17                              | 37   | 219         | 58.0        | 975               | 90.5           | 91.8 | 92.0 | 0.65 | 0.76 | 0.82 | 35.4 |                          |
| 22                 | 30  | 200L   | 22.0                    | 6.2                       | 2.3                       | 2.6                     | 0.4388           | 15                              | 33   | 228         | 58.0        | 975               | 90.4           | 92.0 | 92.2 | 0.65 | 0.75 | 0.82 | 42.0 |                          |
| 30                 | 40  | 225S/M | 29.7                    | 7.0                       | 2.6                       | 2.6                     | 0.9716           | 21                              | 46   | 366         | 61.0        | 985               | 91.0           | 92.2 | 93.0 | 0.73 | 0.81 | 0.85 | 54.8 |                          |
| 37                 | 50  | 250S/M | 36.8                    | 7.0                       | 2.5                       | 2.6                     | 1.29             | 20                              | 44   | 450         | 61.0        | 980               | 91.0           | 93.2 | 93.5 | 0.72 | 0.81 | 0.84 | 68.0 |                          |
| 45                 | 60  | 280S/M | 44.3                    | 6.8                       | 2.1                       | 2.8                     | 2.36             | 27                              | 59   | 610         | 66.0        | 990               | 93.2           | 93.7 | 93.7 | 0.67 | 0.77 | 0.82 | 84.5 |                          |
| 55                 | 75  | 280S/M | 54.1                    | 7.0                       | 2.5                       | 3.2                     | 2.81             | 21                              | 46   | 655         | 66.0        | 990               | 93.5           | 94.0 | 94.2 | 0.64 | 0.75 | 0.81 | 104  |                          |
| 75                 | 100 | 315S/M | 73.8                    | 7.7                       | 2.9                       | 3.5                     | 3.59             | 15                              | 33   | 725         | 69.0        | 990               | 93.7           | 94.3 | 94.6 | 0.62 | 0.73 | 0.81 | 141  |                          |
| 90                 | 125 | 315S/M | 88.6                    | 7.8                       | 2.8                       | 3.3                     | 5.05             | 16                              | 35   | 810         | 69.0        | 990               | 94.3           | 94.8 | 95.0 | 0.66 | 0.77 | 0.82 | 167  |                          |
| 110                | 150 | 355M/L | 108                     | 6.7                       | 2.2                       | 3.0                     | 9.28             | 40                              | 88   | 1460        | 69.0        | 995               | 93.7           | 95.0 | 95.2 | 0.59 | 0.71 | 0.78 | 214  |                          |
| 132                | 175 | 355M/L | 129                     | 6.2                       | 2.0                       | 2.7                     | 10.4             | 40                              | 88   | 1600        | 73.0        | 995               | 94.2           | 95.2 | 95.5 | 0.63 | 0.74 | 0.80 | 249  |                          |
| 150                | 200 | 355M/L | 147                     | 6.6                       | 2.2                       | 2.8                     | 11.1             | 60                              | 132  | 1650        | 73.0        | 995               | 94.4           | 95.3 | 95.7 | 0.61 | 0.73 | 0.79 | 286  |                          |
| 160                | 220 | 355M/L | 157                     | 6.2                       | 2.0                       | 2.6                     | 11.1             | 60                              | 132  | 1650        | 73.0        | 995               | 94.4           | 95.3 | 95.7 | 0.63 | 0.74 | 0.80 | 302  |                          |
| 185                | 250 | 355M/L | 181                     | 6.0                       | 1.9                       | 2.5                     | 11.6             | 60                              | 132  | 1700        | 73.0        | 995               | 94.7           | 95.6 | 95.8 | 0.65 | 0.76 | 0.81 | 344  |                          |
| 220                | 300 | 355M/L | 215                     | 5.7                       | 1.9                       | 2.3                     | 13.5             | 60                              | 132  | 1795        | 73.0        | 995               | 95.0           | 95.6 | 95.8 | 0.68 | 0.77 | 0.82 | 404  |                          |
| 250                | 340 | 355M/L | 246                     | 6.1                       | 2.1                       | 2.6                     | 14.4             | 60                              | 132  | 1890        | 73.0        | 990               | 95.0           | 95.7 | 95.8 | 0.64 | 0.74 | 0.80 | 471  |                          |
| High-Output Design |     |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |      |                          |
| 1.1                | 1.5 | 112M   | 1.12                    | 5.9                       | 2.3                       | 2.8                     | 0.0220           | 634                             | 1395 | 39.0        | 48.0        | 955               | 84.0           | 85.0 | 85.0 | 0.52 | 0.64 | 0.72 | 2.59 |                          |
| 1.5                | 2   | 112M   | 1.52                    | 6.0                       | 2.1                       | 2.8                     | 0.0202           | 28                              | 62   | 42.0        | 52.0        | 960               | 84.5           | 85.5 | 85.5 | 0.51 | 0.63 | 0.71 | 3.57 |                          |
| 2.2                | 3   | 132S   | 2.21                    | 5.7                       | 1.8                       | 2.7                     | 0.0491           | 30                              | 66   | 63.0        | 53.0        | 970               | 86.0           | 87.5 | 87.5 | 0.52 | 0.64 | 0.72 | 5.04 |                          |
| 75                 | 100 | 280S/M | 73.8                    | 7.7                       | 2.9                       | 3.5                     | 3.59             | 15                              | 33   | 725         | 69.0        | 990               | 93.7           | 94.3 | 94.6 | 0.62 | 0.73 | 0.81 | 141  |                          |

## W21 Cast Iron Frame IE3

| Output             |     | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|--------------------|-----|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                    |     | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                    |     |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
| kW                 | HP  |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| 6P-1000rpm-50HZ    |     |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75               | 1   | 930               | 77.0           | 78.0 | 79.0 | 0.53         | 0.66 | 0.74 | 1.95                     | 945               | 77.0           | 78.0 | 79.0 | 0.46         | 0.59 | 0.69 | 1.91                     |
| 1.1                | 1.5 | 940               | 81.2           | 80.9 | 81.0 | 0.55         | 0.68 | 0.75 | 2.75                     | 950               | 79.9           | 80.9 | 81.5 | 0.48         | 0.62 | 0.70 | 2.68                     |
| 1.5                | 2   | 945               | 79.0           | 80.5 | 82.5 | 0.53         | 0.66 | 0.74 | 3.73                     | 955               | 79.0           | 80.0 | 82.5 | 0.46         | 0.59 | 0.68 | 3.72                     |
| 2.2                | 3   | 945               | 80.5           | 83.5 | 84.3 | 0.57         | 0.68 | 0.75 | 5.29                     | 955               | 80.0           | 83.5 | 84.3 | 0.50         | 0.62 | 0.70 | 5.19                     |
| 3                  | 4   | 965               | 84.0           | 85.0 | 85.6 | 0.56         | 0.69 | 0.76 | 7.01                     | 975               | 83.0           | 85.0 | 85.6 | 0.49         | 0.62 | 0.71 | 6.87                     |
| 3                  | 4   | 965               | 84.0           | 85.0 | 85.6 | 0.56         | 0.69 | 0.76 | 7.01                     | 975               | 83.0           | 85.0 | 85.6 | 0.49         | 0.62 | 0.71 | 6.87                     |
| 4                  | 5.5 | 955               | 85.0           | 86.0 | 86.8 | 0.57         | 0.70 | 0.76 | 9.21                     | 965               | 85.0           | 86.0 | 86.8 | 0.50         | 0.63 | 0.71 | 9.03                     |
| 5.5                | 7.5 | 960               | 85.5           | 87.0 | 88.0 | 0.55         | 0.68 | 0.75 | 12.7                     | 965               | 86.0           | 87.0 | 88.0 | 0.47         | 0.61 | 0.69 | 12.6                     |
| 7.5                | 10  | 965               | 86.5           | 88.5 | 89.1 | 0.65         | 0.77 | 0.82 | 15.6                     | 975               | 85.5           | 88.5 | 89.1 | 0.58         | 0.71 | 0.79 | 14.8                     |
| 11                 | 15  | 970               | 89.0           | 90.0 | 90.3 | 0.65         | 0.77 | 0.83 | 22.3                     | 975               | 89.0           | 90.0 | 90.3 | 0.57         | 0.70 | 0.78 | 21.7                     |
| 15                 | 20  | 970               | 90.0           | 91.0 | 91.2 | 0.68         | 0.80 | 0.85 | 29.4                     | 975               | 90.5           | 91.0 | 91.2 | 0.69         | 0.80 | 0.85 | 26.9                     |
| 18.5               | 25  | 970               | 90.5           | 91.8 | 92.0 | 0.69         | 0.79 | 0.84 | 36.4                     | 980               | 90.0           | 91.8 | 92.0 | 0.64         | 0.75 | 0.80 | 35.0                     |
| 22                 | 30  | 970               | 91.0           | 92.0 | 92.2 | 0.70         | 0.78 | 0.84 | 43.2                     | 980               | 89.5           | 91.5 | 92.2 | 0.60         | 0.72 | 0.80 | 41.5                     |
| 30                 | 40  | 980               | 91.0           | 92.2 | 93.0 | 0.76         | 0.84 | 0.86 | 57.0                     | 985               | 90.5           | 92.2 | 93.0 | 0.70         | 0.79 | 0.84 | 53.4                     |
| 37                 | 50  | 980               | 91.0           | 93.2 | 93.4 | 0.75         | 0.83 | 0.86 | 70.0                     | 985               | 91.0           | 93.2 | 93.5 | 0.69         | 0.79 | 0.82 | 67.1                     |
| 45                 | 60  | 985               | 93.2           | 93.7 | 93.7 | 0.70         | 0.79 | 0.83 | 87.9                     | 990               | 93.0           | 93.7 | 93.7 | 0.64         | 0.75 | 0.80 | 83.5                     |
| 55                 | 75  | 985               | 93.5           | 94.0 | 94.2 | 0.67         | 0.77 | 0.82 | 108                      | 990               | 93.0           | 94.0 | 94.2 | 0.61         | 0.72 | 0.79 | 103                      |
| 75                 | 100 | 990               | 93.7           | 94.3 | 94.6 | 0.66         | 0.77 | 0.82 | 147                      | 990               | 93.3           | 94.3 | 94.6 | 0.58         | 0.70 | 0.78 | 141                      |
| 90                 | 125 | 990               | 94.3           | 94.8 | 95.0 | 0.70         | 0.79 | 0.84 | 171                      | 990               | 94.3           | 94.8 | 95.0 | 0.63         | 0.75 | 0.81 | 163                      |
| 110                | 150 | 995               | 94.0           | 95.0 | 95.2 | 0.63         | 0.74 | 0.80 | 219                      | 995               | 93.4           | 94.5 | 95.2 | 0.56         | 0.68 | 0.76 | 212                      |
| 132                | 175 | 990               | 94.5           | 95.2 | 95.5 | 0.66         | 0.76 | 0.81 | 259                      | 995               | 94.0           | 95.2 | 95.5 | 0.60         | 0.72 | 0.78 | 247                      |
| 150                | 200 | 995               | 94.5           | 95.3 | 95.7 | 0.65         | 0.76 | 0.81 | 294                      | 995               | 94.1           | 95.2 | 95.7 | 0.58         | 0.71 | 0.77 | 283                      |
| 160                | 220 | 995               | 94.5           | 95.3 | 95.7 | 0.67         | 0.77 | 0.82 | 310                      | 995               | 94.1           | 95.2 | 95.7 | 0.60         | 0.72 | 0.79 | 294                      |
| 185                | 250 | 995               | 95.1           | 95.6 | 95.8 | 0.70         | 0.78 | 0.82 | 358                      | 995               | 94.4           | 95.4 | 95.8 | 0.60         | 0.74 | 0.79 | 340                      |
| 220                | 300 | 995               | 95.1           | 95.6 | 95.8 | 0.71         | 0.79 | 0.83 | 420                      | 995               | 94.9           | 95.6 | 95.8 | 0.65         | 0.75 | 0.81 | 394                      |
| 250                | 340 | 990               | 95.0           | 95.7 | 95.8 | 0.68         | 0.77 | 0.82 | 484                      | 990               | 94.6           | 95.7 | 95.8 | 0.60         | 0.72 | 0.78 | 465                      |
| High-Output Design |     |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 1.1                | 1.5 | 950               | 85.0           | 85.4 | 85.0 | 0.55         | 0.70 | 0.77 | 2.55                     | 955               | 83.2           | 84.5 | 84.9 | 0.48         | 0.62 | 0.70 | 2.58                     |
| 1.5                | 2   | 955               | 85.1           | 85.4 | 84.9 | 0.54         | 0.66 | 0.74 | 3.63                     | 960               | 84.0           | 85.4 | 85.8 | 0.48         | 0.60 | 0.69 | 3.52                     |
| 2.2                | 3   | 965               | 86.5           | 87.5 | 87.1 | 0.55         | 0.67 | 0.74 | 5.19                     | 973               | 85.6           | 87.4 | 87.7 | 0.48         | 0.61 | 0.70 | 4.99                     |
| 75                 | 100 | 990               | 93.7           | 94.3 | 94.6 | 0.66         | 0.77 | 0.82 | 147                      | 990               | 93.3           | 94.3 | 94.6 | 0.58         | 0.70 | 0.78 | 141                      |

## W21 Cast Iron Frame IE3

| Output             |     | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |      |      |      |                          |
|--------------------|-----|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|--------------------------|
|                    |     |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      | Full load current In (A) |
|                    |     |        |                         |                           |                           |                         |                  | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |                          |
| kW                 | HP  |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |                          |
| 6P-1000rpm-60HZ    |     |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |                          |
| 0.75               | 1   | 90S    | 0.780                   | 5.2                       | 2.5                       | 2.8                     | 0.0066           | 31                              | 68   | 22.0        | 45.0        | 1145              | 77.0           | 80.0 | 82.5 | 0.47 | 0.60 | 0.69 | 1.65                     |
| 1.1                | 1.5 | 100L   | 1.13                    | 4.9                       | 2.0                       | 2.4                     | 0.0110           | 32                              | 70   | 28.5        | 44.0        | 1150              | 82.5           | 83.0 | 84.0 | 0.50 | 0.63 | 0.70 | 2.35                     |
| 1.5                | 2   | 100L   | 1.54                    | 5.5                       | 2.3                       | 2.8                     | 0.0143           | 31                              | 68   | 32.0        | 44.0        | 1155              | 82.5           | 85.5 | 86.5 | 0.48 | 0.61 | 0.69 | 3.15                     |
| 2.2                | 3   | 112M   | 2.26                    | 6.0                       | 2.5                       | 2.6                     | 0.0257           | 26                              | 57   | 42.0        | 48.0        | 1155              | 82.5           | 85.5 | 87.5 | 0.50 | 0.62 | 0.71 | 4.44                     |
| 3                  | 4   | 132M   | 3.01                    | 6.0                       | 1.9                       | 2.5                     | 0.0566           | 28                              | 62   | 61.0        | 53.0        | 1170              | 85.5           | 88.5 | 89.5 | 0.49 | 0.62 | 0.70 | 6.01                     |
| 3                  | 4   | 132S   | 3.01                    | 6.0                       | 1.9                       | 2.5                     | 0.0566           | 28                              | 62   | 61.0        | 53.0        | 1170              | 85.5           | 88.5 | 89.5 | 0.49 | 0.62 | 0.70 | 6.01                     |
| 4                  | 5.5 | 132M   | 4.06                    | 6.5                       | 2.2                       | 2.5                     | 0.0566           | 30                              | 66   | 66.0        | 52.0        | 1165              | 85.5           | 88.5 | 89.5 | 0.50 | 0.63 | 0.71 | 7.90                     |
| 5.5                | 7.5 | 132M/L | 5.55                    | 7.0                       | 2.5                       | 2.8                     | 0.0755           | 26                              | 57   | 80.0        | 52.0        | 1170              | 85.5           | 88.5 | 91.0 | 0.48 | 0.61 | 0.70 | 10.8                     |
| 7.5                | 10  | 160M   | 7.53                    | 6.6                       | 2.5                       | 2.9                     | 0.1614           | 19                              | 42   | 106         | 56.0        | 1170              | 86.3           | 89.1 | 91.0 | 0.58 | 0.71 | 0.78 | 13.3                     |
| 11                 | 15  | 160L   | 11.1                    | 7.0                       | 2.8                       | 3.0                     | 0.1891           | 13                              | 29   | 136         | 56.0        | 1175              | 89.2           | 91.4 | 91.7 | 0.58 | 0.71 | 0.78 | 19.3                     |
| 15                 | 20  | 180L   | 15.0                    | 7.7                       | 2.6                       | 3.2                     | 0.3310           | 10                              | 22   | 193         | 56.0        | 1180              | 91.0           | 91.7 | 91.7 | 0.68 | 0.79 | 0.83 | 24.7                     |
| 18.5               | 25  | 200L   | 18.5                    | 6.3                       | 2.3                       | 2.5                     | 0.3861           | 17                              | 37   | 219         | 58.0        | 1175              | 90.3           | 91.7 | 93.0 | 0.64 | 0.76 | 0.82 | 30.4                     |
| 22                 | 30  | 200L   | 22.0                    | 6.2                       | 2.3                       | 2.6                     | 0.4388           | 15                              | 33   | 228         | 58.0        | 1175              | 90.1           | 92.4 | 93.0 | 0.62 | 0.74 | 0.80 | 37.1                     |
| 30                 | 40  | 225S/M | 29.7                    | 7.0                       | 2.6                       | 2.6                     | 0.9716           | 21                              | 46   | 366         | 61.0        | 1185              | 90.5           | 92.6 | 94.1 | 0.69 | 0.80 | 0.84 | 47.6                     |
| 37                 | 50  | 250S/M | 36.8                    | 7.0                       | 2.5                       | 2.6                     | 1.29             | 20                              | 44   | 450         | 61.0        | 1175              | 91.2           | 93.4 | 94.1 | 0.69 | 0.79 | 0.83 | 59.5                     |
| 45                 | 60  | 280S/M | 44.3                    | 6.8                       | 2.1                       | 2.8                     | 2.36             | 27                              | 59   | 610         | 66.0        | 1185              | 92.7           | 94.0 | 94.5 | 0.63 | 0.75 | 0.81 | 73.8                     |
| 55                 | 75  | 280S/M | 54.1                    | 7.0                       | 2.5                       | 3.2                     | 2.81             | 21                              | 46   | 655         | 66.0        | 1190              | 93.0           | 94.5 | 94.8 | 0.61 | 0.73 | 0.79 | 92.2                     |
| 75                 | 100 | 315S/M | 73.8                    | 7.7                       | 2.9                       | 3.5                     | 3.59             | 15                              | 33   | 725         | 69.0        | 1190              | 93.2           | 95.3 | 95.3 | 0.59 | 0.72 | 0.79 | 125                      |
| 90                 | 125 | 315S/M | 88.6                    | 7.8                       | 2.8                       | 3.3                     | 5.05             | 16                              | 35   | 810         | 69.0        | 1190              | 94.5           | 95.0 | 95.3 | 0.63 | 0.75 | 0.81 | 146                      |
| 110                | 150 | 355M/L | 108                     | 6.7                       | 2.2                       | 3.0                     | 9.28             | 40                              | 88   | 1460        | 69.0        | 1195              | 92.2           | 94.9 | 95.8 | 0.56 | 0.68 | 0.76 | 190                      |
| 132                | 175 | 355M/L | 129                     | 6.2                       | 2.0                       | 2.7                     | 10.4             | 40                              | 88   | 1600        | 73.0        | 1195              | 94.0           | 95.3 | 95.8 | 0.61 | 0.72 | 0.78 | 222                      |
| 150                | 200 | 355M/L | 147                     | 6.6                       | 2.2                       | 2.8                     | 11.1             | 60                              | 132  | 1650        | 73.0        | 425               | 94.0           | 95.3 | 96.3 | 0.64 | 0.69 | 0.75 | 261                      |
| 160                | 220 | 355M/L | 157                     | 6.2                       | 2.0                       | 2.6                     | 11.1             | 60                              | 132  | 1650        | 73.0        | 1195              | 94.2           | 95.7 | 96.3 | 0.62 | 0.73 | 0.79 | 264                      |
| 185                | 250 | 355M/L | 181                     | 6.0                       | 1.9                       | 2.5                     | 11.6             | 60                              | 132  | 1700        | 73.0        | 1190              | 94.5           | 95.7 | 96.2 | 0.62 | 0.74 | 0.80 | 302                      |
| 220                | 300 | 355M/L | 215                     | 5.7                       | 1.9                       | 2.3                     | 13.5             | 60                              | 132  | 1795        | 73.0        | 1190              | 95.0           | 96.0 | 96.3 | 0.65 | 0.76 | 0.81 | 354                      |
| 250                | 340 | 355M/L | 246                     | 6.1                       | 2.1                       | 2.6                     | 14.4             | 60                              | 132  | 1890        | 73.0        | 1190              | 95.0           | 95.9 | 96.3 | 0.61 | 0.73 | 0.79 | 412                      |
| High-Output Design |     |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |      |      |      |                          |
| 1.1                | 1.5 | 112M   | 1.12                    | 5.9                       | 2.3                       | 2.8                     | 0.0220           | 634                             | 1395 | 39.0        | 48.0        | 1165              | 82.5           | 85.5 | 87.5 | 0.49 | 0.61 | 0.69 | 2.29                     |
| 1.5                | 2   | 112M   | 1.52                    | 6.0                       | 2.1                       | 2.8                     | 0.0202           | 28                              | 62   | 42.0        | 52.0        | 1165              | 82.5           | 86.5 | 88.5 | 0.49 | 0.61 | 0.69 | 3.08                     |
| 2.2                | 3   | 132S   | 2.21                    | 5.7                       | 1.8                       | 2.7                     | 0.0491           | 30                              | 66   | 63.0        | 53.0        | 1175              | 84.0           | 87.5 | 89.5 | 0.49 | 0.62 | 0.70 | 4.41                     |
| 75                 | 100 | 280S/M | 73.8                    | 7.7                       | 2.9                       | 3.5                     | 3.59             | 15                              | 33   | 725         | 69.0        | 1190              | 93.2           | 95.3 | 95.3 | 0.59 | 0.72 | 0.79 | 125                      |

## W21 Cast Iron Frame IE3

| Output         |     | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/In | Locked Rotor Torque Tl/Tn | Break-down Torque Tb/Tn | Inertia J (kgm²) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 400 V             |                |      |      |              |      |      |      |  | Full load current In (A) |
|----------------|-----|--------|-------------------------|---------------------------|---------------------------|-------------------------|------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|------|--|--------------------------|
|                |     |        |                         |                           |                           |                         |                  |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |      |  |                          |
|                |     |        |                         |                           |                           |                         |                  | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |      |  |                          |
| kW             | HP  |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   | 50             | 75   | 100  | 50           | 75   | 100  |      |  |                          |
| 8P-750rpm-50HZ |     |        |                         |                           |                           |                         |                  |                                 |      |             |             |                   |                |      |      |              |      |      |      |  |                          |
| 0.75           | 1   | 100L   | 1.03                    | 4.6                       | 1.9                       | 2.3                     | 0.0127           | 30                              | 66   | 30.5        | 50.0        | 710               | 72.5           | 75.5 | 75.5 | 0.41         | 0.53 | 0.62 | 2.31 |  |                          |
| 1.1            | 1.5 | 100L   | 1.52                    | 4.6                       | 2.1                       | 2.4                     | 0.0143           | 30                              | 66   | 33.0        | 50.0        | 705               | 73.0           | 76.0 | 76.0 | 0.41         | 0.53 | 0.62 | 3.37 |  |                          |
| 1.5            | 2   | 112M   | 2.07                    | 5.0                       | 2.5                       | 2.8                     | 0.0238           | 28                              | 62   | 43.0        | 46.0        | 705               | 79.0           | 80.5 | 80.5 | 0.45         | 0.59 | 0.68 | 3.96 |  |                          |
| 2.2            | 3   | 132S   | 3.02                    | 6.2                       | 2.3                       | 2.5                     | 0.0690           | 27                              | 59   | 69.0        | 48.0        | 710               | 82.0           | 82.6 | 82.6 | 0.51         | 0.65 | 0.72 | 5.34 |  |                          |
| 3              | 4   | 132M   | 4.12                    | 6.4                       | 2.4                       | 2.6                     | 0.0838           | 21                              | 46   | 75.0        | 48.0        | 710               | 82.5           | 83.5 | 83.5 | 0.51         | 0.64 | 0.72 | 7.20 |  |                          |
| 4              | 5.5 | 160M   | 5.34                    | 5.2                       | 2.5                       | 2.8                     | 0.1221           | 27                              | 59   | 110         | 51.0        | 730               | 83.0           | 86.2 | 86.6 | 0.40         | 0.52 | 0.62 | 10.8 |  |                          |
| 5.5            | 7.5 | 160M   | 7.34                    | 5.6                       | 2.3                       | 2.6                     | 0.1652           | 22                              | 48   | 130         | 51.0        | 730               | 85.0           | 87.7 | 87.7 | 0.42         | 0.55 | 0.65 | 13.9 |  |                          |
| 7.5            | 10  | 160L   | 10.1                    | 5.2                       | 2.0                       | 2.4                     | 0.1652           | 19                              | 42   | 145         | 51.0        | 725               | 87.5           | 88.9 | 88.9 | 0.54         | 0.66 | 0.73 | 16.7 |  |                          |
| 11             | 15  | 180L   | 14.8                    | 7.5                       | 2.4                       | 2.6                     | 0.3034           | 12                              | 26   | 183         | 51.0        | 725               | 90.0           | 90.3 | 90.3 | 0.62         | 0.73 | 0.80 | 22.0 |  |                          |
| 15             | 20  | 200L   | 19.9                    | 5.0                       | 2.0                       | 2.2                     | 0.5023           | 28                              | 62   | 300         | 53.0        | 735               | 89.5           | 90.5 | 90.9 | 0.53         | 0.65 | 0.71 | 33.5 |  |                          |
| 18.5           | 25  | 225S/M | 24.5                    | 7.5                       | 2.1                       | 2.8                     | 0.8472           | 18                              | 40   | 340         | 60.0        | 735               | 90.5           | 92.0 | 92.0 | 0.65         | 0.76 | 0.82 | 35.4 |  |                          |
| 22             | 30  | 225S/M | 29.2                    | 8.5                       | 2.1                       | 3.0                     | 1.20             | 164                             | 361  | 365         | 60.0        | 735               | 91.5           | 92.5 | 92.6 | 0.65         | 0.76 | 0.82 | 41.8 |  |                          |
| 30             | 40  | 250S/M | 39.8                    | 8.7                       | 2.5                       | 3.2                     | 1.22             | 17                              | 37   | 440         | 60.0        | 735               | 91.5           | 93.2 | 93.2 | 0.62         | 0.74 | 0.81 | 57.4 |  |                          |
| 37             | 50  | 280S/M | 48.7                    | 6.5                       | 1.9                       | 2.2                     | 2.64             | 32                              | 70   | 590         | 62.0        | 740               | 92.6           | 93.7 | 93.9 | 0.63         | 0.74 | 0.80 | 71.1 |  |                          |
| 45             | 60  | 280S/M | 59.2                    | 6.5                       | 2.0                       | 2.4                     | 3.10             | 32                              | 70   | 650         | 62.0        | 740               | 93.0           | 94.2 | 94.2 | 0.62         | 0.73 | 0.79 | 87.3 |  |                          |
| 55             | 75  | 280S/M | 72.4                    | 7.0                       | 2.0                       | 2.6                     | 3.45             | 32                              | 70   | 730         | 62.0        | 740               | 93.8           | 94.6 | 94.6 | 0.57         | 0.69 | 0.76 | 110  |  |                          |
| 55             | 75  | 315S/M | 72.4                    | 7.0                       | 2.0                       | 2.6                     | 3.45             | 32                              | 70   | 730         | 62.0        | 740               | 93.8           | 94.6 | 94.6 | 0.57         | 0.69 | 0.76 | 110  |  |                          |
| 75             | 100 | 315S/M | 98.7                    | 7.0                       | 1.9                       | 2.6                     | 4.37             | 20                              | 44   | 876         | 62.0        | 740               | 94.5           | 95.2 | 95.2 | 0.60         | 0.72 | 0.77 | 148  |  |                          |

## W21 Cast Iron Frame IE3

| Output         |     | 380 V             |                |      |      |              |      |      |                          | 415 V             |                |      |      |              |      |      |                          |
|----------------|-----|-------------------|----------------|------|------|--------------|------|------|--------------------------|-------------------|----------------|------|------|--------------|------|------|--------------------------|
|                |     | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) | Rated speed (rpm) | % of full load |      |      |              |      |      | Full load current In (A) |
|                |     |                   | Efficiency     |      |      | Power Factor |      |      |                          |                   | Efficiency     |      |      | Power Factor |      |      |                          |
|                |     |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |                   | 50             | 75   | 100  | 50           | 75   | 100  |                          |
| kW             | HP  |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 8P-750rpm-50HZ |     |                   |                |      |      |              |      |      |                          |                   |                |      |      |              |      |      |                          |
| 0.75           | 1   | 705               | 73.9           | 76.1 | 75.1 | 0.44         | 0.57 | 0.66 | 2.30                     | 715               | 71.1           | 74.8 | 75.5 | 0.38         | 0.50 | 0.59 | 2.34                     |
| 1.1            | 1.5 | 700               | 74.9           | 76.8 | 75.8 | 0.45         | 0.58 | 0.66 | 3.34                     | 710               | 71.1           | 74.9 | 75.7 | 0.38         | 0.50 | 0.59 | 3.43                     |
| 1.5            | 2   | 700               | 79.9           | 80.6 | 79.8 | 0.49         | 0.63 | 0.71 | 4.02                     | 710               | 77.9           | 80.2 | 80.8 | 0.42         | 0.56 | 0.65 | 3.97                     |
| 2.2            | 3   | 705               | 82.9           | 82.6 | 81.9 | 0.57         | 0.68 | 0.76 | 5.37                     | 715               | 81.2           | 82.3 | 82.9 | 0.48         | 0.62 | 0.70 | 5.27                     |
| 3              | 4   | 705               | 83.4           | 83.7 | 82.9 | 0.56         | 0.68 | 0.75 | 7.33                     | 715               | 81.5           | 83.2 | 83.7 | 0.48         | 0.61 | 0.70 | 7.12                     |
| 4              | 5.5 | 730               | 84.0           | 86.2 | 86.6 | 0.44         | 0.57 | 0.66 | 10.6                     | 735               | 82.0           | 86.2 | 86.6 | 0.37         | 0.49 | 0.58 | 11.1                     |
| 5.5            | 7.5 | 725               | 86.0           | 87.7 | 87.7 | 0.46         | 0.60 | 0.69 | 13.8                     | 730               | 84.0           | 87.7 | 87.7 | 0.40         | 0.52 | 0.62 | 14.1                     |
| 7.5            | 10  | 720               | 88.0           | 88.9 | 88.7 | 0.58         | 0.70 | 0.76 | 16.9                     | 725               | 87.5           | 88.9 | 88.9 | 0.50         | 0.62 | 0.71 | 16.5                     |
| 11             | 15  | 725               | 90.0           | 90.3 | 90.0 | 0.66         | 0.76 | 0.81 | 22.9                     | 730               | 90.0           | 90.3 | 90.3 | 0.58         | 0.71 | 0.78 | 21.7                     |
| 15             | 20  | 735               | 89.5           | 90.0 | 90.6 | 0.56         | 0.67 | 0.73 | 34.5                     | 735               | 89.0           | 90.0 | 90.9 | 0.50         | 0.63 | 0.69 | 33.3                     |
| 18.5           | 25  | 730               | 91.0           | 91.8 | 91.8 | 0.69         | 0.79 | 0.84 | 36.5                     | 735               | 90.0           | 92.0 | 92.0 | 0.61         | 0.73 | 0.80 | 35.0                     |
| 22             | 30  | 730               | 91.7           | 92.4 | 92.4 | 0.68         | 0.78 | 0.84 | 43.1                     | 735               | 91.3           | 92.5 | 92.6 | 0.62         | 0.73 | 0.80 | 41.3                     |
| 30             | 40  | 730               | 92.0           | 93.0 | 93.0 | 0.66         | 0.77 | 0.83 | 59.0                     | 735               | 91.0           | 93.2 | 93.2 | 0.58         | 0.71 | 0.79 | 56.7                     |
| 37             | 50  | 735               | 92.9           | 93.5 | 93.8 | 0.68         | 0.76 | 0.81 | 74.0                     | 740               | 92.1           | 93.7 | 93.8 | 0.60         | 0.72 | 0.79 | 69.5                     |
| 45             | 60  | 735               | 93.3           | 94.0 | 94.1 | 0.66         | 0.77 | 0.81 | 89.7                     | 740               | 92.7           | 94.2 | 94.2 | 0.58         | 0.70 | 0.77 | 86.3                     |
| 55             | 75  | 740               | 94.0           | 94.6 | 94.6 | 0.62         | 0.72 | 0.78 | 113                      | 740               | 93.2           | 94.3 | 94.6 | 0.54         | 0.66 | 0.74 | 109                      |
| 55             | 75  | 740               | 94.0           | 94.6 | 94.6 | 0.62         | 0.72 | 0.78 | 113                      | 740               | 93.2           | 94.3 | 94.6 | 0.54         | 0.66 | 0.74 | 109                      |
| 75             | 100 | 740               | 94.5           | 95.2 | 95.0 | 0.64         | 0.75 | 0.79 | 152                      | 740               | 94.0           | 95.0 | 95.2 | 0.56         | 0.69 | 0.75 | 146                      |

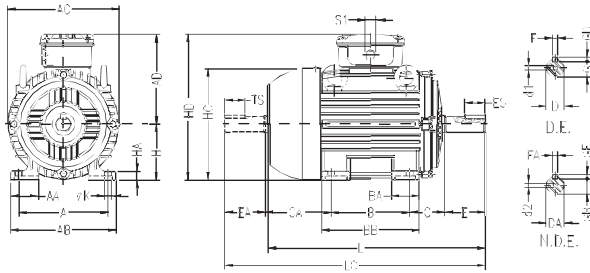
## W21 Cast Iron Frame IE3

| Output        |     | Frame  | Full Load Torque (kgfm) | Locked Rotor Current I/I <sub>n</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>n</sub> | Break-down Torque T <sub>b</sub> /T <sub>n</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 460 V 60Hz        |                |      |      |      |      |      |      |  | Full load current I <sub>n</sub> (A) |  |
|---------------|-----|--------|-------------------------|---------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|------|------|------|------|--|--------------------------------------|--|
|               |     |        |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |      |      |      |      |  |                                      |  |
| kW            | HP  |        |                         |                                       |                                                    |                                                  |                               | Efficiency                      |      |             |             |                   | Power Factor   |      |      |      |      |      |      |  |                                      |  |
|               |     |        |                         |                                       |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | 50             | 75   | 100  | 50   | 75   | 100  |      |  |                                      |  |
| 8P-750mp-60HZ |     |        |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |      |      |      |      |  |                                      |  |
| 0.75          | 1   | 100L   | 1.03                    | 4.6                                   | 1.9                                                | 2.3                                              | 0.0127                        | 30                              | 66   | 30.5        | 50.0        | 860               | 70.0           | 74.0 | 75.5 | 0.38 | 0.50 | 0.59 | 2.11 |  |                                      |  |
| 1.1           | 1.5 | 100L   | 1.52                    | 4.6                                   | 2.1                                                | 2.4                                              | 0.0143                        | 30                              | 66   | 33.0        | 50.0        | 860               | 74.0           | 75.5 | 78.5 | 0.38 | 0.50 | 0.59 | 2.98 |  |                                      |  |
| 1.5           | 2   | 112M   | 2.07                    | 5.0                                   | 2.5                                                | 2.8                                              | 0.0238                        | 28                              | 62   | 43.0        | 46.0        | 855               | 77.0           | 80.0 | 82.5 | 0.44 | 0.57 | 0.64 | 3.57 |  |                                      |  |
| 2.2           | 3   | 132S   | 3.02                    | 6.2                                   | 2.3                                                | 2.5                                              | 0.0690                        | 27                              | 59   | 69.0        | 48.0        | 860               | 78.5           | 82.5 | 84.0 | 0.49 | 0.62 | 0.70 | 4.70 |  |                                      |  |
| 3             | 4   | 132M   | 4.12                    | 6.4                                   | 2.4                                                | 2.6                                              | 0.0838                        | 21                              | 46   | 75.0        | 48.0        | 860               | 80.0           | 82.5 | 85.5 | 0.49 | 0.62 | 0.70 | 6.29 |  |                                      |  |
| 4             | 5.5 | 160M   | 5.34                    | 5.2                                   | 2.5                                                | 2.8                                              | 0.1221                        | 27                              | 59   | 110         | 51.0        | 880               | 80.8           | 85.2 | 86.5 | 0.38 | 0.49 | 0.58 | 10.0 |  |                                      |  |
| 5.5           | 7.5 | 160M   | 7.34                    | 5.6                                   | 2.3                                                | 2.6                                              | 0.1652                        | 22                              | 48   | 130         | 51.0        | 880               | 83.9           | 87.6 | 88.2 | 0.40 | 0.52 | 0.62 | 12.6 |  |                                      |  |
| 7.5           | 10  | 160L   | 10.1                    | 5.2                                   | 2.0                                                | 2.4                                              | 0.1652                        | 19                              | 42   | 145         | 51.0        | 875               | 87.3           | 89.5 | 89.5 | 0.51 | 0.63 | 0.70 | 15.0 |  |                                      |  |
| 11            | 15  | 180L   | 14.8                    | 7.5                                   | 2.4                                                | 2.6                                              | 0.3034                        | 12                              | 26   | 183         | 51.0        | 875               | 88.8           | 90.7 | 90.7 | 0.58 | 0.70 | 0.77 | 19.8 |  |                                      |  |
| 15            | 20  | 200L   | 19.9                    | 5.0                                   | 2.0                                                | 2.2                                              | 0.5023                        | 28                              | 62   | 300         | 53.0        | 890               | 87.9           | 90.8 | 91.4 | 0.50 | 0.61 | 0.69 | 29.9 |  |                                      |  |
| 18.5          | 25  | 225S/M | 24.5                    | 7.5                                   | 2.1                                                | 2.8                                              | 0.8472                        | 18                              | 40   | 340         | 60.0        | 885               | 89.5           | 91.6 | 92.1 | 0.61 | 0.73 | 0.80 | 31.5 |  |                                      |  |
| 22            | 30  | 225S/M | 29.2                    | 8.5                                   | 2.1                                                | 3.0                                              | 1.20                          | 164                             | 361  | 365         | 60.0        | 885               | 90.6           | 92.5 | 92.7 | 0.61 | 0.73 | 0.80 | 37.2 |  |                                      |  |
| 30            | 40  | 250S/M | 39.8                    | 8.7                                   | 2.5                                                | 3.2                                              | 1.22                          | 17                              | 37   | 440         | 60.0        | 885               | 90.7           | 92.9 | 93.4 | 0.60 | 0.72 | 0.80 | 50.4 |  |                                      |  |
| 37            | 50  | 280S/M | 48.7                    | 6.5                                   | 1.9                                                | 2.2                                              | 2.64                          | 32                              | 70   | 590         | 62.0        | 885               | 91.3           | 93.5 | 93.9 | 0.60 | 0.72 | 0.78 | 63.4 |  |                                      |  |
| 45            | 60  | 280S/M | 59.2                    | 6.5                                   | 2.0                                                | 2.4                                              | 3.10                          | 32                              | 70   | 650         | 62.0        | 885               | 91.9           | 94.1 | 94.4 | 0.60 | 0.72 | 0.77 | 77.7 |  |                                      |  |
| 55            | 75  | 280S/M | 72.4                    | 7.0                                   | 2.0                                                | 2.6                                              | 3.45                          | 32                              | 70   | 730         | 62.0        | 890               | 93.8           | 94.3 | 94.6 | 0.57 | 0.64 | 0.71 | 103  |  |                                      |  |
| 55            | 75  | 315S/M | 72.4                    | 7.0                                   | 2.0                                                | 2.6                                              | 3.45                          | 32                              | 70   | 730         | 62.0        | 890               | 93.8           | 94.3 | 94.6 | 0.57 | 0.64 | 0.71 | 103  |  |                                      |  |
| 75            | 100 | 315S/M | 98.7                    | 7.0                                   | 1.9                                                | 2.6                                              | 4.37                          | 20                              | 44   | 876         | 62.0        | 890               | 93.0           | 95.2 | 95.4 | 0.57 | 0.68 | 0.75 | 132  |  |                                      |  |

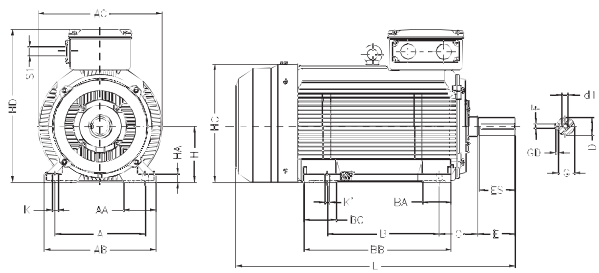
# W21 Cast Iron Frame IE4

| Output          |      | Frame   | Full Load Torque (kgfm) | Locked Rotor Current I/I <sub>N</sub> | Locked Rotor Torque T <sub>L</sub> /T <sub>N</sub> | Break-down Torque T <sub>B</sub> /T <sub>N</sub> | Inertia J (kgm <sup>2</sup> ) | Allowable locked rotor time (s) |      | Weight (kg) | Sound dB(A) | 380V              |                |      |      |              |      |      |        | Full load current I <sub>N</sub> (A) |  |
|-----------------|------|---------|-------------------------|---------------------------------------|----------------------------------------------------|--------------------------------------------------|-------------------------------|---------------------------------|------|-------------|-------------|-------------------|----------------|------|------|--------------|------|------|--------|--------------------------------------|--|
|                 |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             | Rated speed (rpm) | % of full load |      |      |              |      |      |        |                                      |  |
|                 |      |         |                         |                                       |                                                    |                                                  |                               | Hot                             | Cold |             |             |                   | Efficiency     |      |      | Power Factor |      |      |        |                                      |  |
| 50              | 75   | 100     | 50                      | 75                                    | 100                                                |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |        |                                      |  |
| 2P-3000rpm-50HZ |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |        |                                      |  |
| 5.5             | 7.5  | 132S    | 1.82                    | 7.9                                   | 2.6                                                | 3.4                                              | 0.0252                        | 27                              | 59   | 69.0        | 67          | 2940              | 89.4           | 90.8 | 91.5 | 0.75         | 0.84 | 0.87 | 10.50  |                                      |  |
| 7.5             | 10   | 132M    | 2.48                    | 7.8                                   | 2.5                                                | 3.5                                              | 0.0285                        | 16                              | 35   | 73.0        | 67          | 2940              | 90.2           | 91.4 | 92.1 | 0.69         | 0.8  | 0.86 | 14.50  |                                      |  |
| 9.2             | 12.5 | L132M/L | 3.05                    | 8.7                                   | 2.7                                                | 3.4                                              | 0.0356                        | 16                              | 35   | 79.0        | 67          | 2940              | 91.3           | 92.2 | 92.5 | 0.72         | 0.83 | 0.87 | 17.47  |                                      |  |
| 11              | 15   | 160M    | 3.63                    | 7.0                                   | 2.6                                                | 3.9                                              | 0.0588                        | 14                              | 31   | 120         | 67          | 2960              | 90.9           | 92.4 | 93.0 | 0.68         | 0.79 | 0.85 | 21.30  |                                      |  |
| 15              | 20   | 160L    | 4.94                    | 7.5                                   | 2.5                                                | 3.4                                              | 0.0698                        | 11                              | 24   | 126         | 67          | 2955              | 91.7           | 92.9 | 93.4 | 0.68         | 0.79 | 0.86 | 28.90  |                                      |  |
| 18.5            | 25   | L160L   | 6.11                    | 8.5                                   | 3.1                                                | 3.7                                              | 0.0841                        | 10                              | 22   | 144         | 67          | 2955              | 92.4           | 93.3 | 93.8 | 0.7          | 0.81 | 0.87 | 34.53  |                                      |  |
| 22              | 30   | 180L    | 7.23                    | 8.5                                   | 2.9                                                | 3.6                                              | 0.1183                        | 8                               | 18   | 176         | 67          | 2965              | 92.7           | 93.8 | 94.4 | 0.7          | 0.81 | 0.86 | 42.00  |                                      |  |
| 30              | 40   | 200L    | 9.84                    | 7.8                                   | 3.0                                                | 3.5                                              | 0.2119                        | 16                              | 35   | 265         | 69          | 2970              | 93.4           | 94.4 | 94.5 | 0.7          | 0.81 | 0.85 | 56.74  |                                      |  |
| 37              | 50   | 200L    | 12.1                    | 7.5                                   | 3.0                                                | 3.2                                              | 0.2373                        | 14                              | 31   | 275         | 69          | 2970              | 93.2           | 94.1 | 94.8 | 0.74         | 0.83 | 0.86 | 68.95  |                                      |  |
| 45              | 60   | 225S/M  | 14.8                    | 8.5                                   | 3.0                                                | 3.9                                              | 0.3641                        | 17                              | 37   | 425         | 74          | 2975              | 94.4           | 95.1 | 95.1 | 0.78         | 0.86 | 0.89 | 84.21  |                                      |  |
| 55              | 75   | 250S/M  | 18.0                    | 7.8                                   | 2.9                                                | 3.4                                              | 0.6068                        | 28                              | 62   | 520         | 74          | 2970              | 95.2           | 95.4 | 95.4 | 0.8          | 0.87 | 0.90 | 97.26  |                                      |  |
| 75              | 100  | 280S/M  | 24.5                    | 7.9                                   | 2.6                                                | 3.3                                              | 1.47                          | 50                              | 110  | 800         | 76          | 2980              | 93.4           | 94.8 | 95.6 | 0.8          | 0.87 | 0.90 | 131.58 |                                      |  |
| 90              | 125  | 280S/M  | 29.4                    | 7.8                                   | 2.5                                                | 3.3                                              | 1.64                          | 45                              | 99   | 890         | 76          | 2980              | 94.2           | 95.3 | 95.8 | 0.8          | 0.87 | 0.90 | 157.89 |                                      |  |
| 110             | 150  | 315S/M  | 36.0                    | 8.0                                   | 2.3                                                | 3.4                                              | 2.32                          | 42                              | 92   | 992         | 76          | 2985              | 94.6           | 95.7 | 96.0 | 0.76         | 0.84 | 0.89 | 194.74 |                                      |  |
| 132             | 175  | 315S/M  | 43.1                    | 7.5                                   | 2.3                                                | 3.0                                              | 2.77                          | 36                              | 79   | 1095        | 76          | 2980              | 95.3           | 96.0 | 96.0 | 0.82         | 0.88 | 0.91 | 228.42 |                                      |  |
| 150             | 200  | 315S/M  | 49.0                    | 8.0                                   | 2.4                                                | 3.5                                              | 3.20                          | 42                              | 92   | 1197        | 76          | 2985              | 95.4           | 96.1 | 96.1 | 0.78         | 0.86 | 0.90 | 262.11 |                                      |  |
| 160             | 220  | 315S/M  | 52.3                    | 8.0                                   | 2.4                                                | 3.3                                              | 3.20                          | 42                              | 92   | 1197        | 76          | 2985              | 95.7           | 96.2 | 96.2 | 0.8          | 0.87 | 0.90 | 278.95 |                                      |  |
| 280             | 380  | 355M/L  | 91.4                    | 7.5                                   | 2.1                                                | 3.0                                              | 5.36                          | 32                              | 70   | 1664        | 80          | 2985              | 96.0           | 96.5 | 96.5 | 0.86         | 0.91 | 0.91 | 482.11 |                                      |  |
| 300             | 400  | 355M/L  | 97.9                    | 7.0                                   | 2                                                  | 3.0                                              | 5.68                          | 32                              | 70   | 1751        | 80          | 2985              | 96.0           | 96.5 | 96.5 | 0.88         | 0.92 | 0.92 | 510.53 |                                      |  |
| 315             | 430  | 355M/L  | 103                     | 7.5                                   | 2.4                                                | 3.0                                              | 6.01                          | 23                              | 51   | 1838        | 80          | 2985              | 96.0           | 96.5 | 96.5 | 0.89         | 0.92 | 0.92 | 535.79 |                                      |  |
| 4P-1500rpm-50HZ |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |        |                                      |  |
| 5.5             | 7.5  | L132S   | 3.64                    | 8.8                                   | 2.9                                                | 3.5                                              | 0.0640                        | 16                              | 35   | 78.0        | 56          | 1475              | 91.4           | 92.1 | 92.1 | 0.61         | 0.74 | 0.82 | 11.05  |                                      |  |
| 7.5             | 10   | L132M/L | 4.97                    | 9.3                                   | 3.2                                                | 4.0                                              | 0.0791                        | 14                              | 31   | 84.0        | 56          | 1475              | 91.6           | 92.6 | 92.6 | 0.6          | 0.73 | 0.81 | 15.16  |                                      |  |
| 9.2             | 12.5 | 160M    | 6.05                    | 7.2                                   | 2.8                                                | 3.2                                              | 0.1398                        | 16                              | 35   | 115         | 61          | 1475              | 90.1           | 91.6 | 93.1 | 0.6          | 0.72 | 0.80 | 19.30  |                                      |  |
| 11              | 15   | L160L   | 7.26                    | 7.0                                   | 2.7                                                | 3.1                                              | 0.1537                        | 14                              | 31   | 152         | 61          | 1475              | 91.7           | 93.1 | 93.6 | 0.61         | 0.73 | 0.82 | 22.11  |                                      |  |
| 15              | 20   | 180M    | 9.91                    | 8.0                                   | 3                                                  | 3.2                                              | 0.1813                        | 28                              | 62   | 170         | 61          | 1480              | 92.4           | 93.4 | 94.0 | 0.64         | 0.76 | 0.82 | 30.00  |                                      |  |
| 18.5            | 25   | 180L    | 12.2                    | 7.8                                   | 2.9                                                | 3.2                                              | 0.2291                        | 16                              | 35   | 185         | 61          | 1475              | 92.9           | 93.7 | 94.3 | 0.66         | 0.77 | 0.84 | 35.70  |                                      |  |
| 22              | 30   | 200L    | 14.5                    | 7.6                                   | 3.3                                                | 3.8                                              | 0.2594                        | 14                              | 31   | 284         | 61          | 1480              | 93.6           | 94.5 | 94.7 | 0.64         | 0.76 | 0.82 | 43.16  |                                      |  |
| 30              | 40   | 200L    | 19.7                    | 7.6                                   | 3.0                                                | 3.2                                              | 0.3979                        | 18                              | 40   | 284         | 63          | 1480              | 93.6           | 94.4 | 95.0 | 0.6          | 0.73 | 0.81 | 60.30  |                                      |  |
| 37              | 50   | 225S/M  | 24.3                    | 8.5                                   | 2.9                                                | 3.3                                              | 0.7346                        | 21                              | 46   | 430         | 63          | 1485              | 94.8           | 95.3 | 95.3 | 0.68         | 0.79 | 0.84 | 70.32  |                                      |  |
| 45              | 60   | 225S/M  | 29.5                    | 8.5                                   | 2.9                                                | 3.3                                              | 0.7346                        | 15                              | 33   | 440         | 63          | 1485              | 94.8           | 95.4 | 95.6 | 0.64         | 0.76 | 0.82 | 87.37  |                                      |  |
| 55              | 75   | 250S/M  | 36.1                    | 8.2                                   | 3                                                  | 3.4                                              | 1.21                          | 17                              | 37   | 531         | 64          | 1485              | 95             | 95.5 | 95.8 | 0.67         | 0.78 | 0.83 | 105.26 |                                      |  |
| 75              | 100  | 280S/M  | 49.0                    | 7.9                                   | 2.9                                                | 2.9                                              | 2.78                          | 40                              | 88   | 830         | 69          | 1490              | 95.6           | 96.0 | 96.0 | 0.7          | 0.8  | 0.84 | 138.95 |                                      |  |
| 90              | 125  | 280S/M  | 59.0                    | 7.9                                   | 3                                                  | 2.9                                              | 3.40                          | 40                              | 88   | 895         | 69          | 1490              | 96             | 96.2 | 96.2 | 0.73         | 0.82 | 0.86 | 165.26 |                                      |  |
| 110             | 150  | 315S/M  | 71.9                    | 7.4                                   | 2.7                                                | 3.3                                              | 4.42                          | 54                              | 119  | 1150        | 71          | 1490              | 96.3           | 96.4 | 96.4 | 0.75         | 0.83 | 0.86 | 201.05 |                                      |  |
| 132             | 175  | 315S/M  | 86.3                    | 8.0                                   | 2.8                                                | 3.5                                              | 5.29                          | 50                              | 110  | 1332        | 71          | 1490              | 96.1           | 96.4 | 96.5 | 0.71         | 0.81 | 0.86 | 241.05 |                                      |  |
| 220             | 300  | 355M/L  | 144                     | 7.0                                   | 2.6                                                | 2.8                                              | 8.95                          | 36                              | 79   | 1670        | 74          | 1490              | 95.9           | 96.5 | 96.7 | 0.75         | 0.83 | 0.85 | 406.32 |                                      |  |
| 250             | 340  | 355M/L  | 163                     | 7.0                                   | 2.7                                                | 2.8                                              | 10.0                          | 33                              | 73   | 1730        | 74          | 1495              | 96.1           | 96.6 | 96.7 | 0.75         | 0.83 | 0.88 | 458.90 |                                      |  |
| 260             | 350  | 355M/L  | 170                     | 7.0                                   | 2.7                                                | 2.8                                              | 10.0                          | 33                              | 73   | 1730        | 74          | 1490              | 96.2           | 96.7 | 96.8 | 0.76         | 0.84 | 0.85 | 478.95 |                                      |  |
| 280             | 380  | 355M/L  | 183                     | 7.5                                   | 2.7                                                | 2.7                                              | 10.5                          | 28                              | 62   | 1772        | 74          | 1490              | 96.2           | 96.7 | 96.8 | 0.72         | 0.82 | 0.85 | 515.79 |                                      |  |
| 300             | 400  | 355M/L  | 196                     | 7.5                                   | 2.7                                                | 2.6                                              | 11.1                          | 24                              | 53   | 1825        | 74          | 1490              | 96.3           | 96.8 | 96.8 | 0.73         | 0.82 | 0.86 | 546.32 |                                      |  |
| 315             | 430  | 355M/L  | 206                     | 7.5                                   | 2.9                                                | 2.6                                              | 11.6                          | 27                              | 59   | 1878        | 74          | 1490              | 96.4           | 96.8 | 96.8 | 0.73         | 0.82 | 0.86 | 573.68 |                                      |  |
| 6P-1000rpm-50HZ |      |         |                         |                                       |                                                    |                                                  |                               |                                 |      |             |             |                   |                |      |      |              |      |      |        |                                      |  |
| 3               | 4    | 132S    | 3.01                    | 6.3                                   | 2.0                                                | 2.8                                              | 0.0568                        | 48                              | 106  | 61.0        | 52          | 975               | 87.9           | 89.3 | 88.7 | 0.53         | 0.65 | 0.73 | 7.04   |                                      |  |
| 4               | 5.5  | 132M    | 4.02                    | 6.6                                   | 2.2                                                | 3.0                                              | 0.0643                        | 35                              | 77   | 68.0        | 52          | 975               | 88.3           | 89.7 | 89.7 | 0.52         | 0.65 | 0.73 | 9.31   |                                      |  |
| 5.5             | 7.5  | L132M/L | 5.49                    | 7.3                                   | 2.5                                                | 3.2                                              | 0.0833                        | 27                              | 59   | 84.0        | 52          | 975               | 88.7           | 89.5 | 89.5 | 0.5          | 0.63 | 0.71 | 13.05  |                                      |  |
| 7.5             | 10   | 160L    | 7.45                    | 6.8                                   | 2.6                                                | 3.2                                              | 0.1931                        | 21                              | 46   | 130         | 56          | 975               | 89.9           | 90.6 | 90.6 | 0.6          | 0.73 | 0.80 | 15.58  |                                      |  |
| 9.2             | 12.5 | 160L    | 9.14                    | 6.8                                   | 2.5                                                | 3.1                                              | 0.2370                        | 23                              | 51   | 148         | 56          | 975               | 89.9           | 90.7 | 90.8 | 0.57         | 0.70 | 0.78 | 18.84  |                                      |  |
| 11              | 15   | 180M    | 10.9                    | 9.0                                   | 2.9                                                | 3.3                                              | 0.2370                        | 14                              | 31   | 210         | 56          | 980               | 91.0           | 91.5 | 91.5 | 0.72         | 0.82 | 0.85 | 21.00  |                                      |  |
| 15              | 20   | L180L   | 14.9                    | 7.0                                   | 2.5                                                | 3.3                                              | 0.3765                        | 13                              | 29   | 210         | 56          | 980               | 92.0           | 92.5 | 92.5 | 0.73         | 0.83 | 0.87 | 28.30  |                                      |  |
| 18.5            | 25   | 200L    | 18.4                    | 6.6                                   | 2.4                                                | 3.0                                              | 0.4896                        | 23                              | 51   | 235         | 60          | 985               | 92.5           | 93.1 | 93.1 | 0.62         | 0.75 | 0.81 | 37.16  |                                      |  |
| 22              | 30   | 200L    | 21.8                    | 7.0                                   | 2.6                                                | 3.0                                              | 0.5246                        | 18                              | 40   | 250         | 60          | 985               | 92.6           | 93.4 | 93.9 | 0.59         | 0.72 | 0.79 | 45.16  |                                      |  |
| 30              | 40   | 225S/M  | 29.7                    | 7.5                                   | 2.4                                                | 3.1                                              | 1.02                          | 23                              | 51   | 430         | 63          | 990               | 93.5           | 94.2 | 94.3 | 0.68         | 0.79 | 0.84 | 57.58  |                                      |  |
| 37              | 50   | 250S/M  | 36.6                    | 7.5                                   | 2.6                                                | 3.0                                              | 1.65                          | 30                              | 66   | 520         | 64          | 990               | 94             | 94.5 | 94.6 | 0.69         | 0.8  | 0.85 | 70.00  |                                      |  |
| 45              | 60   | 280S/M  | 44.3                    | 7.0                                   | 2.3                                                | 2.8                                              | 3.25                          | 35                              | 77   | 723         | 65          | 990               | 94             | 94.7 | 94.9 | 0.66         | 0.77 | 0.82 | 87.58  |                                      |  |
| 55              | 75   | 280S/M  | 54.1                    | 7.2                                   | 2.6                                                | 3.1                                              | 3.92                          | 36                              | 79   | 740         | 65          | 990               | 94.2           | 95.1 | 95.2 | 0.63         | 0.75 | 0.81 | 108.42 |                                      |  |
| 75              | 100  | 315S/M  | 73.8                    | 7.5                                   | 2.3                                                | 3.2                                              | 7.25                          | 60                              | 132  | 1106        | 67          | 990               | 94.6           | 95.4 | 95.4 | 0.61         | 0.73 | 0.81 | 150.00 |                                      |  |
| 90              | 125  | 315S/M  | 88.5                    | 7.4                                   | 2.2                                                | 3.1                                              | 7.96                          | 48                              | 106  | 1180        | 67          | 990               | 94.9           | 95.6 | 95.6 | 0.63         | 0.75 | 0.82 | 177.00 |                                      |  |
| 110             | 150  | 315S/M  | 108                     | 7.3                                   | 2.5                                                | 3.0                                              | 7.23                          | 44                              | 97   | 1106        | 67          | 990               | 95.1           | 95.6 | 95.6 | 0.64         | 0.76 | 0.82 | 215.00 |                                      |  |
| 185             | 250  | 355M/L  | 181                     | 6.6                                   | 2.1                                                | 2.4                                              | 13.2                          | 50                              | 110  | 1854        | 73          | 995               | 95.4           | 96.1 | 96.1 | 0.63         | 0.74 | 0.80 | 360.00 |                                      |  |
| 200             | 270  | 355M/L  | 196                     | 6.6                                   | 2.2                                                | 2.3                                              | 14.1                          | 48                              | 106  | 1912        | 73          | 995               | 95.5           | 96.1 | 96.1 | 0.63         | 0.74 | 0.80 | 388.42 |                                      |  |
| 220             | 300  | 355M/L  | 216                     | 6.5                                   | 2.1                                                | 2.3                                              | 15.0                          | 48                              | 106  | 1970        | 73          | 995               | 95.6           | 96.1 | 96.1 | 0.63         | 0.74 | 0.80 | 427.73 |                                      |  |

## Mechanical data



Standard frame



Frame 315 B

| IEC<br>Frame | A   | AA  | AB  | AC  | AD  | B   | BA  | BB    | C   | CA   | Shaft dimensions |     |     |      |      |      |       |      |     |     |      |     |     |     | H   | HA   | HC   | HD   | K    | L       | LC      | S1            | d1       | d2  | Bearings |         |
|--------------|-----|-----|-----|-----|-----|-----|-----|-------|-----|------|------------------|-----|-----|------|------|------|-------|------|-----|-----|------|-----|-----|-----|-----|------|------|------|------|---------|---------|---------------|----------|-----|----------|---------|
|              |     |     |     |     |     |     |     |       |     |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         |               |          |     | D.E.     | O.D.E.  |
|              |     |     |     |     |     |     |     |       |     |      | D                | E   | ES  | F    | G    | GD   | DA    | EA   | TS  | FA  | GB   | GF  |     |     |     |      |      |      |      |         |         |               |          |     |          |         |
| 80           | 125 | 35  | 149 | 159 | 136 | 100 | 40  | 125.5 | 50  | 93   | 19j6             | 40  | 28  | 6    | 15.5 | 6    | 14j6  | 30   | 18  |     | 11   |     |     | 80  | 13  | 157  | 216  |      |      | 276     | 313     | 2x<br>M20x1.5 | DM6      | DM4 | 6204-ZZ  | 6203-ZZ |
| 90S          | 140 | 38  | 164 | 179 | 155 | 42  | 131 | 56    | 104 | 24j6 | 50               | 36  | 8   | 20   | 7    | 16j6 | 40    | 28   | 5   | 13  | 5    | 90  | 15  | 177 | 245 | 10   | 304  | 350  | 2x   | DM8     | DM6     | 6205-ZZ       | 6204-ZZ  |     |          |         |
| 90L          |     |     |     |     |     | 125 | 156 |       |     |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         |               |          |     |          |         |
| 100L**       | 160 | 49  | 188 | 199 | 165 | 50  | 173 | 63    | 118 | 28j6 | 60               | 45  | 24  | 22j6 | 50   | 36   | 6     | 18.5 | 6   | 100 | 16   | 198 | 265 | 12  | 376 | 431  | 1.5  | DM10 | DM8  | 6206-ZZ | 6205-ZZ |               |          |     |          |         |
| 112M         | 190 | 48  | 220 | 222 | 184 |     | 140 | 177   | 70  |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         | 128           | 24j6     | 20  | 7        | 112     |
| 132S         | 216 | 51  | 248 | 270 | 212 | 55  | 187 | 89    | 150 | 38k6 | 80               | 63  | 10  | 33   | 28j6 | 60   | 45    | 8    | 24  | 132 | 20   | 274 | 344 | 12  | 452 | 519  | M32  | DM12 | DM10 | 6308-ZZ | 6207-ZZ |               |          |     |          |         |
| 132M         |     |     |     |     |     | 178 | 225 | 8     |     |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         |               |          |     |          |         |
| 160M         | 254 | 64  | 308 | 312 | 255 | 210 | 65  | 254   | 108 | 174  | 42k6             | 110 | 80  | 14   | 42.5 | 9    | 42k6  | 110  | 80  | 12  | 37   | 8   | 160 | 22  | 317 | 415  | 14.5 | 598  | 712  | 2x      | DM16    | 6309-C3       | 6209-ZC3 |     |          |         |
| 160L         |     |     |     |     |     | 254 | 298 |       |     |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         |               |          |     |          |         |
| 180M         | 279 | 80  | 350 | 358 | 275 | 241 | 75  | 294   | 121 | 200  | 48k6             | 110 | 80  | 14   | 42.5 | 9    | 48k6  | 110  | 80  | 14  | 42.5 | 9   | 180 | 28  | 360 | 455  | 14.5 | 664  | 782  | x1.5    | DM16    | 6311-C3       | 6211-ZC3 |     |          |         |
| 180L         |     |     |     |     |     | 279 | 332 | 702   | 820 |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         |         |               |          |     |          |         |
| 200M         | 318 | 82  | 385 | 396 | 300 | 267 | 85  | 133   | 222 | 55m6 | 110              | 80  | 14  | 49   | 10   | 48k6 | 110   | 80   | 14  | 49  | 10   | 200 | 30  | 402 | 500 | 18.5 | 729  | 842  | 2x   | DM16    | 6312-C3 | 6212-ZC3      |          |     |          |         |
| 200L         |     |     |     |     |     | 305 | 370 |       |     |      |                  |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      | 767  | 880  | M50  |         |         |               |          |     |          |         |
| 225S/M       | 356 | 80  | 436 | 476 | 373 | 286 | 105 | 391   | 149 | 280  | 55m6*            | 140 | 125 | 18   | 53   | 11   | 60m6* | 140  | 125 | 18  | 11   | 225 | 34  | 466 | 598 | 18.5 | 817  | 935  | x1.5 | M20     | 6314-C3 |               |          |     |          |         |
|              |     |     |     |     |     | 311 | 138 | 449   | 168 | 312  | 60m6*            |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      | 255  | 60m6 | 60m6 |         |         | 53            | 60m6*    | 53  | 847      | 995     |
| 250S/M       | 406 | 100 | 506 | 600 | 497 | 349 | 138 | 449   | 168 | 274  | 65m6             | 140 | 125 | 18   | 58   | 11   | 60m6* | 140  | 125 | 18  | 11   | 250 | 42  | 623 | 24  | 923  | 1071 | 2x   | M20  | 6314-C3 |         |               |          |     |          |         |
|              |     |     |     |     |     | 311 |     |       |     | 274  | 65m6             |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         | 60m6*   | 53            | 60m6*    | 53  | 847      | 995     |
| 280S/M       | 457 | 557 | 600 | 468 | 497 | 368 | 142 | 510   | 190 | 350  | 65m6*            | 140 | 125 | 18   | 58   | 11   | 60m6* | 140  | 125 | 18  | 11   | 280 | 578 | 748 | 24  | 1036 | 1188 | 2x   | M20  | 6314-C3 |         |               |          |     |          |         |
|              |     |     |     |     |     | 419 | 299 | 75m6  | 20  | 67.5 | 12               |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      |      |      |      |         | 65m6    | 58            | 847      | 995 |          |         |
| 315S/M       | 508 | 120 | 628 | 698 | 545 | 406 | 152 | 558   | 216 | 376  | 65m6*            | 140 | 125 | 18   | 58   | 11   | 60m6* | 140  | 125 | 18  | 11   | 315 | 52  | 613 | 812 | 28   | 1126 | 1278 | M63  | 6319-C3 | 6316-C3 |               |          |     |          |         |
|              |     |     |     |     |     | 457 | 325 | 80m6  |     | 170  | 160              |     |     |      |      |      |       |      |     |     |      |     |     |     |     |      | 22   | 71   |      |         |         | 14            | 65m6     | 53  | 847      | 995     |
| 315B         | 508 | 182 | 630 | 698 | 545 | 630 | 162 | 830   | 216 | -    | 75m6*            | 140 | 125 | 20   | 67.5 | 12   | -     | 140  | 125 | 18  | 53   | 11  | 315 | 52  | 613 | 812  | 28   | 1432 | M63  | 6319-C3 | 6316-C3 |               |          |     |          |         |
|              |     |     |     |     |     | 457 | 325 | 80m6  |     | 170  | 160              | 22  | 71  | 14   | 65m6 | 53   |       |      |     |     |      |     |     |     |     |      |      | 847  |      |         |         | 995           |          |     |          |         |
| 355M/L       | 610 | 140 | 750 | 816 | 685 | 560 | 200 | 760   | 254 | 458  | 75m6*            | 140 | 125 | 20   | 67.5 | 12   | 60m6* | 140  | 125 | 18  | 53   | 11  | 355 | 50  | 725 | 1040 | 28   | 1396 | 1561 | M63     | 6319-C3 | 6316-C3       |          |     |          |         |
|              |     |     |     |     |     | 630 | 388 | 100m6 |     | 210  | 200              | 28  | 90  | 16   | 80m6 | 170  | 160   | 22   | 71  | 14  | 65m6 | 53  |     |     |     |      |      | 847  | 995  |         |         |               |          |     |          |         |

\* Shaft dimensions for 11 pole motors, only for direct coupling.

\*\* For frame 100L, 3kV, 4 poles, Premium Efficiency Line, the L dimension is 420mm and LC dimensions is 475mm.

- All dimensions are in millimeters.

- Larger and smaller flanges on request.

- The data for frame 355M/L shown above are for horizontal mounting applications under standard coupling loads.

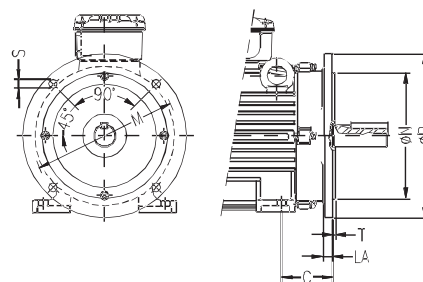
- The customer must indicate when application is vertical or under special coupling loads.

- The average values shown are subject to change without prior notice.

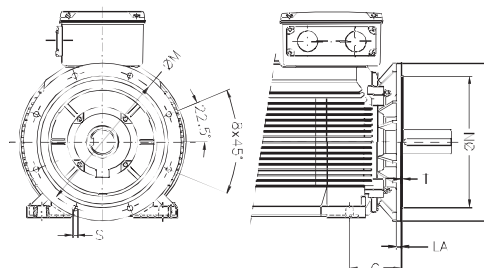
To obtain guaranteed values please contact our nearest sales office.

## Mechanical data

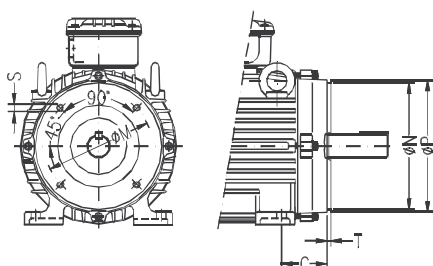
| Frame  | "FF" / "FF" Flange |     |    |     |     |     |     |    |     | N° of holes |
|--------|--------------------|-----|----|-----|-----|-----|-----|----|-----|-------------|
|        | Flange             | C   | LA | M   | N   | P   | T   | S  | α   |             |
| 80     | FF-165             | 50  | 10 | 165 | 130 | 200 | 3.5 | 12 | 45° | 4           |
| 90S/L  |                    | 56  |    |     |     |     |     |    |     |             |
| 100L   | FF-215             | 63  | 11 | 215 | 180 | 250 | 4   | 15 |     |             |
| 112M   |                    | 70  |    |     |     |     |     |    |     |             |
| 132S/M | FF-265             | 89  | 12 | 265 | 230 | 300 | 5   | 19 |     |             |
| 160M/L | FF-300             | 108 | 18 | 300 | 250 | 350 |     |    |     |             |
| 180M/L |                    | 121 |    | 350 | 300 | 400 |     |    |     |             |
| 200M/L | FF-350             | 133 |    | 400 | 350 | 450 |     |    |     |             |
| 225S/M | FF-400             | 149 |    | 500 | 450 | 550 |     |    |     |             |
| 250S/M | FF-500             | 168 |    | 22  | 740 | 680 | 800 |    |     |             |
| 280S/M |                    | 190 |    |     |     |     |     |    |     |             |
| 315S/M | FF-600             | 216 | 22 | 740 | 680 | 800 | 6   | 24 |     |             |
| 315B   | FF-600             |     |    |     |     |     |     |    |     |             |
| 355M/L | FF-740             | 254 |    |     |     |     |     |    |     |             |



Standard frame

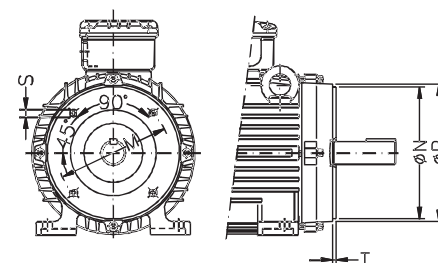


315B Frame



Standard frame

| Frame  | C-DIN / "C-DIN" Flange |    |     |     |     |     |     | N° of holes |
|--------|------------------------|----|-----|-----|-----|-----|-----|-------------|
|        | Flange                 | C  | M   | N   | P   | S   | T   |             |
| 80     | C-120                  | 50 | 100 | 80  | 120 | M6  | 3   | 4           |
| 90S/L  | C-140                  | 56 | 115 | 95  | 140 | M8  | 3.5 |             |
| 100L   | C-160                  | 63 | 130 | 110 | 160 |     |     |             |
| 112M   |                        | 70 |     |     |     |     |     |             |
| 132S/M | C-200                  | 89 | 165 | 130 | 200 | M10 |     |             |



Standard frame

| "C"/ "C" Flange |        |       |       |     |             |        |     |             |
|-----------------|--------|-------|-------|-----|-------------|--------|-----|-------------|
| Frame           | Flange | M     | N     | P   | S           | T      | α   | N° of holes |
| 80              | FC-95  | 95.2  | 76.2  | 143 | UNC 1/4"x20 | 4      | 45° | 4           |
| 90S             | FC-149 | 149.2 | 114.3 | 165 | UNC 3/8"x16 |        |     |             |
| 90L             |        |       |       |     |             |        |     |             |
| 100L            |        |       |       |     |             |        |     |             |
| 112M            | FC-184 | 184.2 | 215.9 | 225 | UNC 1/2"x13 | 6.3    |     |             |
| 132S            |        |       |       |     |             |        |     |             |
| 132M/L          |        |       |       |     |             |        |     |             |
| 160M            |        |       |       |     |             |        |     |             |
| 160L            |        |       |       |     |             |        |     |             |
| 180M            | FC-228 | 228.6 | 266.7 | 280 | UNC 5/8"x11 |        |     |             |
| 180L            |        |       |       |     |             |        |     |             |
| 200L            |        |       |       |     |             |        |     |             |
| 200M            |        |       |       |     |             |        |     |             |
| 225S/M          | FC-279 | 279.4 | 317.5 | 395 | UNC 5/8"x11 | 22°30' | 8   |             |
| 250S/M          | FC-355 | 355.6 | 406.4 | 455 |             |        |     |             |
| 280S/M          |        |       |       |     |             |        |     |             |
| 315S/M          |        |       |       |     |             |        |     |             |
| 355M/L          | FC-368 | 368.3 | 419.1 |     |             |        |     |             |
| 315B            |        |       |       |     |             |        |     |             |

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